

B

A

REV. 7/3/03

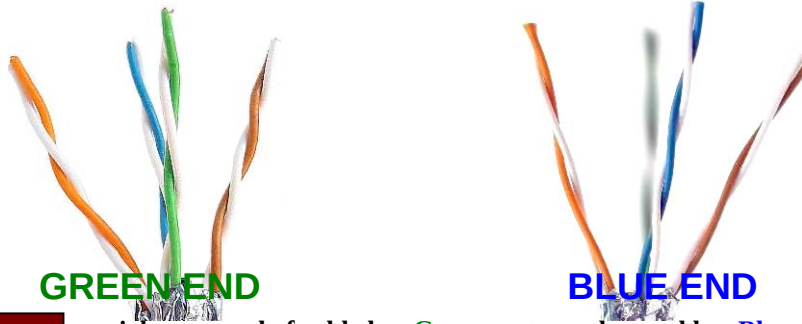
DWG. NO.	CT390039	REV.	B
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Bel Stewart Connector

Shielded 39200 Series Assembly Instructions

Individually Shielded Pair Cable

11118 Susquehanna Trail South Glen Rock, PA 17327



With **Orange** on left and **Brown** on right, one end of cable has **Green** on top, other end has **Blue** on top. **Green** end steps will be shown on left, **Blue** steps shown on right. Common steps will be in the middle.

INDIVIDUALLY SHIELDED PAIRS

For Cable with Overall Shield See Page 6



1

Trim off approx. 1.75 to 2.00 inches of cable jacket

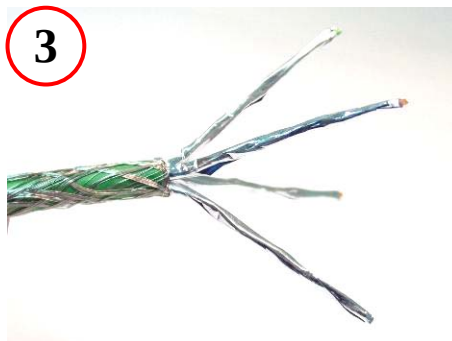
Do not nick shield

2



Fold shield back over cable jacket

3



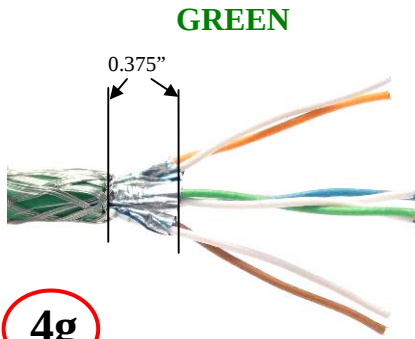
Spread apart pairs

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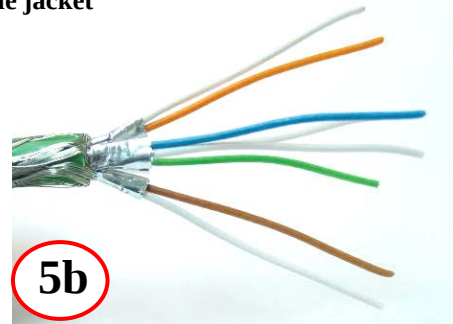
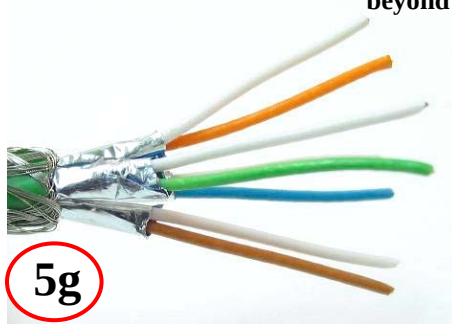
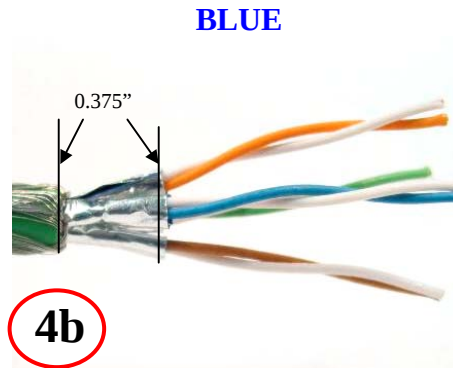
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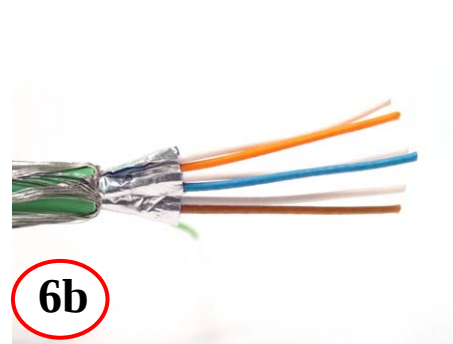
Trim individual pair shields, leaving approximately 0.375 inches (3/8") sticking out beyond cable jacket



Untwist pairs back to ends of shields



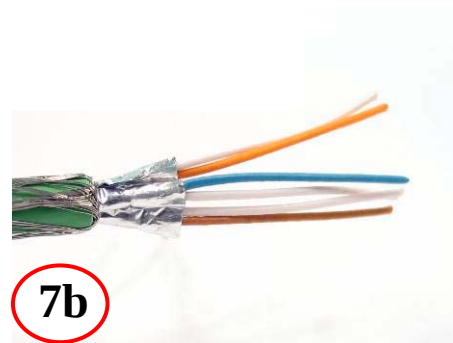
Here, **Brn** pair has incorrect alignment
Add ½ twist as low as possible



Here, **Blu** pair has incorrect alignment
Add ½ twist as low as possible



Brn pair is now in correct alignment



Blu pair is now in correct alignment

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Shielded 39200 Series Assembly Instructions

Individually Shielded Pair Cable

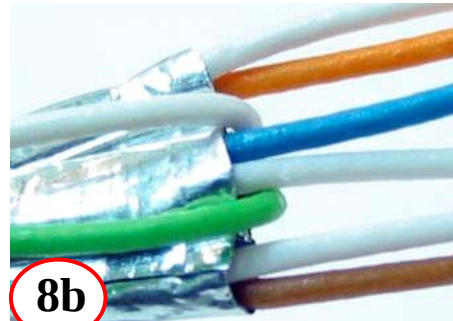
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GREEN



Fold Grn pair back

BLUE



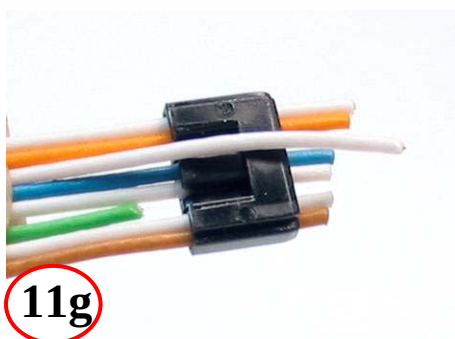
Split Grn pair around Blu pair, then fold back



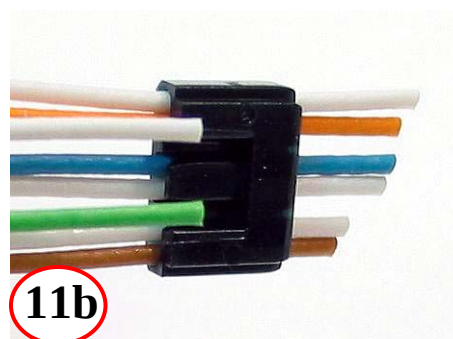
Trim ends of Org Blu and Brn pairs @ slight angle to make loading easier



Insert Org Blu and Brn pairs into load bar
Leave load bar near end of pairs



Bring up Grn pair and trim so it fits into load bar



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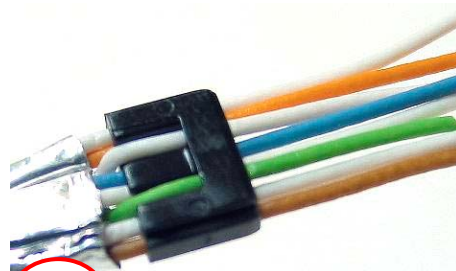
Shielded 39200 Series Assembly Instructions
Individually Shielded Pair Cable
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GREEN

BLUE

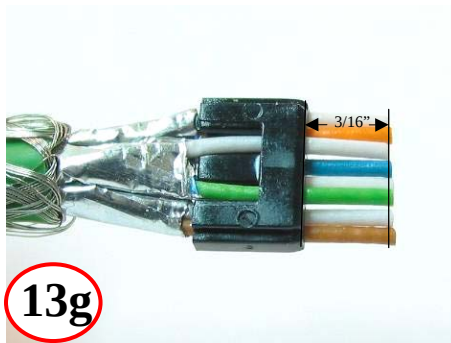


12g



12b

Slide load bar down to base of pairs



13g



13b

Trim off wire ends at approx. 0.2 inches (3/16")

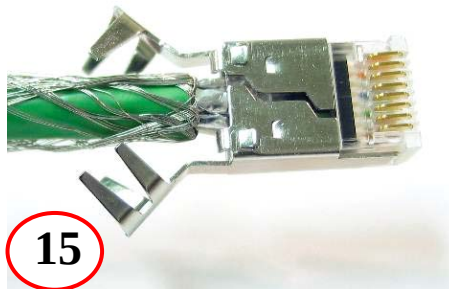


14g



14b

Slide load bar to end of pairs to make loading into housing easier



15

Gently insert assembly into housing

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Shielded 39200 Series Assembly Instructions

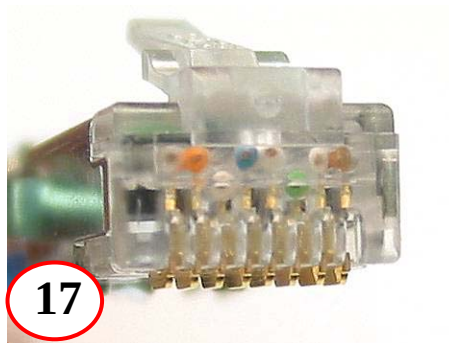
Individually Shielded Pair Cable

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16

Close shield fingers by hand



17

Verify wires are visible through end of plug



18

Crimp contacts and shield fingers. Trim off excess shield

OVERALL SHIELD

For Cable with Individual Shielded Pairs See Page 1



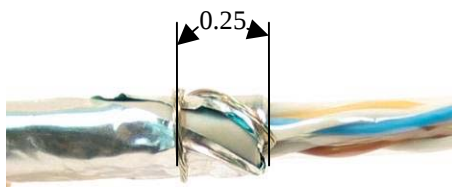
1

Trim off approx. 1.75 to 2.00 inches of cable jacket
Do not nick shield



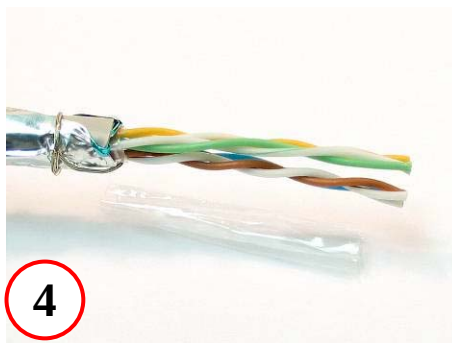
2

Fold shield back over cable jacket



3

Wrap drain around cable $\frac{1}{4}$ " (0.25")
behind end of jacket



4

Remove any inner insulating jacket

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Shielded 39200 Series Assembly Instructions

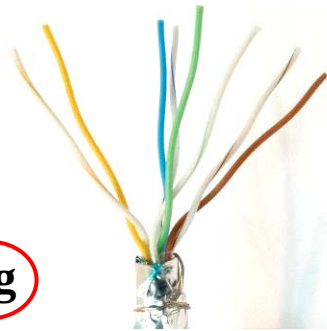
Overall Shield Cable

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GREEN

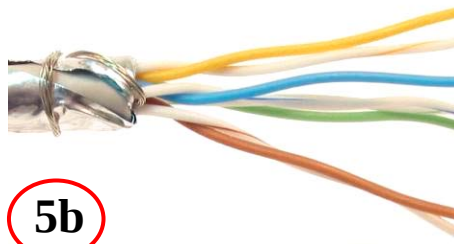
BLUE

5g

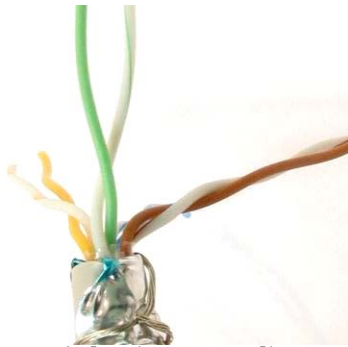


Untwist individual pairs to approximately 0.375 inches (3/8") beyond cable jacket

5b



6g



Here, Grn pair has incorrect alignment
Add ½ twist as low as possible

6b



Here, Org pair has incorrect alignment
Add ½ twist as low as possible

7g



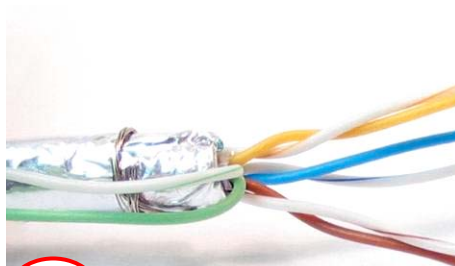
Grn pair is now in correct alignment

7b



Org pair is now in correct alignment

8g



Fold Grn pair back

8b



Split Grn pair around Blu pair, then
fold back

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Shielded 39200 Series Assembly Instructions

Overall Shield Cable

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GREEN

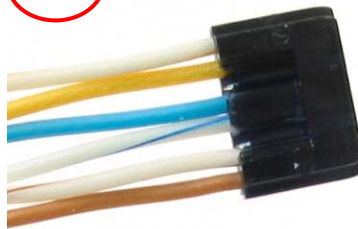
BLUE

9

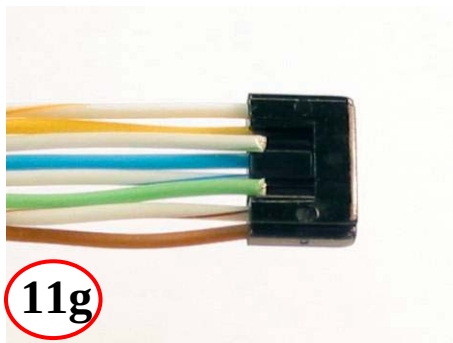


Trim ends of **Org** **Blu** and **Brn** pairs @ slight angle to make loading easier

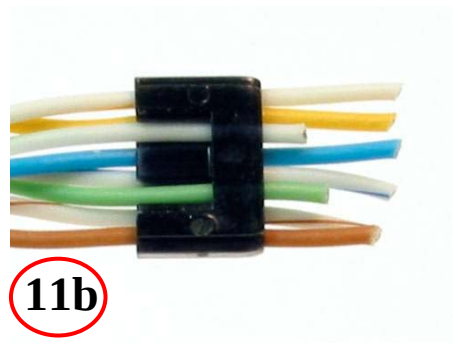
10



Insert **Org** **Blu** and **Brn** pairs into load bar
Leave load bar near end of pairs

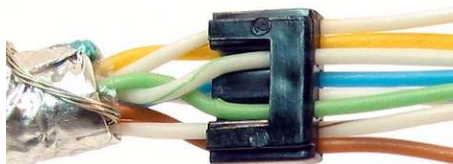


11g



11b

Bring up **Grn** pair and trim so it fits into load bar



12g



12b

Slide load bar down to base of pairs

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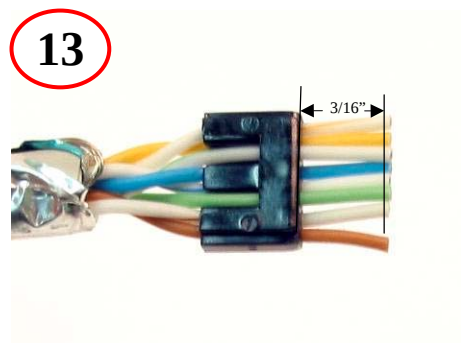
Shielded 39200 Series Assembly Instructions

Overall Shield Cable

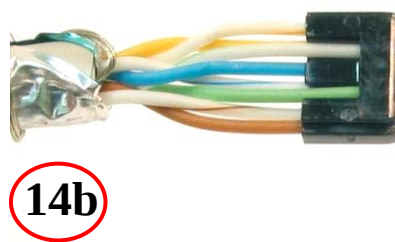
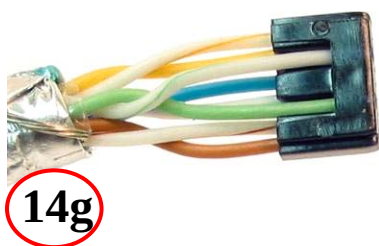
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GREEN

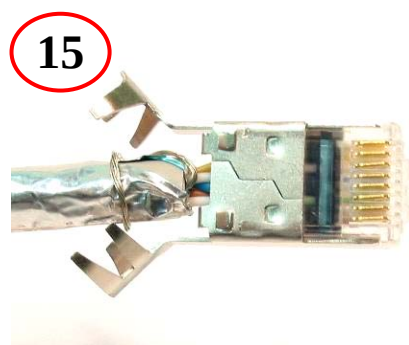
BLUE



Trim off wire ends at approx. 0.2 inches (3/16")



Slide load bar to end of pairs to make loading into housing easier



Gently insert assembly into housing



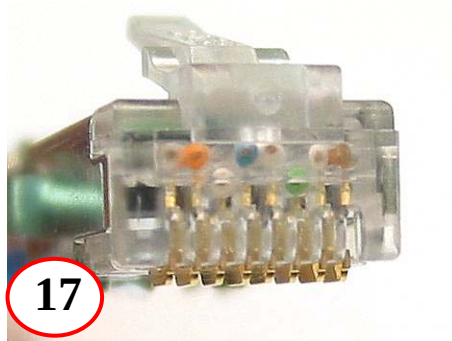
Close shield fingers by hand
Keep drain wire entirely under fingers

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Shielded 39200 Series Assembly Instructions

Overall Shield Cable

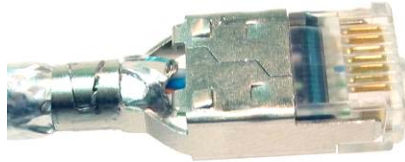
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17

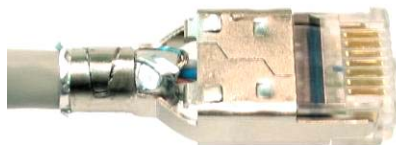
Verify wires are visible through end of plug

18



Crimp contacts and shield fingers

19



Trim off excess foil shield