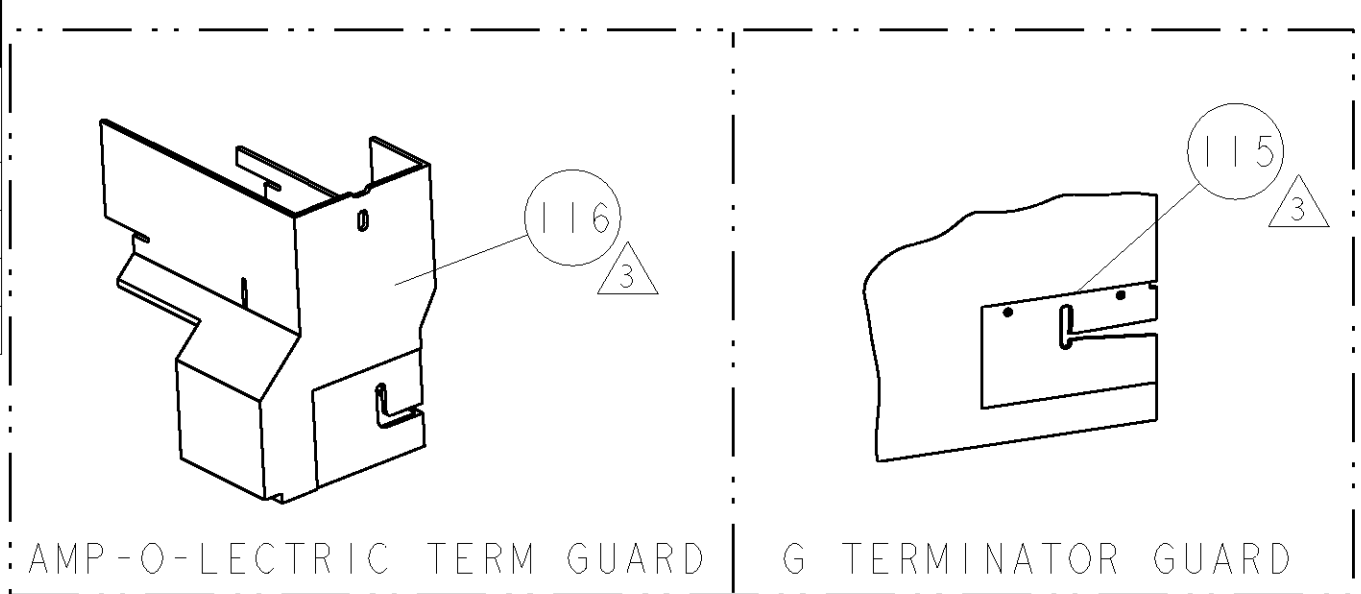


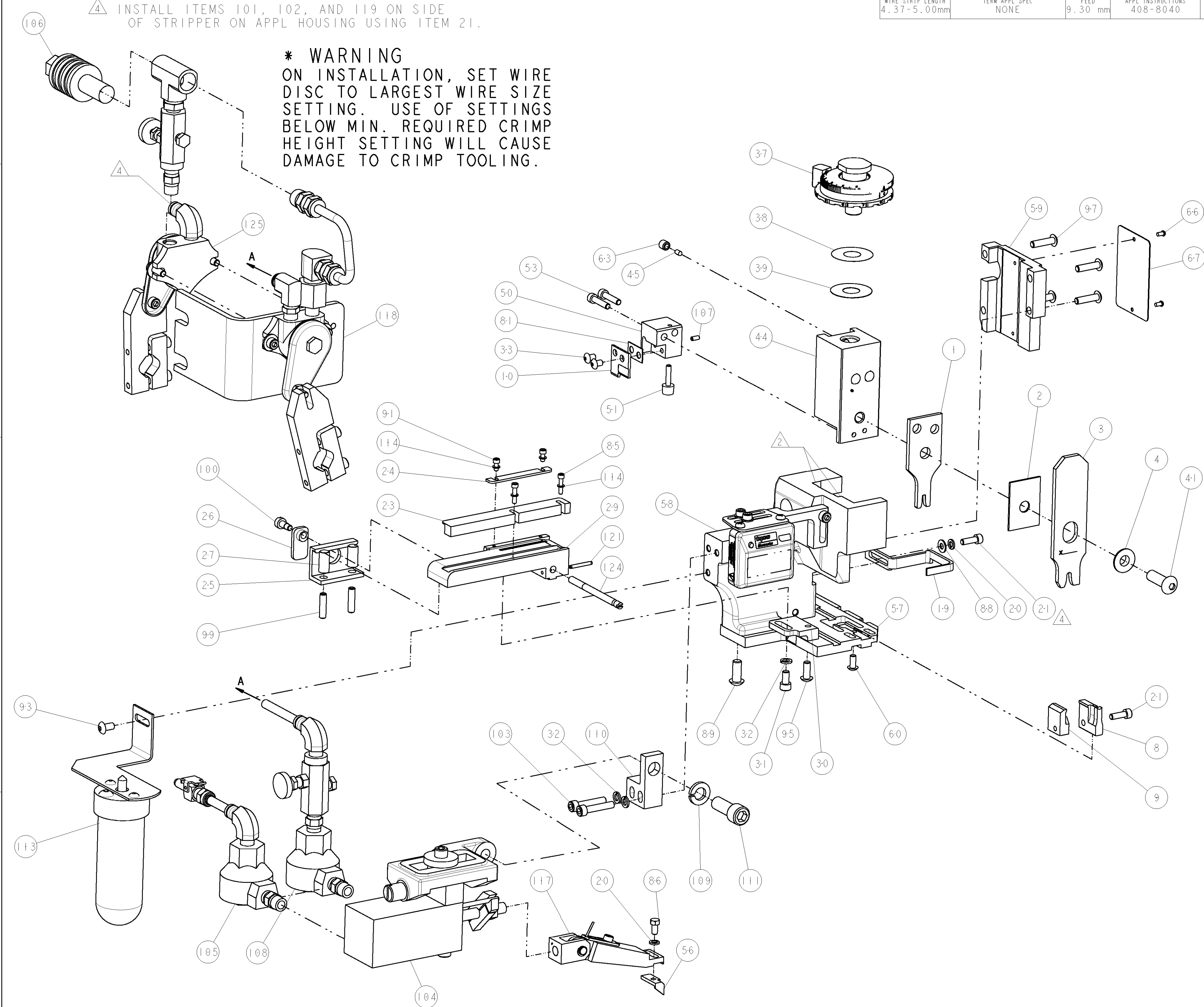
8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855126-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855126-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855126-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
7-1855126-7	A	-	-	-	SPARE PARTS

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4 INSTALL ITEMS 101, 102, AND 119 ON SIDE OF STRIPPER ON APPL HOUSING USING ITEM 21.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, EYE-TYPE					
-	1627170	AMP TERM - AMP CRIMP SPECS			
-	-	REF SET	CRIMP HEIGHT	WIRE SIZE	
-	-	B8	1.90±0.05mm[.075±.002]	1.5mm2	
-	-	C1	1.80±0.05mm[.071±.002]	1.0mm2	
-	-	D1	1.70±0.05mm[.067±.002]	0.75mm2	
-	-	E3	1.55±0.05mm[.061±.002]	0.5mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.54mm [.100]	F	0.5-1.5mm2
-	-	INSUL	4.06mm [1.60]	O	Ø 2.2mm-3.2mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
4.37-5.00mm	NONE	9.30 mm	408-8040	458637-1	



LOC		DIST		REVISIONS						
A		66		P	LTR	DESCRIPTION		DATE	DWN	APVD
					A	RELEASED		20DEC2006	MEH	GB

-	-	1	-	-	455350-4	AIR BLAST ASS'Y	125
-	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	121
-	18	24	18	IN	27319-4	TUBING, POLY-FLO, NATURAL	119
-	-	1	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	-	461062-1	ASSEMBLY, FEED FINGER	117
-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	-	2-21006-1	SCR, SET, CUP POINT 4-40 X .250	107
-	-	1	-	-	24042-2	VALVE, SLEEVE, 3-WAY	106
-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	-	986220-1	CLAMP, CABLE, BLACK	102
-	1	-	1	-	23238-1	INSERT, COUPLING	101
-	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	4	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	97
-	1	1	1	-	2-21002-7	SCR, BTN SKT HD CAP 10-32 X .500	95
-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	93
-	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91
-	3	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	89
-	1	1	1	-	21055-6	WASHER, FLAT, REG NO 8	88
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	86
-	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	-	2-240641-1	SPACER	81
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	454220-1	CAP, RAM	59
-	1	1	1	-	454485-1	HOUSING, SIDE FEED	58
-	1	1	1	-	1633145-1	PLATE, BASE	57
-	1	1	1	-	3-694433-9	FEED PAWL	56
-	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	-	1583893-3	HOLDER, SLUG BLADE	50
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	-	469367-4	SHIM	38
-	1	1	1	-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	2	2	2	-	2-21002-0	SCR, BTN SKT HD CAP 8-32 X .250	33
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJUST	30
-	1	1	1	-	2-844048-8	PLATE, REAR STRIP GUIDE	29
-	2	2	2	-	22281-9	SPRING, COMPRESSION	27
-	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	-	693855-1	FRONT STRIP GUIDE	24
-	1	1	1	-	2-189124-5	GUIDE, FRONT STRIP	23
-	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	-	1-456468-3	STRIPPER, SPECIAL	19
-	1	1	1	-	1633512-2	BLADE, SLUG	10
-	1	1	1	-	1752737-4	PLATE, REAR SHEAR	9
-	1	1	1	-	1633507-5	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	-	1-238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	-	5-683454-2	CRIMPER, INSULATION O	3
-	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
-	1	1	1	-	2-456407-2	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		200CT2006		tyco		Tyco Electronics	
INCHES		9 PLC ±.01		R.O. WILSON		200CT2006		Electronics		Harrisburg, PA 17105-3608	
10 PLC ±.01		11 PLC ±.01		R.O. WILSON		30CT2006		NAME		SIDE FEED HDM APPLICATOR	
12 PLC ±.01		13 PLC ±.01		T. ERLIN		30CT2006		PRODUCT SPEC		FINE ADJUST	
14 PLC ±.01		15 PLC ±.01		APVD		30CT2006		APPLICATION SPEC		-	
16 PLC ±.01		17 PLC ±.01		MATERIAL		FINISH		WEIGHT		A1 00779	
18 PLC ±.01		19 PLC ±.01		CUSTOMER DRAWING		SCALE		3:5		SHEET 1 OF 1	
20 PLC ±.01		21 PLC ±.01		REV		A		C=1855126		-	

CUSTOMER VIEWABLE ASSEMBLY