



SOUTHOOD KNOB FASTENER ASSEMBLIES
KNURL HEAD SCREWS

DATE 1-11-72
DRAWN V.B.S.
CHKD RHB
SCALE N.T.S.

DRAWING NUMBER
J-09-13-A

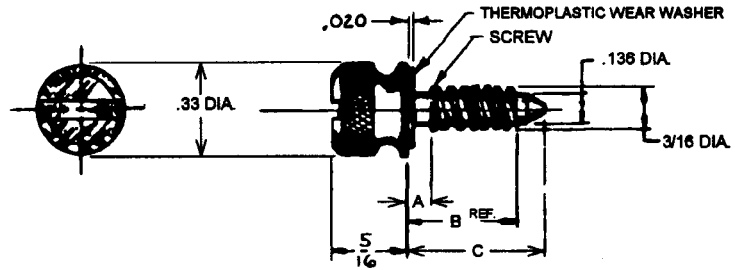
REVISIONS

LET. DATE BY-CHKD
M 08DEC98 JAC

PRN: S-1-06A

LET. DATE BY-CHKD

ASSEMBLY PART NUMBERS				A	B	C
STEEL HARDENED ZINC PLATE CHROMATE PLUS SEALER	STAINLESS STEEL PASSIVATED	STEEL HARDENED CHROMIUM PLATE PER MIL-F-14072 FINISH No. M216A	STEEL - HARDENED BLACK PENETRANT PER MIL-C-13924 CL.1			
09-13-102-11	09-13-102-26	09-13-102-14		.100		
103	103	103		.150	.297	.422
202	202	202	09-13-202-30	.100		
203	203	203		.150		
204	204	204		.200	.422	.547
205	205	205	09-13-205-30	.250		
302	302	302		.100		
303	303	303		.150		
304	304	304		.200	.547	.672
305	305	305		.250		
307	307	307		.350		
402	402	402		.100		
403	403	403		.150		
404	404	404	09-13-404-30	.200		
405	405	405		.250	.672	.797
407	407	407		.350		
502	502	502		.450		
503	503	503		.100		
504	504	504		.150		
505	505	505		.200		
507	507	507		.250	.797	.922
509	509	509		.350		
511	511	511		.450		
602	602	602		.550		
603	603	603		.100		
604	604	604		.150		
605	605	605		.200		
607	607	607		.250		
609	609	609		.350	.922	1.047
611	611	611		.450		
613	613	613		.550		
702	702	702		.650		
703	703	703		.750		
704	704	704		.100		
705	705	705		.150		
707	707	707		.200		
709	709	709		.250		
711	711	711		.350		
713	713	713		.450	1.047	1.172
715	715	715		.550		
09-13-717-11	09-13-717-26	09-13-717-14		.650		
				.750		
				.850		



PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING,
INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS,
PATENT AND OTHERWISE, ARE RESERVED BY SOUTHOOD, INC.

PART. 3, 8, 92, 031

DRAWING NUMBER

J-09-13-A