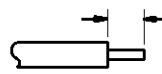
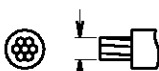
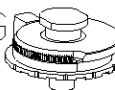
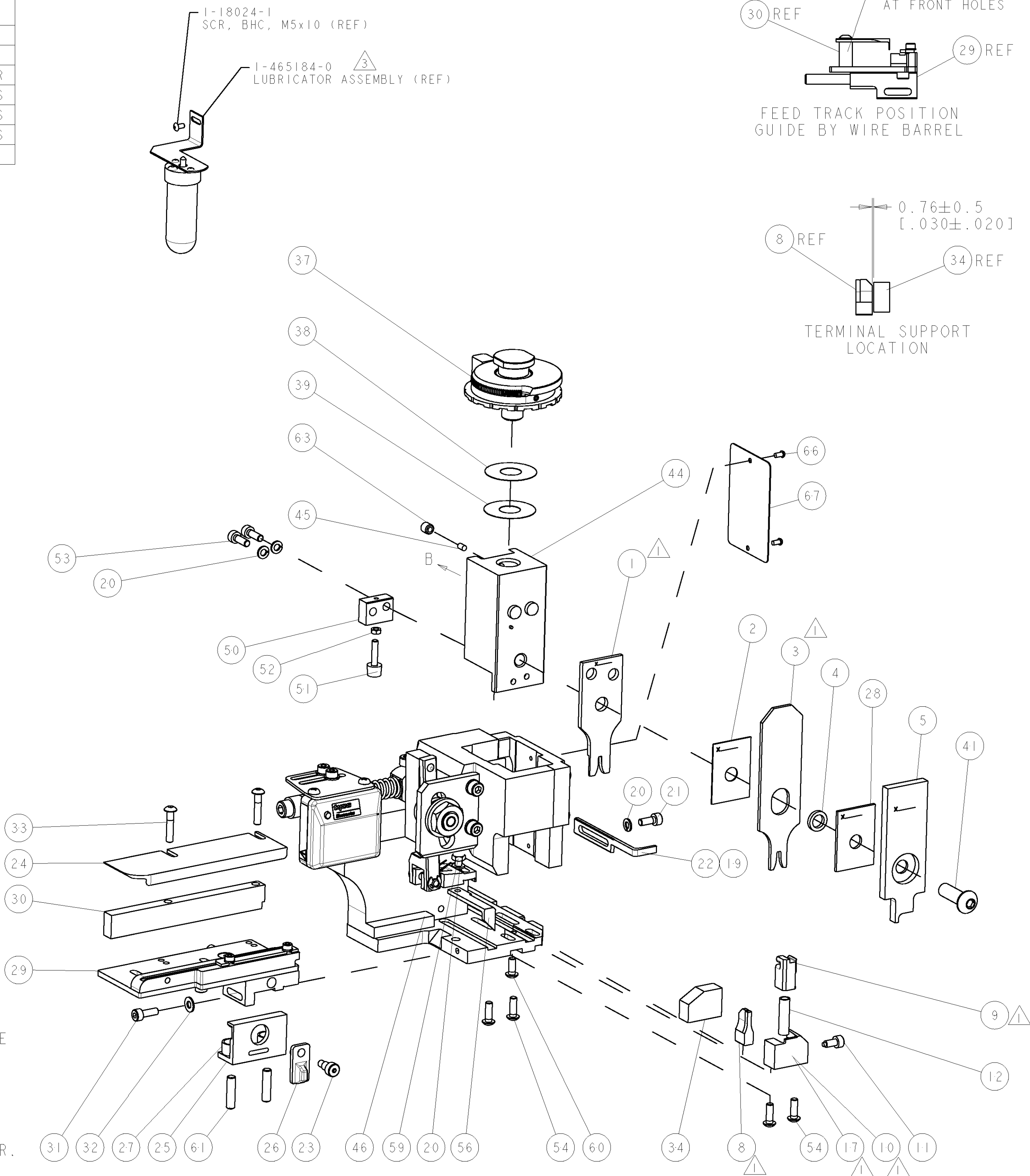


8		7		20	
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528690-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528690-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1528690-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528690-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528690-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528690-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528690-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA		LEAR/GHW TERMINAL		LEAR CRIMP SPECS	
TERMINAL NAME: AFK RECEPTACLE 4.8 X 0.8					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.03 [1.080 IN]	F	0.50-1.00mm ²		
INSUL	2.79 [1.110 IN]	F	1.40-2.00 [1.055-1.079 IN]		
WIRE STRIP LENGTH REFER TO LEAR DATA SHT			APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL LEAR DATA SHT		-		FEED	
APPL SPEC		26649 	-	16.00 [1.630 IN]	
TERMINALS APPLIED					
TYCO TERM PN		LEAR TERM PN		-	-
1949138-1		26649.330.186		-	-
-		-		-	-
-		-		-	-
-		-		-	-
-		-		-	-
WIRE SIZE		CRIMP HEIGHT		REF SETTING	
1.00mm ²		1.50 ±0.05 [1.059 ±.002 IN]		B9	
0.75mm ²		1.40 ±0.05 [1.055 ±.002 IN]		C6	
0.50mm ²		1.30 ±0.05 [1.051 ±.002 IN]		D3	
-		-		-	
-		-		-	
-		-		-	
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-		-		-	

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ALL CRIMP DATA SUPPLIED BY THE TERMINAL MANUFACTURER.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3							LOC	DIST	REVISIONS									
							A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD				
										A	SEE ECO-06-022040	15SEP2008	DP	MC				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	73				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	72				
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	-	-	-	-	-	71				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	70				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	69				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	68				
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	-	-	-	-	-	67				
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	-	-	-	-	-	66				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	65				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	64				
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	-	-	-	-	63				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	62				
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	-	-	-	-	61				
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	-	-	-	-	60				
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	-	-	-	-	59				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	58				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	57				
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	-	-	-	-	-	56				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	55				
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	-	-	-	-	54				
-	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	-	-	-	-	53				
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	-	-	-	-	-	52				
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	-	-	-	-	-	51				
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	-	-	-	-	-	50				
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	-	-	-	-	49				
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	-	-	-	-	-	48				
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	-	-	-	-	-	47				
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	-	-	-	-	46				
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	-	-	-	-	-	45				
-	1	1	1	1	1	1	1338660-1	RAM	-	-	-	-	-	44				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	43				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	42				
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	-	-	-	-	41				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	40				
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	-	-	-	-	-	39				
-	1	1	1	1	1	1	469367-1	SHIM	-	-	-	-	-	38				
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	-	-	-	-	-	37				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	36				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	35				
-	1	1	1	1	1	1	1-1320934-2	SUPPORT, TERMINAL	-	-	-	-	-	34				
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	-	-	-	-	33				
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	-	-	-	-	-	32				
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	-	-	-	-	31				
-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	-	-	-	-	-	30				
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE ASSEMBLY	-	-	-	-	-	29				
-	1	1	1	1	1	1	1-455888-5	SPACER, CRIMPER	-	-	-	-	-	28				
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	-	-	-	-	27				
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	-	-	-	-	-	26				
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	-	-	-	-	-	25				
-	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	-	-	-	-	-	24				
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	-	-	-	-	23				
-	-	-	1	1	-	1	690472-2	STRIPPER	-	-	-	-	-	22				
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	-	-	-	-	21				
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	-	-	-	-	20				
-	-	1	-	-	1	-	690472-1	STRIPPER	-	-	-	-	-	19				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	18				
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	-	-	-	-	-	17				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	16				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	15				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	14				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	13				
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	-	-	-	-	-	12				
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	-	-	-	-	-	11				
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	-	-	-	-	-	10				
-	1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	-	-	-	-	-	9				
1	2	2	2	1	1	1	2-1633131-6	ANVIL, COMBINATION .080	-	-	-	-	-	8				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	7				
-	-	-	-	-	-	-	-	-	-	-	-	-	-	6				
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	-	-	-	-	-	5				
-	1	1	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	-	-	-	-	-	4				
1	2	2	2	1	1	1	8-456134-7	CRIMPER, INSULATION F PREMIUM	-	-	-	-	-	3				
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	-	-	-	-	-	2				
1	2	2	2	1	1	1	3-456405-9	CRIMPER, WIRE PREMIUM	-	-	-	-	-	1				
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION						ITEM NO				
THIS DRAWING IS A COMPUTER GENERATED FILE. THE CONTROLLING ENGINEERING ORGANIZATION IS RESPONSIBLE FOR THE CORRECTNESS OF THE DATA AND THE LATEST REVISION.							DWN	LOTHOUSE	22AUG06	tyco Electronics				Tyco Electronics Harrisburg, PA 17105-3608				
DIMENSIONS: mm [IN]							CHK			NAME	FINE ADJUST SIDE FEED HDI APPLICATOR							
TOLERANCES UNLESS OTHERWISE SPECIFIED:							APVD	M. CLIFFORD	22AUG06	PRODUCT SPEC				RESTRICTED TO				
9 PLC ±											SIZE				CAGE CODE		DRAWING NO	
10 PLC ±											A				00779			
11 PLC ±															SCALE 3:5			
12 PLC ±															SHEET 1			
13 PLC ±															OF 1			
14 PLC ±															REV A			
15 PLC ±																		
MATERIAL							FINISH				WEIGHT				CUSTOMER DRAWING			