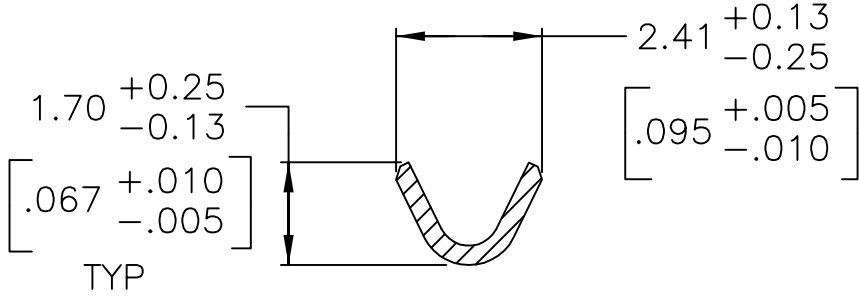
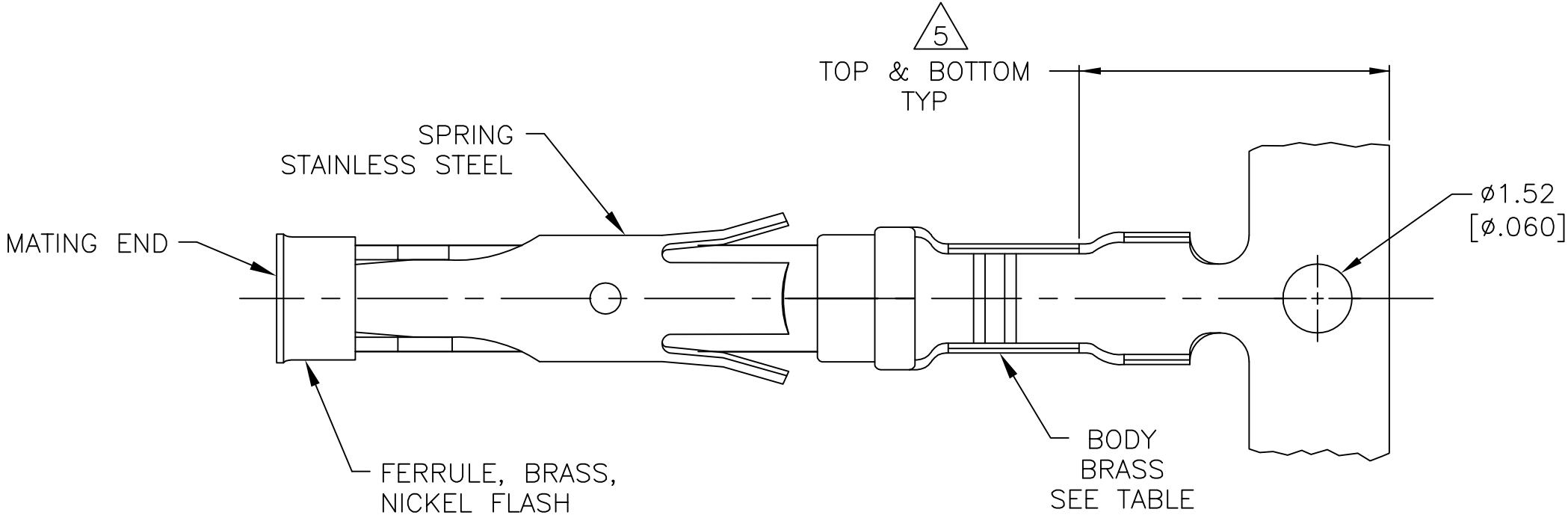
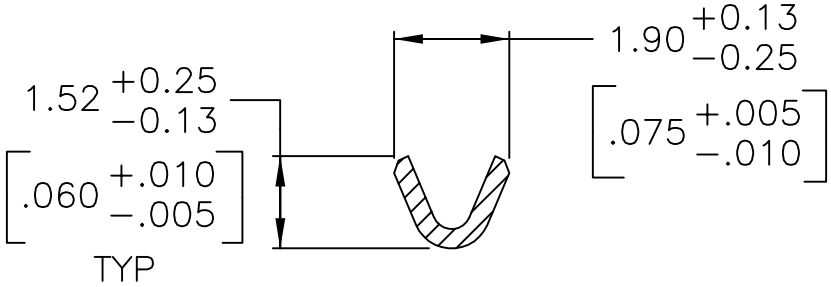
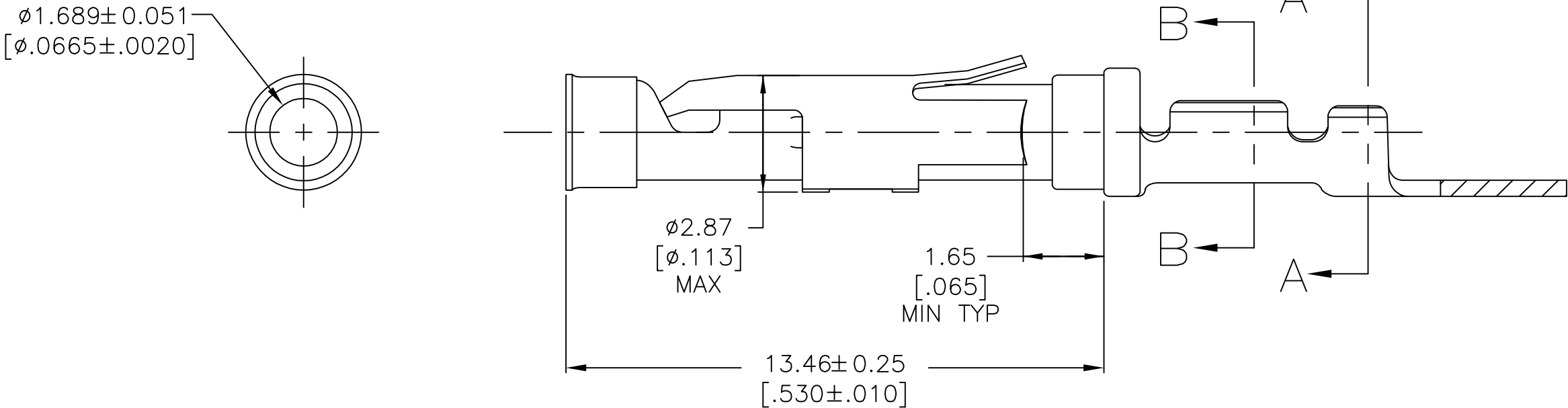


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	AH	REVISED PER ECO-12-012320	04JUL12	KH	MZ
	AJ	REVISED PER ECO-17-009977	11JUL2017	RS	MZ



SECTION A-A



SECTION B-B

- 1

0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27µm[.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 2

1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 3

0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25µm [.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 4

0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27µm[.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 5

GOLD PLATING NEED NOT APPEAR IN THIS AREA.
- 6

REVERSE REELED FOR MINI-APPLICATOR.
- 7

WIRE RANGE 26-24 AWG.
INSULATION RANGE 0.89[.035]-1.40[.055].
- 8

0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- 9

1.27µm [.000050] MIN TIN PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 10

0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27µm [.000050] TIN PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.

OBSOLETE	STANDARD	9	1-66109-7	1-66108-7
	6	10	-	1-66108-6
OBSOLETE	6	9	1-66109-7	1-66108-5
	6	8	1-66109-3	1-66108-4
	6	1	66109-4	66108-8
	6	4	66109-3	66108-7
	6	2	66109-2	66108-6
	6	3	66109-1	66108-5
	STANDARD	1	66109-4	66108-4
	STANDARD	4	66109-3	66108-3
	STANDARD	2	66109-2	66108-2
	STANDARD	3	66109-1	66108-1
	REELING	BODY FINISH	LOOSE PIECE REF	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	08/06/91	TE Connectivity		
		CHK	9-19-91			
		APVD	9-20-81	NAME		
		PRODUCT SPEC		SOCKET ASSEMBLY, .062, TYPE III+		
		APPLICATION SPEC				
				SIZE	CAGE CODE	DRAWING NO
		WEIGHT	-	A2	00779	C=66108
		CUSTOMER DRAWING		SCALE	8:1	SHEET 1 of 1
						REV AJ