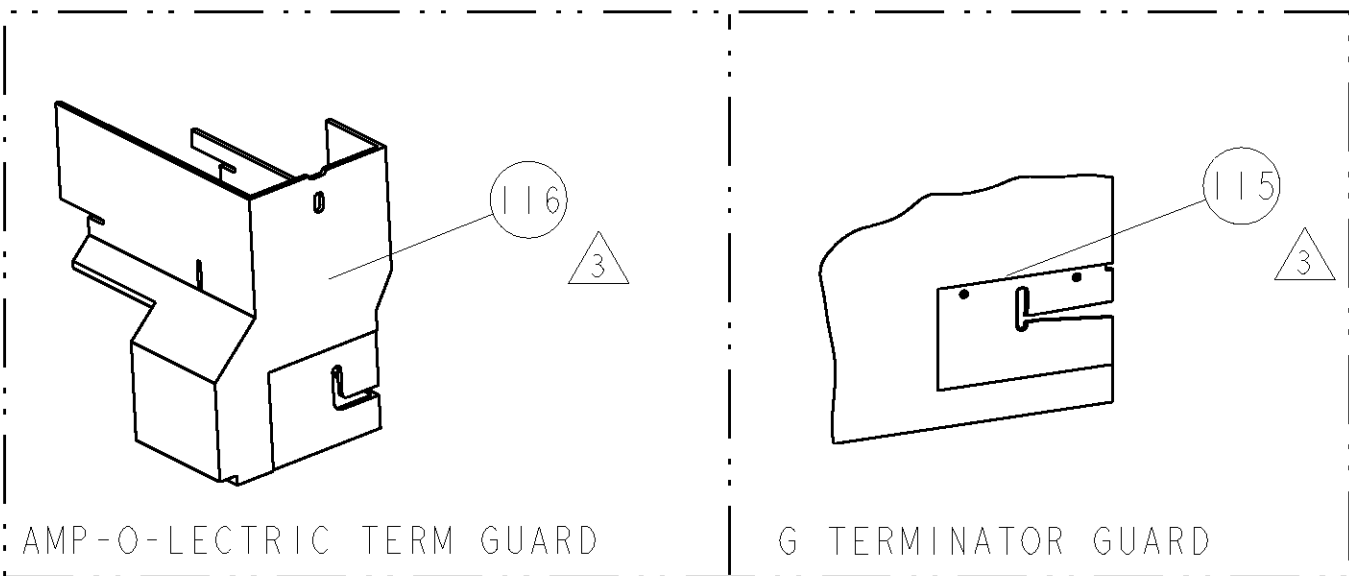
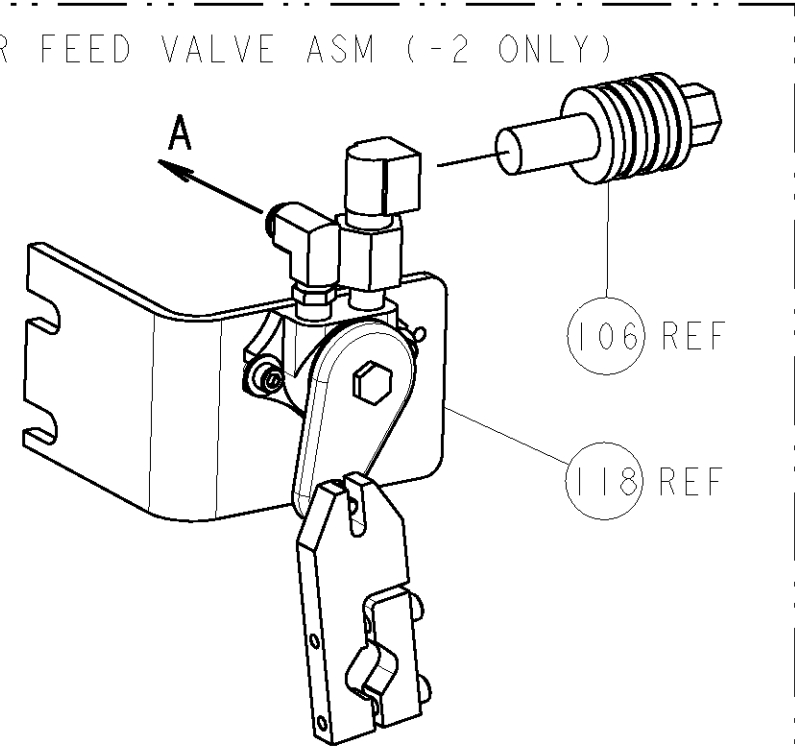
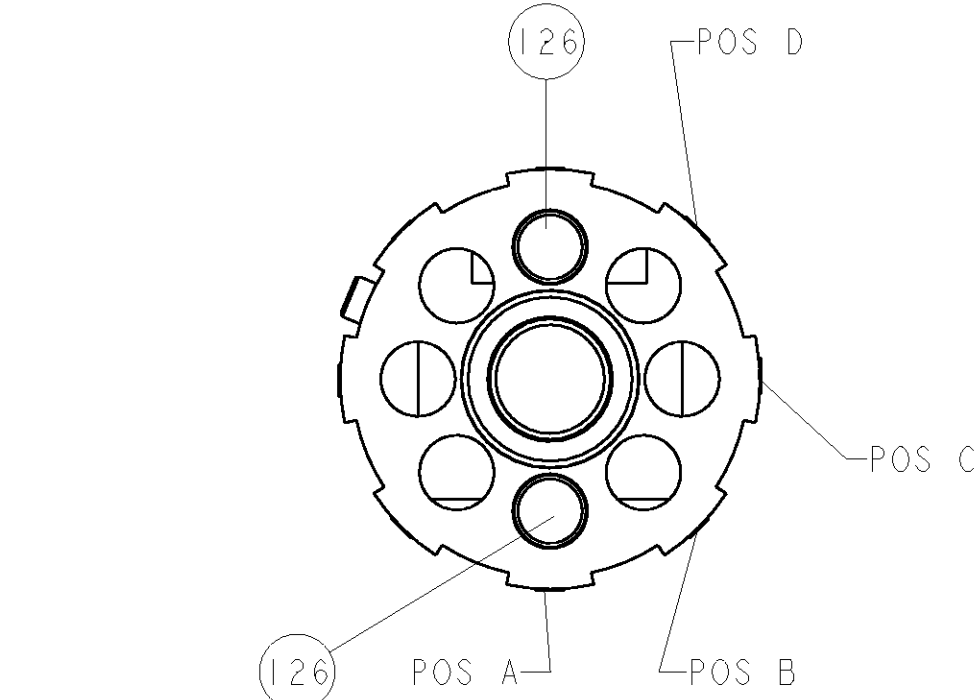


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852679-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852679-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852679-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1852679-7	A	-	-	-	SPARE PARTS

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: RING TONGUE			
TE PN	MANUF PN	PACKARD TERM - PACKARD CRIMP SPECS	
1949670	12033978		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	1.40mm+.05/-0.05[.055+.002/-0.002]
-	-	B	WIRE SIZE
-	-	C	0.8mm2
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	2.44mm [.096]
-	-	INSUL	3.48mm [.137]
-	-	FEED	19.939
WIRE STRIP LENGTH 3.810-7.620	TERM APPL SPEC NONE	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC		DIST		REVISIONS									
A		66		DESCRIPTION				DATE		DWN		APVD	
				F	LTR	RELEASED				10JUN2008		MEH GB	

-	2	2	2	-	2-354779-0	PIN, WIRE DISC, .3090	126
-	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	1	1	1	-	3-21028-8	PIN, SLOTTED SPRING .094 X .625	121
-	1	1	1	-	371178	WASHER	120
-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91
-	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	89
-	2	2	2	-	1-21000-6	SCR, SKT HD CAP 4-40 X .625	85
-	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	79
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	-	3-694433-4	FEED PAWL	56
-	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
-	1	1	1	-	1633399-8	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	-	690212-1	POST, RAM	35
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	3-844048-8	PLATE, REAR STRIP GUIDE	29
-	2	2	2	-	1-22282-3	SPRING, COMPRESSION	27
-	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-3	DRAG, TERMINAL	25
-	1	1	1	-	693855-1	FRONT STRIP GUIDE	24
-	1	1	1	-	3-189124-0	GUIDE, FRONT STRIP	23
-	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	18
-	1	1	1	-	1673257-3	SHEAR, FLOATING	17
-	2	2	2	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	16
-	1	1	1	-	1673256-3	PLATE, REAR SHEAR	15
-	1	1	1	-	1673255-1	HOLDER, REAR SHEAR	14
-	1	1	1	-	1-690461-9	STOP, SHEAR	11
-	1	1	1	-	2-1633330-2	ANVIL, COMBINATION	8
-	1	1	1	-	8-240641-9	SPACER	7
-	1	1	1	-	690468-1	DEPRESSOR SHEAR, REAR	6
-	1	1	1	-	238009-3	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	-	1-456134-7	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	-	455888-8	SPACER, CRIMPER	2
-	1	1	1	-	1-1633609-7	CRIMPER, WIRE	1

		-77-3-2-1 U/M	PART NO		DESCRIPTION				ITEM NO	
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DIMENSIONS: INCHES			TOLERANCES UNLESS OTHERWISE SPECIFIED:			DWN	30APR2008	 Tyco Electronics Harrisburg, PA 17105-3608		
						M. HERR	30APR2008			
			9 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.0001 ANGLES ±.01			G. BAILEY	30APR2008	NAME SIDE FEED HDM APPLICATOR		
						APPROV	30APR2008			
						PRODUCT SPEC				
						APPLICATION SPEC				
MATERIAL -			FINISH -			WEIGHT	-	SIZE A		
						CAGE CODE	DRAWING NO			RESTRICTED TO
								00779 C=1852679		
CUSTOMER DRAWING						SCALE	3:5	SHEET	OF	REV
										A

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