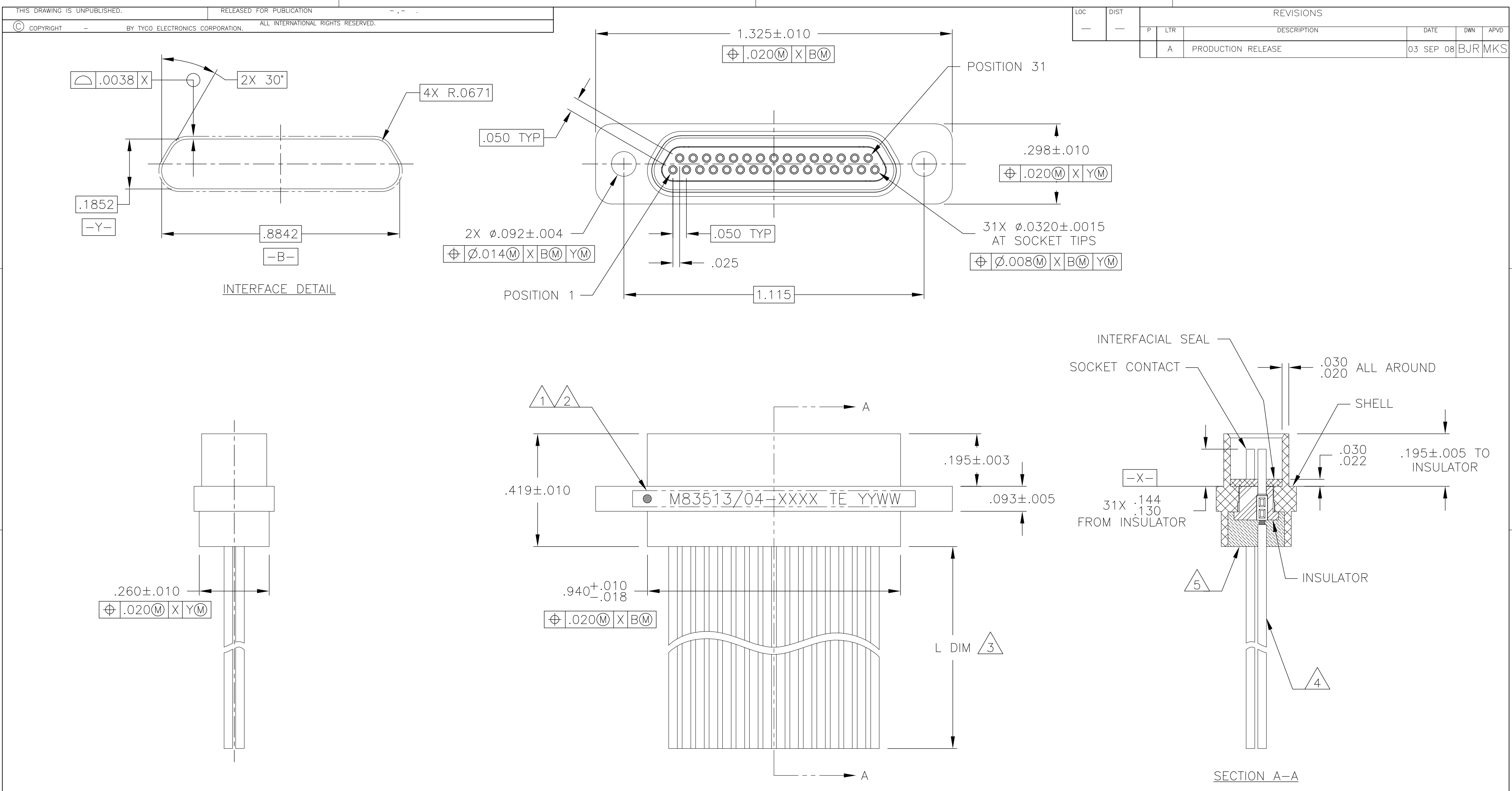




- 1
- CONNECTOR SHALL BE MARKED IN ACCORDANCE WITH METHOD I OF MIL-STD-1285. MARKING SHALL CONTAIN THE MILITARY PIN, CAGE CODE (OR TE), AND DATE CODE. EXAMPLE: M83513/04-XXXX TE YYWW (WHERE XXXX IS PART OF THE PIN SHOWN IN THE "MIL-DTL-83513" COLUMN OF THE PART NUMBER TABLE, AND YYWW IS THE DATE CODE). TEXT HEIGHT SHALL BE .035 INCH MINIMUM.
- 2
- POSITION 1 SHALL BE INDICATED BY AN IDENTIFIABLE MARK, LOCATED APPROXIMATELY AS SHOWN ON THE POSITION 1 SIDE OF THE CONNECTOR FLANGE. THIS MARK SHALL BE INCLUDED AS PART OF THE PART MARKING INFORMATION.
- 3
- LENGTH IS SHOWN IN THE "L DIM" COLUMN OF THE PART NUMBER TABLE. LENGTH TOLERANCE IS $+1.0/-0.0$ FOR INSULATED WIRE TERMINATIONS, AND $+0.20/-0.00$ FOR UNINSULATED WIRE TERMINATIONS
- 4
- INSULATED WIRE IS SHOWN FOR REFERENCE ONLY. PART MAY BE TERMINATED WITH INSULATED OR UNINSULATED WIRE ACCORDING TO THE PART NUMBER TABLE.
- 5
- EPOXY ENCAPSULATION. EPOXY MAY WICK .125 INCH MAX FOR INSULATED WIRE, AND .050 INCH MAX FOR UNINSULATED WIRE.
- 6
- ALL DIMENSIONS AND REQUIREMENTS ARE PER MIL-DTL-83513/4

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. ROMANCHUK CHK — APVD M. STORRY PRODUCT SPEC APPLICATION SPEC — WEIGHT — CUSTOMER DRAWING	03 SEP 08 — 03 SEP 08	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± .010 3 PLC ± .005 4 PLC ± — ANGLES ± 1° FINISH —	NAME RECEPTACLE ASSEMBLY, MICRO-D PER MIL-DTL-83513/04, MCKS SERIES, 31 POSITION		
MATERIAL SEE NOTES		SIZE A2			CAGE CODE 98278
		DRAWING NO C=1532175			RESTRICTED TO —
		SCALE 4:1			SHEET 1 of 2
		REV A			

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

BY TYCO ELECTRONICS CORPORATION.

ALL INTERNATIONAL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	—	—	—

TE
PART NUMBER

3

1

L DIM

MIL-DTL-83513 PIN

MICRODOT P/N

MCKS DESCRIPTION

1532175-1	18	M83513/04-E01N	094-6526-0001	MCKS-N1-B-31S6G1-18.0
1532175-2	36	M83513/04-E02N	094-6526-0002	MCKS-N1-B-31S6G1-36.0
1532175-3	18	M83513/04-E03N	094-6526-0003	MCKS-N1-B-31S6G9-18.0
1532175-4	36	M83513/04-E04N	094-6526-0004	MCKS-N1-B-31S6G9-36.0
1532175-5	18	M83513/04-E09N	094-6526-0009	MCKS-N1-B-31S6Q1-18.0
1532175-6	36	M83513/04-E10N	094-6526-0010	MCKS-N1-B-31S6Q1-36.0
1532175-7	18	M83513/04-E11N	094-6526-0011	MCKS-N1-B-31S6Q9-18.0
1532175-8	36	M83513/04-E12N	094-6526-0012	MCKS-N1-B-31S6Q9-36.0
1532175-9	72	M83513/04-E13N	094-6526-0013	MCKS-N1-B-31S6G1-72.0
1-1532175-0	72	M83513/04-E14N	094-6526-0014	MCKS-N1-B-31S6G9-72.0
1-1532175-1	72	M83513/04-E15N	094-6526-0015	MCKS-N1-B-31S6Q1-72.0
1-1532175-2	72	M83513/04-E16N	094-6526-0016	MCKS-N1-B-31S6Q9-72.0
1-1532175-3	0.5	M83513/04-E05N	094-6526-0005	MCKS-N1-B-31S5L4-0.5
1-1532175-4	1.0	M83513/04-E06N	094-6526-0006	MCKS-N1-B-31S5L4-1.0
1-1532175-5	0.5	M83513/04-E07N	094-6526-0007	MCKS-N1-B-31S5L5-0.5
1-1532175-6	1.0	M83513/04-E08N	094-6526-0008	MCKS-N1-B-31S5L5-1.0
1-1532175-7	18	M83513/04-E01C	094-6536-0001	MCKS-C2-B-31S6G1-18.0
1-1532175-8	36	M83513/04-E02C	094-6536-0002	MCKS-C2-B-31S6G1-36.0
1-1532175-9	18	M83513/04-E03C	094-6536-0003	MCKS-C2-B-31S6G9-18.0
2-1532175-0	36	M83513/04-E04C	094-6536-0004	MCKS-C2-B-31S6G9-36.0
2-1532175-1	0.5	M83513/04-E05C	094-6536-0005	MCKS-C2-B-31S5L4-0.5
2-1532175-2	1.0	M83513/04-E06C	094-6536-0006	MCKS-C2-B-31S5L4-1.0
2-1532175-3	0.5	M83513/04-E07C	094-6536-0007	MCKS-C2-B-31S5L5-0.5
2-1532175-4	1.0	M83513/04-E08C	094-6536-0008	MCKS-C2-B-31S5L5-1.0
2-1532175-5	18	M83513/04-E09C	094-6536-0009	MCKS-C2-B-31S6Q1-18.0
2-1532175-6	36	M83513/04-E10C	094-6536-0010	MCKS-C2-B-31S6Q1-36.0
2-1532175-7	18	M83513/04-E11C	094-6536-0011	MCKS-C2-B-31S6Q9-18.0
2-1532175-8	36	M83513/04-E12C	094-6536-0012	MCKS-C2-B-31S6Q9-36.0
2-1532175-9	72	M83513/04-E13C	094-6536-0013	MCKS-C2-B-31S6G1-72.0
3-1532175-0	72	M83513/04-E14C	094-6536-0014	MCKS-C2-B-31S6G9-72.0
3-1532175-1	72	M83513/04-E15C	094-6536-0015	MCKS-C2-B-31S6Q1-72.0
3-1532175-2	72	M83513/04-E16C	094-6536-0016	MCKS-C2-B-31S6Q9-72.0

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -
FINISH -

MATERIAL

-

DWN
B. ROMANCHUK

CHK
—

APVD
M. STORRY

PRODUCT SPEC
—

APPLICATION SPEC
—

WEIGHT
—

CUSTOMER DRAWING

03 SEP 08

—

03 SEP 08

NAME

SIZE
A2

CAGE CODE
98278

DRAWING NO
C=1532175

RESTRICTED TO
—

SCALE
4:1

SHEET
2 OF 2

REV
A

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

RECEPTACLE ASSEMBLY,
MICRO-D PER MIL-DTL-83513/04,
MCKS SERIES, 31 POSITION

1532175

B

A

3307-7 (1/08)