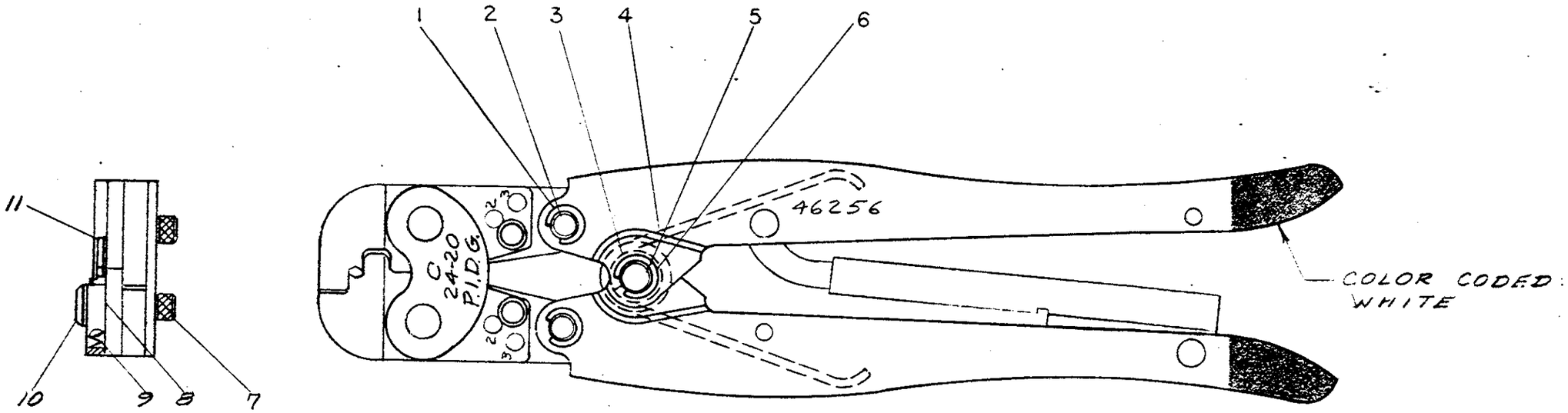
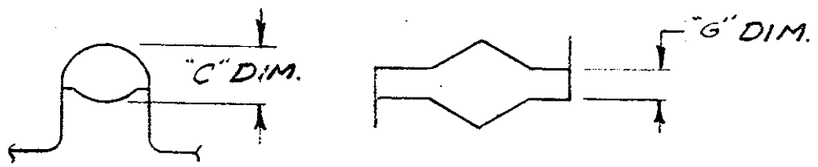


SUPERSEDED BY I.S. 2177

GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.

FOR REPLACEMENT OF PARTS OTHER THAN LISTED, TOOL SHOULD BE RETURNED TO OUR FACTORY TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.



GAGE DIM.			
"C" DIM.		"G" DIM.	
GO	NO GO	GO	NO GO
.059	.065	.035	.055

1	A	303542	STOP-LOCATOR		11
1	A	9-305723	SCREW		10
1	A	301201	SPRING		9
1	A	302994	STOP-HOUSING		8
2	A	39207	PIN-ADJUSTMENT		7
2	A	21045-6	RING-RETAINING		6
1	A	300449	PIN-RETAINING		5
1	A	39364	SPRING		4
1	A	39366	COLLAR		3
2	A	300432	PIN-RETAINING		2
4	A	21045-3	RING-RETAINING		1
REQ'D	SIZE	NUMBER	NAME	REMARKS	ITEM

G	SUPERSEDED BY I.S. 2177	E.J.F.	E.J.F.	11-4-67
F	REVISED	F.S.	[illegible]	[illegible]
E	REVISED	C.M.	C.M.	4-16-63
D	REVISED	C.M.	C.M.	3-15-63
C	REVISED	R.Y.	R.Y.	9-27-62
B	REVISED	R.Y.	[illegible]	6-19-62
CHG	REVISIONS	DR	CK	DATE

46256 REQUIRED PER ASSEMBLY

DESCRIPTION

46256

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CUSTOMER COPY
REFERENCE ONLY

DR C. Yingsley 9-29-62
CHK
DE
APP

MATERIAL AND FINISH —/—
NAME HANDLE 24-20 SPECIAL INSULATION —/—
TOLERANCES EXCEPT AS NOTED ±1/16 SCALE 1-1

AMP INCORPORATED

LEAD —/—
"C" PRE INSULATSE DIAMOND GRIT

M B 46256 G

HAND TOOL ASSEMBLY

DIMENSIONS IN INCHES. DO NOT SCALE PRINT

G

M