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LOC

DIST

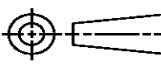
REVISIONS

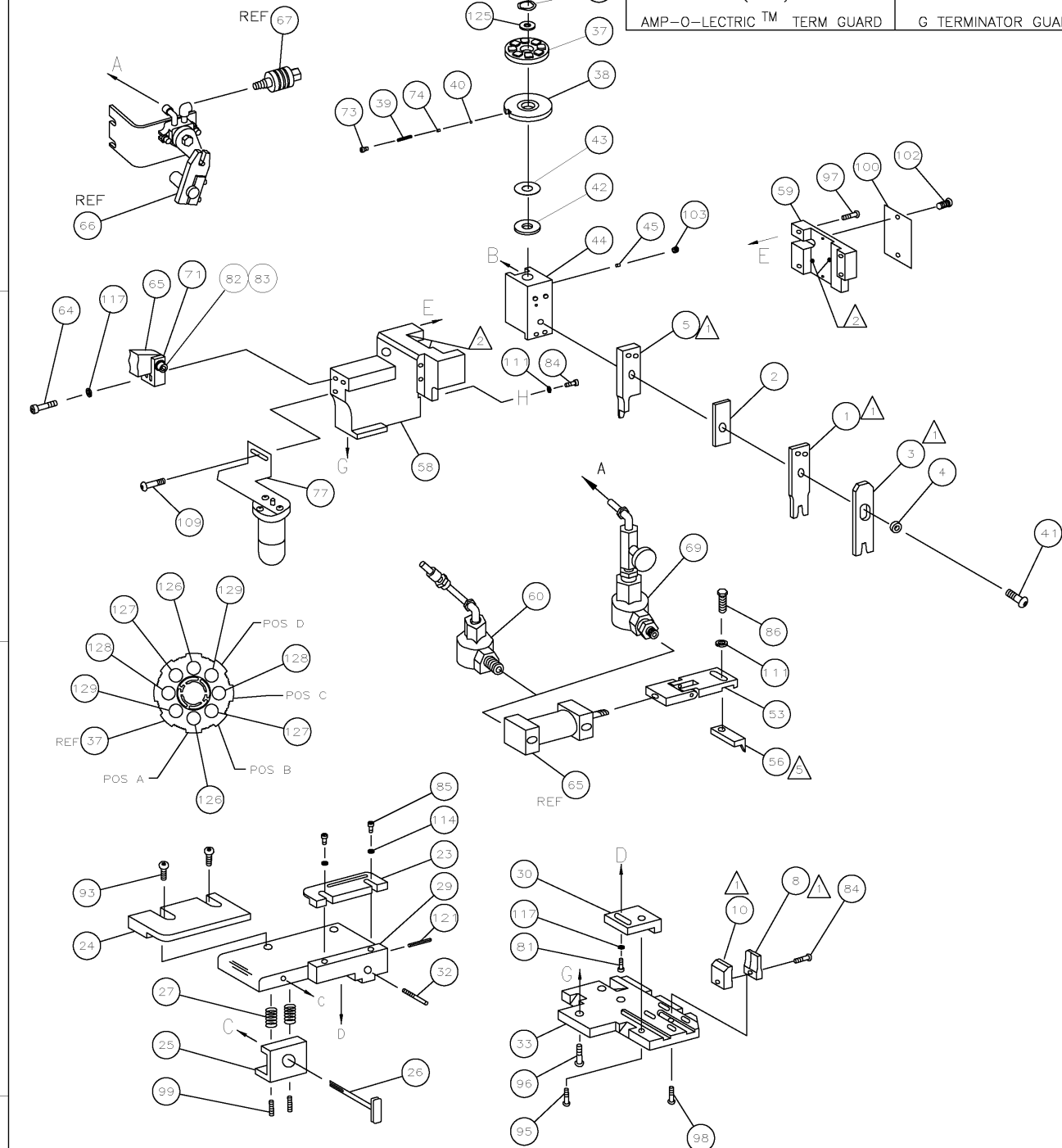
P	LTR	DESCRIPTION	DATE	DWN	APVD
	C2	ECR-15-003322	28FEB2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151434-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1852121
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852121

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDM APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C- 1852121	
		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV C2	



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- The diagram shows a 'BENCH MACHINE' at the bottom. It has a horizontal bar with a 'K TERMINATOR' on the left and a 'G TERMINATOR' on the right. A line labeled 'H' connects the K terminator to a node labeled '20'. From node '20', a line goes to node '19', and another line goes to node '105'. Node '19' is connected to node '105' by a line. Node '105' is connected to the G terminator. There is also a line from node '20' to the G terminator.

2	2	2	—	6-354779-4	PIN, WIRE DISC (.3310)D	129
2	2	2	—	6-354779-2	PIN, WIRE DISC (.3300)C	128
2	2	2	—	6-354779-2	PIN, WIRE DISC (.3300)B	127
2	2	2	—	5-354779-9	PIN, WIRE DISC (.3280)A	126
1	1	1	—	986950-1	WASHER, FLAT PRECISION	125
1	1	1	—	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	—	4088040	SF APPL INST 408-8040	123
						122
1	1	1	—	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
						120
						119
						118
3	3	3	—	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	2	2	—	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
2	2	2	—	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
—	1	—	—	2-21002-6	SCR,BHC(10-32x.38)LUBE ASSY	109
						108
						107
						106
1	1	1	—	1-21002-3	SCR,SHC(4-40x.25)	105
						104
1	1	1	—	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	—	461264-1	PLATE, IDENTIFICATION	100
2	2	2	—	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	—	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	—	2-21002-9	SCR,BHC(10-32x.75)	97
3	3	3	—	2-22733-8	SCR, BHC (1/4-20x.62)	96
1	1	1	—	2-21002-7	SCR,BHC(10-32x.50)	95
						94
2	2	2	—	2-21002-1	SCR,BHC(8-32x.38)TERM H DWN	93
						92
						91
						90
						89
						88
						87
1	1	1	—	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	—	1-21000-4	SCR,SHC(4-40x.38)F ST GUIDE	85
2	2	2	—	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
1	1	1	—	3-21001-4	SCR,SHC(3/8-16x.88)	83
1	1	1	—	21024-8	WASHER,LOCK(3/8)	82
1	1	1	—	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
						80
—	REF	—	—	455749-1	GUARD, WINDOW	79
REF	—	—	—	679532-1	INSERT, GUARD	78
—	1	—	—	1-465184-0	LUBRICATOR ASSY	77
						76
						75
1	1	1	—	690603-1	SPRING, ASSIST	74
1	1	1	—	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
						72
1	1	1	—	459610-6	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST		

LOC	DIST	REVISIONS					
A	66	TP	LTR	DESCRIPTION	DATE	DWN	APVD
		C1		ECR-10-019562	26SEP2010	RS	SX
LEADMAKER			AIRFEED				
NCH MODEL K			AIRFEED				
NCH MODEL G			AIRFEED				
-	-		692655-5	AIR FEED VALVE ASSY			70
							69
							68
-	-		24042-2	VALVE, SHUT OFF			67
-	-		692655-6	AIR FEED VALVE ASSY			66
1	-		461065-1	AIR FEED ASSY (1 INCH)			65
2	-		4-21000-0	SCR,SHC(10-32x1.25)AIR ASSY			64
							63
							62
							61
1			692655-7	AIR FEED VALVE ASSY			60
1	-		454220-1	CAP, RAM			59
1	-		454485-1	HOUSING			58
							57
1	-		3-694433-7	PAWL, FEED			56
							55
							54
1	-	C1	461062-1	FEED FINGER ASSY			53
							52
							51
							50
							49
							48
							47
							46
1	-		690191-1	PLUG, NYLON			45
1	-		455673-8	RAM			44
1	-		690125-1	WASHER, LAMINATED			43
1	-		690124-1	WASHER, RAM			42
1	-		7-21002-9	BOLT, CRIMPER(5/16x1.00)			41
1	-		23241-6	BALL, STEEL			40
1	-		690170-1	SPRING, COMPRESSION			39
1	-		690142-1	DISC, INSULATION			38
1	-		354777-1	WIRE DISC, PLASTIC			37
1	-		22480-5	WASHER, SPRING			36
1	-		690212-1	POST, RAM			35
							34
1	-		455675-1	PLATE, BASE			33
1	-		690432-3	SCREW, ADJUSTMENT			32
							31
1	-		455689-1	BLOCK, STRIP GUIDE ADJ			30
1	-		4-455671-1	STRIP GUIDE PLATE			29
							28
2	-		22281-6	SPRING, DRAG			27
1	-		690546-1	LEVER, DRAG RELEASE			26
1	-		1-690754-5	DRAG, TERMINAL			25
1	-		217817-2	GUIDE, STRIP (REAR)			24
1	-		2-690487-2	GUIDE, STRIP (FRONT)			23
							22
							21
1	-		458950-1	BRACKET, WIRE STOP			20
1	-		1424353-1	STRIPPER			19
							18
							17
							16
							15
							14
							13
							12
							11
1	-		1-853714-2	PLATE, REAR SHEAR			10
							9
1	-		1424333-3	ANVIL			8
							7
							6
1	-		853720-9	BLADE, SHEAR			5
1	-		3-238009-5	SPACER, BLOCK CRIMPER			4
1	-		2-683453-1	CRIMPER, INSULATION			3
1	-		455888-3	SPACER, CRIMPER			2
1	-		2-1633305-2	CRIMPER, WIRE			1
-1	U/M		PART NO	DESCRIPTION			ITEM NO
D PER ASSY				PARTS LIST			

-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED

4	—	1	—	—	692655-5	AIR FEED VALVE ASSY	69
	—	REF	—	—	24042-2	VALVE, SHUT OFF	67
}	—	REF	—	—	692655-6	AIR FEED VALVE ASSY	66
	1	1	1	—	461065-1	AIR FEED ASSY (1 INCH)	65
	2	2	2	—	4-21000-0	SCR,SHC(10-32x1.25)AIR ASSY	64
							63
							62
							61
4	1	—	1		692655-7	AIR FEED VALVE ASSY	60
	1	1	1	—	454220-1	CAP, RAM	59
	1	1	1	—	454485-1	HOUSING	58
							57
5	1	1	1	—	3-694433-7	PAWL, FEED	56
							55
							54
4	1	1	1	—	461062-1	FEED FINGER ASSY	53
							52
							51
							50
							49
							48
							47
							46
	1	1	1	—	690191-1	PLUG, NYLON	45
	1	1	1	—	455673-8	RAM	44
	1	1	1	—	690125-1	WASHER, LAMINATED	43
	1	1	1	—	690124-1	WASHER, RAM	42
	1	1	1	—	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
	1	1	1	—	23241-6	BALL, STEEL	40
	1	1	1	—	690170-1	SPRING, COMPRESSION	39
	1	1	1	—	690142-1	DISC, INSULATION	38
	1	1	1	—	354777-1	WIRE DISC, PLASTIC	37
	1	1	1	—	22480-5	WASHER, SPRING	36
	1	1	1	—	690212-1	POST, RAM	35
							34
	1	1	1	—	455675-1	PLATE, BASE	33
	1	1	1	—	690432-3	SCREW, ADJUSTMENT	32
							31
	1	1	1	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	—	4-455671-1	STRIP GUIDE PLATE	29
							28
	2	2	2	—	22281-6	SPRING, DRAG	27
	1	1	1	—	690546-1	LEVER, DRAG RELEASE	26
	1	1	1	—	1-690754-5	DRAG, TERMINAL	25
	1	1	1	—	217817-2	GUIDE, STRIP (REAR)	24
	1	1	1	—	2-690487-2	GUIDE, STRIP (FRONT)	23
							22
							21
	1	1	1	—	458950-1	BRACKET, WIRE STOP	20
	1	1	1	—	1424353-1	STRIPPER	19
							18
							17
							16
							15
							14
							13
							12
							11
	1	1	1	—	1-853714-2	PLATE, REAR SHEAR	10
1	1	1	1	—	1424333-3	ANVIL	9
							8
							7
							6
	1	1	1	—	853720-9	BLADE, SHEAR	5
	1	1	1	—	3-238009-5	SPACER, BLOCK CRIMPER	4
1	1	1	1	—	2-683453-1	CRIMPER, INSULATION	3
	1	1	1	—	455888-3	SPACER, CRIMPER	2
1	1	1	1	—	2-1633305-2	CRIMPER, WIRE	1
	-3	-2	-1	11/M	PART NO	DESCRIPTION	ITEM

QTY REQD PER ASSY		PARTS LIST	
IS A CONTROLLED DOCUMENT.		DWN 30AUG00 R.O.WILSON CHK 30AUG00 R.O.WILSON APP'D 31AUG00 T.ELRIN	 Tyco Electronics Corporation Harrisburg, PA 17105-3608
TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	SIDE FEED HDM APPLICATOR
0 PLG ± -	PRODUCT SPEC:	SIZE	—
1 PLG ± -	—	CASE CODE	—
2 PLG ± .002	APPLICATION SPEC:	DRAWING NO	—
3 PLG ± .005	—	A1 00779	—
4 PLG ± -	—	C-1852121	
FINISH — ± -	WEIGHT —	SCALE —	SHEET 1 OF 1
CUSTOMER DRAWING		REV C	