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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-002244	19FEB2014	GK	HMR

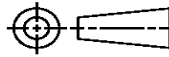
REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2266006-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528546  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528546

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	C1	

TE Connectivity	
NAME	
FINE ADJ SIDE FD HD-I APPL	
SIZE	CAGE CODE
A3	
DRAWING NO	RESTRICTED TO
©- 1528546	

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±
MATERIAL	FINISH

-	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0X12.0	177
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	1752353-1	GUIDE PIN, HOLD DOWN	175
-	1	1	1	1	1	1	1901680-1	GUIDE PIN, HOLD DOWN	174
-	1	1	1	1	1	1	1528546	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR.DRIVE(#2x.19)ID PLATE	66

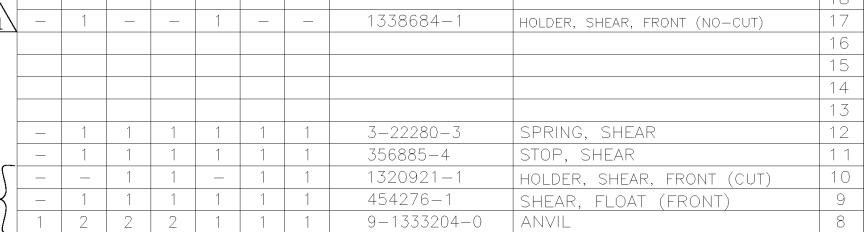
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
									62
-	2	2	2	2	2	2	2-18032-5	SCR,SKT SET (M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59

—	1	1	1	1	1	1	1338685—1	PAWL, FEED	56
									55
—	4	4	4	4	4	4	18024—8	SCR,BHC(M4x12)SHEAR HOLDER	54
									53
—	1	1	1	1	1	1	1—18030—0	NUT, HEX, REG M3.5	52

—	1	1	1	1	1	1	18024—3	SCR,BHC(M3X10)CAM	49
—	—	—	—	—	1	—	1338675—1	CAM, PRE FEED 30 & 40 mm ST	48
—	1	—	1	1	—	1	1338676—1	CAM, POST FEED 30 & 40 mm ST	47
—	1	1	1	1	1	1	1320999—3	APPLICATOR BASIC SUBASSY	46
—	1	1	1	1	1	1	690191—1	PLUG, NYLON	45
—	1	1	1	1	1	1	1633724—1	RAM	44

-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	42
									41
									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37

- |   |   |   |   |   |   |   |            |                               |    |
|---|---|---|---|---|---|---|------------|-------------------------------|----|
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1752356-3  | SUPPORT, TERMINAL             | 34 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-0  | SCR,BHC(M4X20)STRIP GUIDE     | 33 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18027-2    | WASHER, FLAT(M4)              | 32 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-2  | SCR,SKT CAP(M4X12)MOUNT BLOCK | 31 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320908-1  | SPACER, STRIP GUIDE           | 30 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1633073-1  | STRIP GUIDE PLATE ASSY        | 29 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-455888-7 | SPACER, FRONT SHEAR DEP       | 28 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-22284-0  | SPRING, DRAG                  | 27 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356835-1   | LEVER, DRAG RELEASE           | 26 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 240792-1   | DRAG, TERMINAL                | 25 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320928-1  | PLATE, STRIP GUIDE            | 24 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 980371-4   | SCR,SHC SHLD                  | 23 |
| - | 1 | - | 1 | 1 | - | 1 | 690472-2   | STRIPPER                      | 22 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-1  | SCR,SHC(M4X10)STRIPPER        | 21 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 18025-2    | WASHER,LOCK(M4)STRIPPER       | 20 |
| - | - | 1 | - | - | 1 | - | 690472-1   | STRIPPER                      | 19 |



—	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
—	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
—	1	2	2	2	1	1	2-456135-4	CRIMPER, INSULATION	3
—	1	2	1	1	1	1	455888-4	SPACER, CRIMPER	2
—	1	2	2	2	1	1	1-456405-5	CRIMPER, WIRE	1

ITEM 34 LOCATION

DRAWING NUMBER - 1528546 SHEET 2 OF 2 REV. C1