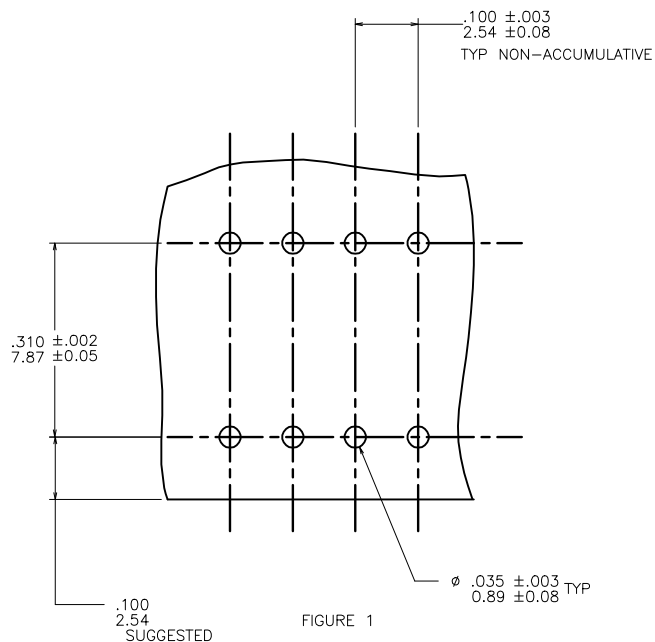


PRODUCT NO.
SEE TABLE



NOTES.

1. HOUSING MATERIAL.
FILLED HIGH TEMPERATURE NYLON.
PER UL 94V-0
COLOR: BLACK
2. TERMINAL MATERIAL.
BODY: BRASS .010/0.25 THICK.
SPRING: BE-CU. HEAT TREATED
BODY PLATING:
30 MICROINCH/0.76 MICRON GOLD OR GXT OVER 50 MICROINCH
NICKEL/1.27 MICRON IN CONTACT AREA.
SOLDER TAIL: 100u" PURE TIN (NOTE 9) OVER .050u" NICKEL.
SPRING PLATING: GOLD FLASH
3. MARK "FCI" FCI PART NUMBER AND DATE CODE
LEGIBLE ON TUBE LABEL.
4. APPLICATION INFORMATION.
A. RECOMMENDED MOUNTING HOLE PATTERN IS SHOWN IN
FIG. "1".
B. ALL MATING PINS TO BE .025/0.64 SQUARE ON TRUE CENTER
OF GIVEN TERMINAL SPACINGS WITHIN .015/0.38 DIA.
C. SUGGESTED MATING PIN LENGTH .350±.020/8.89±0.51.
5. SOLDER TAIL TO HAVE GOLD FLASH OVER .050u" NICKEL.
6. ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD
FREE OPTION.
7. THESE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
8. THIS PART WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 20 SECONDS IN A WAVE SOLDER, INFRA-RED OR VAPOR PHASE
SOLDER PROCESS.
9. THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WISKER GROWTH IN ALL INTERCONNECT
REQUIREMENTS
10. PLATING OPTIONS:
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.

mat'l. code				surface		tolerance		projection		product family			
-				ISO 1302		ISO 406 ISO 1101				CARD CONN.			
ltr	ecn no	dr	date	tolerances unless otherwise specified									
S				angles	linear	XX1/01/XX1.0 XXX/005/XX10.13 XXX ±.000/XXX±.05		INCH/MM		file			
				0° ±2°				scale 4:1		HORIZ. CARD CONN. D/R .100/2.54 CL			
		dr	J. SHREINER	3/23/90									
		engr	M. HAHN	3/23/90									
		chr	M. HAHN	3/23/90									
		appd	M. HAHN	3/23/90									
sheet	revision												
index	sheet												
								dwg no				sheet 2 of 7	size
								66925				A3	
								Type				Product Customer Drawing	



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1		2		3		4		5		6	
PRODUCT NUMBER	NO. OF POS.	DIM. A	DIM. B	INSULATION PLUG	LEAD FREE OPTION						
66925-001	2X1	.00/.0	.120/3.05	NO		UNASSIGNED					
-002	2X2	.10/2.5	.220/5.59			UNASSIGNED					
-003	2X3	.20/5.0	.320/8.13		NOTE -6,7	OBSOLETE					
-004	2X4	.30/7.6	.420/10.67			OBSOLETE					
-005	2X5	.40/10.1	.520/13.21								
-006	2X6	.50/12.7	.620/15.75								
-007	2X7	.60/15.2	.720/18.27								
-008	2X8	.70/17.7	.820/20.83								
-009	2X9	.80/20.3	.920/23.37								
-010	2X10	.90/22.8	1.020/25.91								
-011	2X11	1.00/25.4	1.120/28.45								
-012	2X12	1.10/27.9	1.220/30.99								
-013	2X13	1.20/30.4	1.320/33.53								
-014	2X14	1.30/33.0	1.420/36.07								
-015	2X15	1.40/35.5	1.520/38.61								
-016	2X16	1.50/38.1	1.620/41.15								
-017	2X17	1.60/40.6	1.720/43.69								
-018	2X18	1.70/43.1	1.820/46.23								
-019	2X19	1.80/45.7	1.920/48.77								
-020	2X20	1.90/48.2	2.020/51.31								
-021	2X21	2.00/50.8	2.120/53.85								
-022	2X22	2.10/53.3	2.220/56.39								
-023	2X23	2.20/55.8	2.320/58.93								
-024	2X24	2.30/58.4	2.420/61.47								
-025	2X25	2.40/60.9	2.520/64.01								
-026	2X26	2.50/63.5	2.620/66.55								
-027	2X27	2.60/66.0	2.720/69.09								
-028	2X28	2.70/68.5	2.820/71.63								
-029	2X29	2.80/71.1	2.920/74.17								
-030	2X30	2.90/73.6	3.020/76.71								
-031	2X31	3.00/76.2	3.120/79.25								
-032	2X32	3.10/78.7	3.220/81.79								
-033	2X33	3.20/81.2	3.320/84.33								
-034	2X34	3.30/83.8	3.420/86.87								
-035	2X35	3.40/86.3	3.520/89.41								
-036	2X36	3.50/88.9	3.620/91.95								
-037	2X37	3.60/91.4	3.720/94.49								
-038	2X38	3.70/93.9	3.820/97.03								
-039	2X39	3.80/96.5	3.920/99.57								
66925-040	2X40	3.90/99.0	4.020/102.11	NO	NOTE 6,7						

mat'l. code

ISO 1902

surface

ISO 406

tolerance

ISO 1101

projection

product family

CARD CONN.

title

HORIZ. CARD CONN.

D/R .100/2.54 CL

dwg no

66925

sheet 3 of 7

size

A3

type

Product Customer Drawing

revision

sheet

index

form: A3

PRODUCT NUMBER	NO. OF POS.	DIM. A	DIM. B	INSULATION PLUG	LEAD FREE OPTION
66925-041	2X41	4.00/101.6	4.120/104.65	NO	NOTE 6,7
-042	2X42	4.10/104.1	4.220/107.19		
-043	2X43	4.20/106.6	4.320/109.73		
-044	2X44	4.30/109.2	4.420/112.27		
-045	2X45	4.40/111.7	4.520/114.81		
-046	2X46	4.50/114.3	4.620/117.35		
-047	2X47	4.60/116.8	4.720/119.89		
-048	2X48	4.70/119.3	4.820/122.43		
-049	2X49	4.80/121.9	4.920/124.97		
-050	2X50	4.90/124.4	5.020/127.51		
-051	2X51	5.00/127.0	5.120/130.05		
-052	2X52	5.10/129.5	5.220/132.59		
-053	2X53	5.20/132.0	5.320/135.15		
-054	2X54	5.30/134.6	5.420/137.67		
-055	2X55	5.40/137.1	5.520/140.21		
-056	2X56	5.50/139.7	5.620/142.76		
-057	2X57	5.60/142.2	5.720/145.29		
-058	2X58	5.70/144.7	5.820/147.83		
-059	2X59	5.80/147.3	5.920/150.37		
-060	2X60	5.90/149.8	6.020/152.91		
-061	2X61	6.00/152.4	6.120/155.45		
-062	2X62	6.10/154.9	6.220/157.99		
-063	2X63	6.20/157.4	6.320/160.53		
-064	2X64	6.30/160.0	6.420/163.07		
66925-065	2X65	6.40/162.5	6.520/165.61	NO	NOTE 6,7 OBSOLETE
-066 THRU					
-100					



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mat'l. code		surface ISO 1502		tolerance ISO 406 ISO 1101	projection	product family CARD CONN.	
lir	ecn no	dr	date	tolerances unless otherwise specified		title	
S				angles	linear	HORIZ. CARD CONN. D/R .100/2.54 CL	
				0'±2"	XXX ±.01/XXX±0.3 XXX ±.005/XXX±0.13 XXX ±.0020/XXX±0.051	INCH/MM scale 4:1	
				dr	J. SHREINER	3/23/90	FCI
				engr	M. HAHN	3/23/90	
				chr	M. HAHN	3/23/90	
				appd	M. HAHN	3/23/90	
sheet index	revision	sheet					dwg no 66925
							sheet 4 of 7
							size A3
							type Product Customer Drawing



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1		2		3		4		5		6	
PRODUCT NUMBER		NO. OF POS.		DIM. A		DIM. B		INSULATION PLUG		LEAD FREE OPTION	
66925-501		2X1		.00/.0		.120/3.05		YES		UNASSIGNED	
-502		2X2		.10/2.5		.220/5.59				UNASSIGNED	
-503		2X3		.20/5.0		.320/8.13		YES		OBSOLETE	
-504		2X4		.30/7.6		.420/10.67				OBSOLETE	
-505		2X5		.40/10.1		.520/13.21					
-506		2X6		.50/12.7		.620/15.75					
-507		2X7		.60/15.2		.720/18.27					
-508		2X8		.70/17.7		.820/20.83					
-509		2X9		.80/20.3		.920/23.37					
-510		2X10		.90/22.8		1.020/25.91					
-511		2X11		1.00/25.4		1.120/28.45					
-512		2X12		1.10/27.9		1.220/30.99					
-513		2X13		1.20/30.4		1.320/33.53					
-514		2X14		1.30/33.0		1.420/36.07					
-515		2X15		1.40/35.5		1.520/38.61					
-516		2X16		1.50/38.1		1.620/41.15					
-517		2X17		1.60/40.6		1.720/43.69					
-518		2X18		1.70/43.1		1.820/46.23					
-519		2X19		1.80/45.7		1.920/48.77					
-520		2X20		1.90/48.2		2.020/51.31					
-521		2X21		2.00/50.8		2.120/53.85					
-522		2X22		2.10/53.3		2.220/56.39					
-523		2X23		2.20/55.8		2.320/58.93					
-524		2X24		2.30/58.4		2.420/61.47					
-525		2X25		2.40/60.9		2.520/64.01					
-526		2X26		2.50/63.5		2.620/66.55					
-527		2X27		2.60/66.0		2.720/69.09					
-528		2X28		2.70/68.5		2.820/71.63					
-529		2X29		2.80/71.1		2.920/74.17					
-530		2X30		2.90/73.6		3.020/76.71					
-531		2X31		3.00/76.2		3.120/79.25					
-532		2X32		3.10/78.7		3.220/81.79					
-533		2X33		3.20/81.2		3.320/84.33					
-534		2X34		3.30/83.8		3.420/86.87					
-535		2X35		3.40/86.3		3.520/89.41					
-536		2X36		3.50/88.9		3.620/91.95					
-537		2X37		3.60/91.4		3.720/94.49					
-538		2X38		3.70/93.9		3.820/97.03					
-539		2X39		3.80/96.5		3.920/99.57					
66925-540		2X40		3.90/99.0		4.020/102.11		YES		NOTE 6,7	

mat'l. code

iso 1902

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date

surface

tolerance

linear

angles

0° ± 2°

dr

engr

chr

appd

sheet index

revision sheet

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PRODUCT NUMBER	NO. OF POS.	DIM. A	DIM. B	INSULATION PLUG	LEAD FREE OPTION
66925-541	2X41	4.00/101.6	4.120/104.65	YES	NOTE 6,7
-542	2X42	4.10/104.1	4.220/107.19		
-543	2X43	4.20/106.6	4.320/109.73		
-544	2X44	4.30/109.2	4.420/112.27		
-545	2X45	4.40/111.7	4.520/114.81		
-546	2X46	4.50/114.3	4.620/117.35		
-547	2X47	4.60/116.8	4.720/119.89		
-548	2X48	4.70/119.3	4.820/122.43		
-549	2X49	4.80/121.9	4.920/124.97		
-550	2X50	4.90/124.4	5.020/127.51		
-551	2X51	5.00/127.0	5.120/130.05		
-552	2X52	5.10/129.5	5.220/132.59		
-553	2X53	5.20/132.0	5.320/135.15		
-554	2X54	5.30/134.6	5.420/137.67		
-555	2X55	5.40/137.1	5.520/140.21		
-556	2X56	5.50/139.7	5.620/142.76		
-557	2X57	5.60/142.2	5.720/145.29		
-558	2X58	5.70/144.7	5.820/147.83		
-559	2X59	5.80/147.3	5.920/150.37		
-560	2X60	5.90/149.8	6.020/152.91		
-561	2X61	6.00/152.4	6.120/155.45		
-562	2X62	6.10/154.9	6.220/157.99		
-563	2X63	6.20/157.4	6.320/160.53		
-564	2X64	6.30/160.0	6.420/163.07		
66925-565	2X65	6.40/162.5	6.520/165.61	YES	NOTE 6,7
-566 THRU					
-600					

OBSELETE



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mat'l. code		surface ISO 1502		tolerance ISO 406 ISO 1101	projection	product family CARD CONN.	
lir	ecn no	dr	date	tolerances unless otherwise specified		title	
S				angles	linear	HORIZ. CARD CONN. D/R .100/2.54 CL	
				0' ± 2"	XXX ± .01/XXX ± .03 XXX ± .005/XXX ± .013 XXX ± .0020/XXX ± .005	INCH/MM scale 4:1	
		dr	J. SHREINER	3/23/90	FCI		
		engr	M. HAHN	3/23/90			
		chr	M. HAHN	3/23/90			
		appd	M. HAHN	3/23/90	dwg no 66925 sheet 6 of 7 size A3		
sheet index	revision	sheet			type Product Customer Drawing		

form: A3

PRODUCT NUMBER	NO. OF POS.	DIM. A	DIM. B	INSUL. PLUG	SPECIAL MARKING	CUST. RESTR.	LEAD FREE OPTION
66925-800	2X50	4.90/124.4	5.02/127.5	NO	66925-800 104100110 DATE CODE	YES.	NOTE 6,7
66925-801	2X100	9.90/251.4	10.02/254.5	NO	66925-801 10410111 DATE CODE	YES.	OBSOLETE
66925-802	2X4	.30/7.6	.42/10.6	NO	FCI ↓	YES	OBSOLETE
66925-803	2X6	.50/12.7	.62/15.7	NO	FCI ↓	YES	NOTE 6,7



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mat'l. code		surface ISO 1302		tolerance ISO 406 ISO 1101		projection 		product family CARD CONN.	
litr	ecn no	dr	date	tolerances unless otherwise specified				title	
S				angles	linear	INCH/MM		HORIZ. CARD CONN. D/R .100/2.54 CL	
				0° ± 2°		scale 4:1		dwg no	
				dr	J. SHREINER	3/23/90			sheet 7 of 7
				engr	M. HAHN	3/23/90			size
				chr	M. HAHN	3/23/90			A3
				appd	M. HAHN	3/23/90			type
									Product Customer Drawing
sheet index	revision	sheet							

form: A3