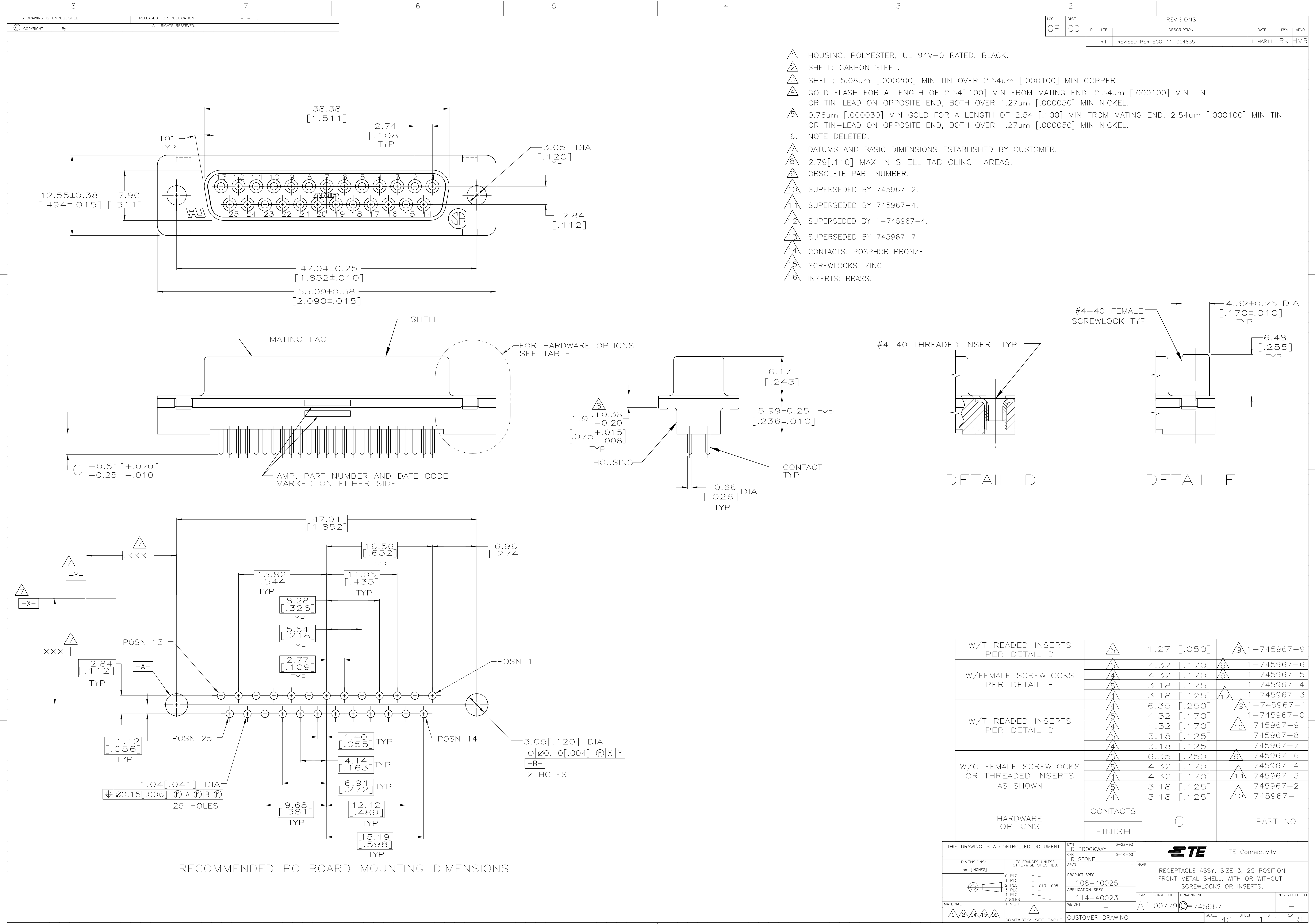




- 1 HOUSING; POLYESTER, UL 94V-0 RATED, BLACK.
- 2 SHELL; CARBON STEEL.
- 3 SHELL; 5.08um [.000200] MIN TIN OVER 2.54um [.000100] MIN COPPER.
- 4 GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54um [.000100] MIN TIN OR TIN-LEAD ON OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL.
- 5 0.76um [.000030] MIN GOLD FOR A LENGTH OF 2.54 [.100] MIN FROM MATING END, 2.54um [.000100] MIN TIN OR TIN-LEAD ON OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL.
- 6 NOTE DELETED.
- 7 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 8 2.79[.110] MAX IN SHELL TAB CLINCH AREAS.
- 9 OBSOLETE PART NUMBER.
- 10 SUPERSEDED BY 745967-2.
- 11 SUPERSEDED BY 745967-4.
- 12 SUPERSEDED BY 1-745967-4.
- 13 SUPERSEDED BY 745967-7.
- 14 CONTACTS: POSPHOR BRONZE.
- 15 SCREWLOCKS: ZINC.
- 16 INSERTS: BRASS.

W/THREADED INSERTS PER DETAIL D		1.27 [.050]	 1-745967-9
W/FEMALE SCREWLOCKS PER DETAIL E		4.32 [.170]	 1-745967-6
		4.32 [.170]	 1-745967-5
		3.18 [.125]	 1-745967-4
		3.18 [.125]	 1-745967-3
W/THREADED INSERTS PER DETAIL D		6.35 [.250]	 1-745967-1
		4.32 [.170]	 1-745967-0
		4.32 [.170]	 745967-9
		3.18 [.125]	745967-8
		3.18 [.125]	745967-7
W/O FEMALE SCREWLOCKS OR THREADED INSERTS AS SHOWN		6.35 [.250]	 745967-6
		4.32 [.170]	 745967-4
		4.32 [.170]	 745967-3
		3.18 [.125]	 745967-2
		3.18 [.125]	 745967-1
HARDWARE OPTIONS	CONTACTS	C	PART NO
	FINISH		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D BROCKWAY CHK R STONE APVD	3-22-93 5-10-93	TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
0 PLC ± -		PRODUCT SPEC		RECEPTACLE ASSY, SIZE 3, 25 POSITION	
1 PLC ± -		108-40025		FRONT METAL SHELL, WITH OR WITHOUT	
2 PLC ± .013 [.005]		APPLICATION SPEC		SCREWLOCKS OR INSERTS,	
3 PLC ± -		114-40023		SIZE	
4 PLC ± -		WEIGHT		CAGE CODE DRAWING NO	
ANGLES		A1 00779		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV 1	
FINISH		CONTACTS: SEE TABLE		745967	