

Exploded view diagram of a mechanical assembly. The diagram shows various components and their assembly sequence, indicated by numbered callouts (1 through 63). The components include:

- 1: Main housing or frame.
- 2: Small rectangular component.
- 3: Long, thin rectangular component.
- 4: Small circular component.
- 5: Small rectangular component.
- 6: Small circular component.
- 7: Small rectangular component.
- 8: Small rectangular component.
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- 59: Small rectangular component.
- 60: Small rectangular component.
- 61: Small rectangular component.
- 62: Small rectangular component.
- 63: Small rectangular component.

Terminal Support Location:

8 REF 34 REF

TERMINAL SUPPORT LOCATION

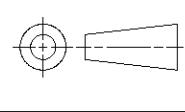
- * WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

54

STROKE PRE-FEED 40mm STROKE



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-	-	-	-	-	-	-	-	-	83
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-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
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	-	-	-	-	-	-	-	-	65	
	-	-	-	-	-	-	-	-	64	
	-						3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63	
	-	-	-	-	-	-	-	-	62	
	-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61	
	-						18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60	
	-						5-18022-2	SCR, HEX HD CAP M4 X 8.0	59	
	-	-	-	-	-	-	-	-	58	
	-	-	-	-	-	-	-	-	57	
	-						1338685-1	PAWL, FEED	56	
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	-	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53	
	-						18030-1	NUT, HEX, REG M3	52	
	-						811242-5	BUMPER, HOLD DOWN	51	
	-						690753-2	SPACER, TONKER	50	
	-						18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49	
	-	-		-	-		1338675-1	CAM, UNIVERSAL PRE FEED	48	
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	-						1320999-3	APPLICATOR SUBASSEMBLY, HDI	46	
	-						690191-1	PLUG,NYLON	45	
	-						1338660-1	RAM	44	
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	-						2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41	
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	-						690125-1	SHIM SUB-ASSY	39	
	-						469367-9	SHIM	38	
	-						879103-3	DISC, ADJUSTABLE GEITNER	37	
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	-						2-1320934-7	SUPPORT, TERMINAL	34	
	-	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33	
	-						18027-2	WASHER, FLAT, REG M4	32	
	-						1-18023-2	SCR, SKT HD CAP M4 X 12.0	31	
	-						1320908-8	SPACER, STRIP GUIDE	30	
	-						1633073-2	STRIP GUIDE ASSEMBLY	29	
	-						1-455888-6	SPACER, CRIMPER	28	
	-	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27	
	-						356835-1	LEVER, DRAG RELEASE	26	
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	-						1320928-1	PLATE, STRIP GUIDE	24	
	-						980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
	-		-			-	690472-2	STRIPPER	22	
	-						1-18023-1	SCR, SKT HD CAP M4 X 10.0	21	
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	-	-	-	-	-	-	-	-	14	
	-	-	-	-	-	-	-	-	13	
	-						3-22280-3	SPRING, COMPRESSION	12	
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△	-						454276-1	FLOATING SHEAR, FRONT	9	
1		2	2	2			1-1633130-0	ANVIL, COMBINATION .070	8	
	-	-	-	-	-	-	-	-	7	
	-	-	-	-	-	-	-	-	6	
	-						1-455889-4	DEPRESSOR, SHEAR	5	
	-						1-238011-0	BLOCK, CRIMPER SPACER	4	
1		2	2	2			805783-4	CRIMPER, INSULATION SPECIAL	3	
	-	-	-	-	-	-	-	-	2	
1		2	2	2			3-45640-8	CRIMPER, WIRE PREMIUM	1	
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS A CONSTRUCTION DOCUMENT FOR THE CUSTOMER'S INFORMATION. IT IS SUBJECT TO CHANGE AND THE CUSTOMER'S ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISIONS. OWN: D. PROUSE 26APR2006 CHK: - APPROVED: M. CLIFFORD 26APR2006 PRODUCT SPEC: - APPLICATION SPEC: See Table WEIGHT: - CUSTOMER DRAWING DIMENSIONS: mm [IN]  TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.05 2 PLC ±.02 3 PLC ±.01 4 PLC ±.005 ANGLES ±.5° MATERIAL: - FINISH: - tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608 NAME: FINE ADJUST SIDE FEED HDI APPLICATOR SIZE: A CAGE CODE: 00779 DRAWING NO: C=1528645 RESTRICTED TO: - SCALE: 3:5 SHEET: 1 OF: 1 REV: A										