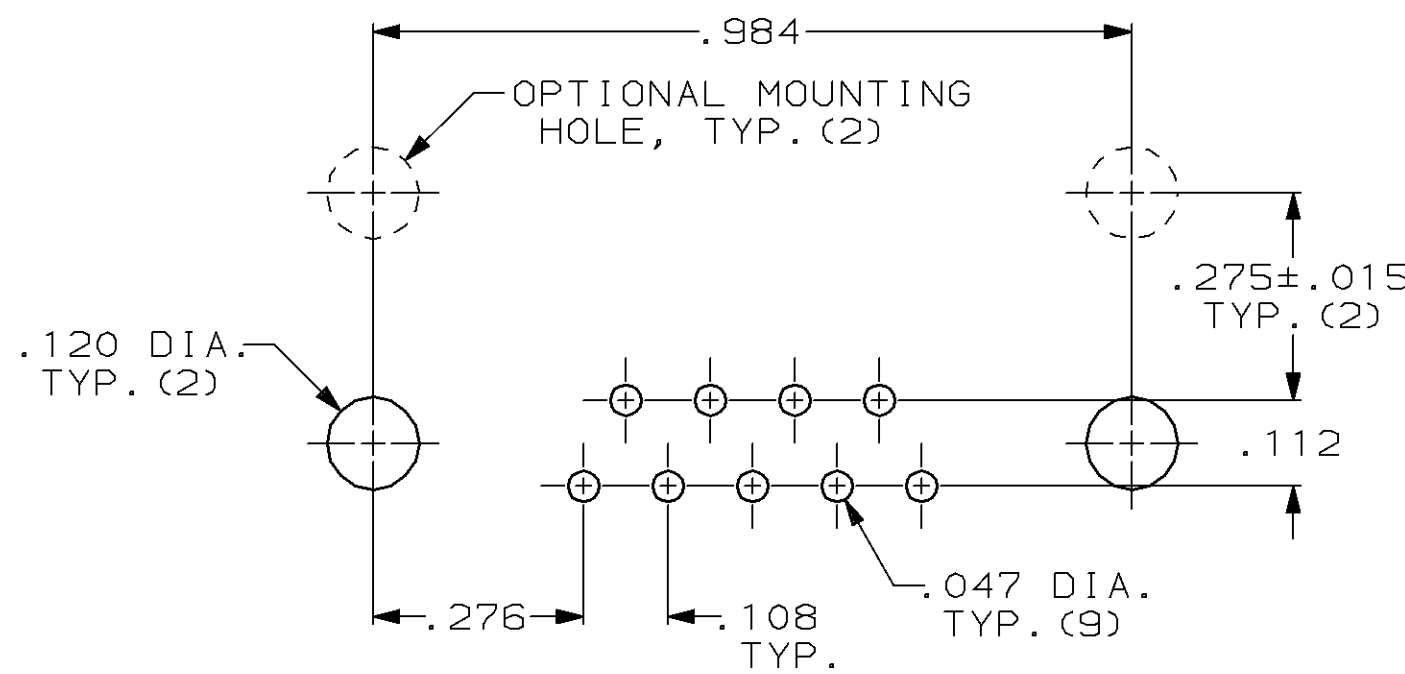
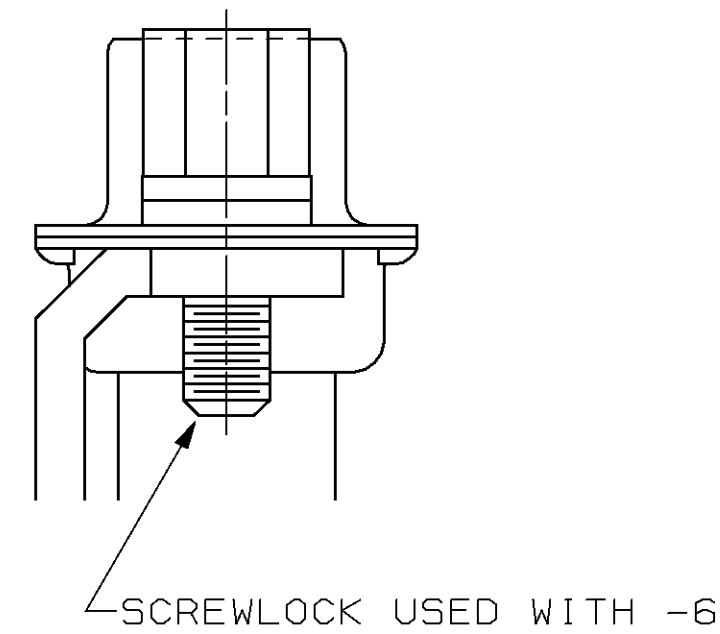
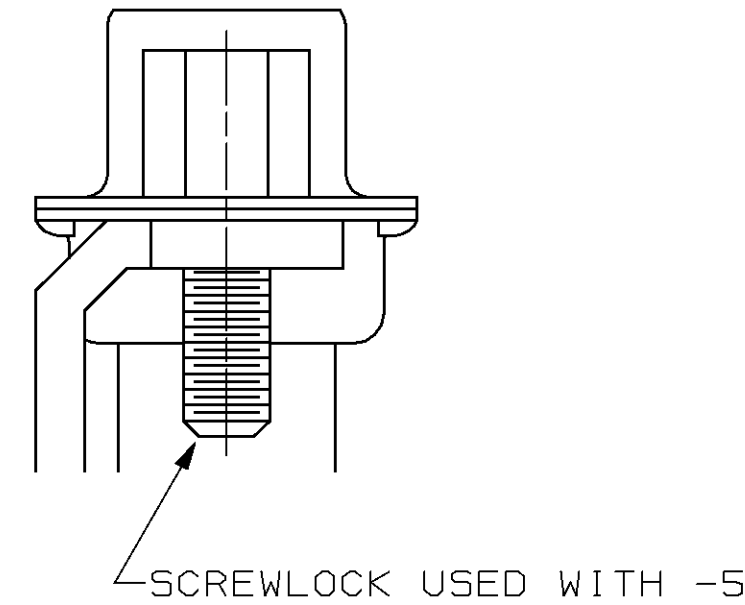
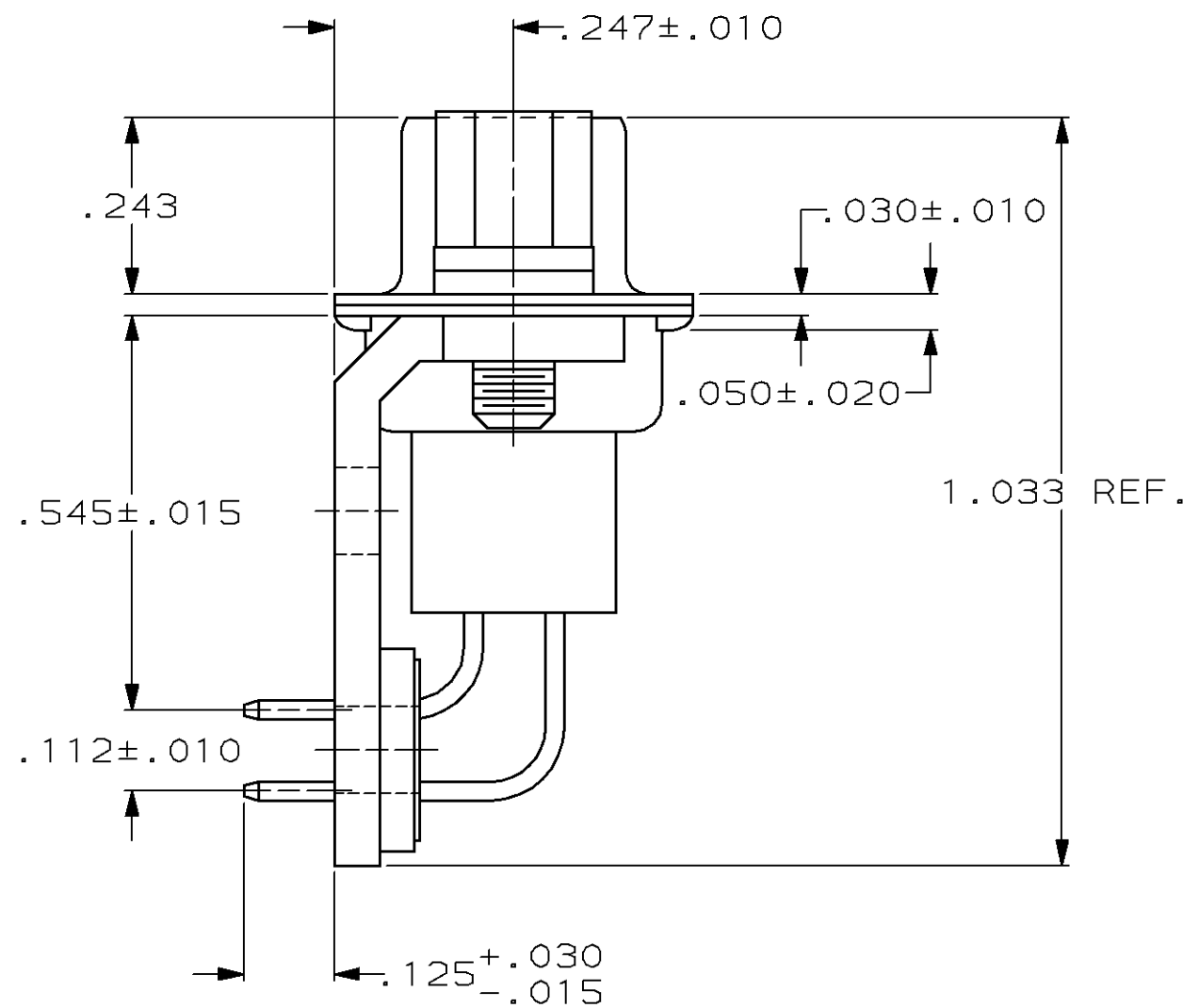
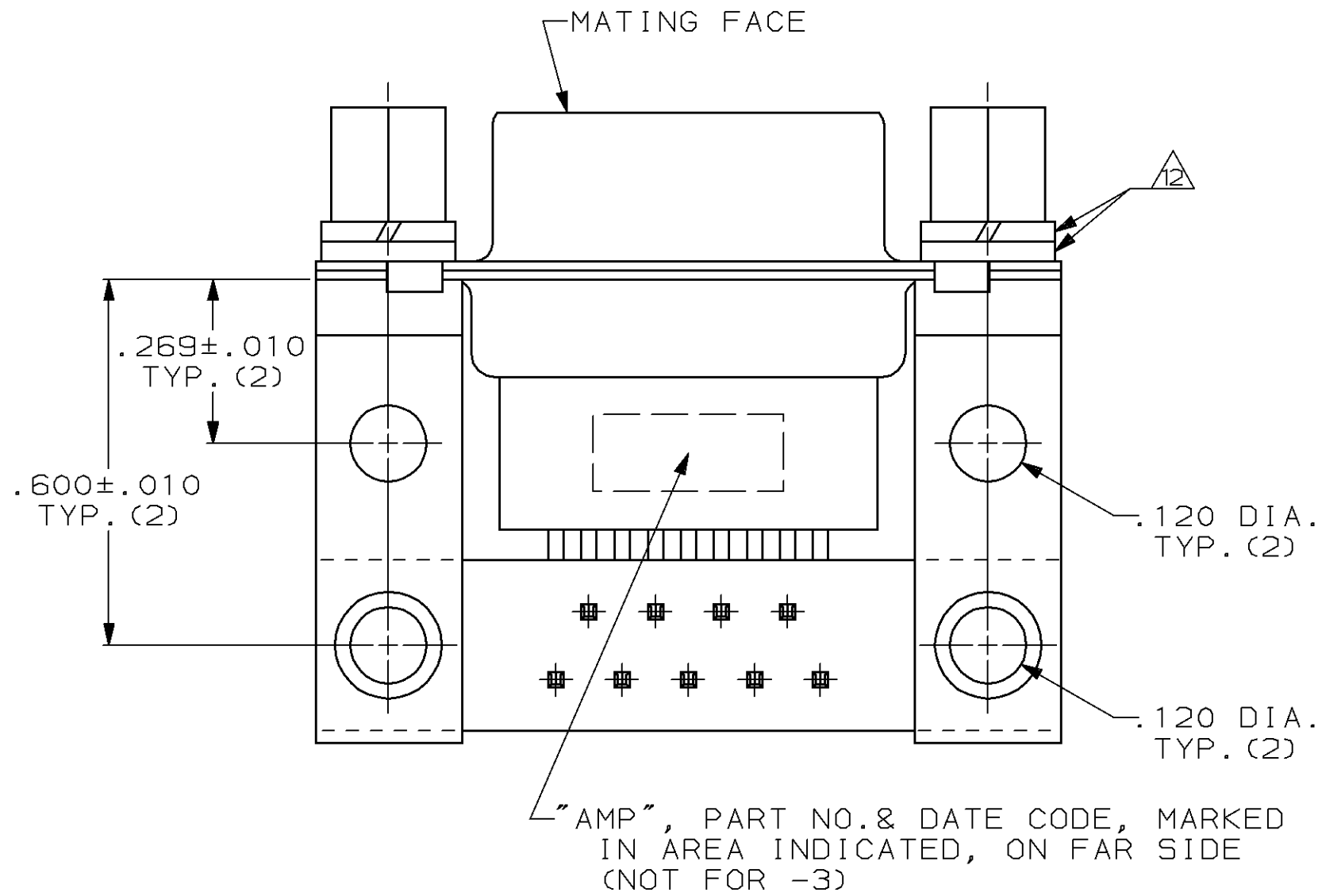
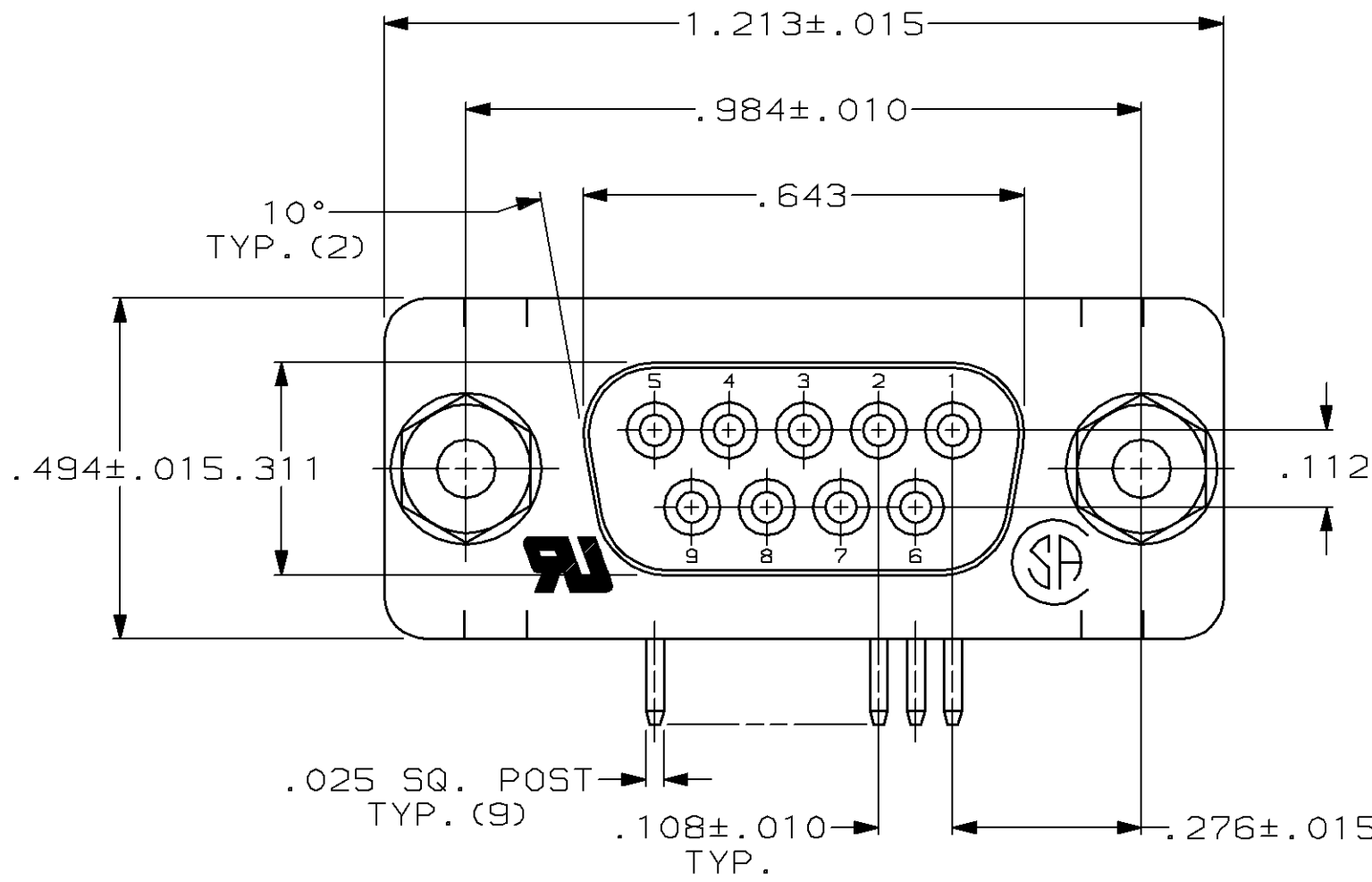


LOC	DIST	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
BD	77				D	REDRAW & OBS-3,-4 PER EC 0020-617-93	08/18/93	CR
					E	OBS -6 PER EC 0020-831-93	03/15/94	SB



P.C. BOARD MOUNTING DIMENSIONS

- CONNECTOR MATES WITH ANY 9 POS. PLUG IN AMPLIMITE SERIES & COMPLIES WITH AMP SPEC. 108-40,005 WHERE APPLICABLE.
- FLAME RETARDANT 94V-0 RATED THERMOPLASTIC, COLOR: BLACK.
- STEEL PER ASTM A109.
- PHOS. BRONZE PER QQ-B-750.
- SCREWLOCKS: STEEL PER ASTM A109, WASHERS: STEEL PER ASTM A108.
- TIN PLATING PER MIL-T-10727, ZINC CLEAR CHROMATE PLATING PER ASTM B633; TYPE III, CLASS SC1, ZINC YELLOW CHROMATE PLATING PER ASTM B633; TYPE II, CLASS SC1, GOLD PLATING PER MIL-G-45204, NICKEL PLATING PER QQ-N-290.
- TIN PLATED.
- ZINC PLATED CLEAR CHROMATE.
- ZINC PLATED YELLOW CHROMATE.
- GOLD FLASH FOR A LENGTH OF .100 MINIMUM FROM MATING END, .000100 MINIMUM TIN-LEAD ON OPPOSITE END, BOTH OVER .000050 MINIMUM NICKEL.
- .000030 MINIMUM GOLD FOR A LENGTH OF .100 MINIMUM FROM MATING END, .000100 MINIMUM TIN-LEAD ON OPPOSITE END, BOTH OVER .000050 MINIMUM NICKEL.
- LOCK WASHERS ARE FOR -1,-2,-4 & -6, PLAIN WASHERS ARE FOR -1,-2 & -6.

OBSOLETE	△	△	△	747020-6
OBSOLETE	△	△	△	747020-5
OBSOLETE	△	△	△	747020-4
OBSOLETE	△	△	△	747020-3
	△	△	△	747020-2
	△	△	△	747020-1
SCREWLOCK FINISH	WASHER FINISH	CONTACT FINISH	PART NUMBER	

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES: ON: 2 PLC DEC ± .005 ANGLES ± 2° MATERIAL MOLDED PARTS: △ SHELLS & BRACKETS: △ CONTACTS: △ HARDWARE: △ FINISH: △ SHELLS & BRACKETS: △ HARDWARE: SEE TABLE CONTACTS: SEE TABLE			DR 8-27-84 J.GERACE	AMP AMP Incorporated Harrisburg, PA 17105-3608		
			CHK 8-27-84 J.GERACE			
			APPD 9-19-84 C.MACKRIDES	NAME		
			APPD 9-19-84 J.ASSINI	RECEPTACLE ASSEMBLY, SIZE 1, 9 POS., RIGHT ANGLE, .545 SERIES, .025 SQ. POSTS, W/ SCREWLOCKS, AMPLIMITE™ HDP		
			PRODUCT SPEC	-		
			APPLICATION SPEC	-		
			WEIGHT	-		
			SIZE	CAGE CODE	DRAWING NO	
			D	00779	C-747020	
			SCALE	NTS	SHEET	1 OF 1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.