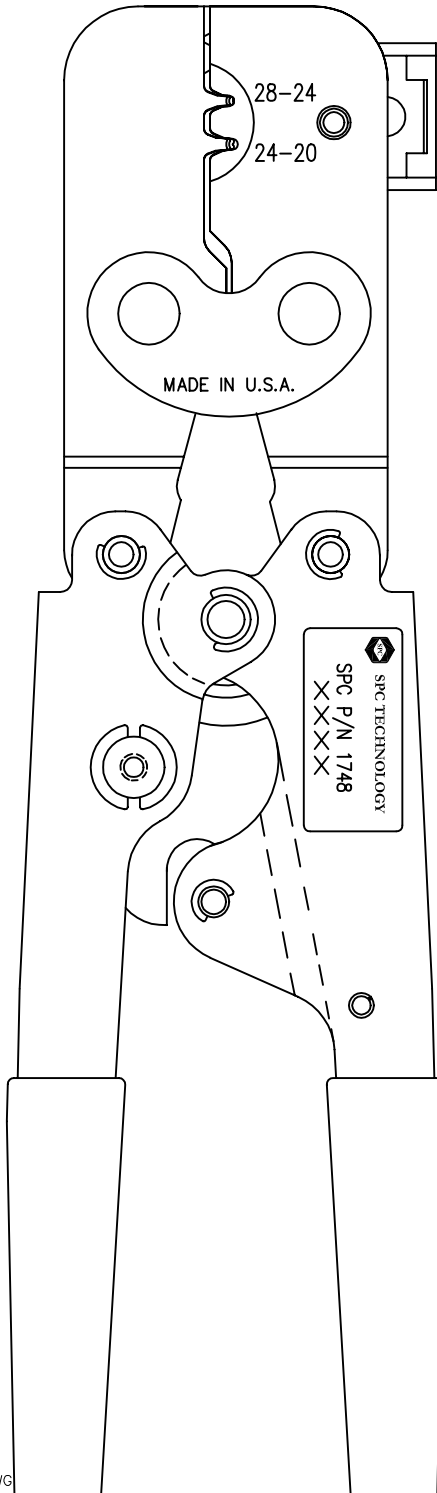


DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
1322	A	RELEASED	JWM	9/4/02	HO	9/5/02	JC	9/5/02
1432	B	Gaging added	JWM	9/19/02	HO	9/19/02	HO	9/19/02



Features:

- Crimps D-subminiature pins and sockets (Ref: AMP 90312)
- Conductor crimps are "B" type, insulated crimps are "OVAL" which are produced in two cavities: 28~24AWG and 24~20AWG
- Load locator and wire stop are provided to orient the pins or sockets during crimping

- HEAT TREATED COMPONENTS
- BLACK OXIDE HANDLES BLACK OXIDE JAW ASSEMBLY.
- RATCHET CONTROLLED RELEASE. RATCHET SET TO RELEASE WHEN A 60-70 LB. LOAD IS APPLIED APPROX. 1 3/4" FROM END OF HANDLE.
- BLUE TEXTURED PLASTISOL GRIPS

Gaging Using Soft Wire Solder

Nest	Conductor		Insulation	
	H	W	H	W
28~24	.0305/.0265	.044/.040	.045/.035	.057/.053
24~20	.0315/.0275	.057/.053	.065/.055	.064/.060

SPC-F004.DWG

TOLERANCES: UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE FOR REFERENCE PURPOSES ONLY.	DRAWN BY:	DATE:	DRAWING TITLE:			
	Jeff McVicker	9/5/02	Crimp Tool			
	CHECKED BY:	DATE:	SIZE	DWG. NO.	ELECTRONIC FILE	REV
	Hisham Odish	9/5/02	A	1748	92N3743.dwg	B
	APPROVED BY:	DATE:	SCALE: NTS		U.O.M.: INCHES [mm]	SHEET: 1 OF 1
	John Cole	9/5/02				