

AM60026-B

11-20-1164

Assembling 71521 Connectors Using AM-60008 (11-31-5555) Change Parts Kit

1. Place AM-60008-1 (11-31-5556) housing insert into large slot in fixture plate.
2. Place AM-60561-2 (11-31-2178) cable stop on to housing insert (locate in dowel holes).
3. Place AM-60561-4 (11-31-2180) cable guide in slot perpendicular to housing insert.
4. Place AM-60007-3 (11-31-5559) fixture rail on fixture plate (in dowel holes) and locate so contoured edge lines up with edge of pocket in housing insert.
5. Load pre-assembled connector #71521 into housing insert with metallic portion facing up and load with appropriate end towards cable stop.
6. Place cable on approx. centerline of cable insert with outside edge of cable running along side fixture rail and slide cable and insert toward connector. Insert should butt up against connector and cable should then pass through slot in connector and stop against cable stop. The fixture rail will square off the cable with the connector. (NOTE: Cable will not touch fixture rail - there will be a .010 clearance.)
7. Slide fixture plate into press under the platen and press until closed and locking tabs are set.

SHEET 1 OF 1

REV.

[illegible]

MOLEX ATD. PARTS LIST- A

10-87 ENGR. D. ANDERSON DATE 1-6-89 SHEET 1 OF 1

TITLE: Press Tool Kit (For 71521 Conn)

LV#	SHI OR DET	EDP #	ENG #	REV	DWG SIZ	DESCRIPTION	QTY.	GROUP CODE	ITEM TYPE	NOTES	HR ROUTE
1		11-20-0947	AM-60042			RISBON CA. TOOL. ADAPTOR	1				
2		11-31-2176	AM-60561			ADAPTOR PLATE ASSY	1				
3		11-31-5655	AM-60008			CHANGE PART KIT	1				
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ENG#: AM60026B100 REV.

Sheet 1 of 1

CHANGE PART KIT FOR
71521 CONN.

AM60008

11-31-5555

*=MANUFACTURING CODES
C=COMMERCIAL PART
M=SUPPLIED BY MOLEX
S=MADE IN SHOP

CM=COMMERCIAL PART MODIFIED
P=PARISHABLE TOOLING
SS=SEE SUPPLEMENT SHEET

CO=CUSTOMER ORDER
R=REPLACEMENT PART
SE=SEE ENGINEERING