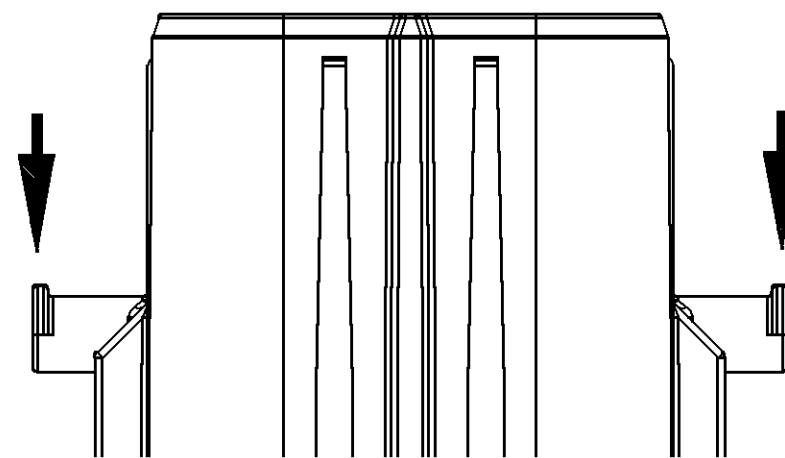
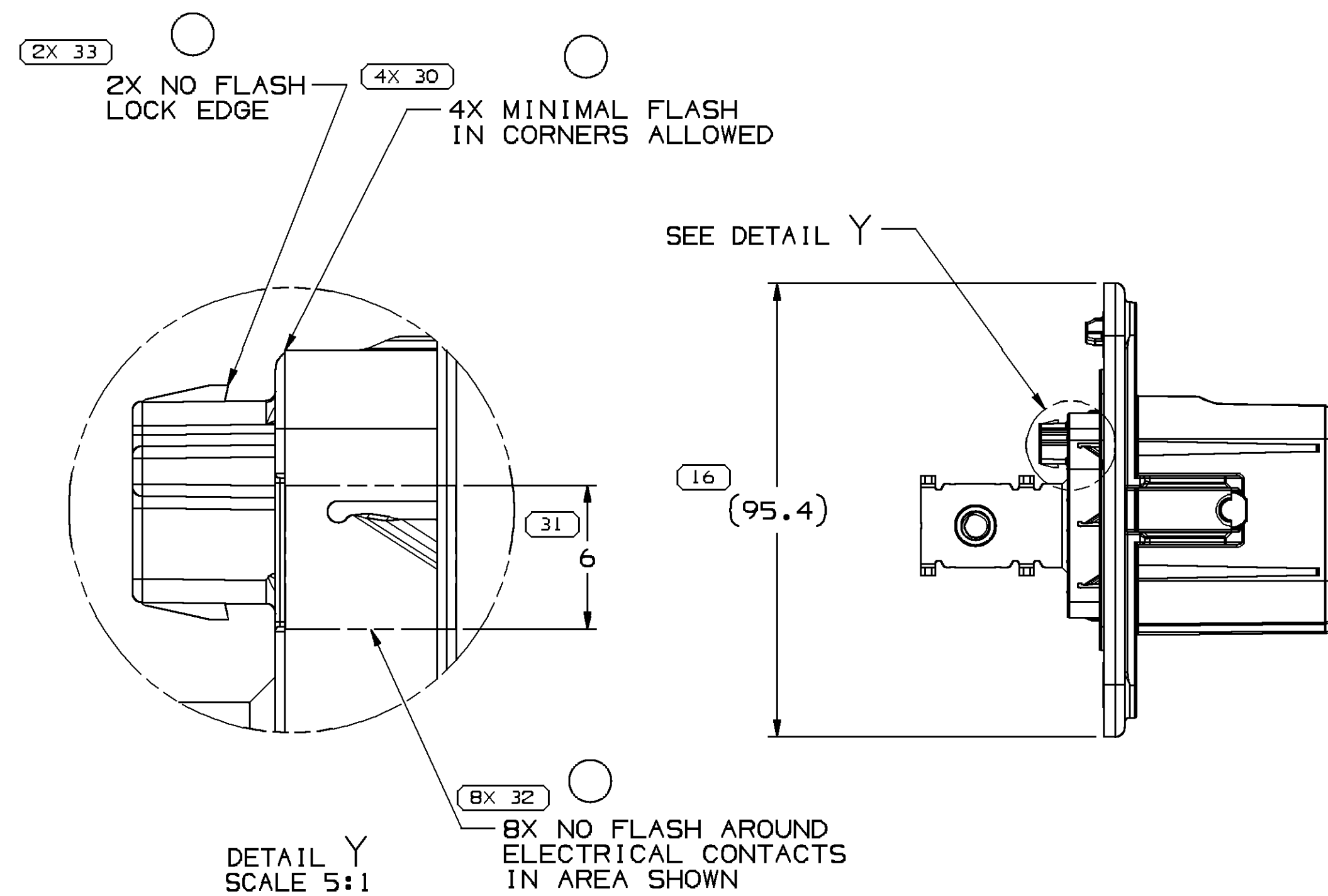
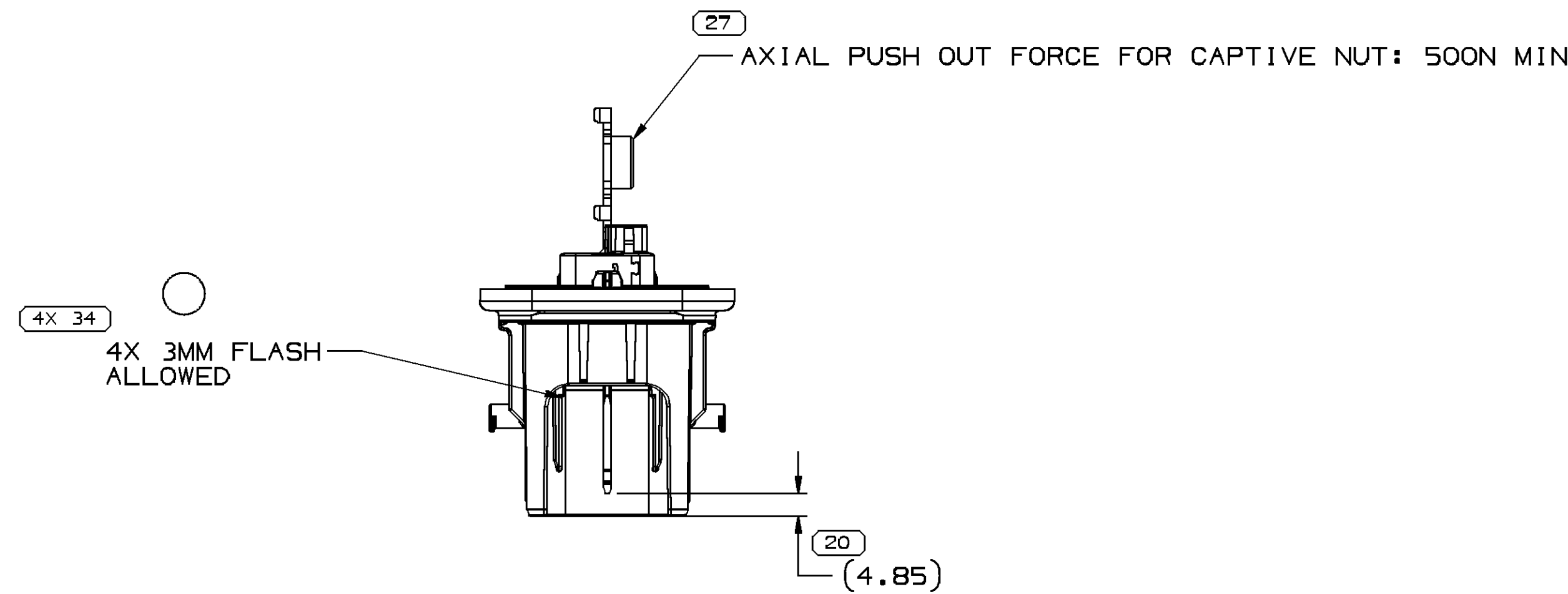


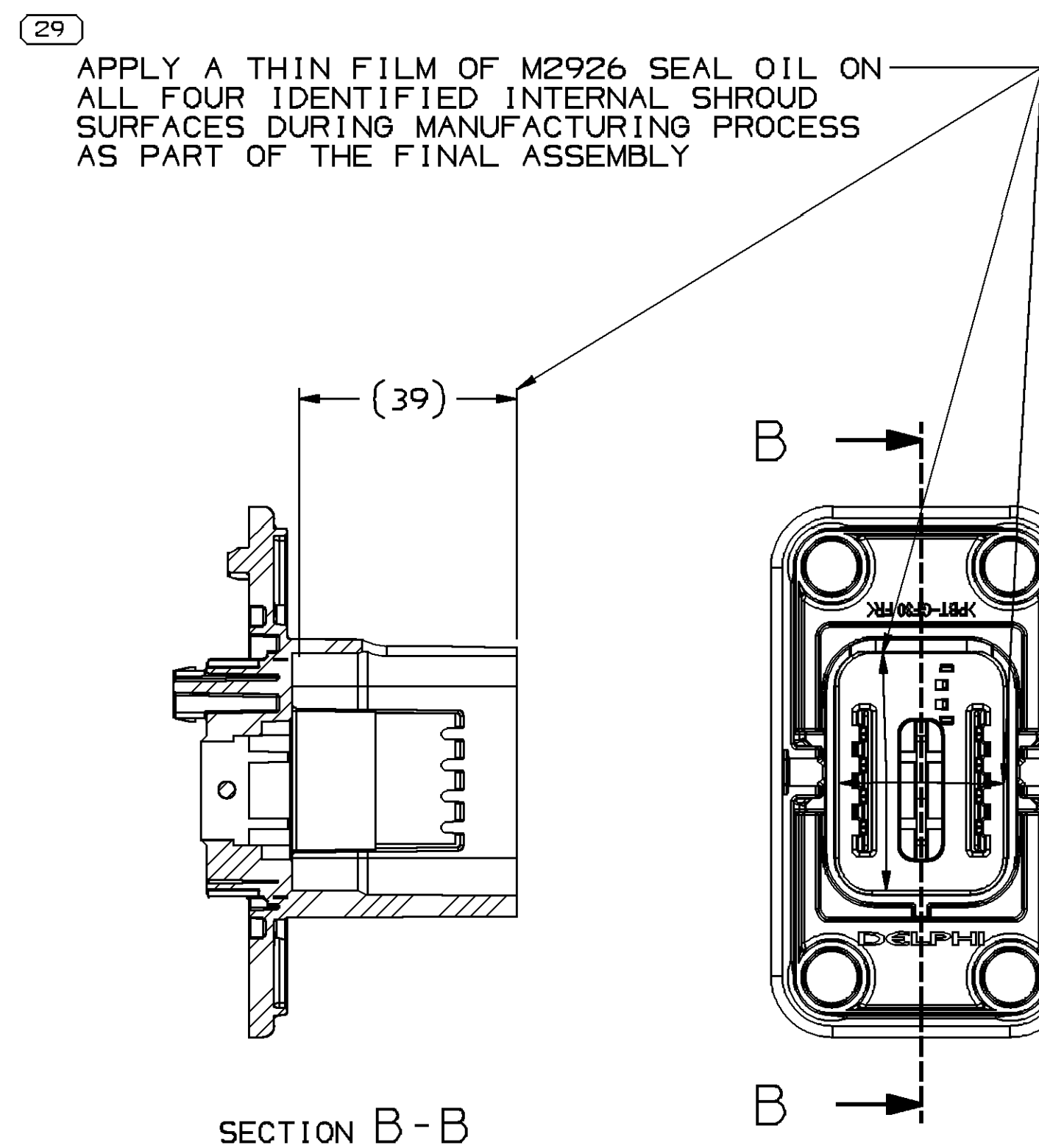
APPLY A FORCE TO THE CAM POSTS LOCATED ON THE HEADER TWO PLACES IN THE DIRECTION SHOWN. THE MIN ALLOWABLE SHEAR FORCE OF EACH INDIVIDUAL POST IS 265N.



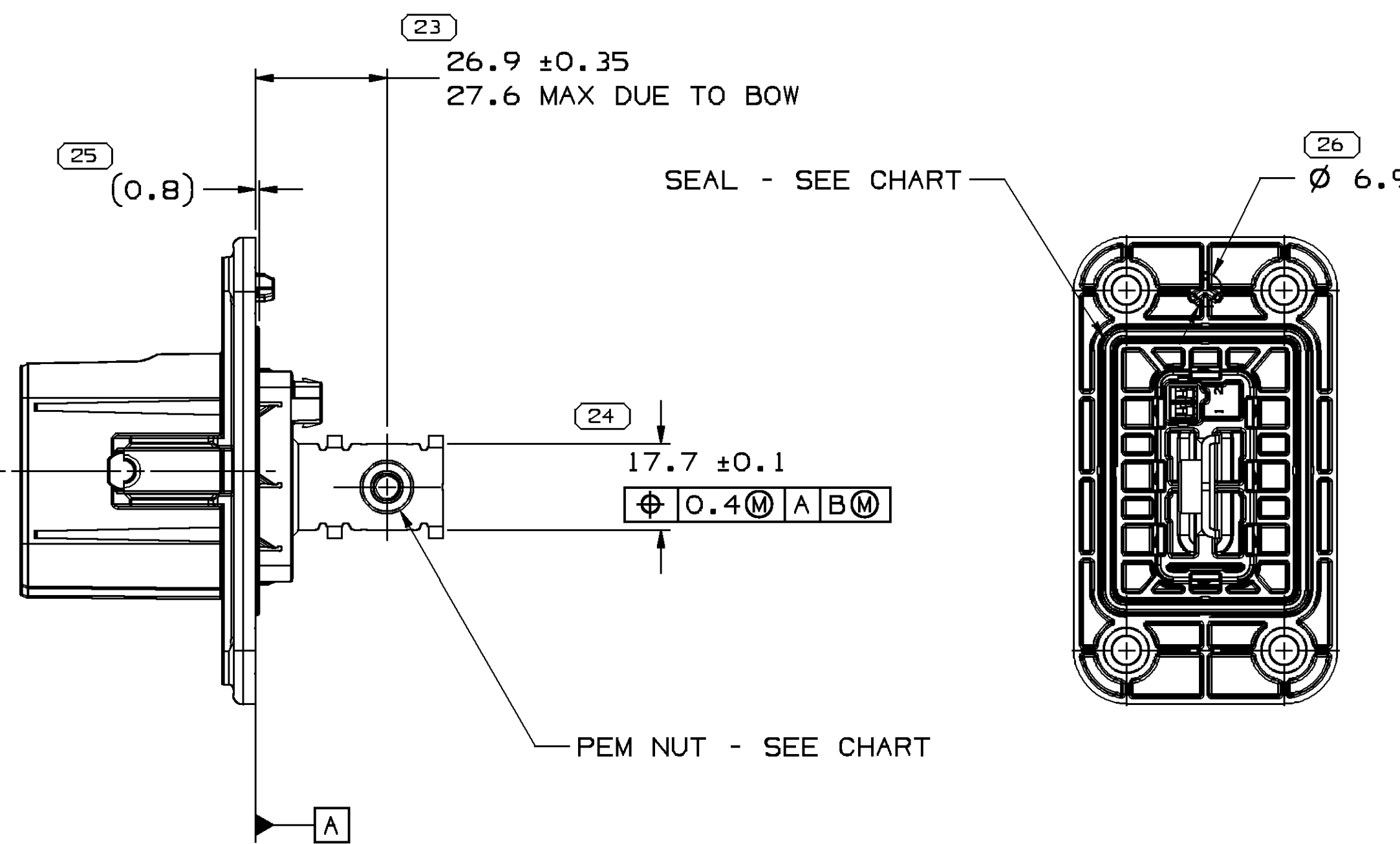
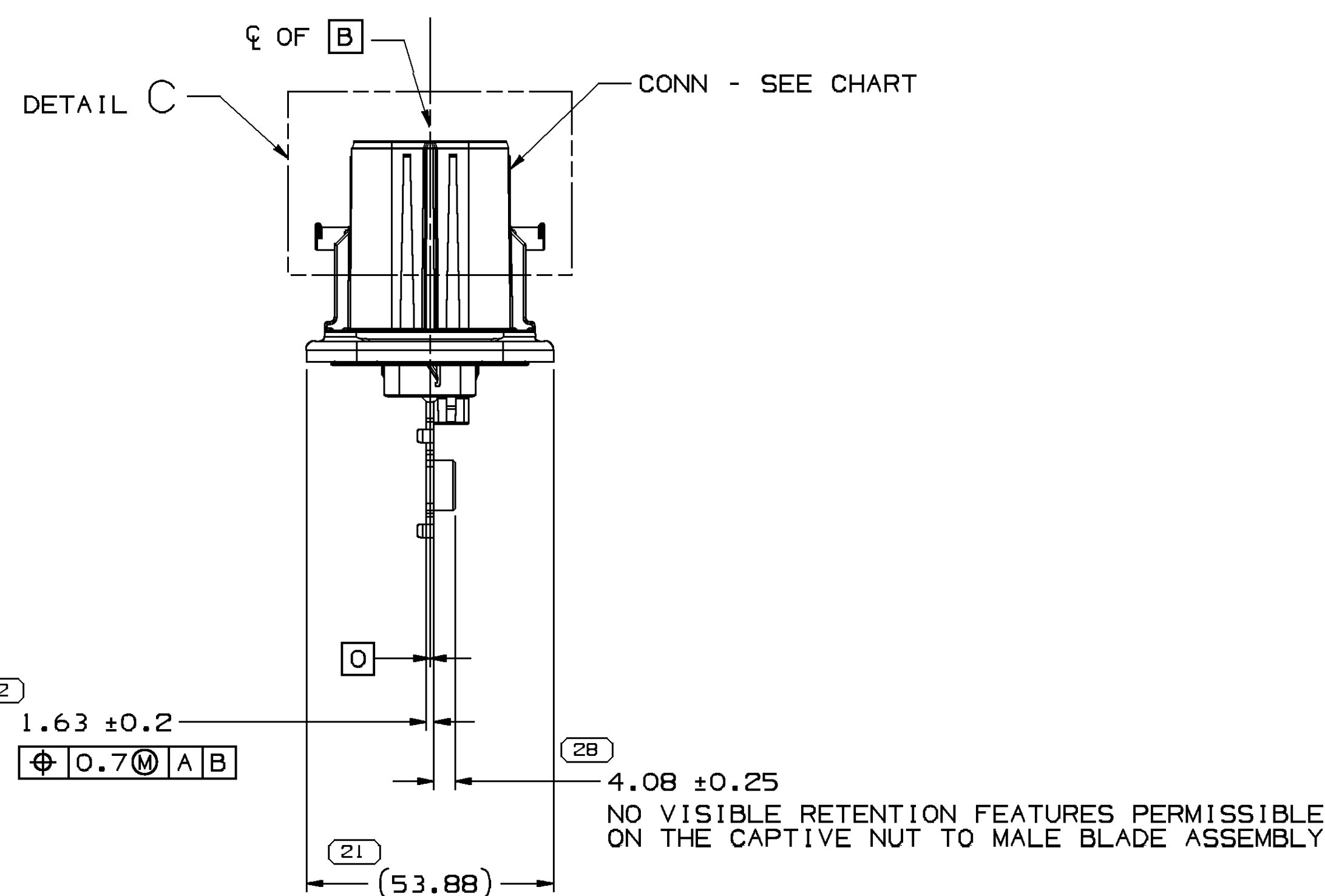
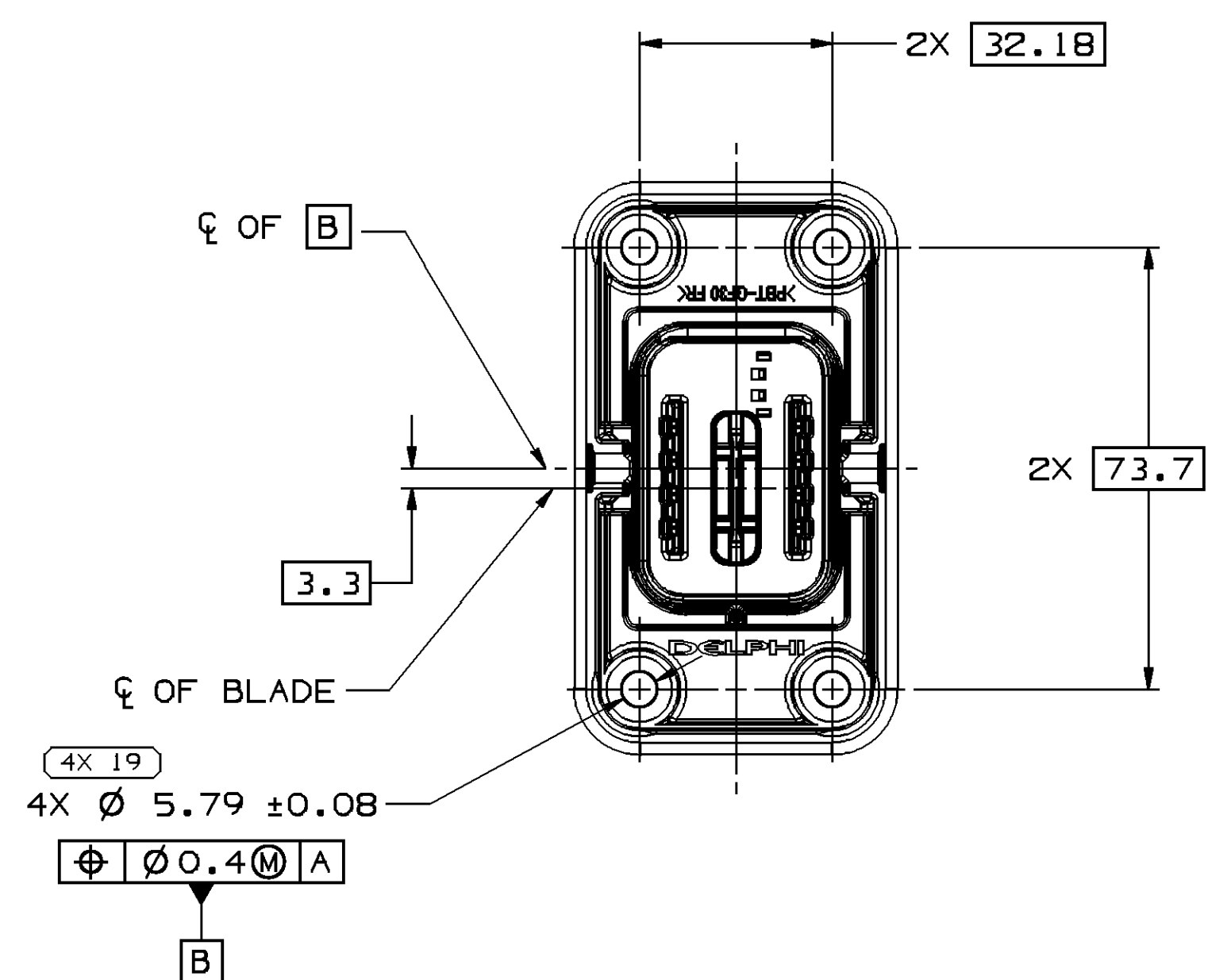
DETAIL C
SCALE 2:1



DETAIL Y
SCALE 5:1



SECTION B-B



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION TEST AFTER CONDITIONING AS SPECIFIED IN (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- WHEN PARTS ARE SHIPPED THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID FOREIGN MATTER.
- SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN:
ESA-644 (WEATHER-PACK), ESA-710 (METRI-PACK),
ESA-650 (UNDERHOOD MICRO-PACK), C-4006
(WORLD CONNECTOR), ETC WHEN MATED TO
MATING PART OR EQUIVALENT
- REFERENCE MATING COMPONENTS OR EQUIVALENT:
CONNECTOR 13928223
MATING CONFIG 13881224
- THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:
TERMINAL 12047581
TERMINAL POSITION ASSURANCE LOCK 13828061
- CAPTIVE NUT TORQUE: 9Nm +/-1.0
- SEE DETAIL VIEW FOR CAM POST MIN SHEAR FORCE REQUIREMENTS.
- REFERENCE MANUAL 13965624 FOR ASSEMBLY/DISASSEMBLY INFORMATION.
- ASSEMBLY MUST WITHSTAND AN ELECTRICAL HI-POT TEST OF 3000 VOLT (AC) FOR 1 SECOND BETWEEN THE MALE TERMINAL AND THE SHIELD

13928223	13928220	13828339	13868583	M2926
PART NO	CONN	SEAL	PEM NUT	SEAL OIL

DIMENSIONAL RANGE (MM)	CHART	ET
FROM	> 0	> 20
TO	20	30
	30	40
	40	50
	50	60
	60	70
	70	80
	80	90
	90	100
	100	110
	110	120
	120	130
	130	140
	140	150
	150	160
	160	170
	170	180
	180	190
	190	200
	200	210
	210	220
	220	230
	230	240
	240	250
	250	260
	260	270
	270	280
	280	290
	290	300
	300	310
	310	320
	320	330
	330	340
	340	350
	350	360
	360	370
	370	380
	380	390
	390	400

THIRD ANGLE PROJECTION	DO NOT SCALE	USE MATH DATA
YES	NO	YES

DELPHI			
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE			
WARREN, OH			
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DATE	07N011	07N011	07N011
OR	T. ILLER	T. ILLER	T. ILLER
APV02	T. ILLER	T. ILLER	T. ILLER
APV03	A. RASCHILLA	A. RASCHILLA	A. RASCHILLA
APV04			
SUBSTANCES OF CONCERN AND RECYCLED CONTENT, PER DELPHI (0244900)			
DRAWING NUMBER			
13928223			
SIZE	SCALE	FRAME NO	SHEET NO
A0	1:1	1 OF 2	1 OF 1
STG	REV	APV	AB
02			

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