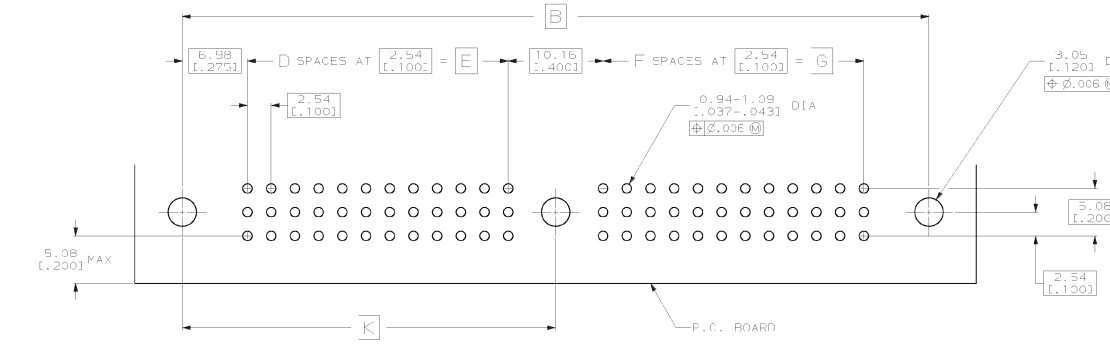
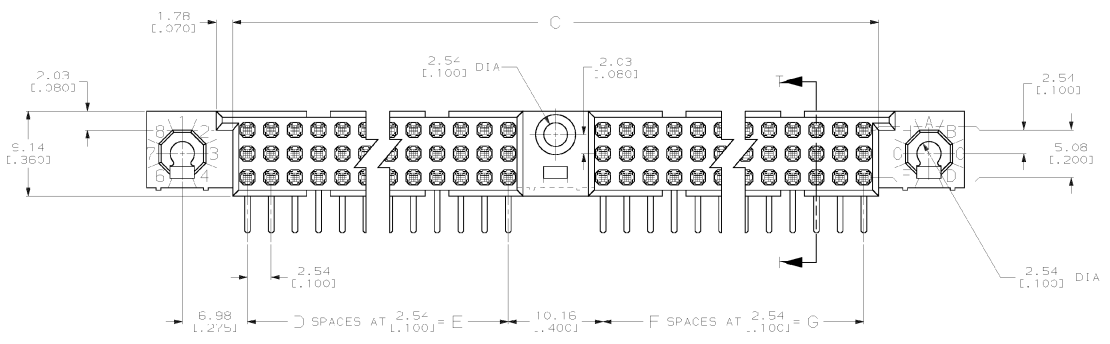
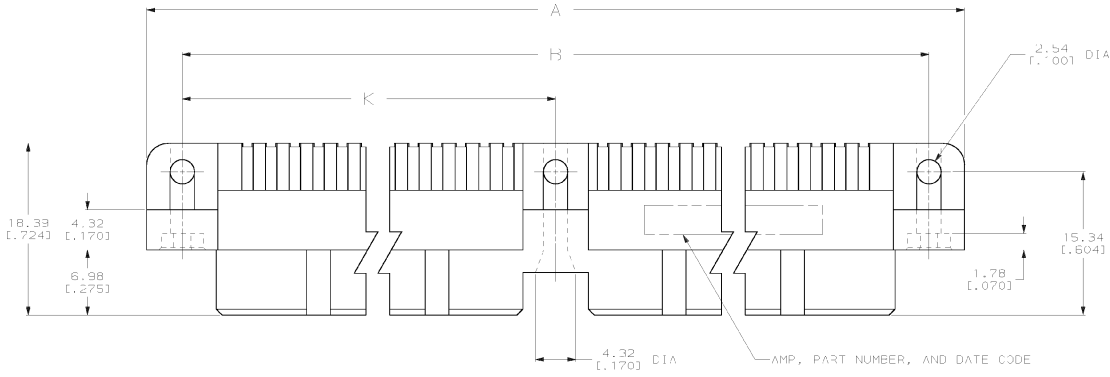
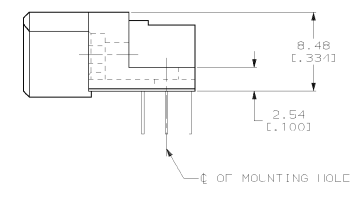
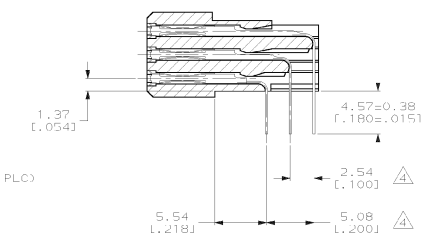


REV		DATE	BY	CHK	APP	DESCRIPTION	DATE	APP
AD	25							
E						CCN AD4218	9/28/90	REG
F						ECN 0010-1068-93 C.J.	9-28-93	SES
G						REVISEE PER ECN 0013-0841-93 T.S.	2-1-94	SES
I						PER EC 0564-55 T.S.	9-11-95	SES
J						PER EC 0328-56 T.S.	5-28-96	JR
K						REVISED PER CS12-0091-03	21 JUL 97	WLM



RECOMMENDED P.C. BOARD LAYOUT



PART NO			
AMP AMP Incorporated Harrisburg, PA 17105-3506			
NAME HD . 3 ROW, RECEPTACLE ASSEMBLY, 1 6JDC P/N, 3 MOUNTING HOLES, 4.57 [1.180] LONG SOLDER TAILS, .00076 [0.0030] GOLD PLATE		SIZE D 00779	DRAWING NO 532918
FINISH A		SCALE 4:1	SHEET 1 OF 2

87
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719
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6

5

4

3

2

1

REV 25

AD

DATE

ZONE

LET

DESCRIPTION

DATE

APPS

1
HOUSING MATERIAL: THERMOPLASTIC, COLOR-NATURAL.

2
CONTACT MATERIAL: COPPER ALLOY.

3
CONTACT FINISH: .00127-.00254 [.000050-.000100] NICKEL UNDERPLATE ALL OVER; .00076-.000030 GOLD PLATE IN CONTACT AREA, TIN-LEAD PLATED SOLDER TAILS.

4
SOLDER TAILS MUST FIT HOLE PATTERN AS SHOWN ON THE RECOMMENDED P.C. BOARD LAYOUT.

5. DIMENSIONS IN BRACKETS ARE IN INCHES.

6
PART NUMBER IS OBSOLETE.

154.30 [6.075]	142.24 [5.600]	56	42.24 [5.600]	56	297.79 [11.724]	308.61 [12.150]	316.23 [12.450]	342	1-532918-0
108.58 [4.275]	96.52 [3.800]	38	96.52 [3.800]	38	206.35 [8.124]	217.17 [8.550]	224.79 [8.850]	234	532918-9
164.46 [6.475]	152.40 [6.000]	60	52.40 [6.000]	60	318.1 [12.524]	328.93 [12.950]	336.55 [13.250]	365	532918-8
156.54 [6.175]	144.78 [5.700]	57	44.78 [5.700]	57	302.87 [11.924]	313.69 [12.350]	321.31 [12.650]	349	532918-7
148.22 [5.875]	137.16 [5.400]	54	37.16 [5.400]	54	287.63 [11.324]	298.45 [11.750]	306.07 [12.050]	330	532918-6
141.60 [5.575]	129.54 [5.100]	51	29.54 [5.100]	51	272.39 [10.724]	283.21 [11.150]	290.83 [11.450]	312	532918-5
133.68 [5.275]	121.92 [4.800]	48	21.92 [4.800]	48	257.15 [10.124]	267.97 [10.550]	275.59 [10.850]	294	532918-4
126.36 [4.975]	114.30 [4.500]	45	14.30 [4.500]	45	241.91 [9.524]	252.73 [9.950]	260.35 [10.250]	275	532918-3
118.74 [4.675]	106.68 [4.200]	42	6.68 [4.200]	42	226.67 [8.924]	237.49 [9.350]	245.1 [9.650]	259	532918-2
111.12 [4.375]	99.06 [3.900]	39	9.06 [3.900]	39	211.43 [8.324]	222.25 [8.750]	229.87 [9.050]	240	532918-1
K	G	F	E	D	C	B	A	POSN	PART NUMBER

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm (INCHES)
2 FLD DEC +
3 FLD DEC + 0.13 (.005)
ANGLES

1

2

DR 06/20/80
P.A. SUPPLIED
CHK 06/20/90
G. SKIPPER
AP'D 06/20/90
G. SKIPPER
AP'D 06/20/90
G. SKIPPER
PRODUCT SPEC

FINISH

1

APPLICATOR SPEC

-

HEIGHT

-

AMP

AMP Incorporated
Harrisburg, PA 17105-3506

NAME

HD

3 ROW, RECEPTACLE ASSEMBLY,
1 6JIDE P.N., 3 MOUNTING HOLES,
4.57 [.180] LONG SOLDER TAILS,
.00076 [.000030] GOLD PLATE

SIZE

00779

532918

SCALE

4:1

SHEET

20F2

METRIC

21-JUL-03

14:05:30

us026463

/home/us026463/dmrod/u_3s12-0991-03

CUSTOMER DRAWING