

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #11148	5.29.07
B	E.C.N. #11508.	03.05.09
C	E.C.N. #11581.	12.21.09

ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		430 (BLUE)		nm	
		565 (GREEN)		nm	
FORWARD VOLTAGE (B/G)		3.8/2.2	4.5/2.6	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_r=100\mu\text{A}$
AXIAL INTENSITY		10		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		120		2x theta	
EMITTED COLOR:	BLUE/GREEN				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*		160	mA
STEADY CURRENT		30	mA
POWER DISSIPATION		100	mW
DERATE FROM 25°C		-1.2	$\text{mW}/^\circ\text{C}$
OPERATING TEMP.		-40 TO +85	$^\circ\text{C}$
STORAGE TEMP.		-40 TO +85	$^\circ\text{C}$

* $t < 10\mu\text{s}$

NOTES:

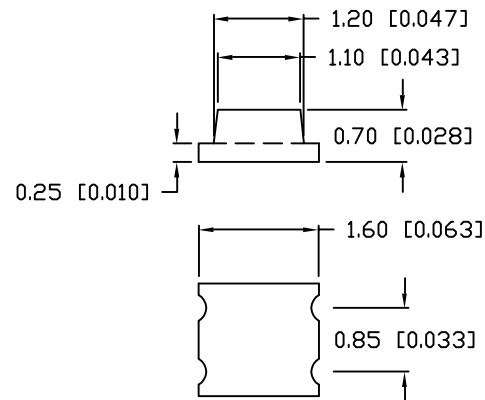
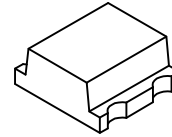
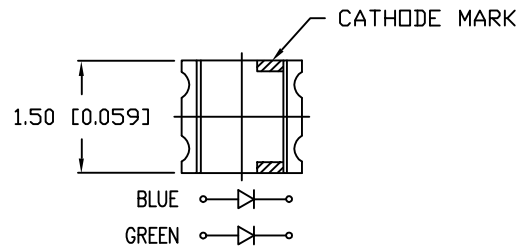
1. THE CATHODE MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: STATIC SENSITIVE DEVICE
FOLLOW PROPER E.S.D. HANDLING PROCEDURES
WHEN WORKING WITH THIS PART.

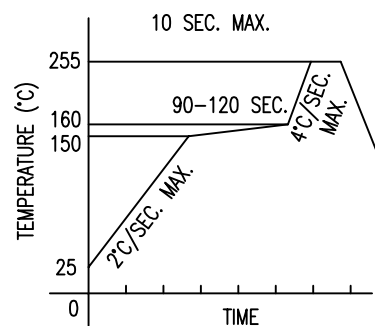
CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 3 STANDARDS

UNCONTROLLED DOCUMENT

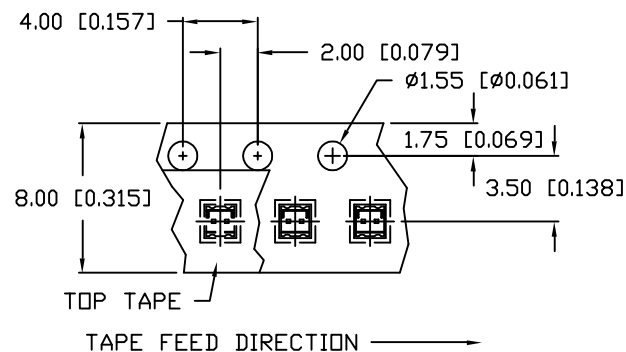
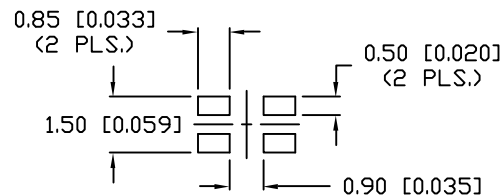
*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030). MIN= +DECIMAL PRECISION MAX= +0.00 -DECIMAL PRECISION



LEAD FREE REFLOW PROFILE

TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

RECOMMENDED SOLDER PAD LAYOUT

REV.
CPART NUMBER
SML-LX0606SGSBC-TR

1.6mm x 1.5mm ULTRA THIN SURFACE MOUNT LED,
BICOLOR LED, WATER CLEAR LENS, TAPE AND REEL.

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RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

LUMEX
Creating LED and LCD Solutions Together™

290 E. HELEN ROAD
PALATINE, IL 60067-6976
PHONE: +1.847.359.2790
US WEB: www.lumex.com
TW WEB: www.lumex.com.tw

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