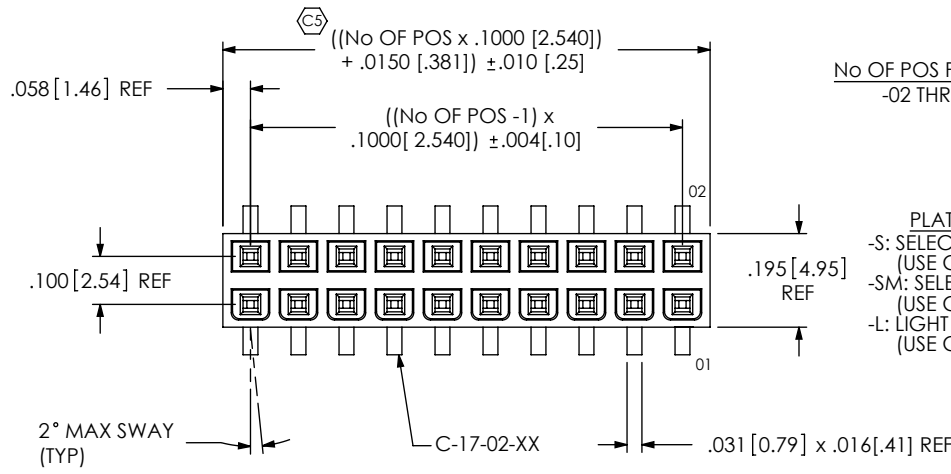
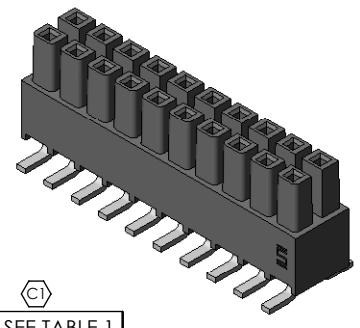
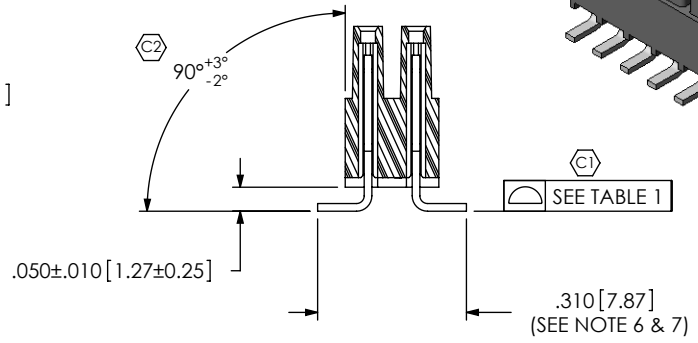
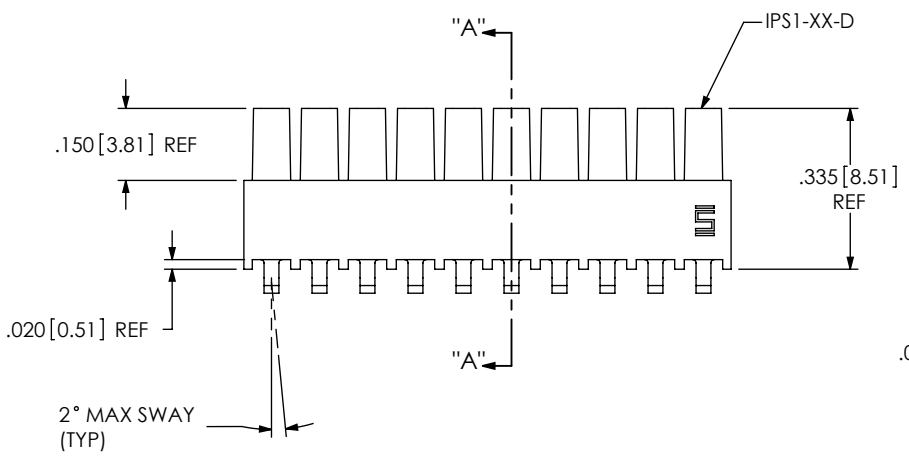


DO NOT
SCALE FROM
THIS PRINT



IPS1-1XX-XX-XX-D-VS-XX-XXX

- No OF POS PER ROW
-02 THRU -25
- LEAD STYLE
-01
- PLATING SPECIFICATION
-S: SELECTIVE GOLD, MATTE TIN TAIL (USE C-17-02-S)
-SM: SELECTIVE GOLD, MATTE TIN TAIL (USE C-17-02-S)
-L: LIGHT SELECTIVE GOLD, MATTE TIN TAIL (USE C-17-02-L)
- ROW SPECIFICATION
-D: DOUBLE (USE IPS1-XX-D)
- OPTION
-POL: POSITION #1 REMOVED (USE IPS1-XX-D-P)
-FL: FRICTION LOCK (USE IPS1-XX-D-FL-X) [POSITIONS -05 THRU -25]
- OPTION
-K: POLYIMIDE FILM PAD [4 POS MIN] (USE K-500-300)
-LC: LOCKING CLIP (USE LC-07-TM) (SEE NOTE 10)
-TR: TAPE & REEL PACKAGING
- TAIL OPTION
-VS: VERTICAL SURFACE MOUNT



NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM ALLOWABLE CUT FLASH: .010 [25].
3. MINIMUM CONTACT PUSH OUT FORCE: 1.5 lbs.
4. MAXIMUM ALLOWABLE BOW: .003 [08] INCH/INCH AFTER ASSEMBLY.
5. MAXIMUM VARIATION BETWEEN PIN ROWS: .010 [25].
6. SHEAR TAILS TO ACHIEVE DIMENSION SHOWN.
7. SHEAR BURR ALLOWED ON TOP SIDE (MOLD SIDE) TO .005 [13] MAX.
8. "END WALLS" AFTER CUTTING SHOULD BE .015 ± .003 [38 ± .08].
9. AFTER REVISION N OF COMPONENT IPS1-XX-D-XX-X, SAMTEC LOGO TO APPEAR ON #1 POSITION.
10. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH THE -LC OPTION. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ± .01 [3] ± 2° .XXX: ± .005 [13] .XXXX: ± .0020 [051]		PROPRIETARY NOTE THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC, INC. AND SHALL NOT BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT WAS OBTAINED WITHOUT THE EXPRESSED WRITTEN CONSENT OF SAMTEC, INC.	 520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code 55322
MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2.5:1 INSULATOR: VECTRA E130i, COLOR: BLACK CONTACT: PHOS BRONZE, 510 SPRING TEMPER		DESCRIPTION: .100 DOUBLE ROW SHROUDED SOCKET ASSEMBLY DWG. NO. IPS1-1XX-XX-XX-D-VS-XX-XXX	
C:\EnterpriseVault\DWG\MISC\MKT\G\IPS1-1XX-XX-XX-D-VS-XX-XXX-MKT.SLDDRW		BY: DEAN P 10-30-2002 SHEET 1 OF 2	

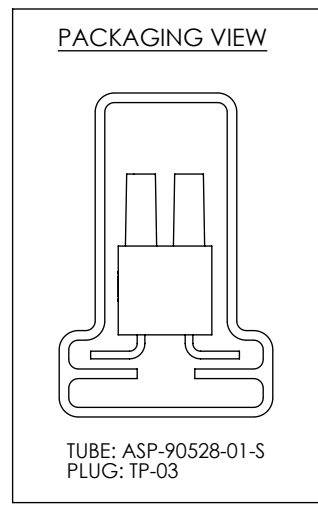
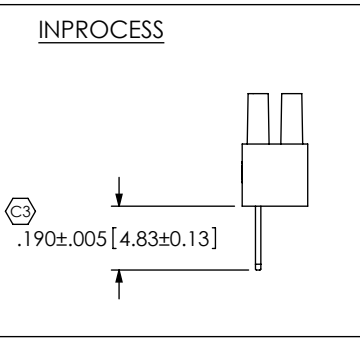
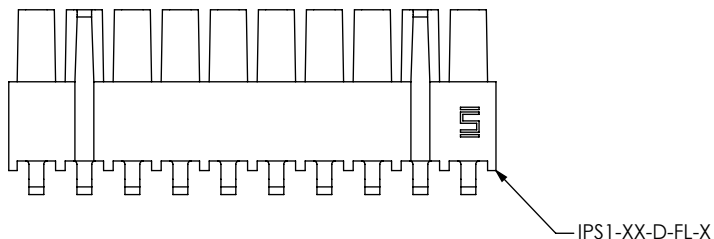


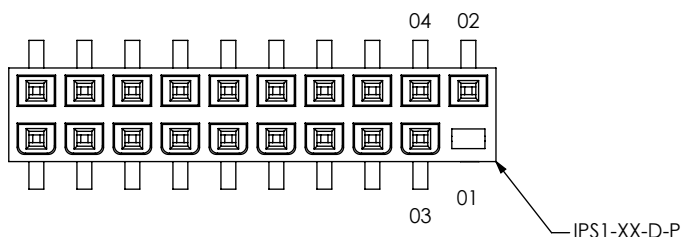
TABLE 1	
POSITION	COPLANARITY
-04 THRU -10	.005 [13]
-11 THRU -25	.006 [15]



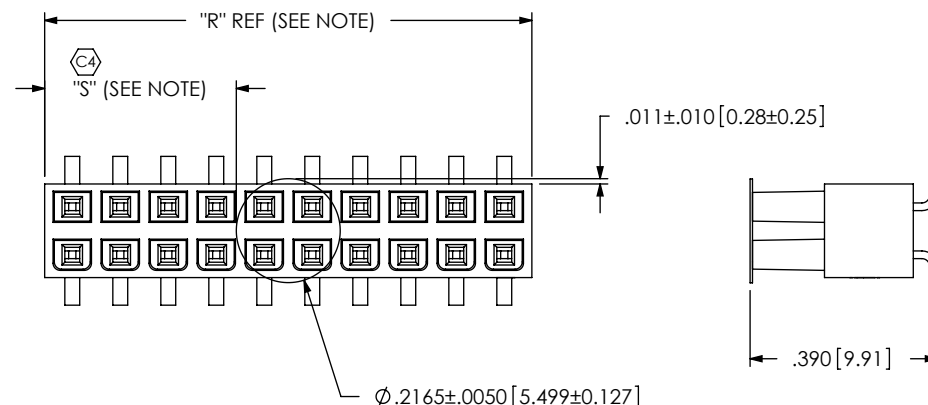
-FL: FRICTION LOCK OPTION
IPS1-110-01-X-D-VS-FL SHOWN



-POL: POLARIZED OPTION
IPS1-110-01-X-D-VS-POL SHOWN

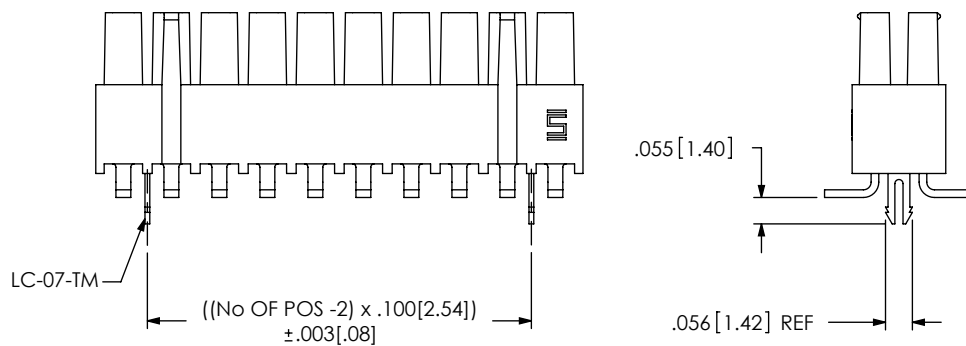


-K: POLYAMIDE FILM PAD OPTION



NOTE: "R" = USE MEASURED DIMENSION
"S" = $((\text{"R"} - .2165[5.499]) / 2) \pm .020[.51]$

-LC: LOCKING CLIP OPTION
IPS1-110-01-X-D-VS-LC-FL SHOWN



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SHEET SCALE: 2.5:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.100 DOUBLE ROW SHROUDED SOCKET ASSEMBLY

DWG. NO.
IPS1-1XX-XX-XX-D-VS-XX-XXX

BY: DEAN P 10-30-2002 SHEET 2 OF 2