

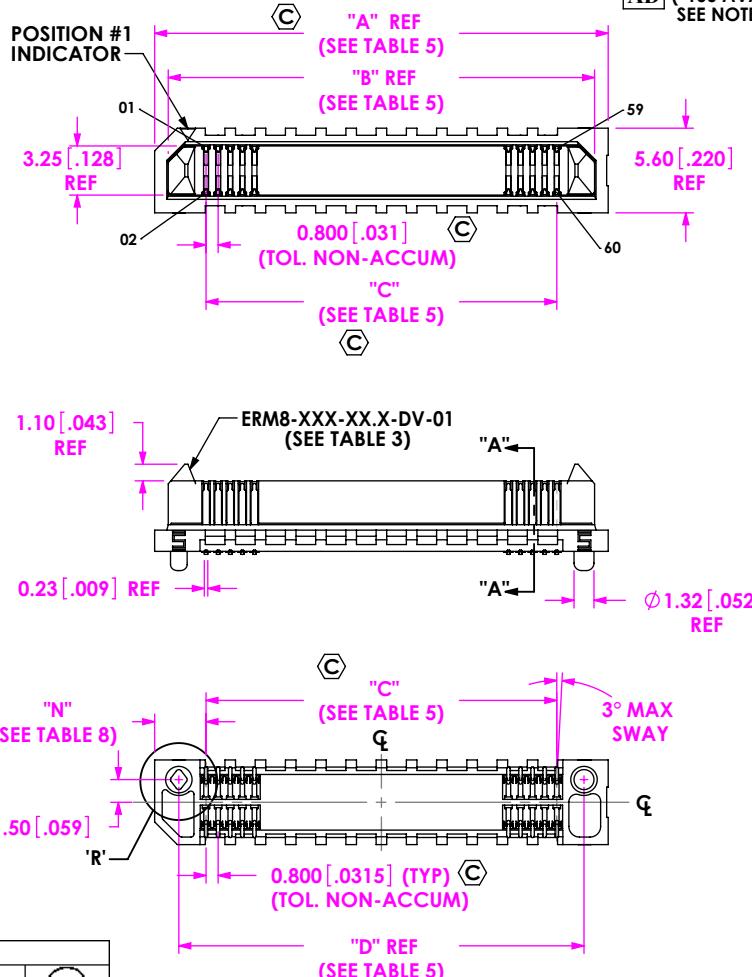
DO NOT
SCALE FROM
THIS PRINTDESIGNED AND DIMENSIONED
IN MILLIMETERS [INCHES]

TABLE 1

No. OF POS.	
-005, -010, -011, -013, -020, -025, -030, -035	0.10 [0.004]
-040, -049, -050, -060	0.12 [0.005]
-070, -075, -100	0.15 [0.006]

TABLE 5

POSITION	"A"	"B"	"C"	"D"	"H"
-005	10.00 [0.394]	8.20 [0.323]	3.200 [0.1260]	6.80 [0.268]	3.00 [0.128]
-010	14.00 [0.551]	12.20 [0.480]	7.200 [0.2835]	10.80 [0.425]	5.00 [0.197]
-011	14.80 [0.583]	13.00 [0.512]	8.000 [0.3150]	11.60 [0.457]	5.40 [0.212]
-013	16.40 [0.648]	14.80 [0.575]	9.600 [0.3780]	13.20 [0.520]	6.20 [0.244]
-020	22.00 [0.866]	20.20 [0.796]	15.200 [0.5984]	18.80 [0.740]	9.00 [0.354]
-025	26.00 [1.024]	24.20 [0.953]	19.200 [0.7559]	22.80 [0.898]	11.00 [0.433]
-030	30.00 [1.181]	28.20 [1.110]	23.200 [0.9134]	26.80 [0.805]	13.00 [0.512]
-035	34.00 [1.339]	32.20 [1.268]	27.200 [0.10709]	30.80 [0.1213]	15.00 [0.590]
-040	38.00 [1.496]	36.20 [1.425]	31.200 [0.12283]	34.80 [0.1370]	17.00 [0.669]
-049	45.20 [1.780]	43.40 [1.709]	38.400 [0.15118]	42.00 [0.1654]	20.60 [0.811]
-050	46.00 [1.811]	44.20 [1.740]	39.20 [0.1543]	42.80 [0.1685]	21.00 [0.827]
-060	54.00 [2.126]	52.20 [2.055]	47.20 [0.1858]	50.80 [0.2000]	25.00 [0.984]
-070	62.00 [2.441]	60.20 [2.370]	55.20 [0.2173]	58.80 [0.2315]	29.00 [1.142]
-075	66.00 [2.598]	64.20 [2.528]	59.20 [0.2331]	62.80 [0.2472]	31.00 [1.220]
-100	86.00 [3.386]	84.20 [3.315]	79.20 [0.3118]	82.80 [0.3260]	41.00 [1.614]

FIG 1
(ERM8-030-02.0-X-DV-XX SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

ERM8-XXX-XX.X-X-DV-XXXX-TR

NO OF POSITIONS
(PER ROW)

-005, -010, -011, -013, -020, -025, -030,
-035, -040, -049, -050, -060, -070, -075, -100
(-100 AVAILABLE ON -09.0 LEAD STYLE ONLY
SEE NOTE 8)

LEAD STYLE

-02.0 = 2mm
-05.0 = 5mm
-08.0 = 8mm
-09.0 = 9mm
***-15.0 = 15mm

PLATING SPECIFICATION

-L: 10 μ " LIGHT SELECTIVE GOLD
IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30 μ " SELECTIVE GOLD
IN CONTACT AREA,
MATTE TIN ON TAIL

ROW SPECIFICATION

-DV: DOUBLE VERTICAL

** = NOT RELEASED FOR PRODUCTION
*** = NOT TOOLED

TAPE & REEL
(STANDARD PACKAGING)
(SEE NOTES 4 & 7)

OPTIONS

- K: POLYIMIDE FILM PAD
(FOR -EGP & EGPS OPTIONS
USE K-DOT-157-250-005)
(FOR ALL OTHER OPTIONS USE K-500-300)
- DS: DIFFERENTIAL PAIR (HOT SWAP)
(AVAILABLE ONLY ON -05.0 LEAD STYLE)
(SEE TABLE 4 FOR POSITION AVAILABILITY)
- L: LATCHES
(AVAILABLE ONLY ON -05.0, -08.0, -09.0 &
***-15.0 LEAD STYLES. -L ON -08.0 & -09.0
NOT TOOLED)
(SEE TABLE FOR AVAILABILITY)
(NOT AVAILABLE WITH -EGP, -L2, -W, -EGP, -EGPS
OPTIONS)
- *** -L2: LATCHES WITH LONG WELD TAB
(AVAILABLE ONLY ON -05.0, -08.0 & -09.0
LEAD STYLES)(NOT AVAILABLE WITH -L, -E, -W,
-EGP AND -EGPS OPTIONS)
- *** -E: EXTENDED GUIDE POSTS, WITH LONG WELD TAB
(AVAILABLE ONLY ON -05.0, -08.0 & -09.0
LEAD STYLES, NOT AVAILABLE WITH -L OPTION,
SEE NOTE 6)
- *** -W: WELD TAB (AVAILABLE ONLY ON -05.0, -08.0 & -09.0
LEAD STYLES)
- EGP: EXTENDED GUIDE POSTS
(AVAILABLE ONLY ON -05.0 LEAD STYLE)
(NOT AVAILABLE WITH -L OPTION)
- EGPS: EXTENDED GUIDE POST SHIELD
(AVAILABLE ONLY ON -05.0 LEAD STYLE)
(NOT AVAILABLE WITH -L OPTION)
(-10, -20, -25, & -30 POSITIONS ONLY)

NOTES:

- (C) REPRESENTS A CRITICAL DIMENSION.
- BURR ALLOWANCE: 0.038 [0.0015] MAX.
- MINIMUM PUSHOUT FORCE: TERMINAL 2.22 N [0.5 LB.], WELD TAB 4.45 N [1 LB.]
- FOR QUANTITY UP TO 49 PIECES, NO LEADER, TRAILER, OR
EIA-481-D REEL WILL BE SUPPLIED. FOR QUANTITY OF 50-124
PIECES, NO LEADER OR TRAILER WILL BE SUPPLIED.
- "F" DIMENSION DOES NOT APPLY TO -EGP & -EGPS OPTION, SEE FIG. 5 & 6.
- NOTE DELETED.
- TR PACKAGING NOT AVAILABLE ON THE 100 POSITION.
- NOT AVAILABLE WITH -L, -L2, -E OR -W OPTIONS.

AD

TABLE 6

HEIGHT	"E"	"F"	"G"
-02.0	1.605 [0.0632]	5.965 [0.2348]	5.04 [0.198]
-05.0	4.605 [0.1813]	8.905 [0.3506]	7.98 [0.314]
-08.0	7.605 [0.2994]	11.905 [0.4687]	10.98 [0.432]
-09.0	8.605 [0.3411]	12.905 [0.5081]	11.98 [0.472]
***-15.0	14.605 [0.5750]	18.905 [0.7443]	17.98 [0.708]

(** = NOT TOOLED)

TABLE 8

OPTION	"N"
NONE	3.40 [0.134]
-W, -L, -L2, -EGP	4.90 [0.193]

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].

TOLERANCES ARE:

DECIMALS ANGLES
X.X: ± 0.3 [0.01] 2°
X.XX: ± 0.13 [0.005]
X.XXX: ± 0.050 [0.0020]

MATERIAL: DO NOT SCALE DRAWING

SHEET SCALE: 2:1

INSULATOR: LCP, COLOR: BLACK
TERMINAL: PHOS BRONZE
LATCH: BeCu
SHIELD: PHOS BRONZE

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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150

PHONE: 812-944-6733 FAX: 812-948-5047

e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: 0.8MM EDGE RATE TERMINAL ASSEMBLY

DWG. NO.

ERM8-XXX-XX.X-X-DV-XXXX-TR

BY: KNOWLDEN 9/27/2005 SHEET 1 OF 6

REVISION AD

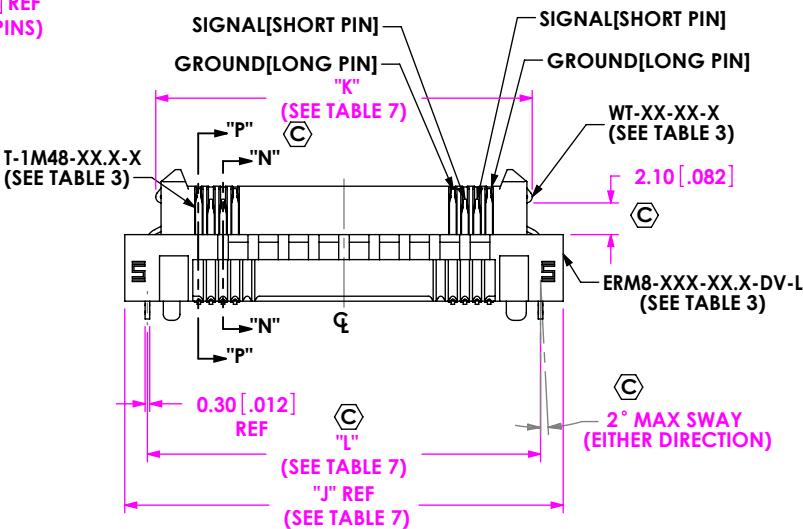
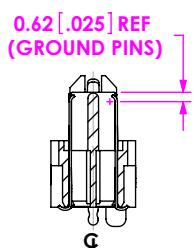
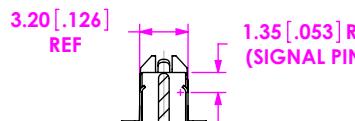
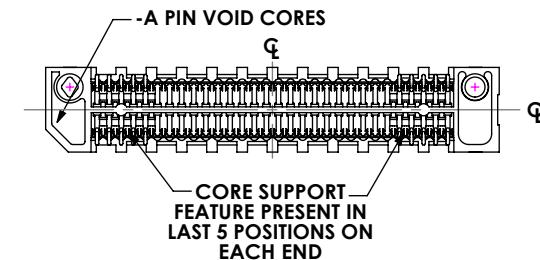
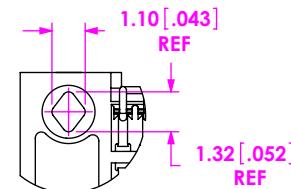
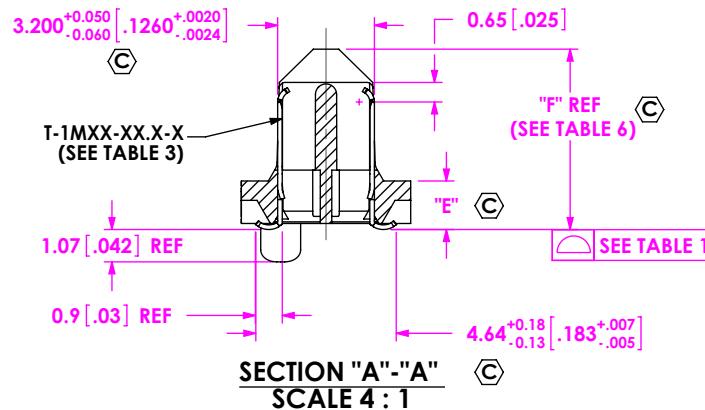


FIG 3
-DS WITH -L OR -L2 OPTIONS
(-DS AVAILABLE ON -05.0 LEADSTYLE ONLY)
(-L AVAILABLE ON -05.0, -08.0, -09.0 & ***-15.0 LEAD STYLES ONLY.
-L ON -08.0 & -09.0 NOT TOOLED)
(ERM8-025-05.0-X-DV-DS-L SHOWN)
(SAME AS FIG 1, EXCEPT AS SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

TABLE 3						
OPTION	STYLE	ERM8-XXX-XXX-DV-01	T-1MXX-XX-XX	WT-XX-XX-X	"S"	"T"
NONE	-02.0	ERM8-XXX-02.0-DV-01	T-1M37-02.0-X	N/A		
	-05.0	ERM8-XXX-05.0-DV-01	T-1M37-05.0-X			
	-08.0	ERM8-XXX-08.0-DV-01	T-1M37-08.0-X			
	-09.0	ERM8-XXX-09.0-DV-01	T-1M37-09.0-X			
	***-15.0	ERM8-XXX-05.0-DV-01/ ERM8-XXX-10.0-DV	T-1M88-01.0-X			
-DS	-05.0	ERM8-XXX-05.0-DV-XX	T-1M48-05.0-X	N/A		
		ERM8-XXX-05.0-DV-EGP	T-1M37-05.0-X		WT-29-08-T	1.17 [.046] 0.97 [.038]
		ERM8-XXX-05.0-DV-EGPS	T-1M37-05.0-X		SH29-X02	1.17 [.046] 0.97 [.038]
		ERM8-XXX-05.0-DV-L	T-1M37-05.0-X		WT-29-03-F	1.17 [.046] 0.97 [.038]
-EGP	-05.0	ERM8-XXX-05.0-EGP	T-1M37-05.0-X	N/A	WT-29-09-T	1.60 [.063] 1.40 [.055]
	-08.0	ERM8-XXX-08.0-EGP	T-1M37-08.0-X		WT-66-05-T	1.60 [.063] 1.40 [.055]
	-09.0	ERM8-XXX-09.0-EGP	T-1M37-09.0-X		WT-66-08-T	1.60 [.063] 1.40 [.055]
-EGPS	-05.0	ERM8-XXX-05.0-EGPS	T-1M37-05.0-X	N/A	WT-29-09-T	1.60 [.063] 1.40 [.055]
	-08.0	ERM8-XXX-08.0-EGPS	T-1M37-08.0-X		WT-66-05-T	1.60 [.063] 1.40 [.055]
	-09.0	ERM8-XXX-09.0-EGPS	T-1M37-09.0-X		WT-66-08-T	1.60 [.063] 1.40 [.055]
-L	-05.0	ERM8-XXX-05.0-L	T-1M37-05.0-X	N/A	WT-29-09-T	1.60 [.063] 1.40 [.055]
	-08.0	ERM8-XXX-08.0-L	T-1M37-08.0-X		WT-66-05-T	1.60 [.063] 1.40 [.055]
	-09.0	ERM8-XXX-09.0-L	T-1M37-09.0-X		WT-66-08-T	1.60 [.063] 1.40 [.055]
-E	-05.0	ERM8-XXX-05.0-E	T-1M37-05.0-X	N/A	WT-29-09-T	1.60 [.063] 1.40 [.055]
	-08.0	ERM8-XXX-08.0-E	T-1M37-08.0-X		WT-66-05-T	1.60 [.063] 1.40 [.055]
	-09.0	ERM8-XXX-09.0-E	T-1M37-09.0-X		WT-66-08-T	1.60 [.063] 1.40 [.055]
-W	-05.0	ERM8-XXX-05.0-W	T-1M37-05.0-X	N/A	WT-29-09-T	1.60 [.063] 1.40 [.055]
	-08.0	ERM8-XXX-08.0-W	T-1M37-08.0-X		WT-66-05-T	1.60 [.063] 1.40 [.055]
	-09.0	ERM8-XXX-09.0-W	T-1M37-09.0-X		WT-66-08-T	1.60 [.063] 1.40 [.055]
-L2	-05.0	ERM8-XXX-05.0-L2	T-1M37-05.0-X	N/A	WT-29-08-F	1.60 [.063] 1.40 [.055]
	-08.0	ERM8-XXX-08.0-L2	T-1M37-08.0-X		WT-66-03-F	1.60 [.063] 1.40 [.055]
	-09.0	ERM8-XXX-09.0-L2	T-1M37-09.0-X		WT-66-04-F	1.60 [.063] 1.40 [.055]

(** = NOT TOOLED)

AD

TABLE 7				
POSITION	"J"	"K"	"L"	
-005	13.00 [.512]	8.90 [.350]	10.00 [.394]	4.50 [.177]
-010	17.00 [.669]	12.90 [0.508]	14.00 [.551]	6.50 [.256]
-011	17.80 [.701]	13.70 [0.539]	14.80 [.583]	6.90 [.271]
-013	19.40 [.764]	15.30 [0.602]	16.40 [.646]	7.75 [.303]
-020	25.00 [.894]	20.90 [0.823]	22.00 [.866]	10.50 [.413]
-025	29.00 [1.142]	24.90 [0.980]	26.00 [1.024]	12.50 [.492]
-030	33.00 [1.299]	28.90 [1.138]	30.00 [1.181]	14.50 [.571]
-035	37.00 [1.457]	32.90 [1.295]	34.00 [1.339]	16.50 [.649]
-040	41.00 [1.614]	36.90 [1.453]	38.00 [1.496]	18.50 [.728]
-049	48.20 [1.898]	44.10 [1.736]	45.20 [1.780]	22.10 [.870]
-050	49.00 [1.929]	44.90 [1.768]	46.00 [1.811]	22.50 [.886]
-060	57.00 [2.244]	52.90 [2.083]	54.00 [2.126]	26.50 [1.043]
-070	65.00 [2.559]	60.90 [2.398]	62.00 [2.441]	30.50 [1.201]
-075	69.00 [2.717]	64.90 [2.555]	66.00 [2.598]	32.50 [1.279]

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AD

TABLE 4	
POSITION	-DS & -L OPTION AVAILABILITY
-005	-L, -L2, -W
-010	-DS, -L, -L2, -W
-011	-L, -L2, -W
-013	-DS, -L, -L2, -W
-020	-L, -L2, -W
-025	-DS, -L, -L2, -W
-030	-L, -L2, -W
-035	-L, -L2, -W
-040	-L, -L2, -W
-049	-DS, -L, -L2, -W
-050	-L, -L2, -W
-060	-L, -L2, -W
-070	-L, -L2, -W
-075	-L, -L2, -W

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE TERMINAL ASSEMBLY
DWG. NO.
ERM8-XXX-XX.X-X-DV-XXXX-TR
BY: KNOWLDEN 9/27/2005 SHEET 2 OF 6

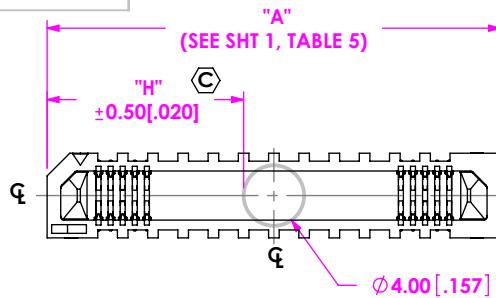


FIG 2
-K OPTION
 (FOR -EGP, -E OR -ES OPTIONS USE K-DOT-.157-.250-.005)
 (USE K-500-300 FOR ALL OTHER OPTIONS)
 (ERM8-030-XX.X-X-DV-K SHOWN)
 (SOME CENTER FEATURES REMOVED FOR CLARITY)

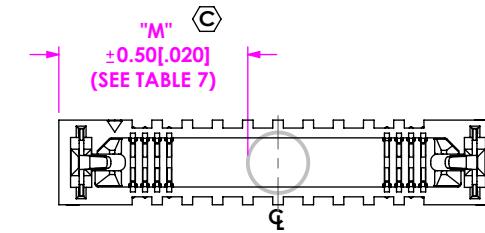
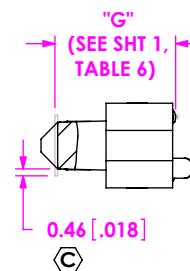


FIG 4
-K WITH -L, -L2 OR -W OPTIONS
 (ERM8-025-05.0-X-DV-K-L SHOWN)
 (SAME AS FIG 2, EXCEPT AS SHOWN)
 (SOME CENTER FEATURES REMOVED FOR CLARITY)

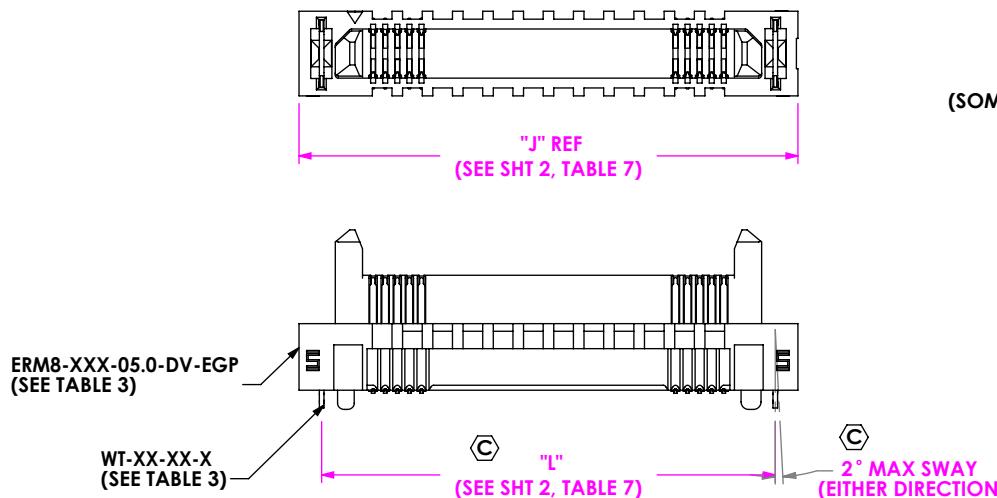
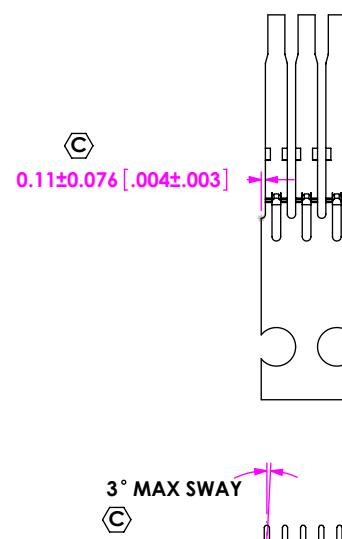
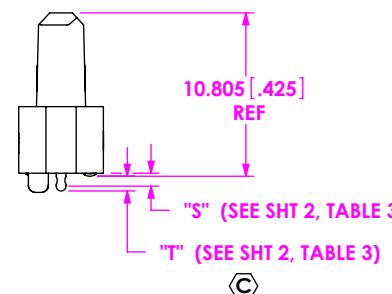


FIG 5
-EGP AND -E OPTIONS
 (AVAILABLE ON -05.0 LEAD STYLE ONLY)
 (ERM8-030-05.0-X-DV-EGP SHOWN)
 (SAME AS FIG 3, EXCEPT AS SHOWN)
 (SOME CENTER FEATURES REMOVED FOR CLARITY)



T-1M37-XX.X-X
IN-PROCESS VIEW

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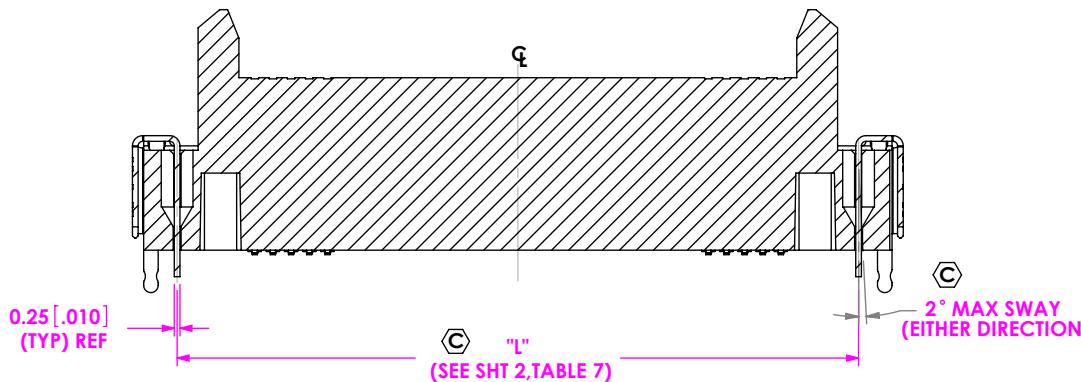
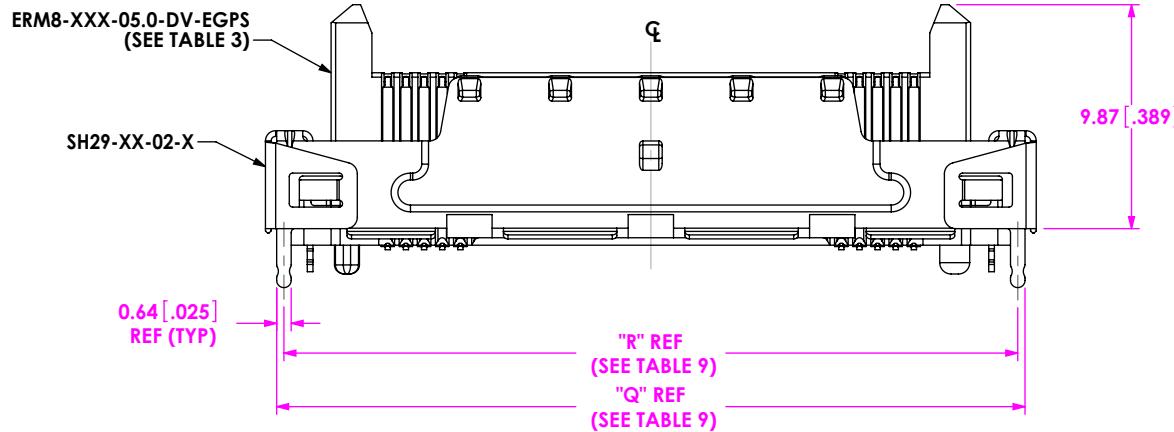
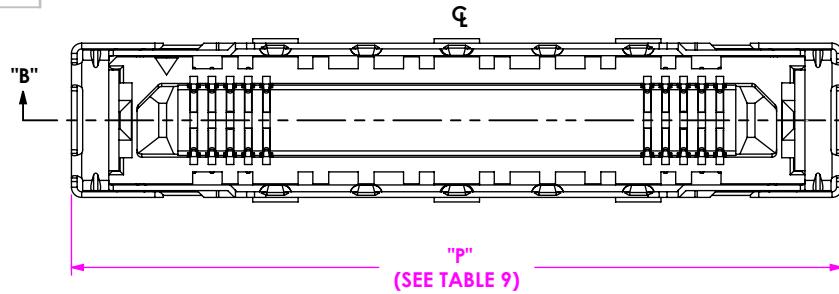
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 520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE TERMINAL ASSEMBLY

DWG. NO.
ERM8-XXX-XX.X-X-DV-XXXX-TR

BY: KNOWLDEN 9/27/2005 **SHEET 3 OF 6**



SECTION "B"- "B"

TABLE 9

No. OF POS.	"P"	"Q"	"R"
-10	18.0 [0.71]	17.00 [0.669]	16.36 [0.644]
-20	26.0 [1.02]	25.00 [0.984]	24.36 [0.959]
-25	30.0 [1.18]	29.00 [1.142]	28.36 [1.117]
-30	34.0 [1.34]	33.00 [1.299]	32.36 [1.274]

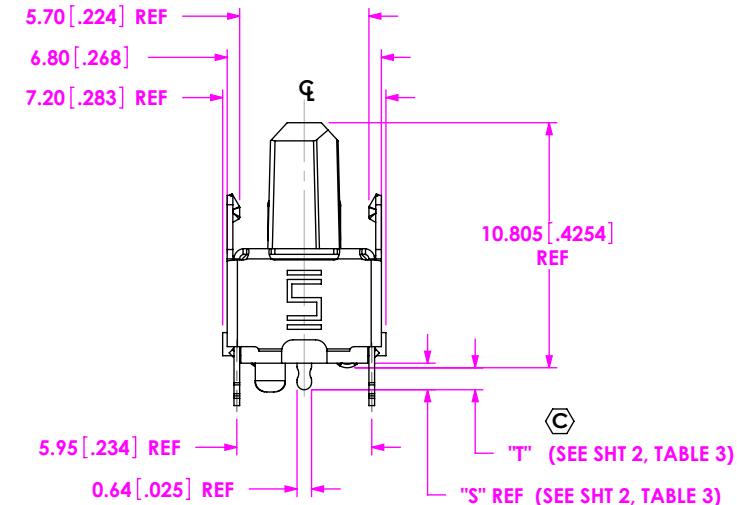


FIG 6
-EGPS OPTIONS
(AVAILABLE ON -05.0 LEAD STYLE ONLY)
(ERM8-030-05.0-X-DV-EGPS SHOWN)
(SAME AS FIG 5, EXCEPT AS SHOWN)

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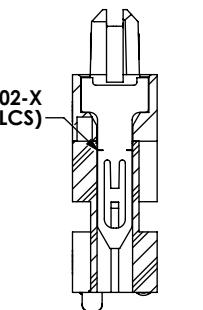
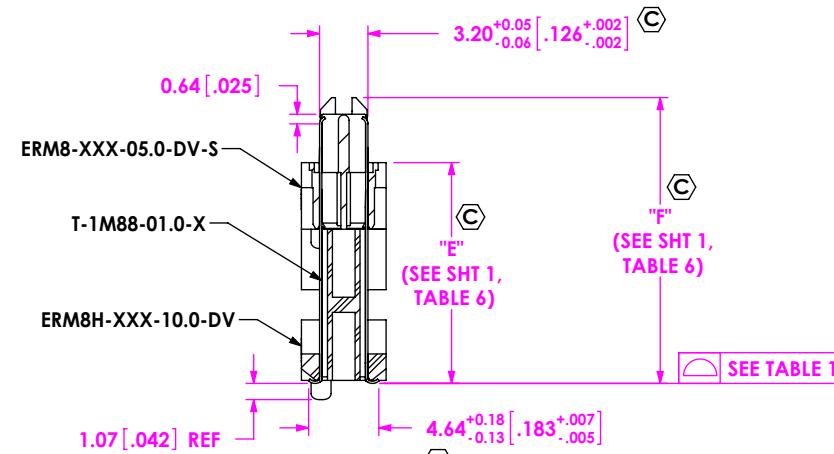
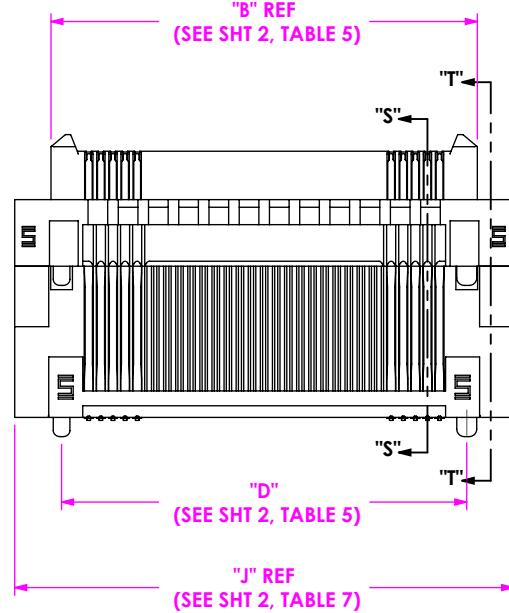
SHEET SCALE: 3:1

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 PHONE: 812-944-6733 FAX: 812-948-5047
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DESCRIPTION: **0.8MM EDGE RATE TERMINAL ASSEMBLY**

DWG. NO.

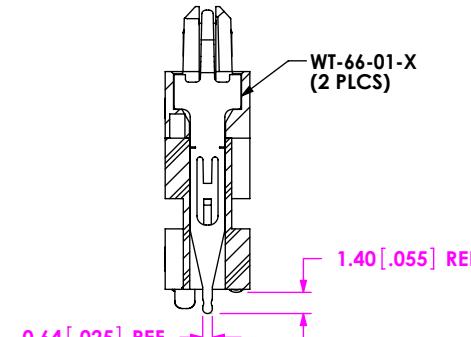
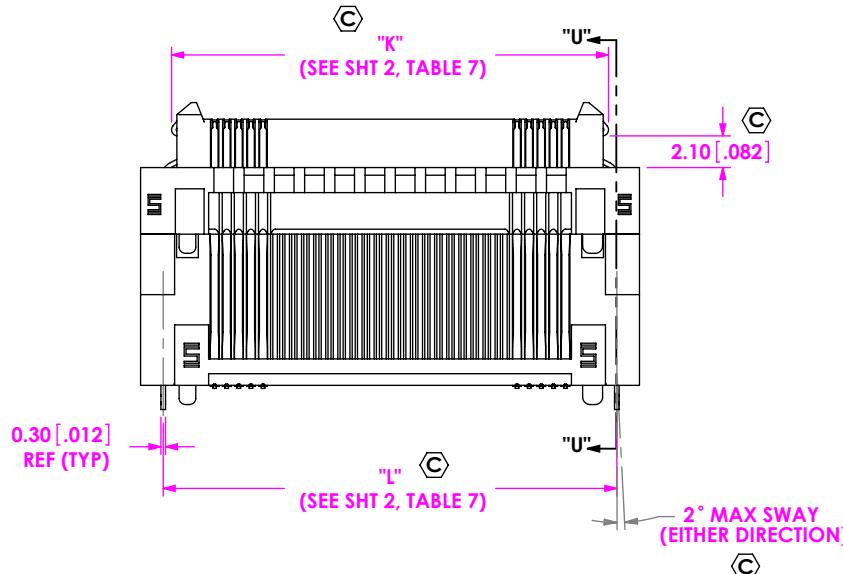
ERM8-XXX-XX.X-X-DV-XXXX-TRBY: **KNOWLDEN9/27/2005** SHEET 4 OF 6



SECTION 'T'-T'

SECTION "S"-S"

FIG 7
 (**ERM8-030-15.0-X-DV SHOWN)
 (SOME CENTER FEATURES REMOVED FOR CLARITY)
 ***NOT TOOLED



SECTION "U"-U"

FIG 8
 (**ERM8-030-15.0-X-DV-L SHOWN)
 (SAME AS FIG. 7, EXCEPT AS SHOWN)
 ***NOT TOOLED

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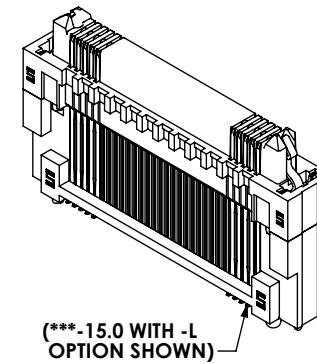
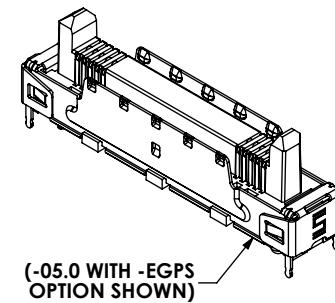
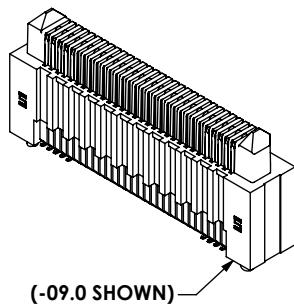
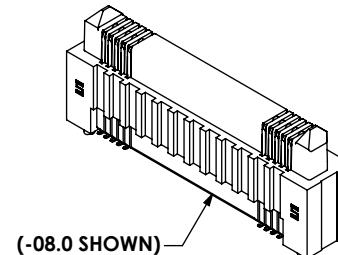
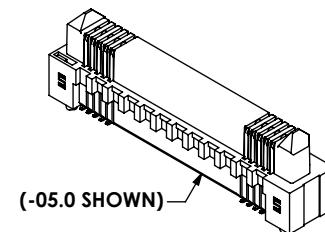
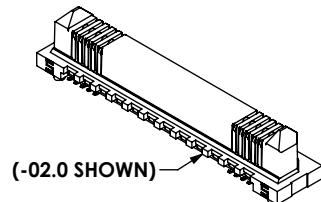
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samtec
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 e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: 0.8MM EDGE RATE TERMINAL ASSEMBLY

DWG. NO. ERM8-XXX-XX.X-X-DV-XXXX-TR

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