

1339520

1339520

/home/us018246/edmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339520-1	D		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339520-1	D		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339520-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: RING TONGUE

CRIMP	SIZE	TYPE	RANGE
WIRE	3.30 [.130 IN]	F	1.50mm ² - 2.50mm ²
INSUL	4.57 [.180 IN]	F	2.70-4.00 [.106-.157 IN]

WIRE STRIP LENGTH 4.80-5.60 [.189-.220 IN]

APPL INSTRUCTION 408-8323

TERMINAL -

APPL SPEC 114-3118

FEED 21.77 [.857 IN]

TERMINALS APPLIED

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
2.50mm ²	2.41 ±0.05 [.095 ±.002 IN]	3-354778-9 [.2690]
14 AWG	2.26 ±0.05 [.089 ±.002 IN]	5-354778-4 [.2765]
2.00mm ²	2.23 ±0.05 [.088 ±.002 IN]	5-354778-7 [.2780]
1.50mm ²	2.11 ±0.05 [.083 ±.002 IN]	6-354778-5 [.2820]
16 AWG	2.08 ±0.05 [.082 ±.002 IN]	6-354778-8 [.2835]
1.00mm ²	2.00 ±0.05 [.079 ±.002 IN]	7-354778-3 [.2860]

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

CUT TO LENGTH AT ASSY.

1.00mm² WIRE SIZE IS FOR A SPECIFIC CUSTOMER REQUIREMENT AND IS OUTSIDE THE NORMAL RANGE OF THIS APPLICATOR.

VIEW B ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LOC A

DIST 66

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE

-	1	1	1339520	PRINT, APPLICATOR LOG SHEET	73	
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-	1	1	1424350-1	HOLDER, PIN, WIRED	68	
-	1	1	461264-1	PLATE, IDENTIFICATION	67	
-	2	2	21017-2	SCR,DRIVE(#2X.19) ID PLATE	66	
-	2	2	1-23147-4	SPRING, COMPRESSION	65	
-	1	1	986950-1	WASHER, FLAT PRECISION	64	
-	1	1	3-18031-0	SCR,SKT SET(M6X6) RAM	63	
-	1	1	18023-9	SCR,SKT CAP(M4X6) CP DSC	62	
-					61	
-	1	1	18024-7	SCR,BHC(M4X10) ANVIL	60	
-					59	
-					58	
-	6	6	18023-9	SCR,SHC(M4X6) STRIP GUIDE	57	
-	2	2	1-18023-3	SCR,SHC(M4X16) SLUG BLADE	56	
-					55	
-	2	2	18029-1	NUT, HEX (M3) DRAG	54	
-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53	
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52	
-					51	
-					50	
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-					48	
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47	
-	1	1	1338662-2	APPLICATOR, BASIC (SUBA5SY)	46	
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-	1	1	1320998-1	RAM	44	
-	1	1	690125-1	WASHER, LAMINATED	43	
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-	1	1	2-18024-6	SCREW,BHC(M8X25) CRIMPER	41	
-	1	1	23241-1	BALL, STEEL	40	
-	1	1	2-22278-7	SPRING, COMPRESSION	39	
-	1	1	1-1320922-0	DISC, INSULATION	38	
-	1	1	354777-1	WIRE DISC, PLASTIC	37	
-	1	1	22480-5	WASHER, SPRING	36	
-	1	1	690212-1	POST, RAM	35	
-					34	
-					33	
-	8	8	18025-2	WASHER,LOCK(M4) SHEAR BL	32	
-	2	2	1-18024-0	SCR,BHC(M4X20) SHEAR PL	31	
-					30	
-	2	2	18024-8	SCR,BHC(M4X12) STRIPPER	29	
-	1	1	1-690451-1	SPACER, STRIPPER	28	
-	1	1	240639-1	STRIPPER	27	
-					26	
-	2	2	1320906-1	DRAG, STUD	25	
-	1	1	1320995-1	STRIP GUIDE	24	
-					23	
-	2	2	4-22281-1	SPRING, DRAG	22	
-					21	
-	1	1	1338665-1	DRAG, STOCK	20	
-	2	2	1338664-1	GUIDE, UPPER STRIP	19	
-	2	2	1338663-2	GUIDE, LOWER STRIP	18	
-	4	4	1-18024-8	SCR,BHC(M6X12) STRIP GD PL	17	
-					16	
-					15	
-					14	
-					13	
-					12	
-	1	1	240644-1	PLATE, REAR SHEAR	11	
-					10	
-	1	1	690482-4	PLATE, FRONT SHEAR	9	
-	1	2	1	1333221-1	ANVIL	8
-	1	1	690474-4	BLADE, SLUG	7	
-					6	
-	1	1	1-240641-5	SPACER, SLUG BLADE	5	
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4	
-	1	2	1	456134-6	CRIMPER, INSULATION	3
-	1	1	1	1490524-2	SPACER, DEPRESSOR	2
-	1	2	1	456410-3	CRIMPER, WIRE	1

QTY REQD PER ASSY

PARTS LIST

DIMENSIONS: mm [INCHES] MATL - HT TR - FIN -

DO NOT SCALE PRINT.

TOLERANCES UNLESS OTHERWISE SPECIFIED:

1 PLC DEC ± -

2 PLC DEC ± -

3 PLC DEC ± -

ANGLES ± -

SURF TEXTURE: ✓

REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX

CAGE CODE 00779

CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO -