

PRODUCT NUMBER

5 4 1 0 1 - X X X - X X X X LF

PLATING
S= 15μ" [0.38μm] GOLD ON CONTACT AREA (NOTE 16)
100μ" [2.54μm] TIN ON TAIL.

G= 30μ" [0.76μm] GOLD ON CONTACT AREA (NOTE 16)
100μ" [2.54μm] TIN ON TAIL.

T= 100-160μ" [2.54-4.04μm] TIN ON CONTACT AREA AND ON TAIL (SEE NOTE 11 & 15)

RETENTION
R=RETENTIVE LEG
NOTE 5 & 7

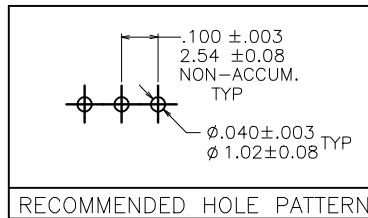
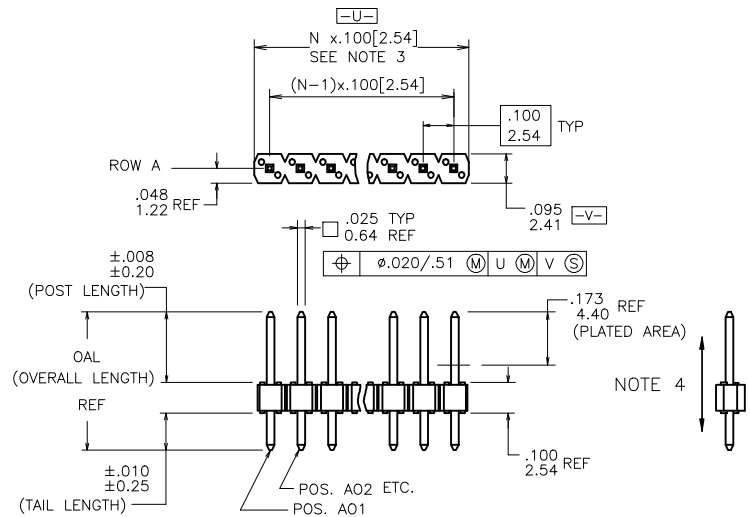
POLARIZATION
NOTE 7 & 9

BERGSTIK
POSITIONS PER ROW
01 TO 36
NOTE 10

BERGSTRIK
POSITIONS PER REEL
00=36,000
PIN STYLES 5, 6, 8, 10, 30, 32 ONLY.

LEAD FREE
NOTE 12 & 13

PIN STYLE	POST	TAIL	OAL
05	0.230/5.84	0.095/2.41	0.425/10.80
06	0.230/5.84	0.110/2.79	0.440/11.18
08	0.230/5.84	0.120/3.05	0.450/11.43
10	0.230/5.84	0.150/3.81	0.480/12.19
12	0.230/5.84	0.300/7.62	0.630/16.00
30	0.318/8.08	0.120/3.05	0.538/13.67
32	0.318/8.08	0.150/3.81	0.568/14.43
34	0.318/8.08	0.212/5.38	0.630/16.00



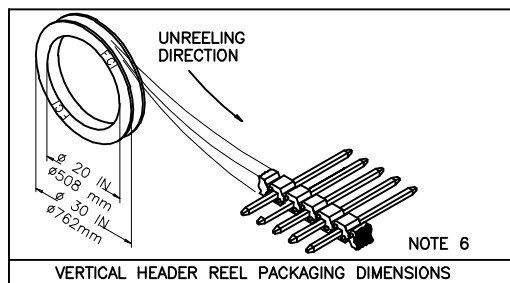
mat'l code SEE NOTES 1 & 2				surface ISO 1302	tolerance ISO 406 ISO 1101	projection	product family BERGSTIK
lir	ecn no	dr	date	angles	linear	INCH/MM	title
N	M06-0346	MHT	9/04/06				.100 UNSHROUDED HDR.
P	M07-0247	AGS	5/28/07				S/R VERT. THRU HOLE
R	M07-0337	MHT	7/23/07	0° ± 2'		scale 1:1	
S	M07-0361	MHT	8/14/07	dr	D. INGRAM	05/10/99	dwg no
T	M08-0237	MHT	8/25/08	engr	H. SUNDY	07/15/99	sheet 1 of 2
U	M08-0279	MHT	9/30/08	chr	H. SUNDY	07/15/99	size
V	M09-0090	MHT	6/19/09	appd	H. SUNDY	07/15/99	A3
sheet	revision	V	V				type
index	sheet	1	2				Product Customer Drawing

NOTES:

- ① HOUSING MAT'L: HIGH TEMPERATURE THERMOPLASTIC. UL94V-0, COLOR: BLACK
OR
MINERAL FILLED LCP FLAME RETARDENT
PER UL-94V-0. COLOR: BLACK.
- ② PIN MATERIAL: PHOSPHOR-BRONZE
- ③ TO DETERMINE DIMENSIONS:
N = NUMBER OF POSITIONS PER ROW.
EXAMPLE: 10 POS., N x .100[2.54]=1.00[25.40].
- ④ 2LBS/0.9KG MIN. PIN RETENTION IN EITHER DIRECTION.
- ⑤ RETENTIVE LEG APPLICABLE TO TAIL LENGTH .120/3.05 ONLY. (4 PINS PER PART HAVE RETENTION)
5LB/2.3KG MAX INSERTION FORCE AND .25LB./1KG MIN RETENTION FORCE PER RETENTIVE PIN
USING .062/1.57 THICK CIRCUIT BOARD AND RECOMMENDED HOLE PATTERN. RETENTIVE LOCATION
AT THE DISCRETION OF THE MANUFACTURER. IF FEATURE IS NOT APPLICABLE, REMOVE FROM PRODUCT
NUMBER, 1x2 OR 1x3 PARTS NOT REFERENCED.
- ⑥ BERGSTIK PACKAGED IN POLY BAGS. BERGSTRIK PACKAGED PER REEL.
- ⑦ POLARIZATION AND RETENTION NOT APPLICABLE TO BERGSTRIK.
- ⑧ UNDERPLATING: 50μ"/1.27μm Ni.
- ⑨ FOR POLARIZATION SPECIFY POSITION NUMBER (i.e.. A03=ROW A POS. 3)
TO OMIT PIN.
IF FEATURE IS NOT APPLICABLE, REMOVE FROM PRODUCT
NUMBER.
- ⑩ POSITIONS PER ROW 37 TO 50 CAN BE PRODUCED, BUT FLATNESS AND CURVATURE MAY NOT BE HELD
AS CLOSE AS 36 POSITION.
- ⑪ PIN TIPS ON TIN PLATED PRODUCT MAY HAVE BARE METAL ON TWO SIDS, BOTH ENDS.
- ⑫ PART NUMBERS WITH "LF" AT THE END ARE LEAD FREE.
- ⑬ THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
14. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW
OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE OR
FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm
MINIMUM THICK CIRCUIT BOARD.
- ⑮ "THIS PRODUCT HAS 100% PURE TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT
ENVIRONMENTS."
- ⑯ PLATING OPTIONS:
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.

Cross Reference

CORE RANGE	EXTENDED RANGE
77311-101-XXLF	54101-G05XXLF
77311-801-XXLF	54101-S05XXLF
77311-118-XXLF	54101-G08XXLF
77311-818-XXLF	54101-S08XXLF



mat'l. code	SEE NOTES 1 & 2	surface	ISO 1302	tolerance	ISO 406	projection	product family
ltr	ecr no	dr	date	tolerances unless otherwise specified	ISO 1101	INCH/MM	BERGSTIK
v				angles	linear	scale 1:1	title
				0°±2'	XXX±.01/XX±0.3		.100 UNSHROUDED HDR.
					XXX±.006/XX±0.13		S/R VERT. THRU HOLE
					XXX±.0020/XXX±0.051		dwg no
				dr	D.INGRAM	05/10/99	sheet 2 of 2 size
				engr	H.SUNDY	07/15/99	A3
				chr	H.SUNDY	07/15/99	
				appd	H.SUNDY	07/15/99	
sheet	revision						type
index	sheet						Product Customer Drawing