

LOC		DIST		REVISIONS					
AD	47	P	LTR	DESCRIPTION			DATE	DWN	APVD
			K2	REVISED PER ECO-08-009057			16APR08	DH	AS
			K3	REVISED PER ECO-09-021826			08JAN10	KK	AEG

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HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
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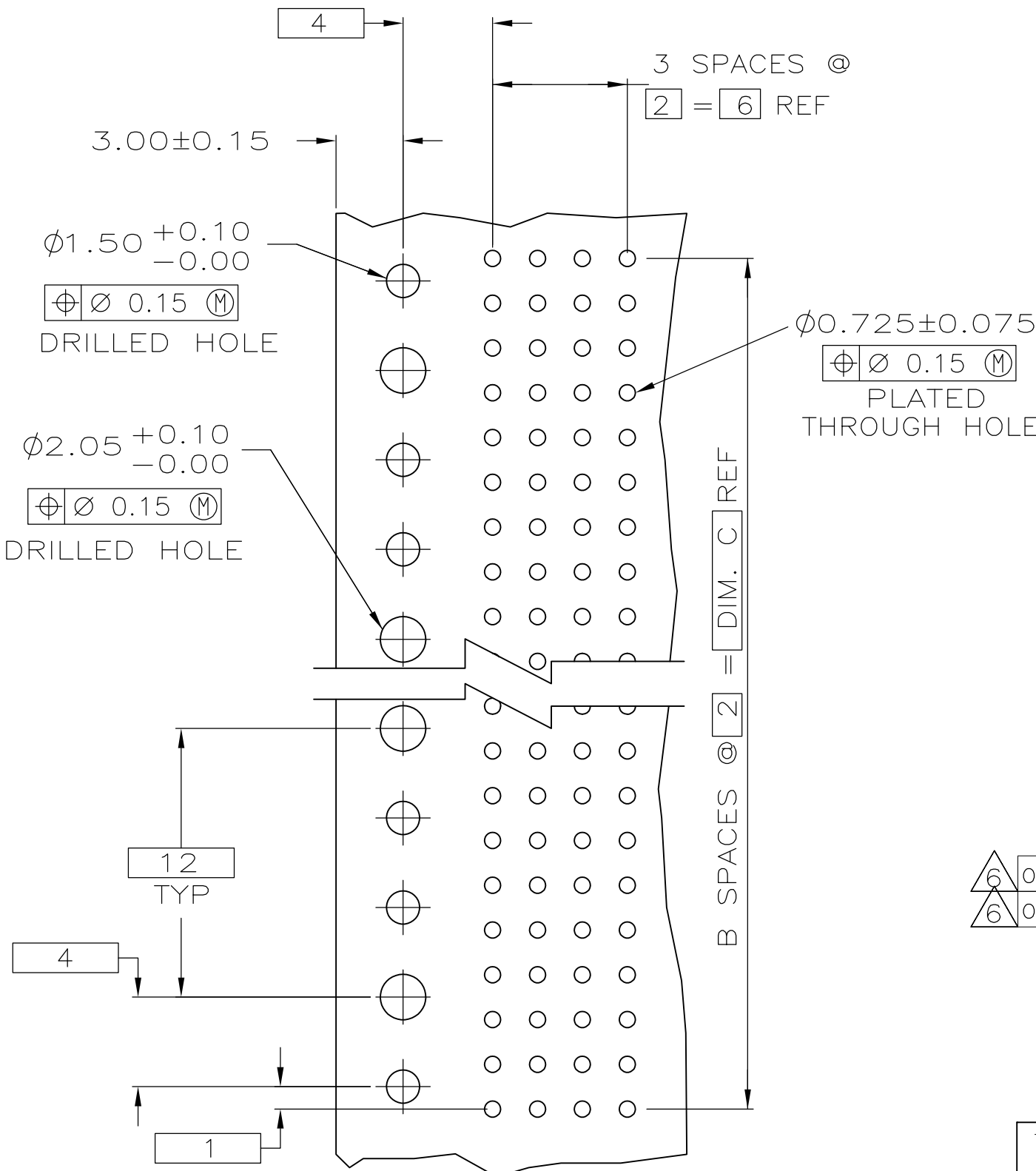
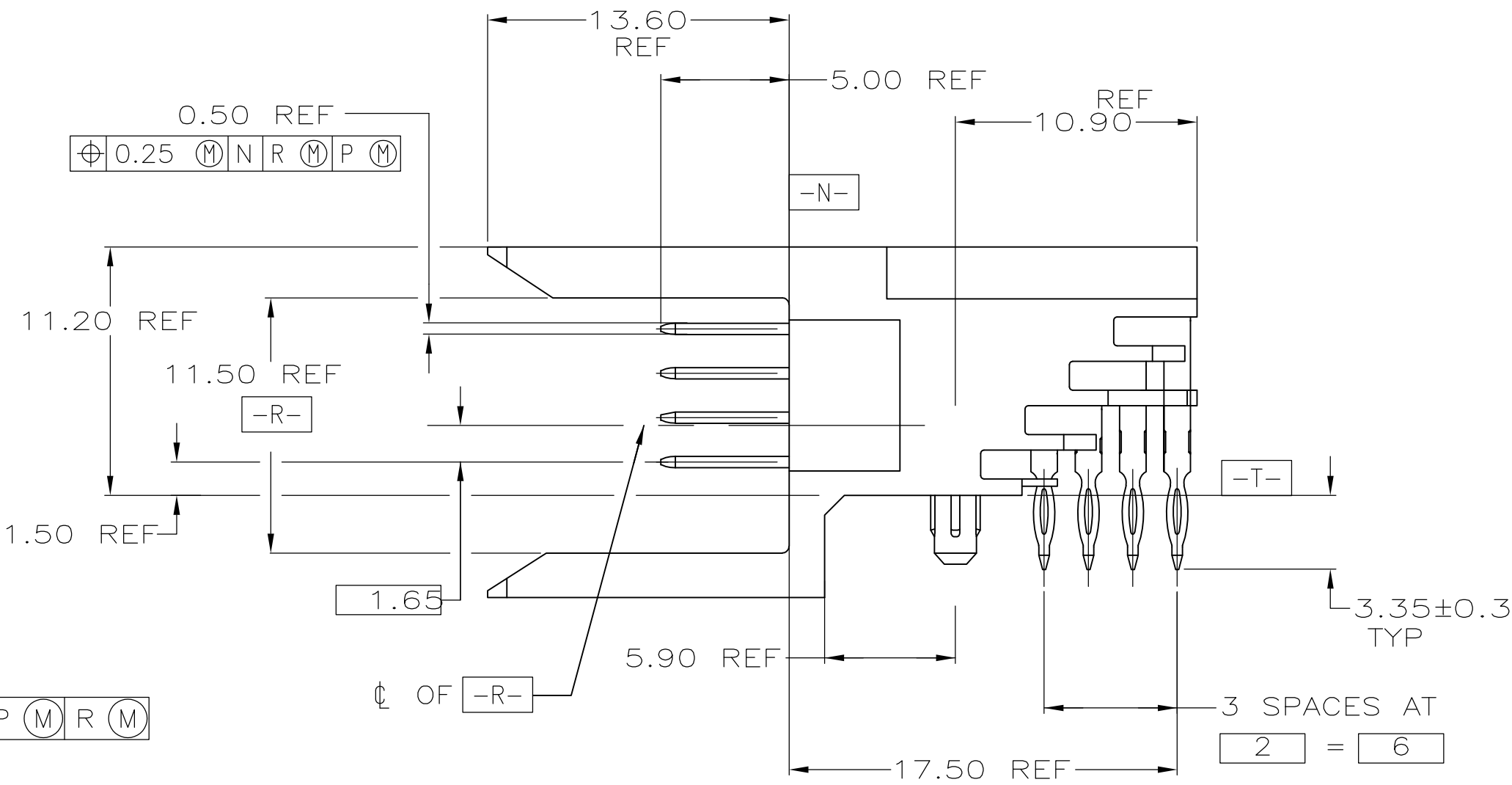
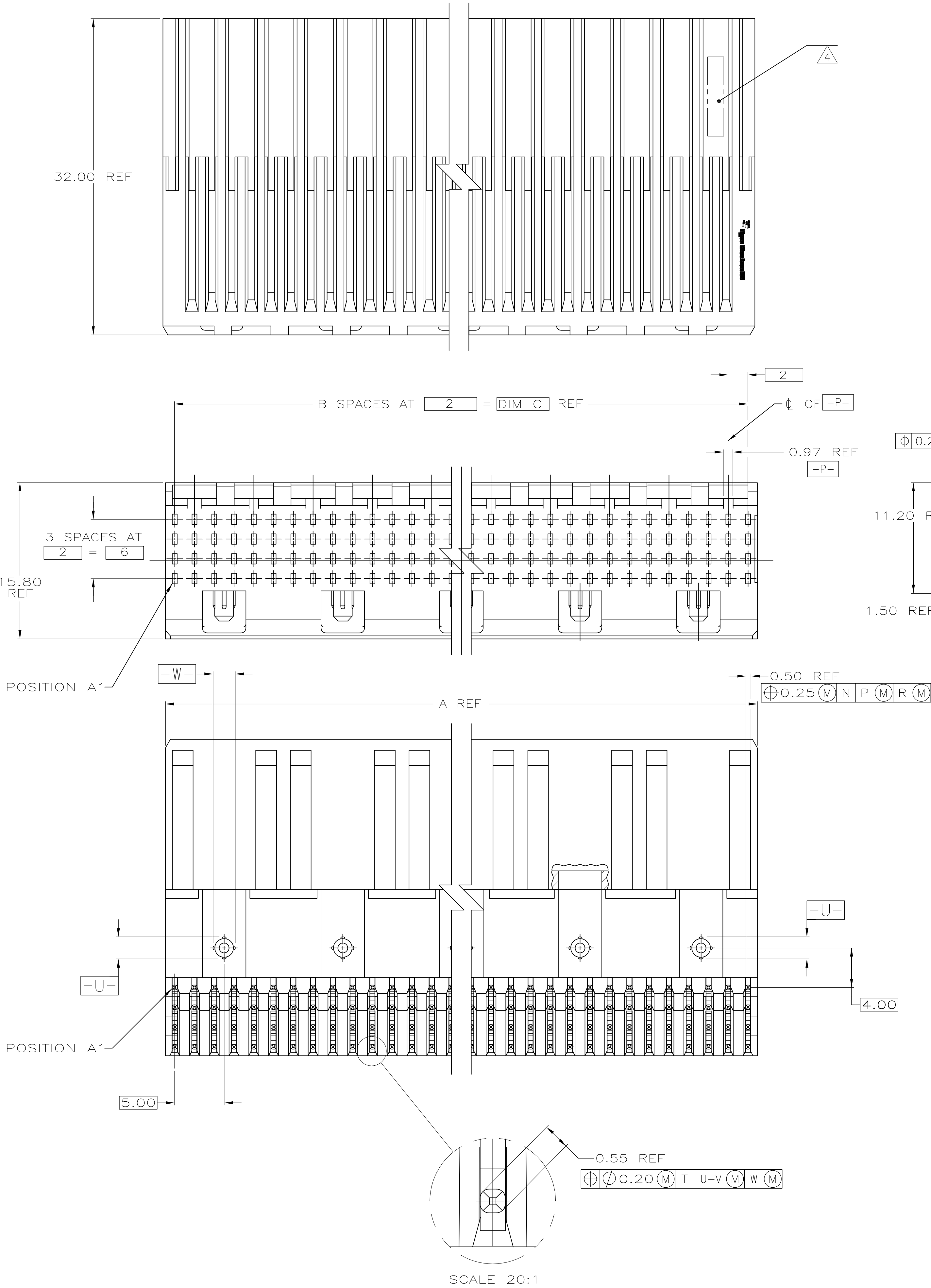
CONTACT MATERIAL: PHOSPHOR BRONZE PER UNS
ALLOY NO. C51100, TEMPER: H04.
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CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL.
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS
0.0005 MIN TIN-LEAD OVER UNDERPLATE.
LUBRICATION (ENTIRE CONTACT):
SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
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PART MARKINGS LOCATED APPROXIMATELY AS SHOWN.
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PART TO BE MARKED WITH DATE CODE ONLY.
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OBSOLETE PARTS: OBSOLETE CIS STREAMLINING
PER D.RENAUD/D.SINISI



RECOMMENDED CIRCUIT PATTERN
PER IPC-D300 TYPE II, CLASS C
(COMPONENT SIDE)

	OBSOLETE	58	29	59.88		120	223514-6
	OBSOLETE	70	35	71.88		144	223514-5
		94	47	95.88		192	223514-4
		46	23	47.88		96	223514-3
		22	11	23.88		48	223514-2
		10	5	11.88		24	223514-1
	C	B	A	FINISH	NO OF POSN	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.BUCHHEISTER CHK D.BAECHTLE APVD D.BAECHTLE PRODUCT SPEC	06/JUL/95 04/AUG/95 08/AUG/95	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME		ASSEMBLY, PIN, SIGNAL, RIGHT ANGLE, 4 ROW, Z-PACK 2mm FB	
mm	0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 3 PLC ± - 4 PLC ± - ANGLES ± -	APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
MATERIAL	FINISH	WEIGHT		RESTRICTED TO	
		A1 00779 C=223514		CUSTOMER DRAWING	
SCALE 4:1		SHEET 1 OF 1		REV K3	