



ISO/BS 328
Flute geometry
7° , Left hand spiral
Bevel lead
45° a side
Surface treatment
Blue Flutes, Bright lands
Range
1.5 - 12mm, 1⁄8 - 1⁄2in
Application
Intended to finish existing holes to H7 tolerance in most ferrous and non-ferrous materials.

Metric

Size (mm)	Overall length (mm)	Flute length (mm)	Number of flutes	Order code	Price each
1.50	52	21	3	No Order Code	
2.00	50	25	4	No Order Code	
2.50	58	29	4	No Order Code	
3.00	62	31	6	No Order Code	
3.50	71	35	6	No Order Code	
4.00	76	38	6	138-9474	
5.00	87	44	6	138-9475	
6.00	93	47	6	No Order Code	
7.00	107	54	6	No Order Code	
8.00	115	58	6	No Order Code	
10.00	133	66	6	No Order Code	
12.00	152	76	6	No Order Code	

Fractional

Size (in)	Overall length (mm)	Flute length (mm)	Number of flutes	Order code	Price each
1⁄8	66	33	6	No Order Code	
3⁄16	87	44	6	No Order Code	
1⁄4	100	50	6	No Order Code	
5⁄16	115	58	6	No Order Code	
3⁄8	133	66	6	No Order Code	
7⁄16	142	71	6	No Order Code	
1⁄2	152	76	6	No Order Code	