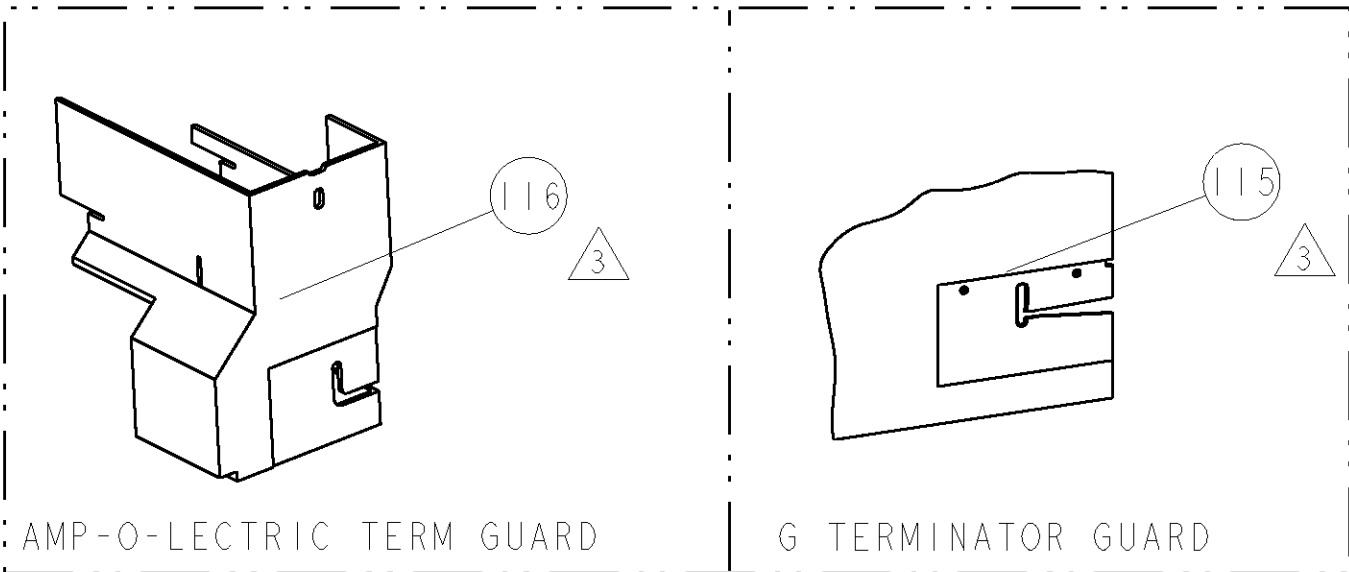
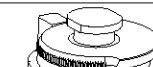
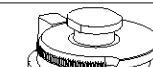


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855268-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855268-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855268-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855268-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855268-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: AXI TERM F M/P 150.2 TANG								
TE PN	MFR PN	PACKARD TERMINAL - PACKARD CRIMP SPECS						
-	-	CRIMP HEIGHT			WIRE SIZE	REF SETTING		
-	-	.95±0.05mm[.037±.002]			0.5mm2	B3		
-	-	.85±0.05mm[.033±.002]			0.35mm2	C0		
-	-	-			-	-		
-	-	-			-	-		
-	-	CRIMP	SIZE		TYPE	RANGE		
-	-		WIRE		1.78mm [.070]	F		
-	-	INSUL		2.54mm [.100]	F	-		
WIRE STRIP LENGTH 3.84-4.22		TERM APPL SPEC NONE		FEED 9.91mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				A		RELEASED	11MAY2007	BH	BH
				B		ECR-09-005847	12MAR2009	MY	TE

3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
3	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
3	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
3	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
3	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
3	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
3	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
3	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
3	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
3	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
3	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
3	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
3	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	469367-7	SHIM	38
3	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
3	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
3	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
3	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
3	-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
3	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
3	-	-	1	1	-	-	691353-1	STRIPPER	19
	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
3	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
3	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
3	1	1	1	1	1	-	1-1633382-8	ANVIL, COMBINATION	8
	-	1	1	1	1	-	240641-9	SPACER	7
3	-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
3	1	1	1	1	1	-	4-456134-8	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
3	1	1	1	1	1	-	3-456404-1	CRIMPER, WIRE PREMIUM	1
	-	-	-	-	-	-	PART NO	DESCRIPTION	ITEM NO

THIS IS THE FIRST TO BE RELEASED FOR PUBLICATION. THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED AND IS NOT TO BE RELEASED FOR PUBLICATION WITHOUT THE WRITTEN AUTHORIZATION OF THE ORGANIZATION ORIGINATOR. THIS DRAWING IS UNPUBLISHED.		DWN B. HIGMAN	27APR2007	tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK B. HIGMAN	27APR2007	PRODUCT SPEC		FINE ADJUST SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN	27APR2007	APPLICATION SPEC		SHEET 3 OF 1	
9 PLC ±.01 1 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±.0001		FINISH		WEIGHT		CUSTOMER DRAWING	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING	

