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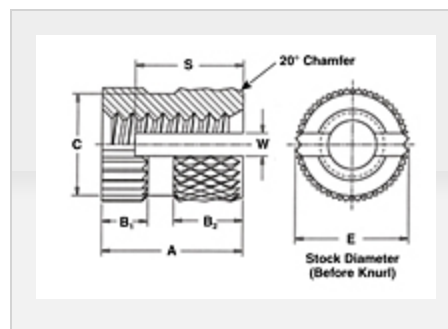
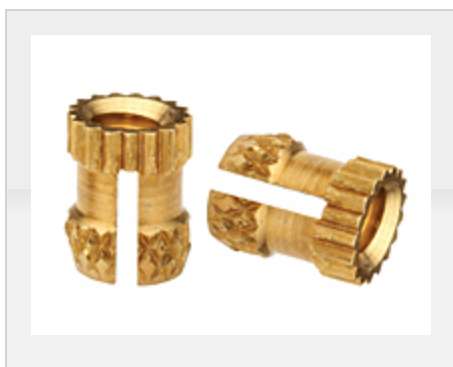
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## Part # PKB-632, Press-in Threaded Inserts, Straight Knurl - Unified

- Press-fit insert with strong, reusable threads. No heat or ultrasonics required.
- Straight knurling at the top end of the insert offers higher torsional resistance.
- Slotted insert compresses allowing easy access into the mounting hole.
- Aluminum inserts ideal for light weight designs.
- Aluminum inserts offer lead-free alternative.



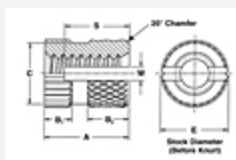
### Specifications

**Thread Size** .138-32 (#6-32)

**Type** PKB

**Thread Code** 632

**A ± .005** .250 in



**E Nom.** .188 in

**C ± .010** .165 in

**B1 ± .010** .075 in

|                             |                              |
|-----------------------------|------------------------------|
| <b>B2 ± .010</b>            | .105 in                      |
| <b>S Nom.</b>               | .190 in                      |
| <b>W ± .015</b>             | .031 in                      |
| <b>Min. Hole Depth</b>      | .290 in                      |
| <b>Hole Dia. ± .002</b>     | .188 in                      |
| <b>Thread Specification</b> | 2B per ASME B1.1             |
| <b>Standard Material</b>    | Free-machining, Leaded Brass |
| <b>Standard Finish</b>      | Plain                        |
| <b>CAD Supplier</b>         | PennEngineering® (SI®)       |