

8

7

6

5

4

3

2

1

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LOC

DIST

F

LTR

DESCRIPTION

DATE

DWN

APVD

G

REV PER ECO-15-016062

09NOV15

KG

CD

RAISED CAVITY IDENTIFICATION NUMBER

MATING FACE

R.102±.002 TYP
[2.59±0.05]
(INSIDE RADIUS)

Ø.091
.086 2 PLC
[Ø 2.31
2.18]

10° TYP

DIM D

DIM B

DIM C

DIM A

FOR SHELL SIZE 1 & 2
AMP & DATE CODE
MARKED ON NEAR SIDE
FOR SHELL SIZE 3, 4 & 5
MILITARY PART NO.
MARKED ON FAR SIDE

R.065
.040
[R 1.65
1.02]

DIM G

DIM L

.375
[9.52] MAX

SHELL, FRONT & REAR
MATL: STEEL PER ASTM A 109
OR EQUIVALENT
FINISH: ZINC PLATED .000200 [0.0051] MIN
THICK PER ASTM-B-633
YELLOW CHROMATE

.050±.020 TYP
[1.27±0.51]

FOR SHELL SIZE 1 & 2
TE PART NO. (SEE TABLE)
MARKED ON NEAR SIDE
MILITARY PART NO. (SEE TABLE)
MARKED ON FAR SIDE
FOR SHELL SIZE 3, 4 & 5
AMP, TE PART NO. AND
DATE CODE MARKED ON FAR SIDE

Z

Z

FLOATING BUSHING/WASHER, 2 REQ'D.
MATL: STAINLESS STEEL PER ASTM-A-582
FINISH: PASSIVATED PER QQ-P-35B
FLOATS .008±.004 [0.20±0.10] VERTICALLY
AND .031 [0.79] HORIZONTALLY

DIM E

DIM F

.130 MAX
[3.30]

.031 [0.79]
TYP

SWAGED SIDE OF
WASHER THIS SIDE

INSERT ASSY
MATERIAL PER MIL-DTL-24308

1. THE CONNECTOR DESCRIBED IN THIS DOCUMENT WILL MATE WITH ANY RECEPTACLE CONNECTOR WITH THE SAME INSERT ARRANGEMENT.

2. MARKED WITH .047-.062 [1.19-1.57] HIGH CHARACTERS. FAR SIDE REFERS TO THE WIDE SIDE OF THE KEYSTONE. NEAR SIDE REFERS TO THE NARROW SIDE OF THE KEYSTONE. WHEN SPACE IS LIMITED MARKING CAN BE SPLIT BETWEEN FRONT AND REAR SHELL.

3. UL/CSA DESIGNATION STAMPED IN THIS AREA.

4. CONNECTOR ASSEMBLY WITHOUT CONTACTS, TE P/N 205089-1. MUST BE ORDERED SEPARATELY.

5. CONNECTOR ASSEMBLY SUPPLIED WITH CONTACTS, TE P/N 205089-1. PACKAGED IN A SEPARATE CONTAINER. QTY = NO. OF POSN. (SEE TABLE).

10° TYP

DIM J

DIM H

R.092
.062
[R 2.34
1.57]
4 PLC

VIEW Z-Z

SIZE 20 PIN CONTACT
MATERIAL: COPPER ALLOY PER MIL-C-39029 & MIL-DTL-24308.
PLATING: GOLD PER ASTM-B-488 (TYPEII) OVER NICKEL
PER AMS-QQ-N-290.

5	M24308/4-306Z	M24308/4-306Z	1-1757821-0	.049 [1.24] .029 [0.74]	.544 [13.82] .524 [13.31]	2.188 [55.58] 2.168 [55.07]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.620 [15.75] .590 [14.99]	.446 [11.33] .436 [11.07]	2.411 [61.24] 2.401 [60.99]	2.084 [52.93] 2.074 [52.68]	2.650 [67.31] 2.620 [66.55]	MS18277-1	50	5	1-1757821-0
5	M24308/4-305Z	M24308/4-305Z	1757821-9	.049 [1.24] .029 [0.74]	.432 [10.97] .412 [10.46]	2.282 [57.96] 2.262 [57.45]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	2.505 [63.63] 2.495 [63.37]	2.187 [55.55] 2.177 [55.30]	2.744 [69.70] 2.714 [68.94]	MS18276-1	37	4	1757821-9
5	M24308/4-304Z	M24308/4-304Z	1757821-8	.049 [1.24] .029 [0.74]	.432 [10.97] .412 [10.46]	1.635 [41.53] 1.615 [41.02]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	1.857 [47.17] 1.847 [46.91]	1.539 [39.09] 1.529 [38.84]	2.103 [53.42] 2.073 [52.65]	MS18275-1	25	3	1757821-8
5	M24308/4-303Z	M24308/4-303Z	1757821-7	.040 [1.02] .020 [0.51]	.432 [10.97] .412 [10.46]	1.093 [27.76] 1.073 [27.25]	.238 [6.05] .229 [5.82]	.432 [10.97] .412 [10.46]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	1.317 [33.45] 1.307 [33.20]	.999 [25.37] .989 [25.12]	1.556 [39.52] 1.526 [38.76]	MS18274-1	15	2	1757821-7
5	M24308/4-302Z	M24308/4-302Z	1757821-6	.040 [1.02] .020 [0.51]	.432 [10.97] .412 [10.46]	.769 [19.53] .749 [19.02]	.238 [6.05] .229 [5.82]	.432 [10.97] .412 [10.46]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	.989 [25.12] .979 [24.87]	.671 [17.04] .661 [16.79]	1.228 [31.19] 1.198 [30.43]	MS18273-1	9	1	1757821-6
4	M24308/4-328Z	M24308/4-306Z	1-1757821-0	.049 [1.24] .029 [0.74]	.544 [13.82] .524 [13.31]	2.188 [55.58] 2.168 [55.07]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.620 [15.75] .590 [14.99]	.446 [11.33] .436 [11.07]	2.411 [61.24] 2.401 [60.99]	2.084 [52.93] 2.074 [52.68]	2.650 [67.31] 2.620 [66.55]	MS18277-1	50	5	1757821-5
4	M24308/4-327Z	M24308/4-305Z	1757821-9	.049 [1.24] .029 [0.74]	.432 [10.97] .412 [10.46]	2.282 [57.96] 2.262 [57.45]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	2.505 [63.63] 2.495 [63.37]	2.187 [55.55] 2.177 [55.30]	2.744 [69.70] 2.714 [68.94]	MS18276-1	37	4	1757821-4
4	M24308/4-326Z	M24308/4-304Z	1757821-8	.049 [1.24] .029 [0.74]	.432 [10.97] .412 [10.46]	1.635 [41.53] 1.615 [41.02]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	1.857 [47.17] 1.847 [46.91]	1.539 [39.09] 1.529 [38.84]	2.103 [53.42] 2.073 [52.65]	MS18275-1	25	3	1757821-3
4	M24308/4-325Z	M24308/4-303Z	1757821-7	.040 [1.02] .020 [0.51]	.432 [10.97] .412 [10.46]	1.093 [27.76] 1.073 [27.25]	.238 [6.05] .229 [5.82]	.432 [10.97] .412 [10.46]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	1.317 [33.45] 1.307 [33.20]	.999 [25.37] .989 [25.12]	1.556 [39.52] 1.526 [38.76]	MS18274-1	15	2	1757821-2
4	M24308/4-324Z	M24308/4-302Z	1757821-6	.040 [1.02] .020 [0.51]	.432 [10.97] .412 [10.46]	.769 [19.53] .749 [19.02]	.238 [6.05] .229 [5.82]	.432 [10.97] .412 [10.46]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	.989 [25.12] .979 [24.87]	.671 [17.04] .661 [16.79]	1.228 [31.19] 1.198 [30.43]	MS18273-1	9	1	1757821-1
REMARKS	MILITARY P/N ON PACKAGE	MILITARY P/N ON CONNECTOR	MARKED TE PART NUMBER	L	J	H	G	F	E	D	C	B	A	INSERT ARRANGEMENT	NO OF POS	SHELL SIZE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
C.C.THOMAS
5-16-05

CHK
D.MILLER
5-17-05

APVD
D.MILLER
5-17-05

DIMENSIONS:
INCHES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005 [0.13]
4 PLC ± - ± 1°
ANGLES

MATERIAL
SEE CALLOUTS

FINISH
SEE CALLOUTS

WEIGHT
-

SIZE
A1

CAGE CODE
00779

DRAWING NO
1757821

RESTRICTED TO
-

CUSTOMER DRAWING

SCALE
4:1

SHEET
1

OF
1

REV
G

TE Connectivity

AMPLIMITE PLUG ASSY,SIZE 1 THRU 5
SERIES 109 WITH FLOAT BUSHINGS
AND ZINC PLATED SHELLS

4805 (3/11)