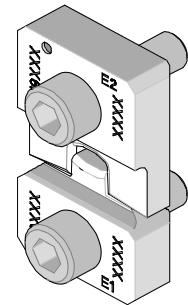




Crimp Tooling Specification Sheet
ATP Tooling Kit No. 19027-0111
Engineering No. ATP-D-141



SCOPE

Tooling: ATP Tooling Kits used with Molex Air Tape Press: (ATP 100 and 300 series) or a Molex Mylar Tape Applicator (MTA series).

Refer to the appropriate tool instruction manual for installation and operation information.

Products: Versakrimp® Ring Tongue Terminals And Butt Splices 8 AWG.

Refer to the Product part number charts on this sheet for terminals with the barrel and tongue styles listed above.

Testing

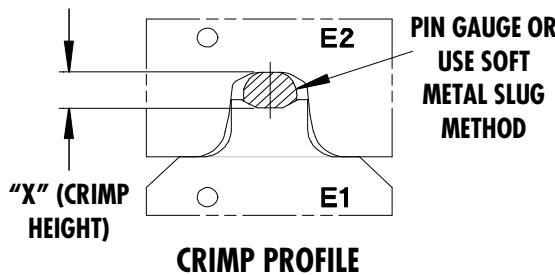
Mechanical

The tensile test or pull test is a means of evaluating the mechanical properties of the crimped connections. The following charts show the UL Specifications for various wire sizes. The tensile strength is shown in pounds and indicates the minimum acceptable force to break or separate terminal from the conductor.

Color Code	Wire Size (AWG)	*UL - 486 A	*UL - 486 C
Red	8	90	45

*UL - 486 A - Terminals (Copper Conductors only)

*UL - 486 C - Butt Splices, Parallel Splices



Use gauge pins or soft metal slug (solder) method to measure the "X" dimension. Verify tooling crimp height calibration by referring to the Go/No Go dimensions shown in the chart below.

Molex does not sell gauge pins contact your local industrial supplier.

Wire Range	"X" Dimension Conductor Crimp						Crimp Inspection Marking
	Mean		Go		No Go		
AWG	mm ²	In	mm	In	mm	In	mm
8	8.50	.190	4.82	.187	4.75	.197	5.00

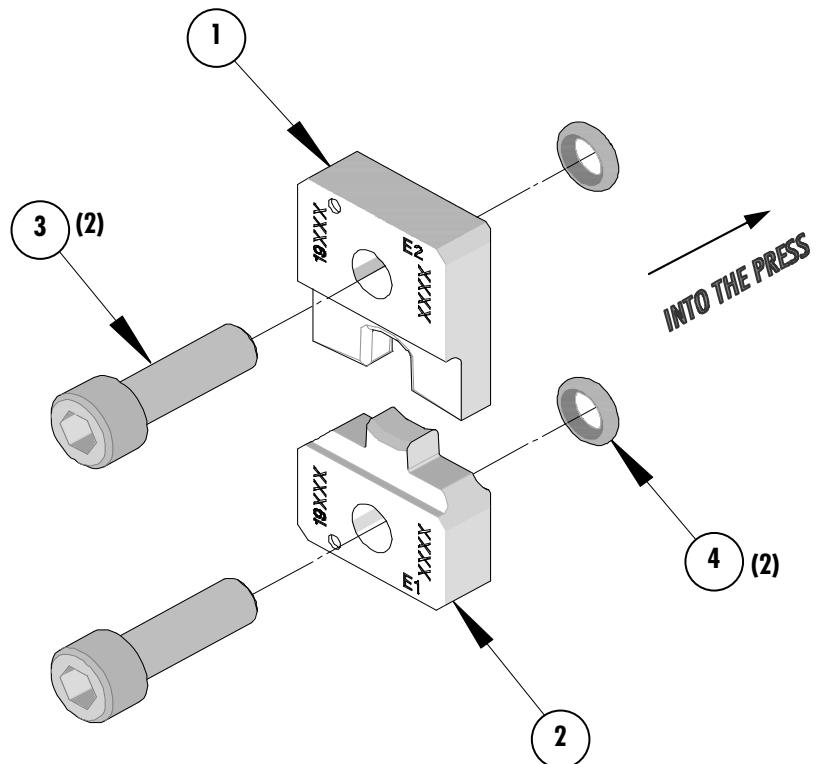
The following is a Partial List of the Product Part Numbers and their specifications that this tooling is designed to crimp. We will be adding to this list and an up to date copy is available on www.molex.com.

Terminal No.	Terminal Eng No. (REF)	Wire Strip Length		Insul. Dia. Max.	
		In	mm	In	mm
19193-0145	D-350-06T	.437	11.13	N/A	N/A
19193-0148	D-350-08T	.437	11.13	N/A	N/A
19193-0151	D-350-10T	.437	11.13	N/A	N/A
19193-0155	D-350-14T	.437	11.13	N/A	N/A
19193-0158	D-350-56T	.437	11.13	N/A	N/A
19193-0162	D-351-10T	.437	11.13	N/A	N/A
19193-0166	D-351-14T	.437	11.13	N/A	N/A
19193-0170	D-351-38T	.437	11.13	N/A	N/A
19193-0174	D-351-56T	.437	11.13	N/A	N/A
19193-0177	D-351-76T	.437	11.13	N/A	N/A
19193-0181	D-352-12T	.437	11.13	N/A	N/A
19193-0189	D-352-76T	.437	11.13	N/A	N/A
19193-0197	D-356-04T	.437	11.13	N/A	N/A
19193-0199	D-356-06T	.437	11.13	N/A	N/A
19193-0201	D-356-08T	.437	11.13	N/A	N/A
19193-0203	D-356-10T	.437	11.13	N/A	N/A
19193-0205	D-356-14T	.437	11.13	N/A	N/A
19215-0035	D-354T	.375	9.52	N/A	N/A

Parts List

Item	Order No.	Engineering No.	Description	Qty
	19027-0111	ATP-D-141	ATP Tooling Kit	REF
1	19027-0113	ATP-D-141-E2	Conductor Punch	1
2	19027-0112	ATP-D-141-E1	Conductor Anvil	1
3	N/A	N/A	#10-32 by 5/8" Long SHCS	2**
4	N/A	N/A	O-ring 1/16 W. by 9/32" O.D.	2**

** The following purchased parts are available from an Industrial supply company such as MSC 1-800-645-7270



Americas Headquarters
Lisle, Illinois 60532 U.S.A.
1-800-78MOLEX
amerinfo@molex.com

Far East North Headquarters
Yamato, Kanagawa, Japan
81-462-65-2324
feninfo@molex.com

Far East South Headquarters
Jurong, Singapore
65-6-268-6868
fesinfo@molex.com

European Headquarters
Munich, Germany
49-89-413092-0
eurinfo@molex.com

Corporate Headquarters
2222 Wellington Ct.
Lisle, IL 60532 U.S.A.
630-969-4550
Fax: 630-969-1352

Visit our Web site at <http://www.molex.com>

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