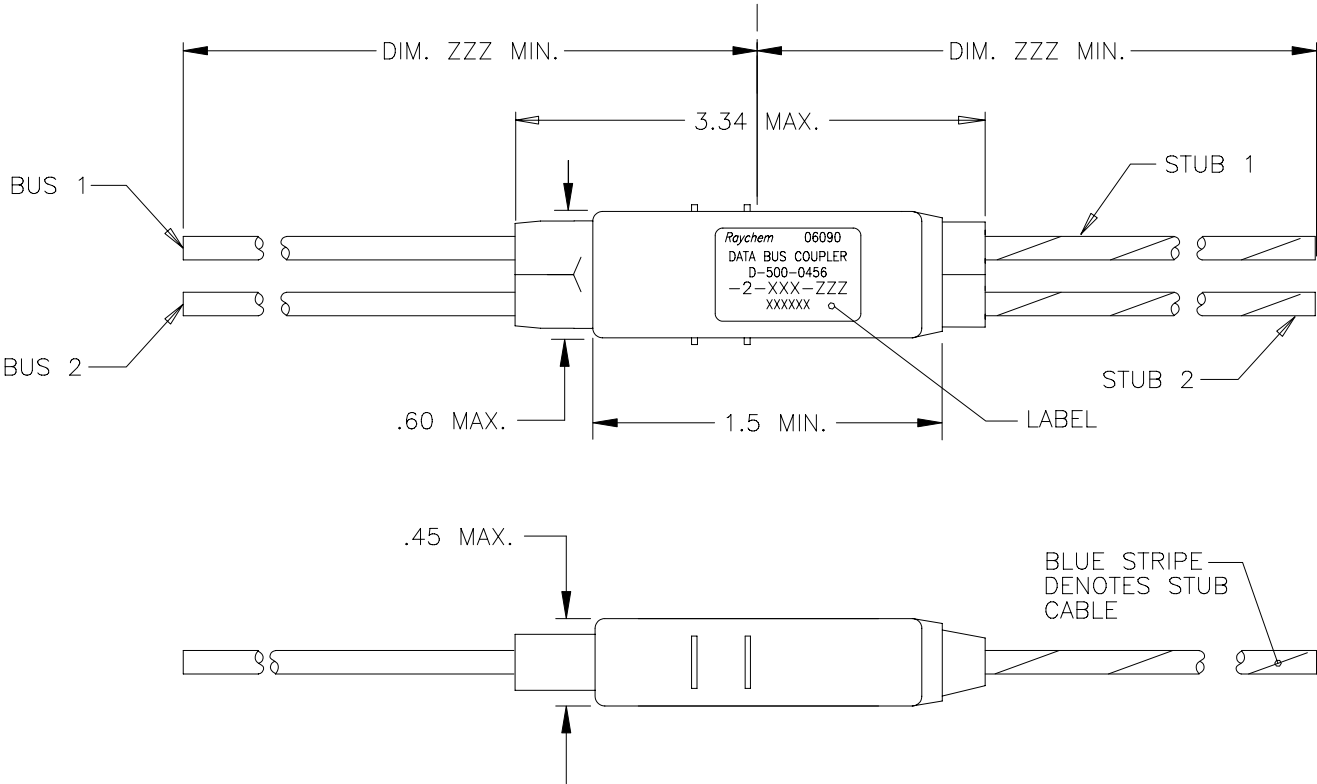
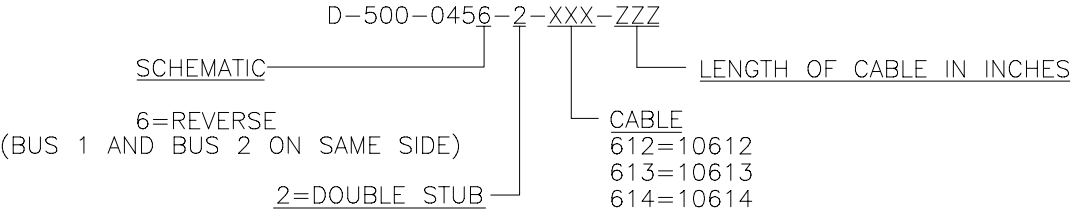


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
N/C	RELEASED PER ECN T-20463	95NOV17	ZET
A	REVISED PER DCR# T-22191	4/21/98	M.HIGGY



COMPONENT NUMBER	BUS CABLE	STUB CABLE
D-500-0456-2-612-ZZZ	10612-24-9	10612-24-96
D-500-0456-2-613-ZZZ	10613-24-9	10613-24-96
D-500-0456-2-614-ZZZ	10614-24-9	10614-24-96



COMPONENT NUMBER

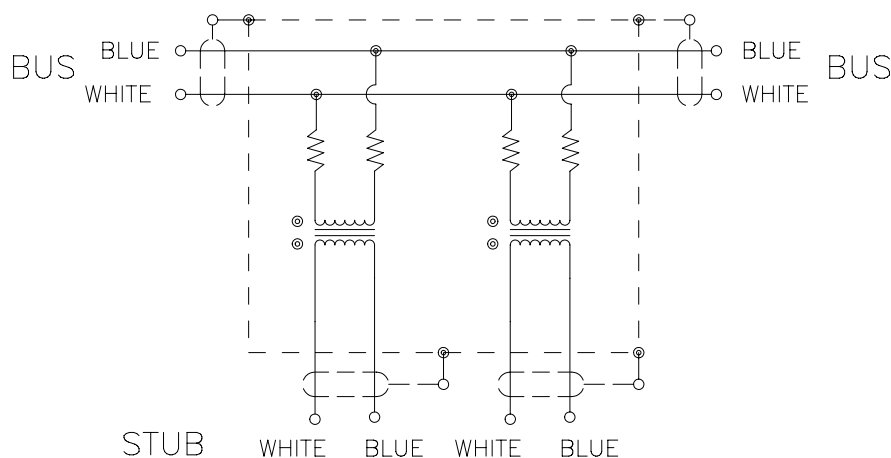
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SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS. DECIMALS .XXX ± — { — mm } .XX ± — { — mm } ANGLES .X — ± — WEIGHT — g { — lbs }	DRAWN	TIMM	95NOV17	tyco Electronics		Tyco Electronics Corporation 300 Constitution Drive Menlo Park, CA. 94025 U.S.A.		Raychem	
	CHECKED	Z.TEMAN	95NOV17	TITLE TWO STUB IN-LINE DATA BUS MICRO COUPLER 04 SERIES REVERSE					
	APPROVED								
	APPROVED								
	CAD NAME			T22191a.DWG					
THIRD ANGLE PROJECTION					SIZE A	CODE IDENT. NO. 06090	DWG. NO. D-500-0456-2-XXX-ZZZ		REV A
DO NOT SCALE THIS DRAWING								SHEET 1 OF 2	

1. MATERIAL AND FINISHES:
 - 1.1 INTERNAL COMPONENTS:
 - TRANSFORMER TO MIL-T-21038 AND MIL-STD-1553/B
 - RESISTORS TO MIL-R-39007/9, 57.6 OHMS
 - 1.2 SHIELDED CASE: ALUMINUM PER ASTM B 618, ALLOY A03560 COND. F. OR ASTM B211, ALLOY A92017.
 - 1.3 SEALED STRAIN RELIEF COVER: MODIFIED CROSS-LINKED ELASTOMER, BLACK, TO RAYCHEM SPECIFICATION RK-6713.
 - 1.4 CABLE (SEE CABLE TABULATION, SHEET 1). TO RAYCHEM SPECIFICATION 1200.
2. APPLICATION:
 - 2.1 THIS COUPLER IS DESIGNED TO BE INSTALLED INTO A DIGITAL MULTIPLEX ASSEMBLY MEETING THE REQUIREMENTS OF MIL-STD-1553B.
 - 2.1.1 FOR CABLE SPLICING USE FLEXIBLE SPLICE KIT D-150-9133.
 - 2.2 FOR NETWORK LAYOUT ASSISTANCE CONSULT RAYCHEM TECHNICAL SERVICES.
 - 2.3 CABLE BEND RADIUS PER MIL-W-5088 STATIC BEND: 5 x CABLE O.D. MIN.
DYNAMIC BEND: 10 x CABLE O.D. MIN.
3. TEMPERATURE:
 - 3.1 OPERATING TEMPERATURE: -65°C TO +150°C
4. PERFORMANCE SPECIFICATIONS:
 - 4.1 TRANSFORMER MEETS THE PERFORMANCE REQUIREMENTS OF MIL-STD-1553B.
 - 4.2 COUPLER WILL BE QUALIFIED TO RAYCHEM SPECIFICATION D-6020. QUALIFICATION PENDING.
5. WEIGHT:
 - 5.1 MAXIMUM WEIGHT WITHOUT CABLE: 15 GRAMS MAX.
6. ORDERING INFORMATION:

ORDER PER COMPONENT NUMBER. (SEE SHEET 1) AND DESIRED "ZZZ" CABLE LENGTH.
SPLICE KITS TO BE ORDERED SEPARATELY.
SPECIFY CERTIFICATION OF CONFORMANCE REQUIREMENTS AS SEPARATE LINE ITEM.

TWO STUB COUPLER SCHEMATIC

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CAD NAME: T22191b.DWG	DRAWN	TIMM	95NOV17	SIZE A	CODE IDENT. NO. 06090	DWG. NO. D-500-0456-2-XXX-ZZZ
	ISSUED			DO NOT SCALE THIS DRAWING		SHEET 2 OF 2