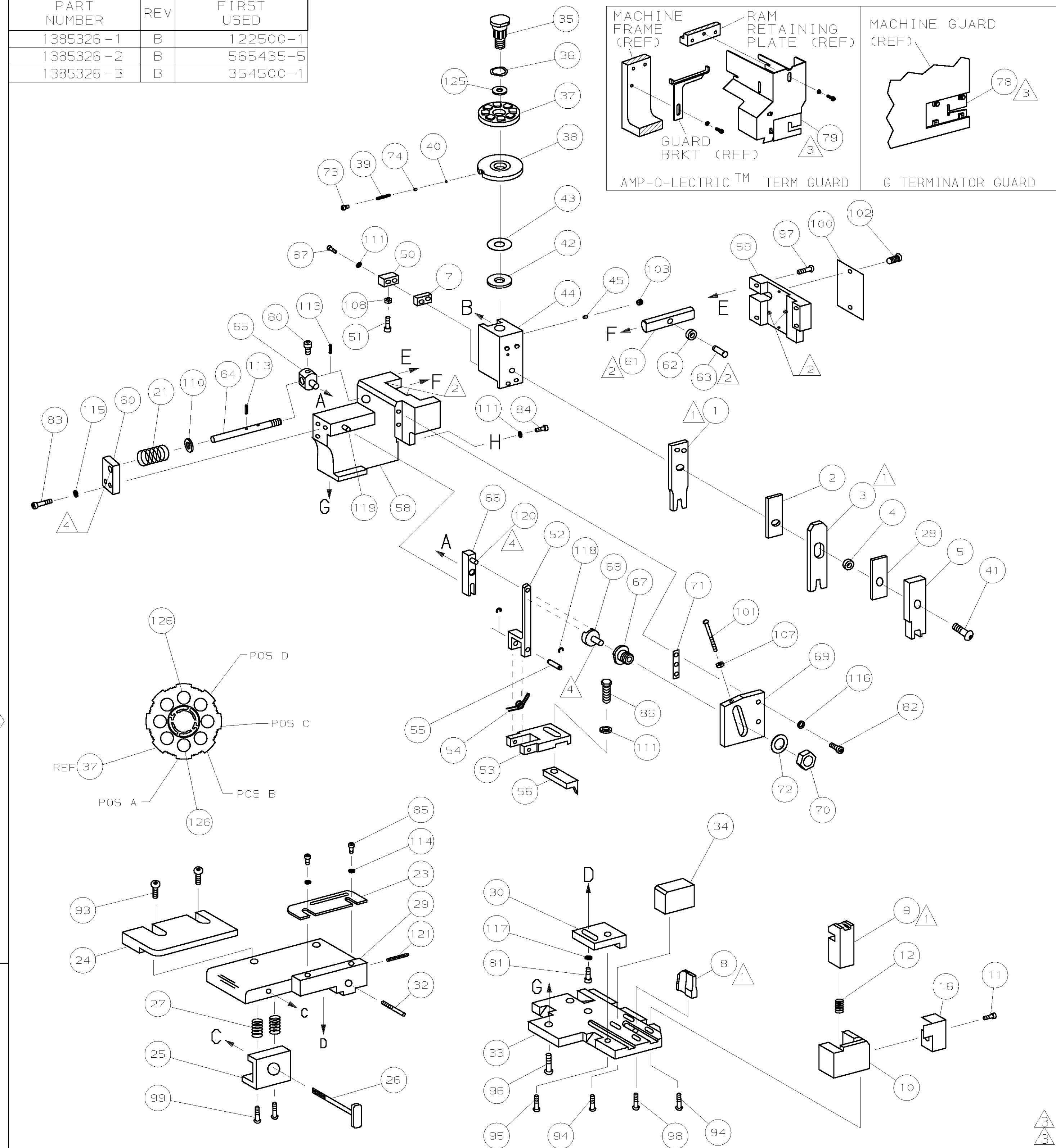


QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MTRL		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		-		-		-	
2 PLC DEC ±		DR 06SEP01 APP 06SEP01		T.ELB IN		 AMP Incorporated Harrisburg, PA 17105-3608	
3 PLC DEC ±		R. KNEPPER					
4 PLC DEC ±		CHK -		REL -			
ANGLES ±		NAME		SIDE FEED HDM APPLICATOR		MACHINE REF	
SURF TEXTURE: ✓		SCALE		D DWG NO 1385326		MINI APPL	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		-				SHEET 1 OF 1 REV B	
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -



POST FEED 1 5/8 STROKE

PRE FEED 1 1/8 STROKE

PRE FEED 1 5/8 STROKE

ROTATED 180°
B

ROTATED 180°
B

ROTATED 180°
B

K TERMINATOR

G TERMINATOR

LOC	A
DIST	66

LEADMAKER

BENCH MACHINE

							129
							128
							127
2	2	2	-	C	4-354779-8	PIN, WIRE DISC (.3230)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
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1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(ø.187x.50)LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(ø.187x1.25)HOUSING	119
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD	115
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4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16)SCREW ADJ	110
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1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN	108
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1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE	102
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2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK	95
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2	2	2	-	A	2-21002-2	SCR,BHC (8-32x.50)R STP GDE	93
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1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM	91
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1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89
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QTY READ PER ASSY				PARTS LIST			

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REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
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1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
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1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
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1	1	1	-	B	240792-1	DRAG, TERMINAL	25
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1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
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1	1	1	-	C	1-454276-9	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	4-662185-8	ANVIL	8
1	1	1	-	C	240641-5	SPACER, DEPRESSOR (REAR)	7
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1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	1-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	6-456135-5	CRIMPER, INSULATION	3
1	1	1	-	C	455888-6	SPACER, CRIMPER	2
1	1	1	-	C	3-456404-2	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY				PARTS LIST			