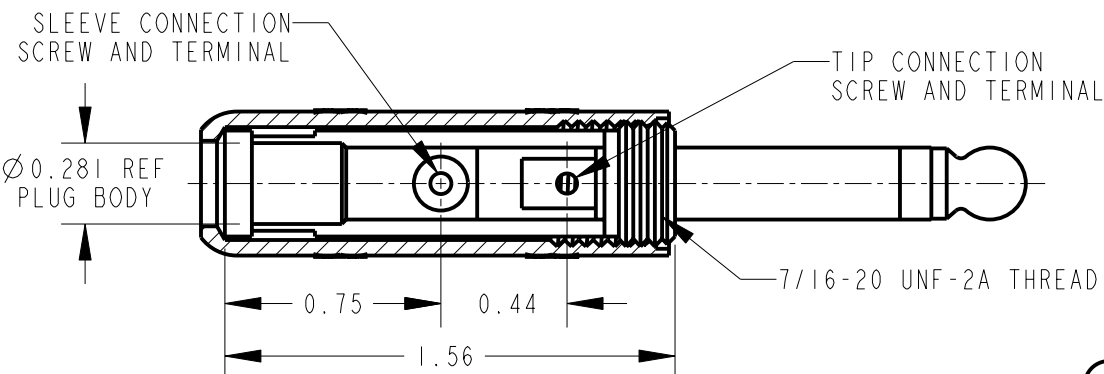
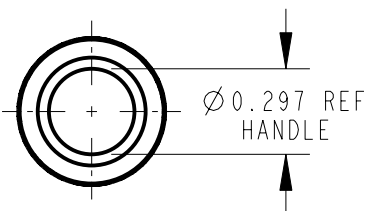
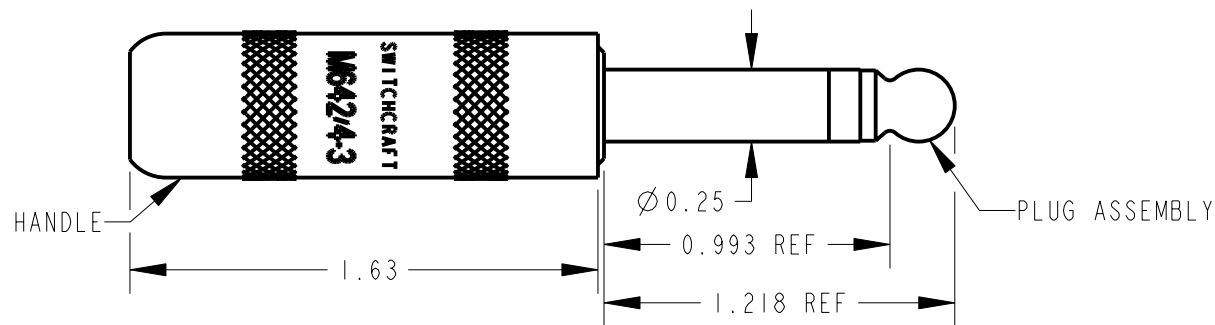
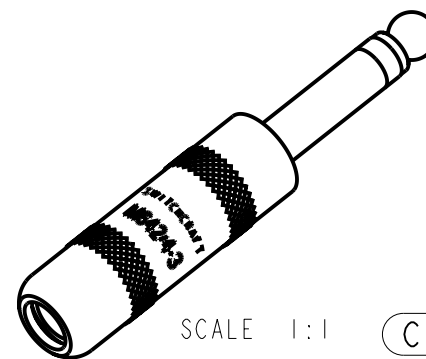


NOTES:

1. FOR M642/4-1 WITH BLACK HANDLE SEE PART #440
2. KIT #K165 PACKED & SHIPPED UNASSEMBLED INCLUDES; U-CLAMP, CLAMP TERMINALS AND SCREWS
3. MATERIALS:
PLUG BODY, TIP ROD & SCREWS - COPPER ALLOY
INSULATION - THERMOPLASTIC, BLACK
HANDLE - COPPER ALLOY, NICKEL PLATED
TERMINALS - COPPER ALLOY, TIN PLATED
U-CLAMP - STEEL, CADMIUM PLATED



SCALE 1:1

CUSTOMER DRAWING



STAR SYMBOL DENOTES CRITICAL DIMENSION

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.

UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
- TWO PLACE DECIMALS ± 0.01
- THREE PLACE DECIMALS ± 0.005
- ANGLES $\pm 1^\circ$
- ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.

2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ± 0.002

3. REMOVE ALL BURRS

DO NOT SCALE DRAWING

SIZE		WIDTH		MULT		LBS/M		TEMPER	
FINISH SPEC No.					MATERIAL SPEC No.				
FIRST USED ON				SCALE 3:2		Switchcraft®			
DATE DRAWN		BY	CHKD	APVD					
12/28/93		ES	ES 12/28/93	JP 12/28/93		SHEET OF			
NAME 2 CONDUCTOR Ø0.25 PLUG M642/4-3					PART No. 470				REV F

REV	ECO NUMBER	DATE	BY	APVD
F	27082	1-25-13	TO	TJK
E	23165	2-6-00	JL	JF
REVISIONS				

