



Description

The 438GT Series is a 100% Lead-free, RoHS compliant and Halogen-free fuse series designed specifically to provide over-current protection to circuits that operate under high working ambient temperature up to 150°C.

The general design ensures excellent temperature stability and performance reliability.

The high I^{2t} values which is typical in the Littelfuse Ceramic Fuse family ensure high inrush current withstand capability.

Features

- Operating Temperature from -55°C to +150°C
- 100% Lead-free, RoHS compliant and Halogen-free
- Suitable for both leaded and lead-free reflow/ wave soldering

Applications

- Handheld Electronics
- LCD Displays
- Battery Packs
- Hard Disk Drives
- SD Memory Cards

Additional Information



Datasheet



Resources



Samples

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	2A – 6A	4 Hours, Minimum
250%	2A – 6A	5 Seconds, Maximum

Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating (AC/DC) ¹	Nominal Resistance (Ohms) ²	Nominal Melting I ² t (A ² .Sec.) ³	Nominal Voltage Drop At Rated Current (V) ⁴	Nominal Power Dissipation At Rated Current (W)	Agency Approvals	
									
2	002.	32	50A @ 32VDC/12VAC	0.0490	0.181	0.110	0.220	x	x
2.5	02.5	32		0.0364	0.240	0.094	0.235	x	x
3	003.	32		0.0264	0.439	0.082	0.246	x	x
3.5	03.5	32		0.0210	0.647	0.078	0.273	x	x
4	004.	32		0.0164	0.739	0.075	0.300	x	x
5	005.	32		0.0127	0.747	0.072	0.360	x	x
6	006.	24	50A @ 24VDC/12VAC	0.0086	1.444	0.070	0.420	x	x

Notes:

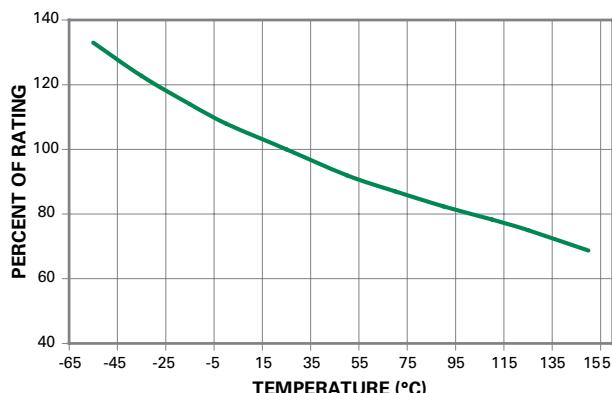
NOTES:

1. AC Interrupting Rating tested at rated voltage with unity power factor.
DC Interrupting Rating tested at rated voltage with time constant <0.8 msec.
2. Nominal Resistance measured with <10% rated current.
3. Nominal Melting I^2t measured at 1msec. opening time.
4. Nominal Voltage Drop measured at rated current after temperature has stabilized

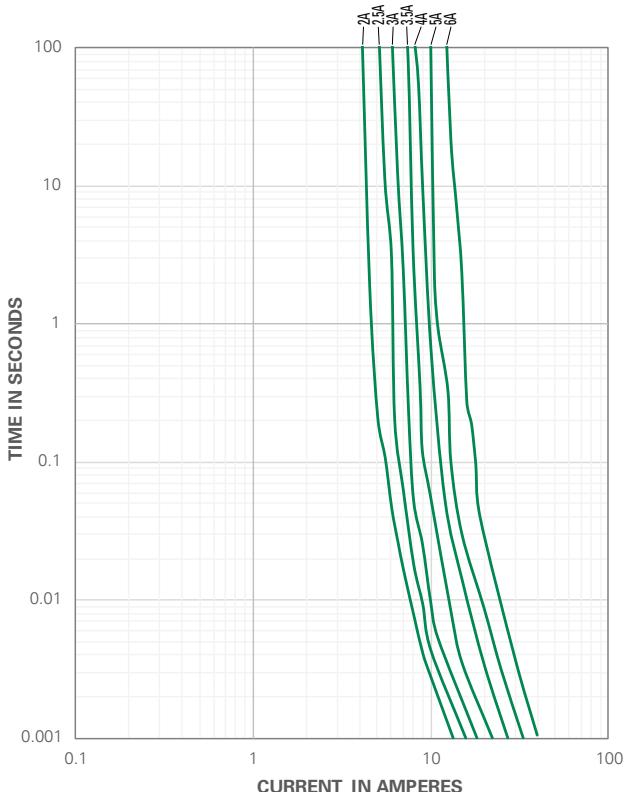
Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Re-rating Curve" for additional re-rating information.

Devices designed to be mounted with marking code facing up.

Temperature Re-rating Curve



Average Time Current Curves



Note:

1. Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

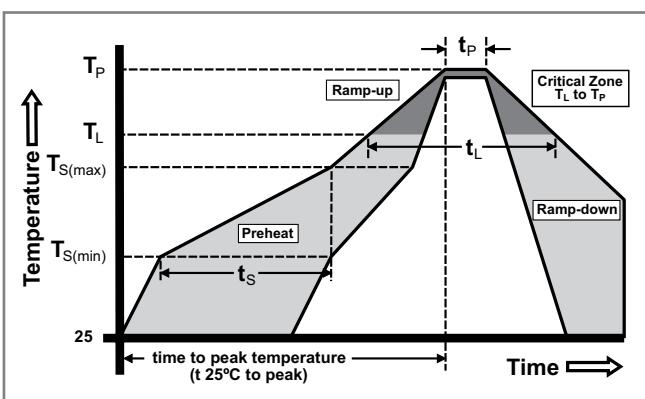
Example:

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:

$$I = (0.80)(0.85)I_{RAT} = (0.68)I_{RAT}$$

Soldering Parameters

Reflow Condition		Pb – free assembly
Pre Heat	-Temperature Min ($T_{s(min)}$)	150°C
	-Temperature Max ($T_{s(max)}$)	200°C
	-Time (Min to Max) (t_s)	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp (T_L) to peak)		3°C/second max.
$T_{s(max)}$ to T_L - Ramp-up Rate		5°C/second max.
Reflow	-Temperature (T_L) (Liquidus)	217°C
	-Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_p)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to peak Temperature (T_p)		8 minutes max.
Do not exceed		260°C



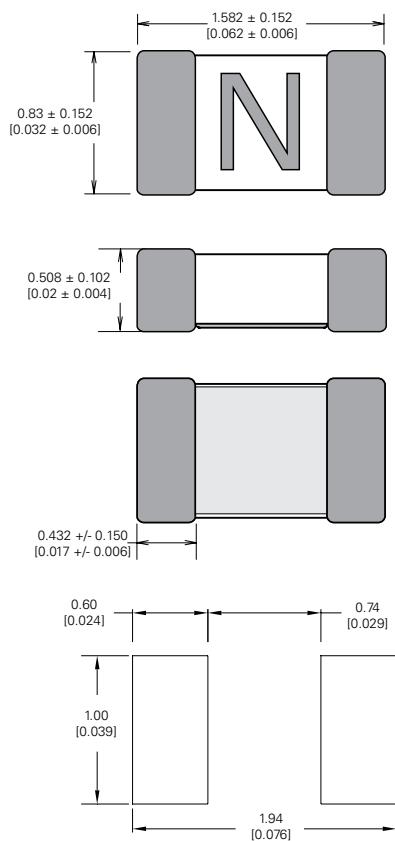
Wave Soldering	260°C, 10 seconds max.
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Product Characteristics

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass
Moisture Sensitivity Level	IPC/JEDEC J-STD-020, Level 1
Solderability	IPC/EIC/JEDEC J-STD-002, Condition B
Humidity	MIL-STD-202, Method 103, Conditions D
Resistance to Solder Heat	MIL-STD-202, Method 210, Condition B

Moisture Resistance	MIL-STD-202, Method 106
Thermal Shock	MIL-STD-202, Method 107, Condition B-3
Mechanical Shock	MIL-STD-202, Method 213, Condition A
Vibration	MIL-STD-202, Method 201
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D
Dissolution of Metallization	IPC/EIC/JEDEC J-STD-002, Condition D
Terminal Strength	IEC 60127-4

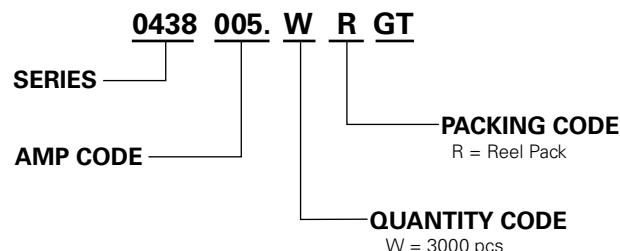
Dimensions



Part Marking System

Amp Code	Marking Code
002.	N
02.5	O
003.	P
03.5	R
004.	S
005.	T
006.	U

Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481, IEC 60286, Part 3	3000	WR

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