

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST


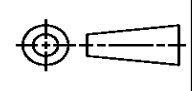
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-003076	01MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151216-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238080
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1238080

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1238080	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV C1

-	1	1	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1238080	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-2	SPACER, DEPRESSOR	69
									68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR_DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SKT SET (M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59

	—	1	1	1	1	1	1	1338685—1	PAWL, FEED	57
										56
	—	4	4	4	4	4	4	18024—8	SCR,BHC(M4x12)SHEAR HOLDER	55
4	—	2	2	2	2	2	2	1—18023—4	SCR,SHC(M4x20)TERM HLD DWN	54
	—	1	1	1	1	1	1	18030—1	NUT,HEX(M3)HOLD DOWN	53
	—	1	1	1	1	1	1	811242—5	BUMPER, HOLDDOWN	52
	—	1	1	1	1	1	1	690753—2	SPACER, TONKER	51
	—	1	1	1	1	1	1	18024—3	SCR,BHC(M3X10)CAM	50
	—	—	1	—	—	1	—	1338675—1	CAM, PRE FEED 30 & 40 mm ST	49
	—	1	—	1	1	—	1	1338676—1	CAM, POST FEED 30 & 40 mm ST	48
	—	1	1	1	1	1	1	1320999—3	APPLICATOR BASIC SUBASSY	47
—	1	1	1	1	1	1	690191—1	PLUG, NYLON	46	
—	1	1	1	1	1	1	1338660—5	RAM	45	
—	1	1	1	1	1	1	690125—1	WASHER, LAMINATED	44	

-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-4	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	DISC, WIRE	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29

–	1	1	1	1	1	1	455888–5	SPACER, FRONT SHEAR DEP	28
–	2	2	2	2	2	2	1–22284–0	SPRING, DRAG	27
–	1	1	1	1	1	1	356835–1	LEVER, DRAG RELEASE	26
–	1	1	1	1	1	1	240792–1	DRAG, TERMINAL	25
–	1	1	1	1	1	1	1320928–1	PLATE, STRIP GUIDE	24
–	1	1	1	1	1	1	980371–4	SCR,SHC SHLD	23
–	1	–	1	1	–	1	690472–2	STRIPPER	22
–	1	1	1	1	1	1	1–18023–1	SCR,SHC(M4X10)STRIPPER	21
–	4	4	4	4	4	4	18025–2	WASHER,LOCK(M4)STRIPPER	20
–	–	1	–	–	1	–	690472–1	STRIPPER	19
1	–	1	–	–	1	–	1338684–1	HOLDER, SHEAR, FRONT (NO–CUT)	18
–	1	1	1	1	1	1	21028–2	PIN, SLOTTED SPRING	16
–	1	1	1	1	1	1	21028–2	PIN, SLOTTED SPRING	15

1	–	1	1	1	1	1	1	5–547505–2	SPRING, COMPRESSION	14
	–	1	1	1	1	1	1	854769–4	HOLDER, INSULATION	13
	–	1	1	1	1	1	1	3–22280–3	SPRING, SHEAR	12
	–	1	1	1	1	1	1	1–356885–0	STOP, SHEAR	11
	–	–	1	1	–	1	1	1320921–1	HOLDER, SHEAR, FRONT (CUT)	10
	–	1	1	1	1	1	1	462006–1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	7–1333201–1	ANVIL	8
	–	1	1	1	1	1	1	1–240641–5	SPACER, DEPRESSOR (REAR)	7
										6
	–	1	1	1	1	1	1	854772–6	DEPRESSOR, SHEAR (FRONT)	5
1	–	1	1	1	1	1	1	238011–7	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	2–1213077–5	CRIMPER, INSULATION	3
1										2
	1	2	2	2	1	1	1	456402–1	CRIMPER, WIRE	1

-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							PARTS LIST		
QTY REQD PER ASSY									

