

Customer	_SID		
Description	DC FAN		
Part No.		REV	
Delta Model No	GFC0412DS-CMA5	REV0	1
Sample Issue No			
Sample Issue Date_	AUG.23 2013		_
	NE COPY OF THIS SI NED APPROVAL FOR		
APPROVED BY:			
DATE :			

DELTA ELECTRONICS, INC. TAOYUAN PLANT 252, SHANG YING ROAD, KUEI SAN INDUSTRIAL ZONE TAOYUAN SHIEN, TAIWAN, R.O.C.

TEL:886-(0)3-3591968 FAX:886-(0)3-3591991 DELTA ELECTRONICS, INC. 252, SHANG YING ROAD, KUEI SAN TAOYUAN HSIEN 333, TAIWAN, R. O. C.

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TEL: 886-(0)3-3591968 FAX: 886-(0)3-3591991

NONE		
DESCRIPTION:		
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DELTA ELECTRONICS, INC.

252, SHANG YING ROAD, KUEI SAN TEL: 886-(0)3-3591968TAOYUAN HSIEN 333, TAIWAN, R. O. C. FAX : 886-(0)3-3591991

# SPECIFICATION FOR APPROVAL

Customer:			
Description:	DC FAN		

REV: Customer P/N:

Delta Model NO.: GFC0412DS-CMA5

Sample Rev: 01

Issue NO:

Sample Issue Date: AUG.23 2013 Quantity:

## 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN. THE FAN MOTOR IS WITH SINGLE PHASE AND FOUR POLES.

### 2. CHARACTERS:

ITEM	DESCRIPTION		
RATED VOLTAGE	12 VDC		
OPERATION VOLTAGE	10.8 - 12.6 VDC		
INPUT CURRENT	0.85 (MAX. 1.00) A ( CURRENT ON SAFETY LABEL : 1.82 A)		
INPUT POWER	10.20 (MAX. 12.00) W		
SPEED (RPM)	FRONT 17200±10%/REAR 15700±10%		
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	0.716 (MIN. 0.644) M <sup>3</sup> /MIN. 25.29 (MIN. 22.76) CFM		
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	68.58 (MIN. 55.55) mmH <sub>2</sub> 0 2.703 (MIN. 2.189) inchH <sub>2</sub> 0		
ACOUSTICAL NOISE (AVG.)	64.0 ( MAX. 68.0 ) dB-A		
INSULATION TYPE	UL: CLASS A		

(continued)

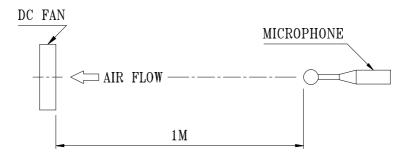
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PART NO:
DELTA MODEL: GFC0412DS-CMA5

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10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
OPEN TYPE
30,000 HOURS CONTINUOUS OPERATION AT 55 °C WITH 15 ~ 65 %RH.
TWO FANS ROTATE IN COUNTER DIRECTIONS SHOWED IN THE NAME PLATE SIDE
THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR.
UL 1061 -F- AWG #28  FRONT FAN  BLACK WIRE: NEGATIVE(-)  RED WIRE: POSITIVE(+)  BLUE WIRE: FREQUENCY(-F00)  YELLOW WIRE: SPEED CONTROL(PWM)  REAR FAN
GRAY WIRE: NEGATIVE(-) ORANGE WIRE: POSITIVE(+) GREEN WIRE: FREQUENCY(-F00) WHITE WIRE: SPEED CONTROL(PWM)

NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.

- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, ( ), ARE LIMITED SPEC.
- 4. THE CHARACTERS SHOWED IN PAGE 1 IS THE CONDITION OF BOTH FANS RUN.
- 5. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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P	ART NO:	
DI	ELTA MODEL: GFC0412DS-CMA5	
3.	3-2. FRAME	SEE DIMENSIONS DRAWING PLASTIC UL: 94V-0 PLASTIC UL: 94V-0 TWO BALL BEARINGS
4.	4-2. STORAGE TEMPERATURE4-3. OPERATING HUMIDITY	10 TO +70 DEGREE C40 TO +75 DEGREE C 5 TO 90 % RH 5 TO 95 % RH

### 5. PROTECTION:

- 5-1. LOCKED ROTOR PROTECTION

  IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96
  HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.
- 5-2. POLARITY PROTECTION

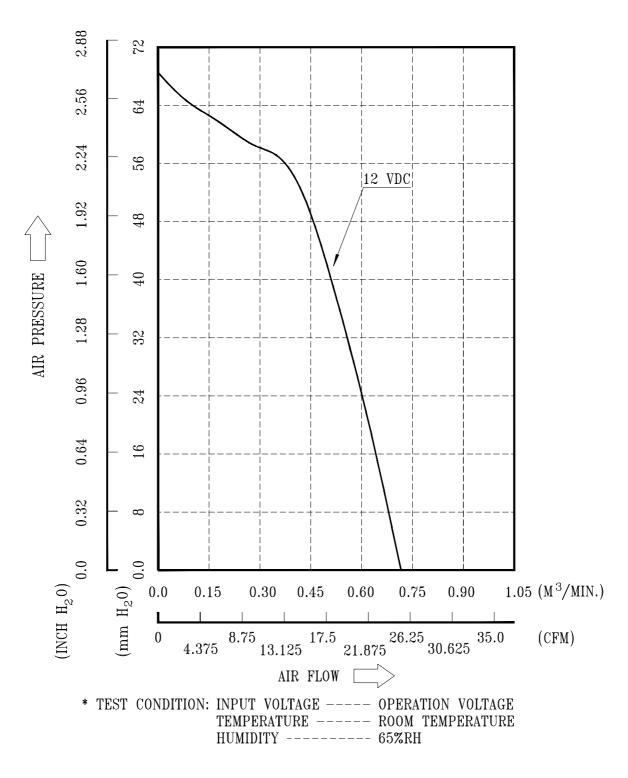
  BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.
- 5-3. HOT PLUG PROTECTION

  ACCORD DELL FPS HOT PLUG TEST.
- 6. RE OZONE DEPLETING SUBSTANCES:
  - 6-1. NO CONTAINING PBBs, PBBos, CFCs, PBBEs, PBDPEs AND HCFCs.
- 7. PRODUCTION LOCATION
  - 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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PART NO:			
DELTA MODEL:	GFC0412DS-CMA5		

# 8. P & Q CURVE:



DUDW NO.

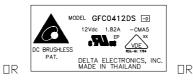
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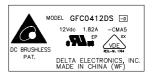
DELTA MODEL: GFC0412DS-CMA5

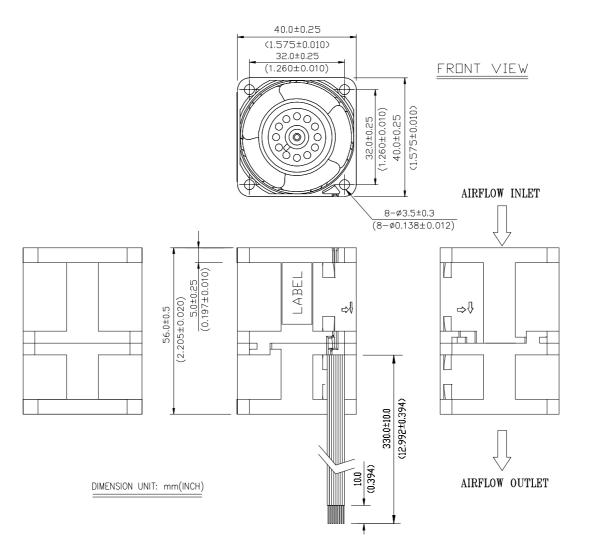
#### 9. DIMENSION DRAWING:

LABEL:









NOTE:1. LEAD WIRE: UL1061 AWG#28

FRONT FAN

BLACK WIRE: NEGATIVE(-)

RED WIRE: POSITIVE(+)

BLUE WIRE: FREQUENCY(-F00)

YELLOW WIRE: SPEED CONTROL(PWM)

| REAR FAN | GRAY WIRE: NEGATIVE(-) | ORANGE WIRE: POSITIVE(+) | GREEN WIRE: FREQUENCY(-F00)

WHITE WIRE: SPEED CONTROL(PWM)

2. THIS PRODUCT IS ROHS COMPLIANT

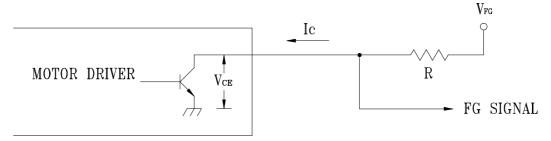
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PART NO:

DELTA MODEL: GFC0412DS-CMA5

10. FREQUENCY GENERATOR (FG) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



**CAUTION:** 

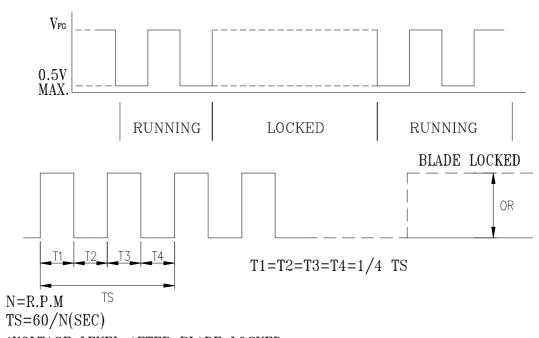
THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

 $V_{\text{FG}} = \text{12.6V MAX}. \quad I_{\text{C}} = \text{5mA MAX}.$ 

 $V_{\text{ce}} = \text{ 0.5V MAX.} \qquad \text{R } \geq \text{ } V_{\text{fg}} \, \big/ \text{Ic}$ 

3. FREQUENCY GENERATOR WAVEFORM:



\*VOLTAGE LEVEL AFTER BLADE LOCKED

\*4 POLES

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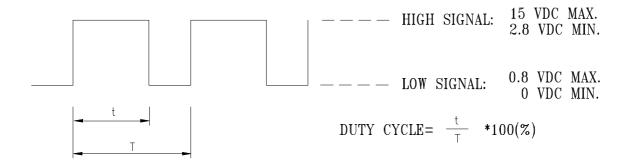
PART NO:

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# 11. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: 0~15VDC

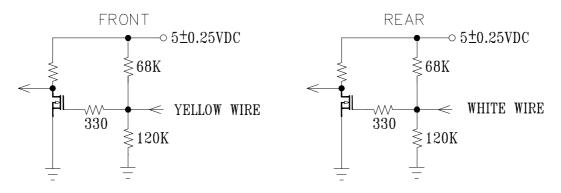


- THE PREFERRED OPERATING POINT FOR THE FAN IS 62.5KHz.
- AT 100% DUTY CYCLE. THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT MINMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.

## 12. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FRUQUENCY=62.5KHz)

	SPEED R.P.M. (REF.)		CURRENT (A) TYP.
DUTY CYCLE (%)	FRONT	REAR	TOTAL
100	17200+/-10%	15700+/-10%	0.85(MAX. 1.00)
0	1720+/-200	1570+/-200	0.06(MAX. 0.08)

## 13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROLL INPUT IS LEFT UNCONNECTED.

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# **Application Notice**

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$  or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009