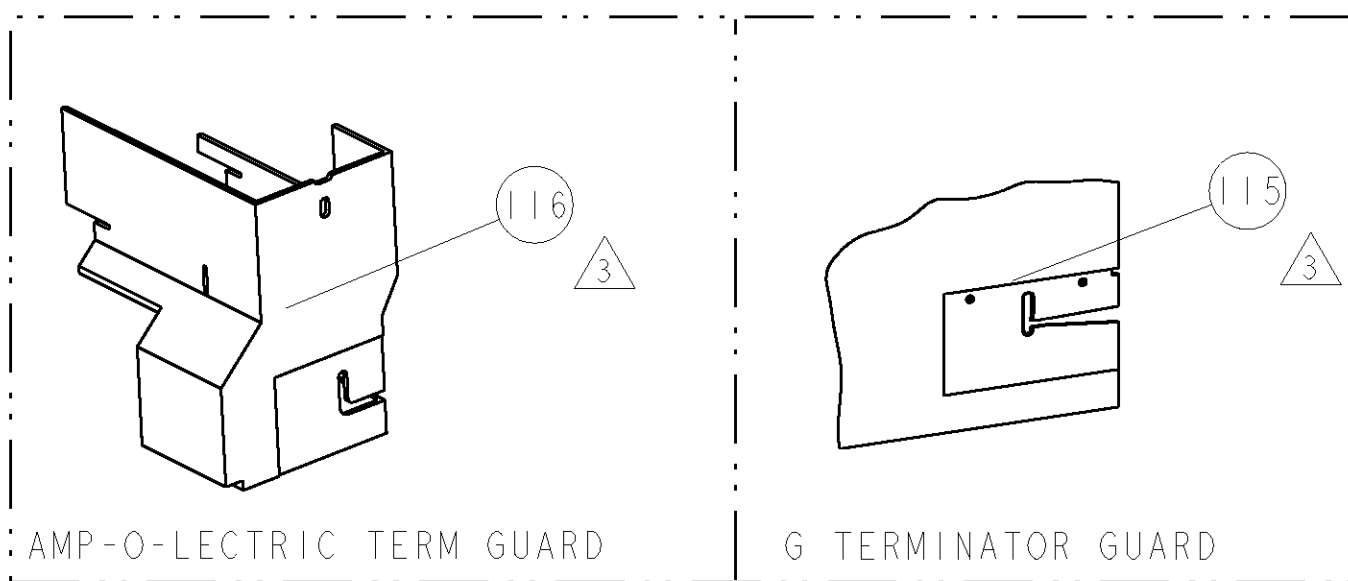
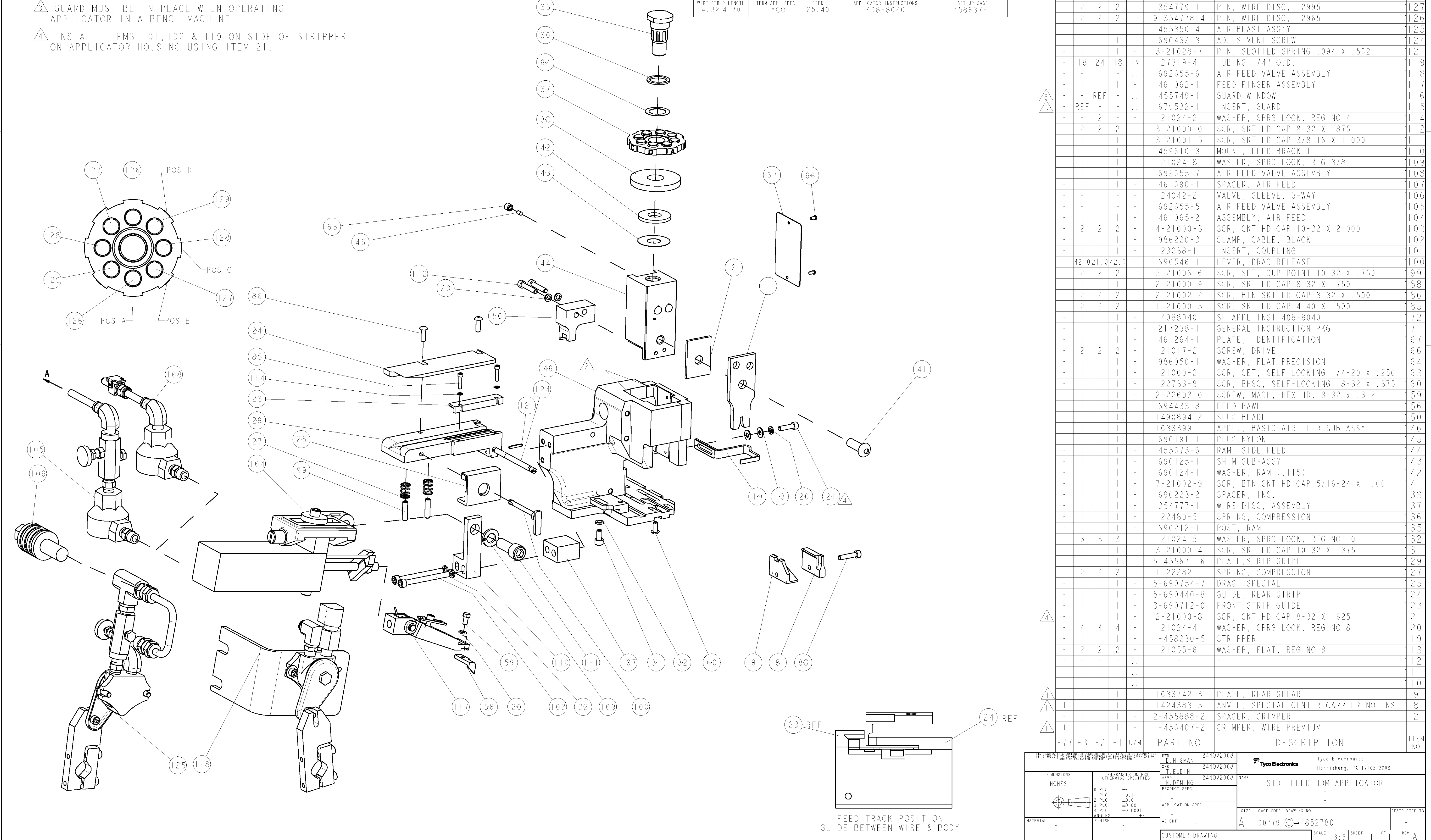


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852780-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852780-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852780-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1852780-7	A	-	-	-	SPARE PARTS

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 INSTALL ITEMS 101,102 & 119 ON SIDE OF STRIPPER ON APPLICATOR HOUSING USING ITEM 21.



TERMINAL NAME: TERMINAL					
TE PN	S & N MFG	S & N MFG TERMINAL - TE CRIMP SPECS			
1949820	D7-593-010				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.83mm+.05/- .05[.072+.002/- .002]	14 1/2 MAG	
-	-	B	1.75mm+.05/- .05[.069+.002/- .002]	15 1/2 MAG	
-	-	C	1.57mm+.05/- .05[.062+.002/- .002]	17 MAG	
-	-	D	1.55mm+.05/- .05[.061+.002/- .002]	18 MAG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.54mm [1.00]	F	18 -14 1/2 MAG
-	-	INSUL			
WIRE STRIP LENGTH 4.32-4.70	TERM APPL SPEC TYCO	FEED 25.40	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC	DIST	REVISIONS						
		P	LTR	DESCRIPTION	DATE	DWN	APVD	
A	66		A	RELEASED	03FEB2009	BH	BH	
		</						

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		ECHO T. ELBIN	24NOV2008			NAME SIDE FEED HDM APPLICATOR
		APVD N. DEWING	24NOV2008			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC -		
		9 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.0001 ANGLES ±.01		SIZE A1		
MATERIAL -		FINISH -		CAGE CODE 00779		
				DRAWING NO C=1852780		
				RESTRICTED TO -		
				SCALE 3:5		
				SHEET 1 OF 1		
				REV A		

CUSTOMER VIEWABLE ASSEMBLY

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