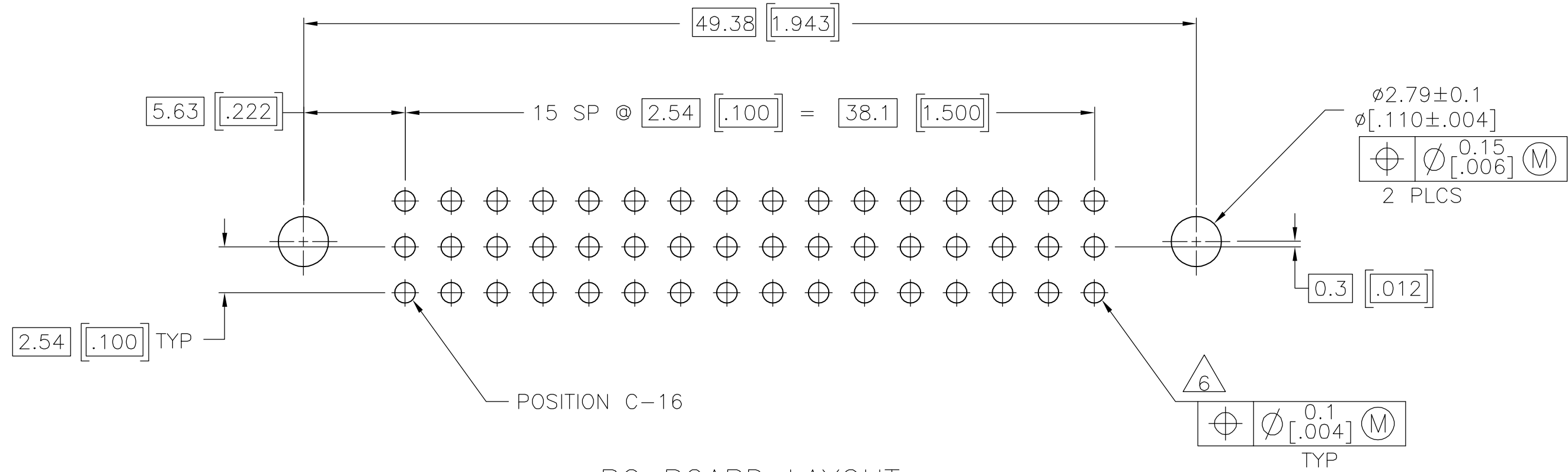
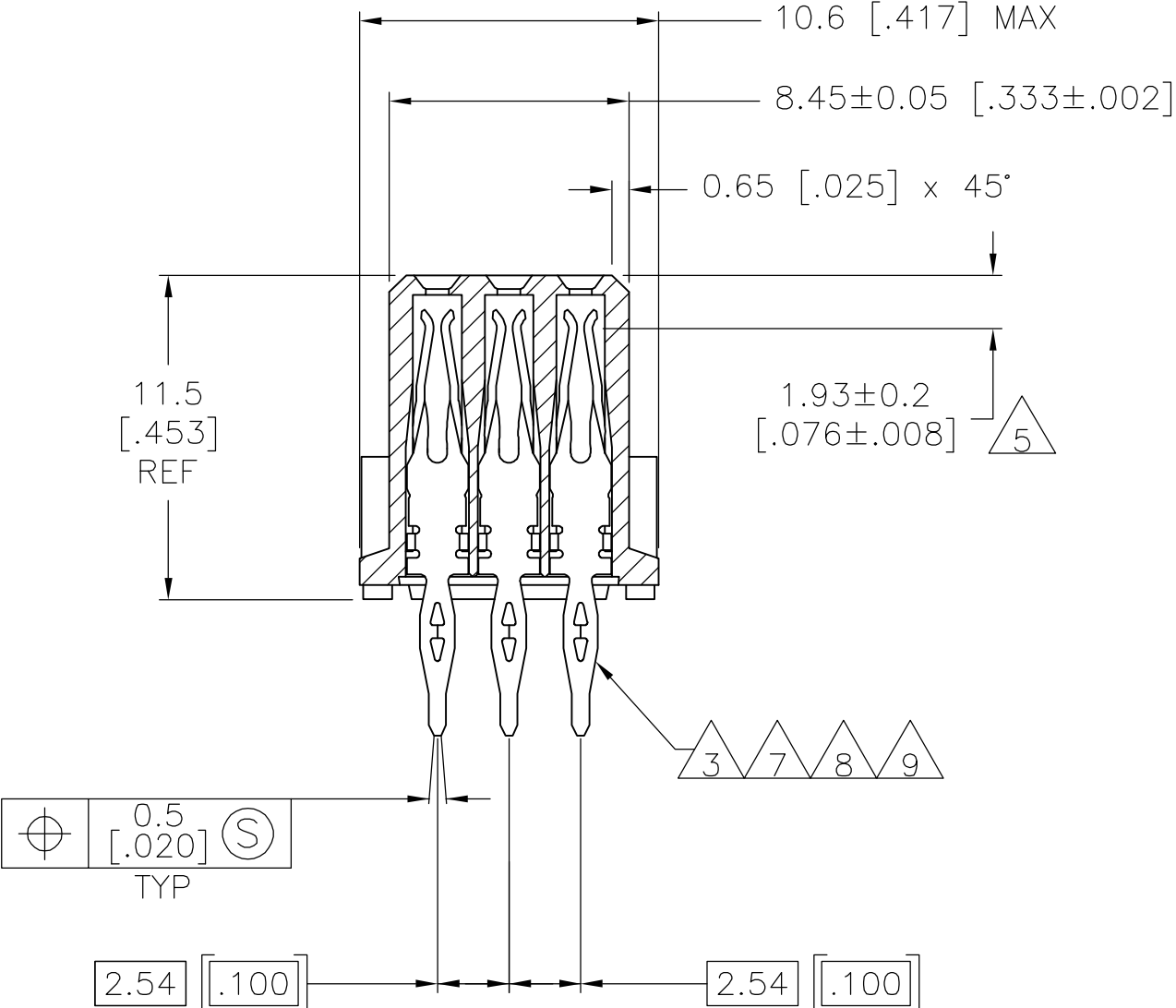
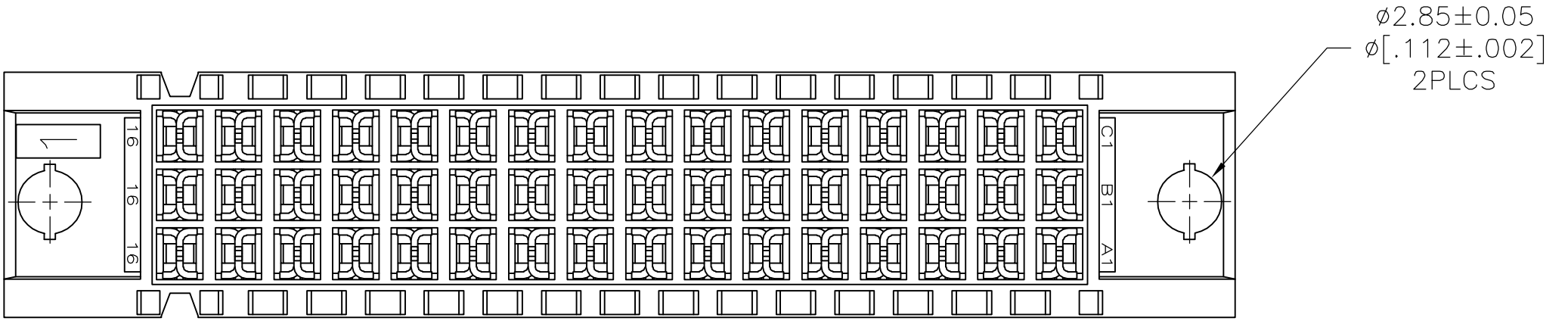
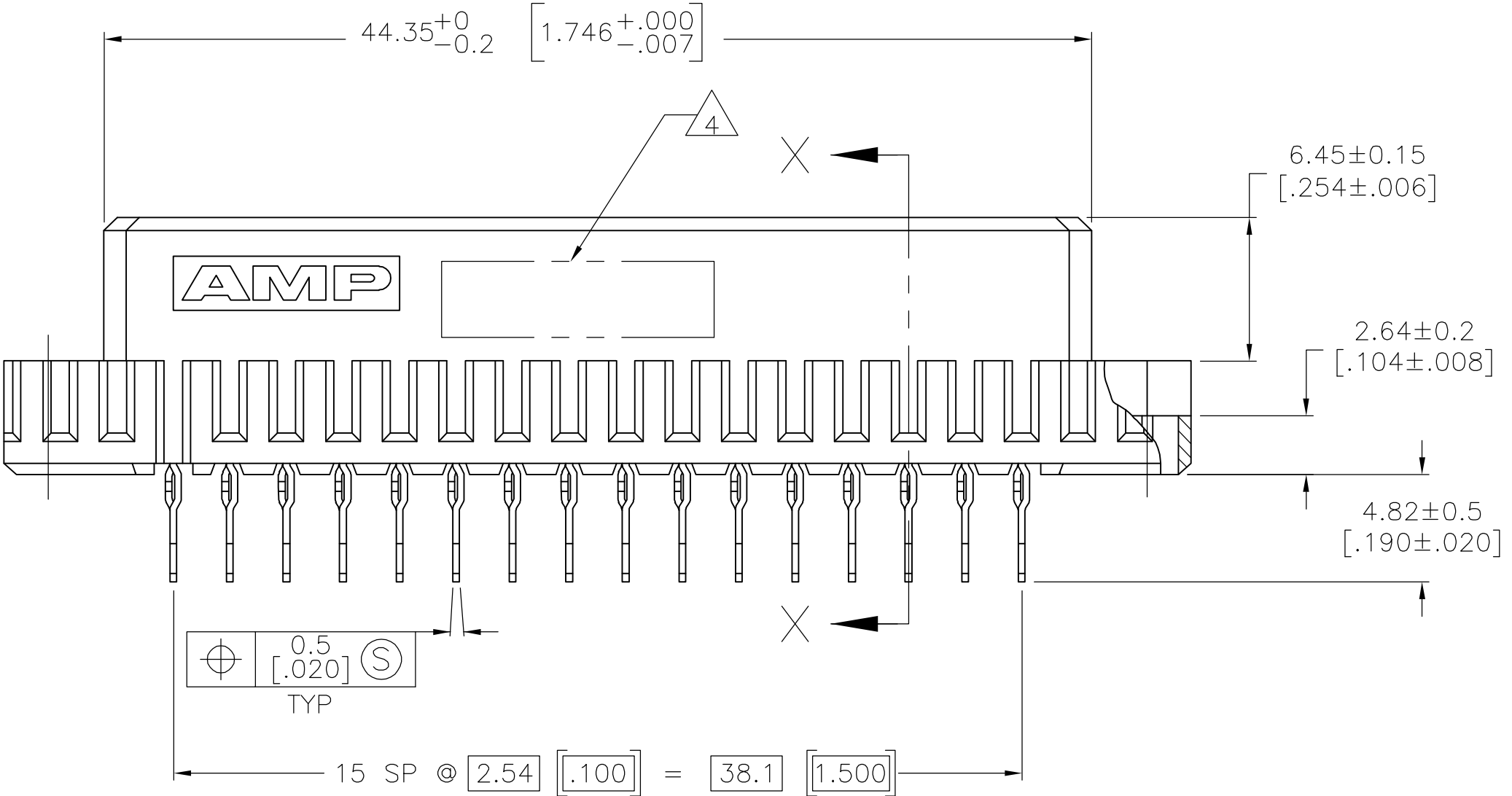
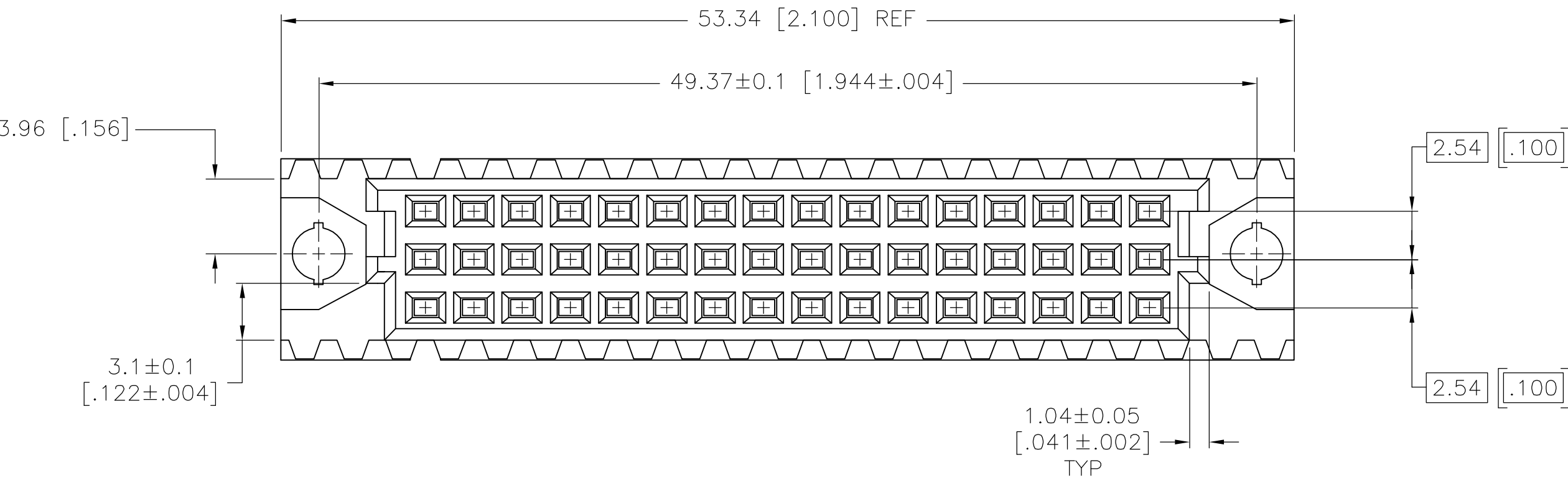


- 1 HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- 2 CONTACT MATERIAL: PHOSPHOR BRONZE.
- 3 CONTACT FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN ON POSTS.
- 4 PART NUMBER, DATE CODE IDENTIFICATION, CSA LOGO IN THIS APPROXIMATE AREA.
- 5 POINT OF MEASUREMENT FOR GOLD.
- 6 ACTION: PIN POSTS REQUIRE 1.57[.062] MIN THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE $\varnothing$.151 $\pm$ 0.02[.0453 $\pm$ 0.01] DRILLED HOLE WITH 0.02-0.07[.001-.003] COPPER AND 0.008[.0003] MIN TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, $\varnothing$.94-1.09[.037-.043].
- 7 CONTACT FINISH: 0.00127[.000050] GOLD IN CONTACT AREA. 0.00127[.000050] NICKEL UNDERPLATE ALL OVER. TIN-LEAD ON TAILS.
- 8 CONTACT FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD ON POSTS.
- 9 CONTACT FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD ON POSTS.



SUPERSEDED BY:	5535034-5	1 THRU 16	X	X	X	48	7-535034-5
OBSOLETE	535034-9	1 THRU 16	X	X	X	48	535034-9
OBSOLETE	535034-5	1 THRU 16	X	X	X	48	535034-5
OBSOLETE	535034-4	1 THRU 16	X	X	X	48	535034-4
OBSOLETE	535034-1	1 THRU 16	X	X	X	48	535034-1
NOTES	POSITIONS LOADED	ROWS LOADED	NO. OF LOADED POSITIONS	ASSY PART NUMBER			

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. BRINER 2/16/89	Tyco Electronics Corporation Harriburg, PA 17105-3608	
DIMENSIONS: mm		CHK J. BROWN 4/13/89	NAME J. BROWN 4/13/89	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	APPLICATION SPEC	
0 PLC ± -		—	—	
1 PLC ± -		—	—	
2 PLC ± -		—	—	
3 PLC ± 0.13[.005]		—	—	
4 PLC ± -		—	—	
ANGLES ± -		—	—	
FINISH		—	—	
MATERIAL		—	—	
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 1	