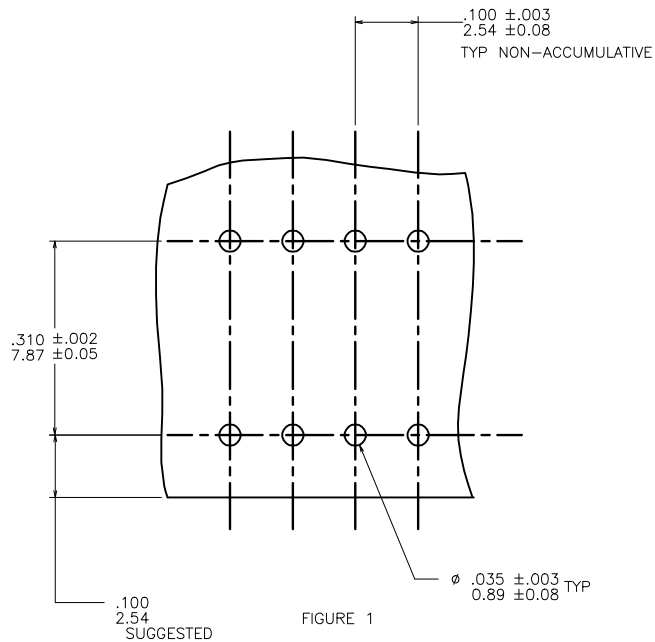




PDM: Rev:S STATUS **Released** Printed: Oct 13, 2010

PRODUCT NO.
SEE TABLE



NOTES.

1. HOUSING MATERIAL:
FILLED HIGH TEMPERATURE NYLON.
PER UL 94V-0
COLOR: BLACK
2. TERMINAL MATERIAL:
BODY: BRASS .010/0.25 THICK.
SPRING: BE-CU. HEAT TREATED
BODY PLATING:
30 MICROINCH/0.76 MICRON GOLD OR GXT OVER 50 MICROINCH
NICKEL/1.27 MICRON IN CONTACT AREA.
SOLDER TAIL: 100u" PURE TIN (NOTE 9) OVER .050u" NICKEL.
SPRING PLATING: GOLD FLASH
3. MARK "FCI" FCI PART NUMBER AND DATE CODE
LEGIBLE ON TUBE LABEL.
4. APPLICATION INFORMATION:
A. RECOMMENDED MOUNTING HOLE PATTERN IS SHOWN IN
FIG. 1.
B. ALL MATING PINS TO BE .025/0.64 SQUARE ON TRUE CENTER
OF GIVEN TERMINAL SPACINGS WITHIN .015/0.38 DIA.
C. SUGGESTED MATING PIN LENGTH .350±.020/8.89±0.51.
5. SOLDER TAIL TO HAVE GOLD FLASH OVER .050u" NICKEL.
- ⑥ ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD
FREE OPTION.
- ⑦ THESE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
8. THIS PART WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 20 SECONDS IN A WAVE SOLDER, INFRA-RED OR VAPOR PHASE
SOLDER PROCESS.
- ⑨ THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WISKER GROWTH IN ALL INTERCONNECT
REQUIREMENTS
- ⑩ PLATING OPTIONS:
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.

[illegible]



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1		2		3		4		5		6	
PRODUCT NUMBER		NO. OF POS.	DIM. A	DIM. B	INSULATION PLUG	LEAD FREE OPTION					
66925-001		2X1	.00/.0	.120/3.05	NO			UNASSIGNED			
-002		2X2	.10/2.5	.220/5.59				UNASSIGNED			
-003		2X3	.20/5.0	.320/8.13		NOTE -6,7		OBSOLETE			
-004		2X4	.30/7.6	.420/10.67				OBSOLETE			
-005		2X5	.40/10.1	.520/13.21							
-006		2X6	.50/12.7	.620/15.75							
-007		2X7	.60/15.2	.720/18.27							
-008		2X8	.70/17.7	.820/20.83							
-009		2X9	.80/20.3	.920/23.37							
-010		2X10	.90/22.8	1.020/25.91							
-011		2X11	1.00/25.4	1.120/28.45							
-012		2X12	1.10/27.9	1.220/30.99							
-013		2X13	1.20/30.4	1.320/33.53							
-014		2X14	1.30/33.0	1.420/36.07							
-015		2X15	1.40/35.5	1.520/38.61							
-016		2X16	1.50/38.1	1.620/41.15							
-017		2X17	1.60/40.6	1.720/43.69							
-018		2X18	1.70/43.1	1.820/46.23							
-019		2X19	1.80/45.7	1.920/48.77							
-020		2X20	1.90/48.2	2.020/51.31							
-021		2X21	2.00/50.8	2.120/53.85							
-022		2X22	2.10/53.3	2.220/56.39							
-023		2X23	2.20/55.8	2.320/58.93							
-024		2X24	2.30/58.4	2.420/61.47							
-025		2X25	2.40/60.9	2.520/64.01							
-026		2X26	2.50/63.5	2.620/66.55							
-027		2X27	2.60/66.0	2.720/69.09							
-028		2X28	2.70/68.5	2.820/71.63							
-029		2X29	2.80/71.1	2.920/74.17							
-030		2X30	2.90/73.6	3.020/76.71							
-031		2X31	3.00/76.2	3.120/79.25							
-032		2X32	3.10/78.7	3.220/81.79							
-033		2X33	3.20/81.2	3.320/84.33							
-034		2X34	3.30/83.8	3.420/86.87							
-035		2X35	3.40/86.3	3.520/89.41							
-036		2X36	3.50/88.9	3.620/91.95							
-037		2X37	3.60/91.4	3.720/94.49							
-038		2X38	3.70/93.9	3.820/97.03							
-039		2X39	3.80/96.5	3.920/99.57							
66925-040		2X40	3.90/99.0	4.020/102.11	NO	NOTE 6,7					

mat'l. code

ISO 1902

surface

ISO 406

tolerance

ISO 1101

projection

product family

CARD CONN.

title

HORIZ. CARD CONN.

D/R .100/2.54 CL

dwg no

66925

sheet 3 of 7

size

A3

type

Product Customer Drawing

revision

sheet

PRODUCT NUMBER	NO. OF POS.	DIM. A	DIM. B	INSULATION PLUG	LEAD FREE OPTION
66925-041	2X41	4.00/101.6	4.120/104.65	NO	NOTE 6,7
-042	2X42	4.10/104.1	4.220/107.19		
-043	2X43	4.20/106.6	4.320/109.73		
-044	2X44	4.30/109.2	4.420/112.27		
-045	2X45	4.40/111.7	4.520/114.81		
-046	2X46	4.50/114.3	4.620/117.35		
-047	2X47	4.60/116.8	4.720/119.89		
-048	2X48	4.70/119.3	4.820/122.43		
-049	2X49	4.80/121.9	4.920/124.97		
-050	2X50	4.90/124.4	5.020/127.51		
-051	2X51	5.00/127.0	5.120/130.05		
-052	2X52	5.10/129.5	5.220/132.59		
-053	2X53	5.20/132.0	5.320/135.15		
-054	2X54	5.30/134.6	5.420/137.67		
-055	2X55	5.40/137.1	5.520/140.21		
-056	2X56	5.50/139.7	5.620/142.76		
-057	2X57	5.60/142.2	5.720/145.29		
-058	2X58	5.70/144.7	5.820/147.83		
-059	2X59	5.80/147.3	5.920/150.37		
-060	2X60	5.90/149.8	6.020/152.91		
-061	2X61	6.00/152.4	6.120/155.45		
-062	2X62	6.10/154.9	6.220/157.99		
-063	2X63	6.20/157.4	6.320/160.53		
-064	2X64	6.30/160.0	6.420/163.07		
66925-065	2X65	6.40/162.5	6.520/165.61	NO	
066 THRU					NOTE 6,7 OBSOLETE
100					



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mat'l. code		surface ISO 1502		tolerance ISO 406 ISO 1101	projection 	product family CARD CONN.	
lir	ecn no	dr	date	tolerances unless otherwise specified		title	
S				angles	linear	HORIZ. CARD CONN. D/R .100/2.54 CL	
				0'±2"	XXX ±.01/XXX±0.3 XXX±.005/XXX±0.13 XXX ±.0020/XXX±0.051	INCH/MM scale 4:1	
		dr	J. SHREINER	3/23/90	FCI		
		engr	M. HAHN	3/23/90			
		chr	M. HAHN	3/23/90			
		appd	M. HAHN	3/23/90	dwg no 66925 sheet 4 of 7 size A3		
sheet index		revision sheet		type Product Customer Drawing			



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1		2		3		4		5		6	
PRODUCT NUMBER		NO. OF POS.		DIM. A		DIM. B		INSULATION PLUG		LEAD FREE OPTION	
66925-501		2X1		.00/.0		.120/3.05		YES		UNASSIGNED	
-502		2X2		.10/2.5		.220/5.59				UNASSIGNED	
-503		2X3		.20/5.0		.320/8.13		YES		OBSOLETE	
-504		2X4		.30/7.6		.420/10.67				OBSOLETE	
-505		2X5		.40/10.1		.520/13.21					
-506		2X6		.50/12.7		.620/15.75					
-507		2X7		.60/15.2		.720/18.27					
-508		2X8		.70/17.7		.820/20.83					
-509		2X9		.80/20.3		.920/23.37					
-510		2X10		.90/22.8		1.020/25.91					
-511		2X11		1.00/25.4		1.120/28.45					
-512		2X12		1.10/27.9		1.220/30.99					
-513		2X13		1.20/30.4		1.320/33.53					
-514		2X14		1.30/33.0		1.420/36.07					
-515		2X15		1.40/35.5		1.520/38.61					
-516		2X16		1.50/38.1		1.620/41.15					
-517		2X17		1.60/40.6		1.720/43.69					
-518		2X18		1.70/43.1		1.820/46.23					
-519		2X19		1.80/45.7		1.920/48.77					
-520		2X20		1.90/48.2		2.020/51.31					
-521		2X21		2.00/50.8		2.120/53.85					
-522		2X22		2.10/53.3		2.220/56.39					
-523		2X23		2.20/55.8		2.320/58.93					
-524		2X24		2.30/58.4		2.420/61.47					
-525		2X25		2.40/60.9		2.520/64.01					
-526		2X26		2.50/63.5		2.620/66.55					
-527		2X27		2.60/66.0		2.720/69.09					
-528		2X28		2.70/68.5		2.820/71.63					
-529		2X29		2.80/71.1		2.920/74.17					
-530		2X30		2.90/73.6		3.020/76.71					
-531		2X31		3.00/76.2		3.120/79.25					
-532		2X32		3.10/78.7		3.220/81.79					
-533		2X33		3.20/81.2		3.320/84.33					
-534		2X34		3.30/83.8		3.420/86.87					
-535		2X35		3.40/86.3		3.520/89.41					
-536		2X36		3.50/88.9		3.620/91.95					
-537		2X37		3.60/91.4		3.720/94.49					
-538		2X38		3.70/93.9		3.820/97.03					
-539		2X39		3.80/96.5		3.920/99.57					
66925-540		2X40		3.90/99.0		4.020/102.11		YES		NOTE 6,7	

mat'l. code

iso 1902

dr

date

tolerance

iso 406

iso 1101

projection

product family

title

dwg no

sheet 5 of 7

size

revision

sheet

type

Product Customer Drawing

ecn no

linear

0° ± 2°

J. SHREINER

M. HAHN

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scale 4:1

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linear

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J. SHREINER

M. HAHN

M. HAHN

M. HAHN

3/23/90

3/23/90

3/23/90

3/23/90

scale 4:1

FCJ

66925

A3

linear

0° ± 2°

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scale 4:1

FCJ

66925

A3

linear

0° ± 2°

J. SHREINER

M. HAHN

M. HAHN

M. HAHN

3/23/90

3/23/90

3/2

PRODUCT NUMBER	NO. OF POS.	DIM. A	DIM. B	INSULATION PLUG	LEAD FREE OPTION
66925-541	2X41	4.00/101.6	4.120/104.65	YES	NOTE 6,7
-542	2X42	4.10/104.1	4.220/107.19		
-543	2X43	4.20/106.6	4.320/109.73		
-544	2X44	4.30/109.2	4.420/112.27		
-545	2X45	4.40/111.7	4.520/114.81		
-546	2X46	4.50/114.3	4.620/117.35		
-547	2X47	4.60/116.8	4.720/119.89		
-548	2X48	4.70/119.3	4.820/122.43		
-549	2X49	4.80/121.9	4.920/124.97		
-550	2X50	4.90/124.4	5.020/127.51		
-551	2X51	5.00/127.0	5.120/130.05		
-552	2X52	5.10/129.5	5.220/132.59		
-553	2X53	5.20/132.0	5.320/135.15		
-554	2X54	5.30/134.6	5.420/137.67		
-555	2X55	5.40/137.1	5.520/140.21		
-556	2X56	5.50/139.7	5.620/142.76		
-557	2X57	5.60/142.2	5.720/145.29		
-558	2X58	5.70/144.7	5.820/147.83		
-559	2X59	5.80/147.3	5.920/150.37		
-560	2X60	5.90/149.8	6.020/152.91		
-561	2X61	6.00/152.4	6.120/155.45		
-562	2X62	6.10/154.9	6.220/157.99		
-563	2X63	6.20/157.4	6.320/160.53		
-564	2X64	6.30/160.0	6.420/163.07		
66925-565	2X65	6.40/162.5	6.520/165.61	YES	NOTE 6,7
-566 THRU					
-600					

OBSOLETE



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mat'l. code		surface ISO 1502		tolerance ISO 406 ISO 1101	projection	product family CARD CONN.	
lir	ecn no	dr	date	tolerances unless otherwise specified		title	
S				angles	linear	HORIZ. CARD CONN. D/R .100/2.54 CL	
				0'±2"	XXX ±.01/XXX±0.3 XXX±.005/XXX±0.13 XXX ±.0020/XXX±0.051	INCH/MM scale 4:1	
				dr	J. SHREINER	3/23/90	FCI
				engr	M. HAHN	3/23/90	
				chr	M. HAHN	3/23/90	
				appd	M. HAHN	3/23/90	
sheet index	revision	sheet					dwg no 66925
							sheet 6 of 7 size A3
							type Product Customer Drawing

PRODUCT NUMBER	NO. OF POS.	DIM. A	DIM. B	INSUL. PLUG	SPECIAL MARKING	CUST. RESTR.	LEAD FREE OPTION
66925-800	2X50	4.90/124.4	5.02/127.5	NO	66925-800 104100110 DATE CODE	YES.	NOTE 6,7
66925-801	2X100	9.90/251.4	10.02/254.5	NO	66925-801 10410111 DATE CODE	YES.	OBSOLETE
66925-802	2X4	.30/7.6	.42/10.6	NO	FCI ↓	YES	OBSOLETE
66925-803	2X6	.50/12.7	.62/15.7	NO	FCI ↓	YES	NOTE 6,7



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mat'l. code		surface ISO 1302		tolerance ISO 406 ISO 1101		projection 		product family CARD CONN.	
litr	ecn no	dr	date	tolerances unless otherwise specified				title	
S				angles	linear	INCH/MM		HORIZ. CARD CONN. D/R .100/2.54 CL	
				0° ± 2°		scale 4:1		dwg no	
				dr	J. SHREINER	3/23/90			sheet 7 of 7
				engr	M. HAHN	3/23/90			size
				chr	M. HAHN	3/23/90			A3
				appd	M. HAHN	3/23/90			type
									Product Customer Drawing
sheet index	revision	sheet							

form: A3