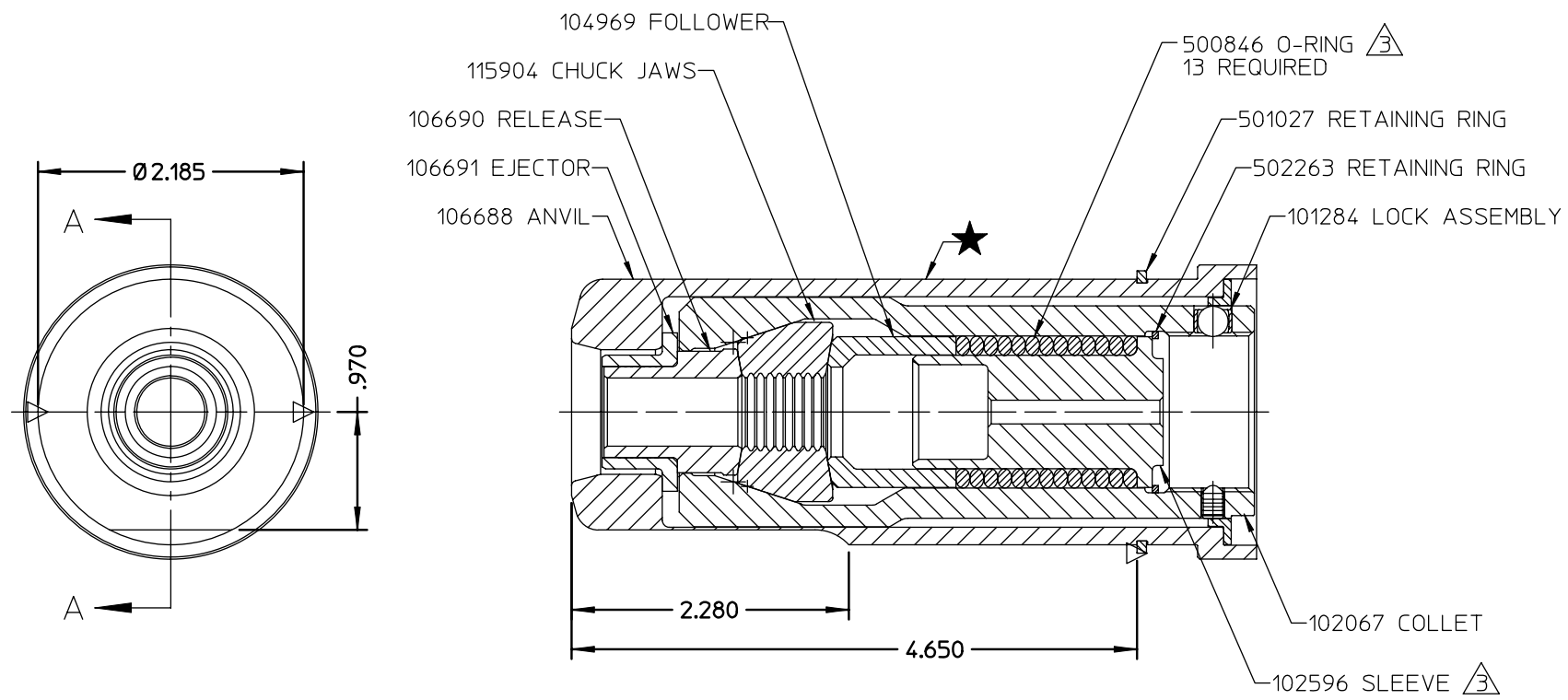


REV	DESCRIPTION	DATE
J	REDRAWN, REVISED NOTES.	-



NOTES:

- 1 COLLET AND LOCK ASSEMBLY P/N 110661 CONSISTS OF:
COLLET P/N 102067, (NOT AVAILABLE SEPARATELY).
LOCK ASSEMBLY P/N 101284
EJECTOR P/N 106691 AND
RELEASE P/N 106690
- 2 RELEASE AND EJECTOR KIT P/N 108177 CONSISTS OF:
RELEASE P/N 106690
EJECTOR P/N 106691
(NOT AVAILABLE SEPARATELY)
LOCTITE P/N 503657.

ASSEMBLE SLEEVE AND O-RINGS PER
HUCK SPEC. 42-491.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		NOSE ASSEMBLY -24 BOM			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED			Ra	BREAK EDGES	DET: T.L.	CK: -	DATE:06-03-92	SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH				ANGLES ±	FOC.	B	99-848	
SURFACES TO BE ©, //, ⊕, ⊥, & ▤ WITHIN			T.I.R.	FINAL ASSY: -	FAC.			