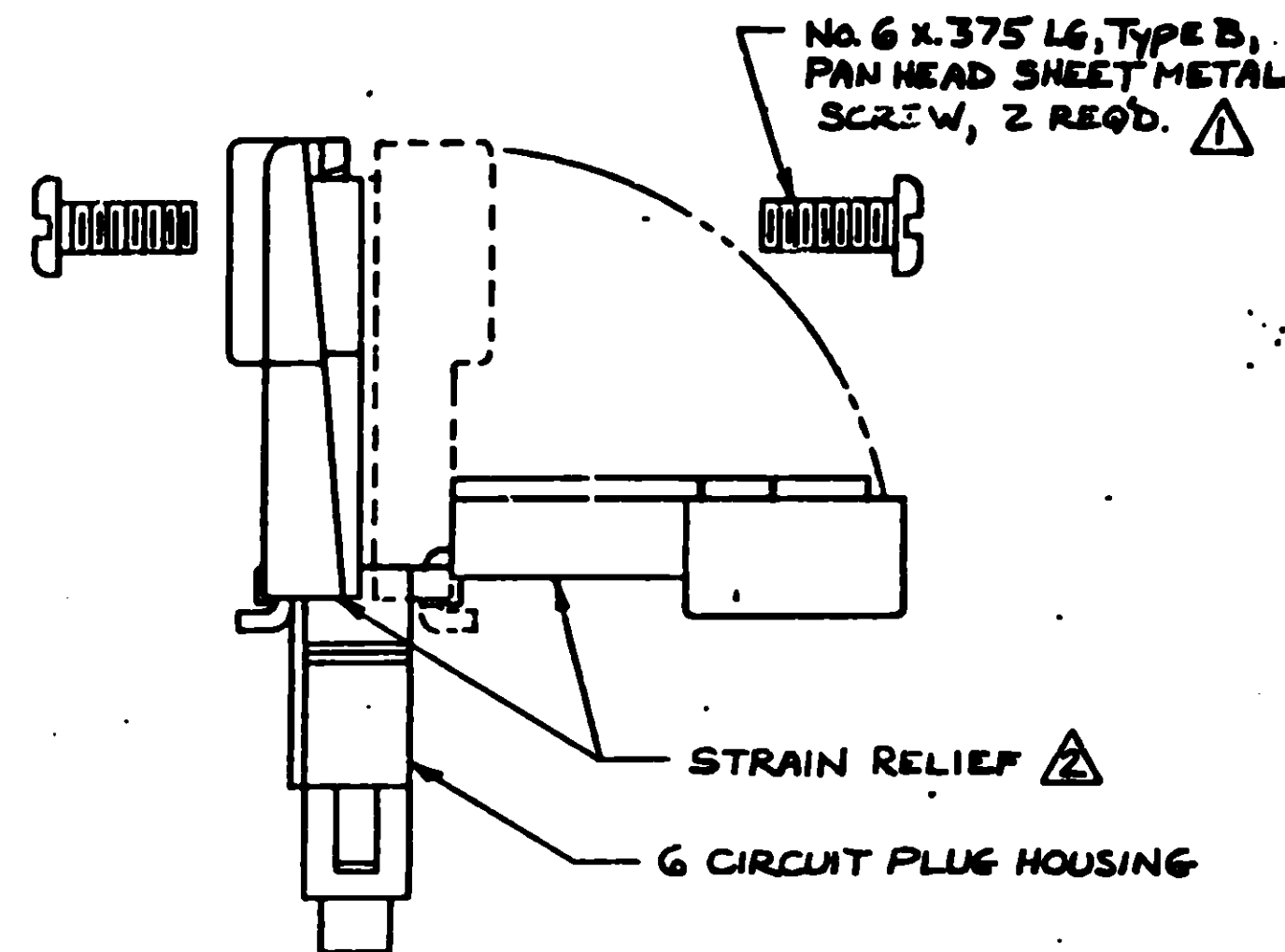
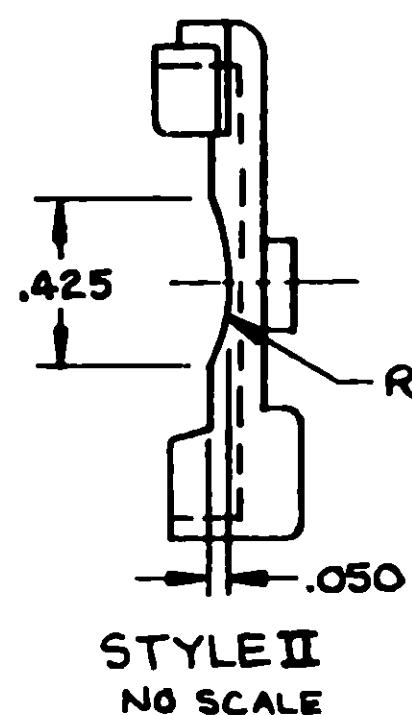
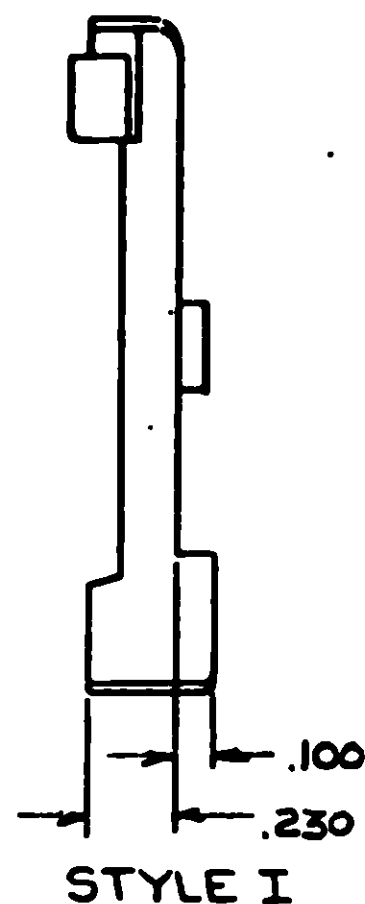
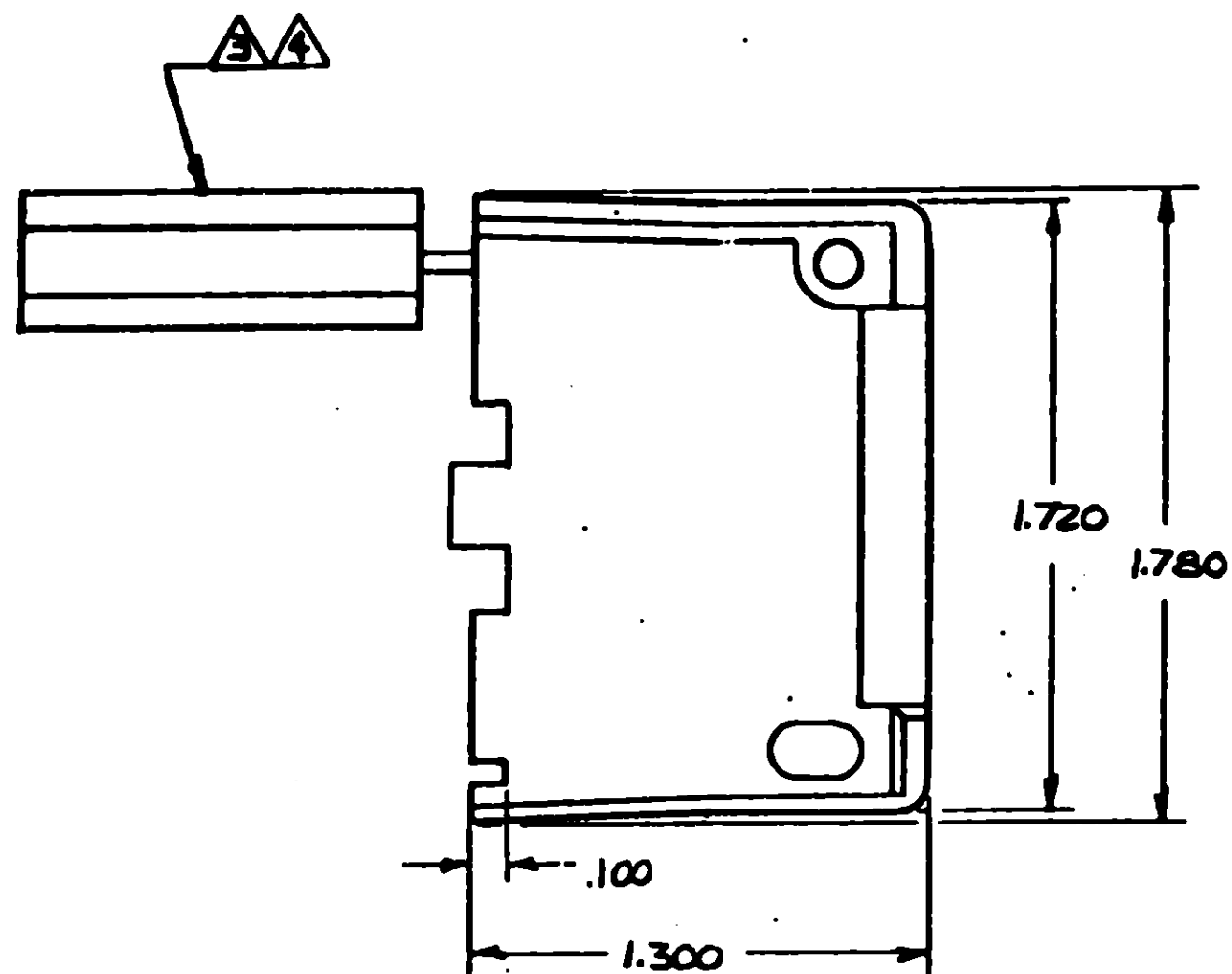
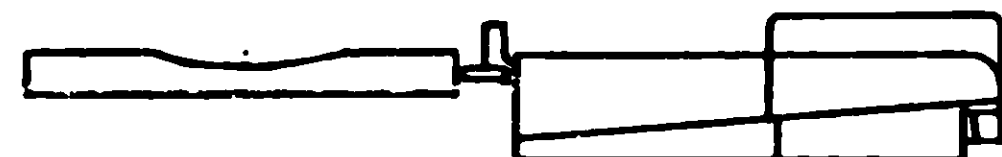


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| REVISIONS |   |   |                                | DATE     | APPROVED |
|-----------|---|---|--------------------------------|----------|----------|
| 0         | 0 | 0 | RELEASE DRAWING PER ITI-83-133 | 10/28/83 | WJ/40    |
| 1         | 0 | 0 | RESTORED                       | 1/4/85   | MD/85    |
| 2         | A | A | REV PER EGN CM 705             | 1/14/85  | TS/85    |



ASSEMBLY DETAILS

- 1 SHEET METAL SCREWS NOT SUPPLIED.  
 2 TWO REQUIRED PER CONNECTOR.  
 3 MAX WIRE BUNDLE WITHOUT INSERT IS 6 AT .190 DIA. AND MIN WIRE BUNDLE WITH INSERT IS 6 AT .040 DIA.  
 4 STYLE II DOES NOT INCLUDE INSERT.  
 5. DETACHABLE INSERT MAY SEPARATE FROM STRAIN RELIEF BODY DURING SHIPPING.

|           |       |         |          |
|-----------|-------|---------|----------|
| NYLON94V2 | II    | NATURAL | 643585-2 |
| NYLON94V2 | I     | NATURAL | 643585-1 |
| MATERIAL  | STYLE | COLOR   | PART NO. |

|                                                                                                               |  |                                                                  |  |                                                                      |  |
|---------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------|--|----------------------------------------------------------------------|--|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.<br>TOLERANCES ON:<br>DECIMALS $\pm .015$<br>ANGLES $\pm$ |  | CONTRACT NO.                                                     |  | AMP   AMP INCORPORATED<br>Harrisburg, Pa. 17105                      |  |
| MATERIAL<br>SEE TABLE                                                                                         |  | DR<br><i>K. White</i> 10-31-83<br>CHK<br><i>S. James</i> 11-2-83 |  | NAME<br>STRAIN RELIEF AND INSERT,<br>UNIVERSAL MATE-N-LOK™ 6 CIRCUIT |  |
| FINISH<br>SEE TABLE                                                                                           |  | APPRO<br><i>B. E. Quella</i> 11/2/83<br>APPRO                    |  | DRAWING NO.<br>643585                                                |  |
|                                                                                                               |  | DSGN APPD<br>OTHER APPD                                          |  | SIZE<br>C                                                            |  |
|                                                                                                               |  |                                                                  |  | FSCM NO.<br>00779                                                    |  |
|                                                                                                               |  |                                                                  |  | SCALE<br>2:1                                                         |  |
|                                                                                                               |  |                                                                  |  | SHEET 1 OF 1                                                         |  |

CUSTOMER DRAWING