



# ESDAxxSCx

ASD™

## QUAD TRANSIL™ ARRAY FOR ESD PROTECTION

### MAIN APPLICATIONS

Where transient overvoltage protection in ESD sensitive equipment is required, such as:

- Computers
- Printers
- Communication systems
- Cellular phone handsets and accessories
- Other telephone set
- Set top boxes

### FEATURES

- 4 Unidirectional Transil™ Functions
- Low leakage current:  $I_R$  max. < 20 mA at  $V_{BR}$
- 400 W Peak pulse power (8/20  $\mu$ s)

### DESCRIPTION

The ESDAxxSC5 and ESDAxxSC6 are monolithic voltage suppressors designed to protect components which are connected to data and transmission lines against ESD.

They clamp the voltage just above the logic level supply for positive transients, and to a diode drop below ground for negative transient.

### BENEFITS

- High ESD protection level: up to 25 kV
- High integration
- Suitable for high density boards

### COMPLIES WITH THE FOLLOWING STANDARDS:

- IEC61000-4-2 level 4:
  - 15kV (air discharge)
  - 8kV (contact discharge)
- MIL STD 883E-Method 3015-7: class3B (Human Body Model)

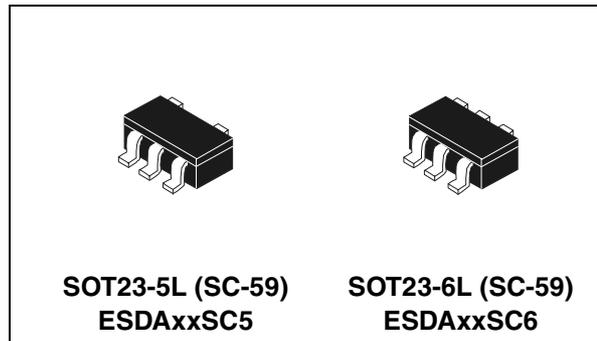


Table 1: Order Code

Part Number	Marking
ESDAxxSCx	See page 9

Figure 1: ESDAxxSC5 Functional Diagram

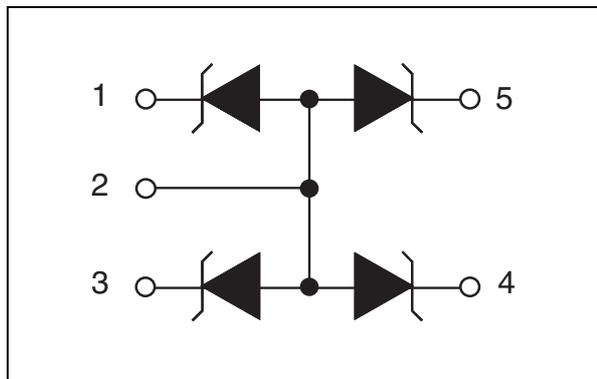
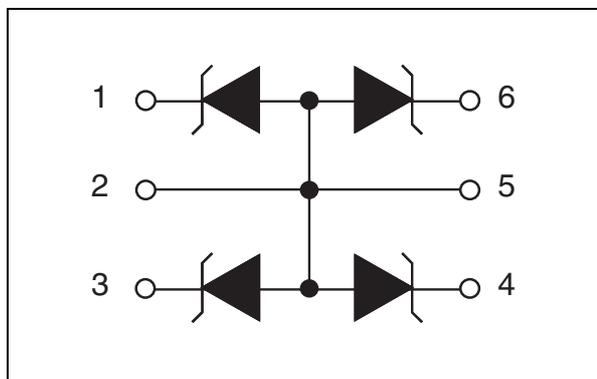


Figure 2: ESDAxxSC6 Functional Diagram



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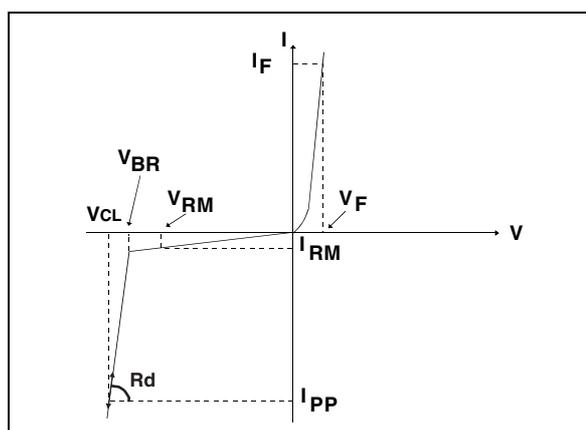
## ESDAxxSCx

**Table 2: Absolute Ratings** ( $T_{amb} = 25^{\circ}\text{C}$ )

Symbol	Parameter		Value	Unit
$V_{PP}$	ESD discharge	MIL STD 883E - Method 3015-7 IEC61000-4-2 air discharge IEC61000-4-2 contact discharge	25	kV
$P_{PP}$	Peak pulse power (8/20 $\mu\text{s}$ )	ESDA5V3SCx ESDA6V1SCx	500 400	W
		ESDA14V2SCx ESDA17SC6 ESDA19SC6 ESDA25SC6	300	W
$T_j$	Junction temperature		150	$^{\circ}\text{C}$
$T_{stg}$	Storage temperature range		-55 to +150	$^{\circ}\text{C}$
$T_L$	Maximum lead temperature for soldering during 10 s at 5mm for case		260	$^{\circ}\text{C}$
$T_{op}$	Operating temperature range		-40 to +125	$^{\circ}\text{C}$

**Table 3: Electrical Characteristics** ( $T_{amb} = 25^{\circ}\text{C}$ )

Symbol	Parameter
$V_{RM}$	Stand-off voltage
$V_{BR}$	Breakdown voltage
$V_{CL}$	Clamping voltage
$I_{RM}$	Leakage current
$I_{PP}$	Peak pulse current
$\alpha T$	Voltage temperature coefficient
$V_F$	Forward voltage drop
$C$	Capacitance
$R_d$	Dynamic resistance



Types	$V_{BR}$ @		$I_R$	$I_{RM}$ @ $V_{RM}$		$R_d$	$\alpha T$	$C$	$V_F$ @ $I_F$	
	min.	max.		max.					max.	
	V	V	mA	mA	V	m $\Omega$	$10^{-4}/^{\circ}\text{C}$	pF	V	mA
ESDA5V3SC5 ESDA5V3SC6	5.3	5.9	1	2	3	230	5	280	1.25	200
ESDA6V1SC5 ESDA6V1SC6	6.1	7.2	1	20	5.25	350	6	190	1.25	200
ESDA14V2SC5 ESDA14V2SC6	14.2	15.8	1	5	12	650	10	100	1.25	200
ESDA17SC6 ESDA19SC6	17	19	1	0.075	14	700	10	85	1.2	10
	19	21	1	0.1	15	800	8.5	80	1.2	10
ESDA25SC6	25	30	1	1	24	1000	10	60	1.2	10

**Note 1:** Square pulse,  $I_{PP} = 15\text{A}$ ,  $t_p = 2.5\mu\text{s}$ .

**Note 2:**  $\Delta V_{BR} = \alpha T * (T_{amb} - 25^{\circ}\text{C}) * V_{BR}(25^{\circ}\text{C})$ .

**1. CALCULATION OF THE CLAMPING VOLTAGE USE OF THE DYNAMIC RESISTANCE**

The ESDA family has been designed to clamp fast spikes like ESD. Generally the PCB designers need to calculate easily the clamping voltage  $V_{CL}$ . This is why we give the dynamic resistance in addition to the classical parameters. The voltage across the protection cell can be calculated with the following formula:

$$V_{CL} = V_{BR} + R_d I_{PP}$$

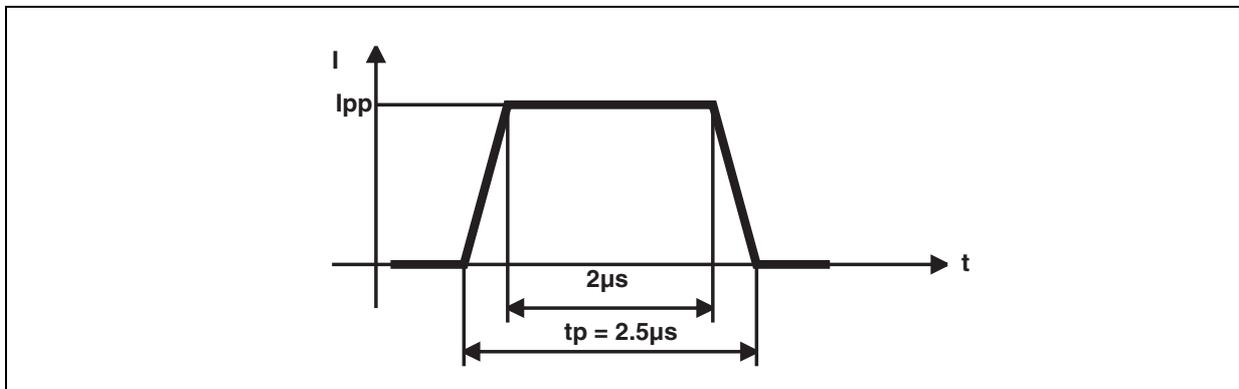
Where  $I_{PP}$  is the peak current through the ESDA cell.

As the value of the dynamic resistance remains stable for a surge duration lower than 20ms, the 2.5ms rectangular surge is well adapted. In addition both rise and fall times are optimized to avoid any parasitic phenomenon during the measurement of  $R_d$ .

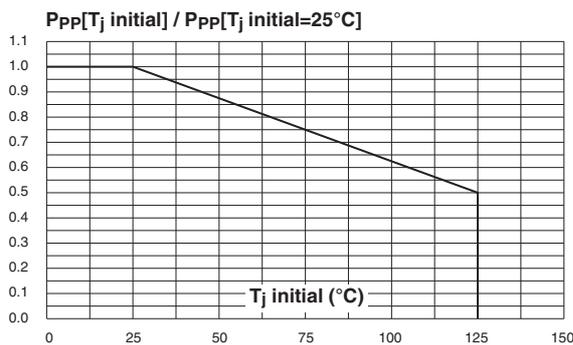
**2. DYNAMIC RESISTANCE MEASUREMENT**

The short duration of the ESD has led us to prefer a more adapted test wave, as below defined, to the classical 8/20 $\mu$ s and 10/1000 $\mu$ s surges.

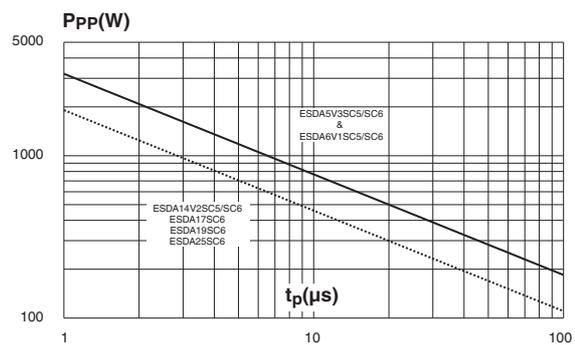
**Figure 3: 2.5 $\mu$ s duration measurement wave**



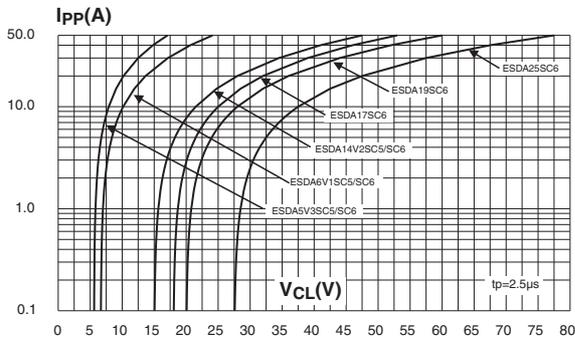
**Figure 4: Peak power dissipation versus initial junction temperature**



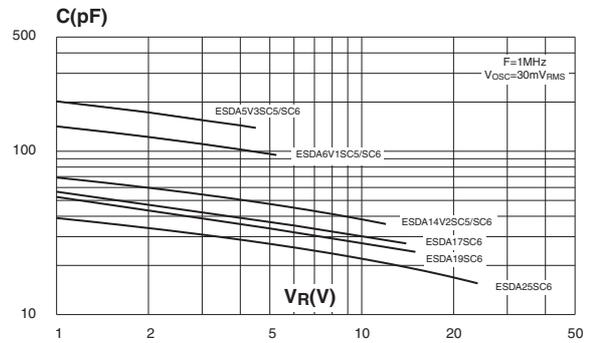
**Figure 5: Peak pulse power versus exponential pulse duration (T<sub>j initial</sub> = 25 °C)**



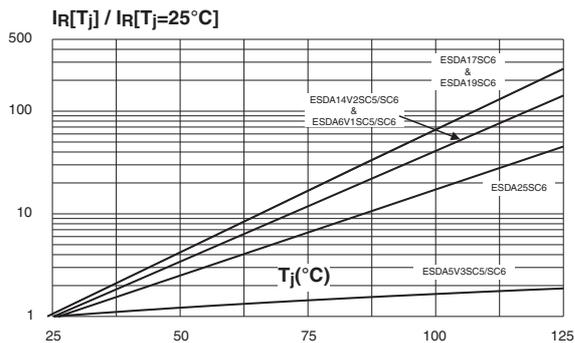
**Figure 6: Clamping voltage versus peak pulse current ( $T_j$  initial = 25 °C). Rectangular waveform ( $t_p = 2.5$  ms)**



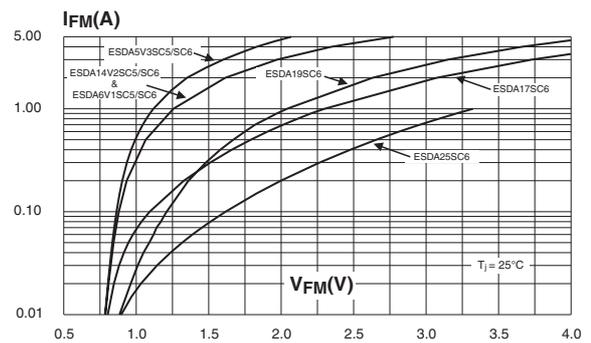
**Figure 7: Capacitance versus reverse applied voltage (typical values)**



**Figure 8: Relative variation of leakage current versus junction temperature (typical values)**



**Figure 9: Peak forward voltage drop versus peak forward current (typical values)**

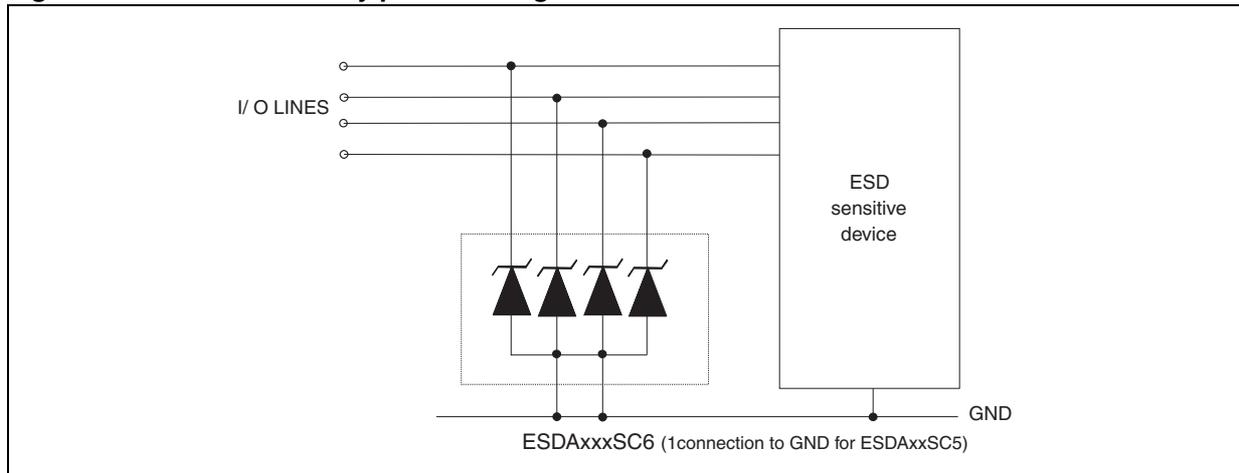


### 3. ESD PROTECTION BY ESDAxxSCx

Electrostatic discharge (ESD) is a major cause of failure in electronic systems. Transient Voltage Suppressors (TVS) are an ideal choice for ESD protection. They are capable of clamping the incoming transient overvoltage to a low enough level such that damage to the protected semiconductor is prevented.

Surface mount TVS arrays offer the best choice for minimal lead inductance. They serve as parallel protection elements, connected between the signal line and ground. As the transient rises above the operating voltage of the device, the TVS array becomes a low impedance path diverting the transient current to ground.

Figure 10: ESDAxxSCx array protection against ESD



The ESDAxxSCx array is the ideal board level protection of ESD sensitive semiconductor components. The tiny SOT23-5L and SOT23-6L packages allow design flexibility in the high density boards where the space saving is at a premium. This enables to shorten the routing and contributes to hardening against ESD.

#### 4. ADVICE FOR OPTIMIZING CIRCUIT BOARD LAYOUT

Circuit board layout is a critical design step in the suppression of ESD induced transients. The following guidelines are recommended:

- The ESDAxxSC5/6 should be placed as close as possible to the input terminals or connectors.
- The path length between the ESD suppressor and the protected line should be minimized
- All conductive loops, including power and ground loops should be minimized
- The ESD transient return path to ground should be kept as short as possible
- Ground planes should be used whenever possible

#### 5. TECHNICAL INFORMATION

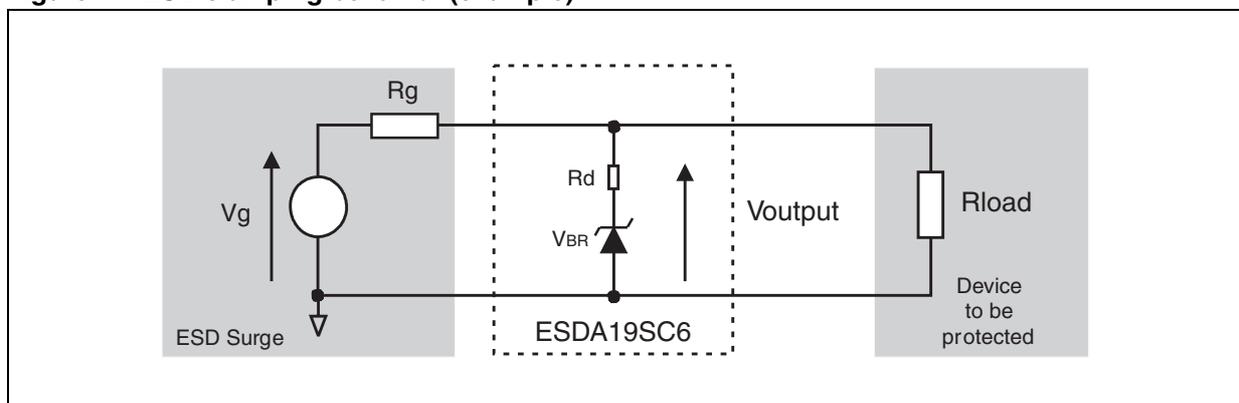
##### ESD protection

The ESDA19SC6 is particularly optimized to perform ESD protection. ESD protection is achieved by clamping the unwanted overvoltage. The clamping voltage is given by the following formula :

$$V_{CL} = V_{BR} + R_d \cdot I_{PP}$$

As shown in figure 11, the ESD strikes are clamped by the transient voltage suppressor.

Figure 11: ESD clamping behavior (example)



## ESDAxxSCx

To have a good approximation of the remaining voltages at both VI/O side, we provide the typical dynamical resistance value  $R_d$ . By taking into account the following hypothesis :

$$R_g > R_d \text{ and } R_{load} > R_d$$

we have:

we have:

$$V_{output} = V_{BR} + R_d \times \frac{V_g}{R_g}$$

The results of the calculation done for  $V_g = 8 \text{ kV}$ ,  $R_g = 330 \Omega$  (IEC61000-4-2 standard),  $V_{BR} = 19 \text{ V}$  (typ.) and  $R_d = 0.80 \Omega$  (typ.) give:

$$V_{output} = 38.4 \text{ V}$$

This confirms the very low remaining voltage across the device to be protected. It is also important to note that in this approximation the parasitic inductance effect was not taken into account. This could be a few tenths of volts during a few nanoseconds at the output side.

**Figure 12: Ordering information scheme**

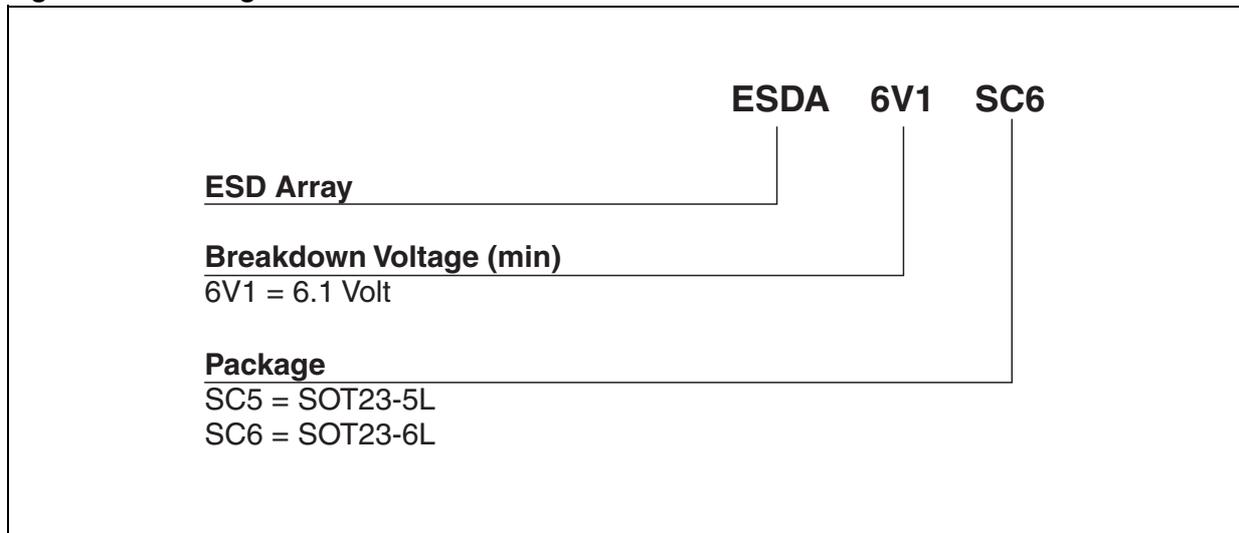


Figure 13: SOT23-5L Package Mechanical Data

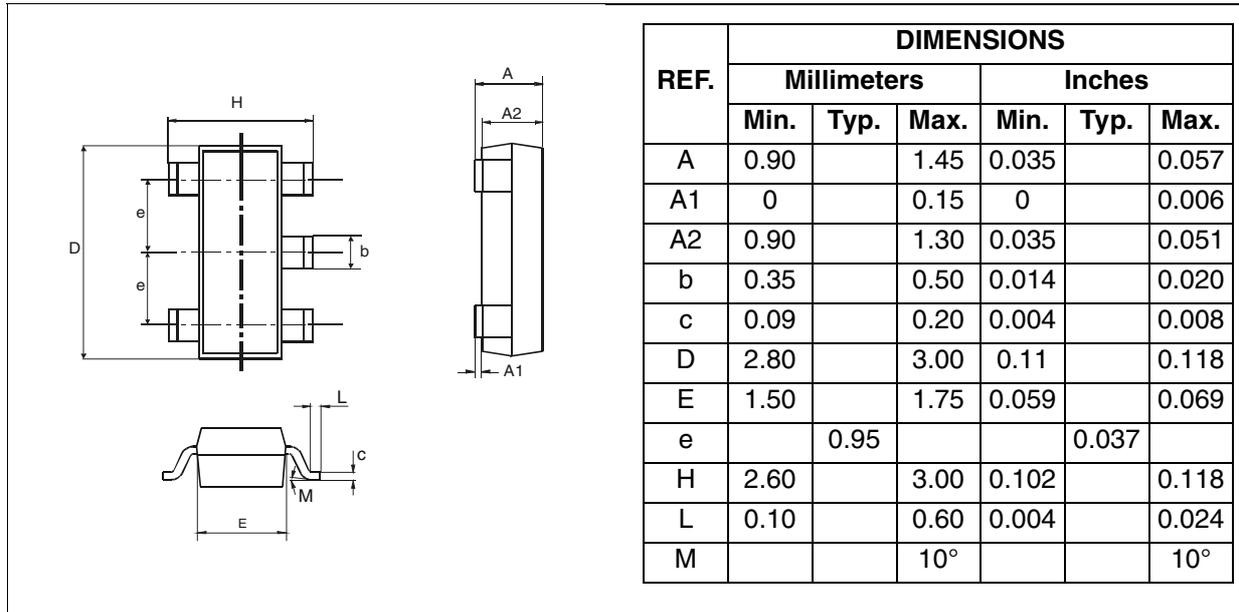


Figure 14: Foot Print Dimensions (in millimeters)

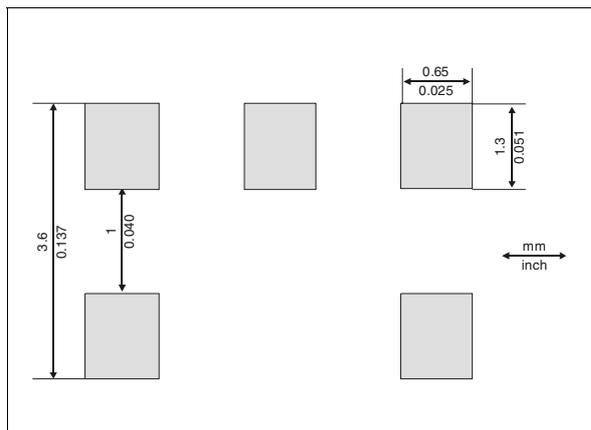


Figure 15: SOT23-6L Package Mechanical Data

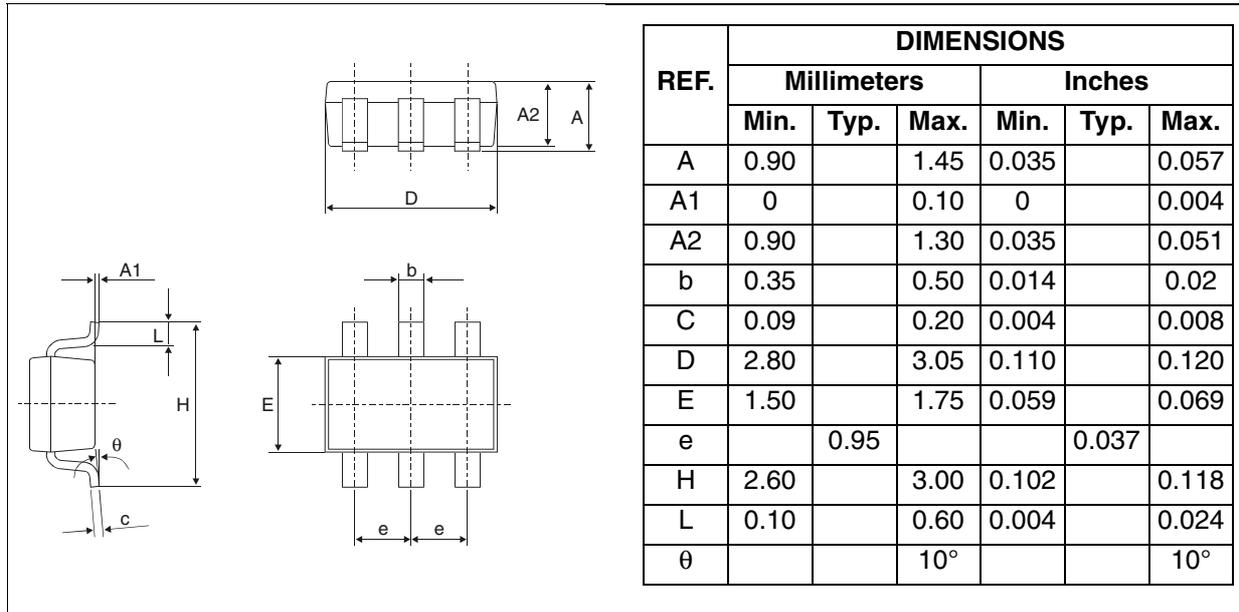
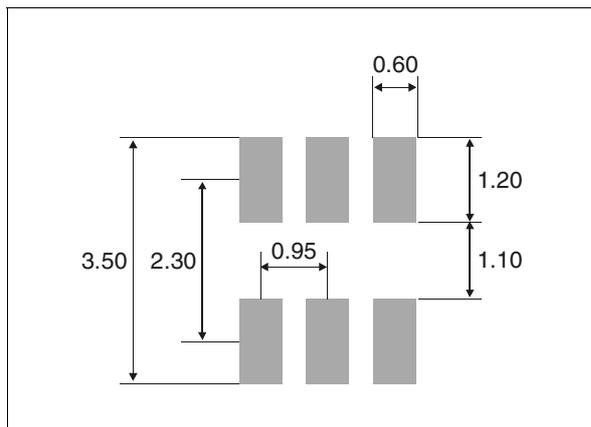


Figure 16: Foot Print Dimensions (in millimeters)



**Table 4: Ordering Information**

Part Number	Marking	Package	Weight	Base qty	Delivery mode
ESDA5V3SC5	EC53	SOT23-5L	16.7 mg	3000	Tape & reel
ESDA6V1SC5	EC61				
ESDA14V2SC5	EC15				
ESDA5V3SC6	ES53	SOT23-6L			
ESDA6V1SC6	ES61				
ESDA14V2SC6	ES15				
ESDA17SC6	ES17				
ESDA19SC6	ES19				
ESDA25SC6	ES25				

- Epoxy meets UL94-V0 standard

**Table 5: Revision History**

Date	Revision	Description of Changes
Nov-2003	7F	Last update.
4-Nov-2004	8	SOT23-6L package dimensions change for reference "D" from 3.0 millimeters (0.118 inches) to 3.05 millimeters (0.120 inches).

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