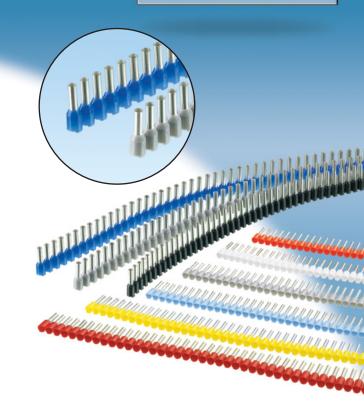


## PRODUCT BULLETIN

# **NEW!** REEL SMART™ Continuously Molded Ferrules and Crimping Tools

PANDUIT continuously molded ferrules and crimping tools deliver speed and reliability for higher volume terminations. The continuously molded design provides quick consistent placement of ferrules in tools to ensure reliable terminations. Ferrules are available in #20 – #14 AWG featuring a seamless barrel design to contain loose wire strands for superior performance. Lightweight hand tool and precision applicator deliver efficiency, application flexibility, and reduced installation time.

This termination system includes continuously molded reel and strip ferrules and tooling options, which combine to support wire harness, control panel, and automatic wire processing applications for lowest installed cost.





Semiautomatic Crimping Tool (CT-1000)



Ferrule Applicator (CA10) in Electric Bench Press (CP-871)

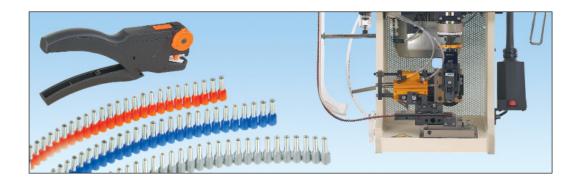


Ferrule Applicator (CA10) in Automatic Wire Processing Machine

### Technical Information - Ferrules

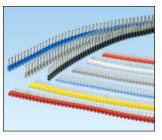
Housing material:	Polypropylene
Flammability:	UL V2
Ferrule material:	Tin-plated copper
Temperature rating:	221°F (105°C)
RoHS:	Compliant

# Reel Smart™ Ferrules and Crimping Tools

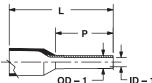


Key Features	Benefits						
REEL SMART™ Continuously Molded	Ferrules in Strips and Reels						
Continuously molded integrated carrier	Ensures consistent placement of ferrules in tooling for fast reliable operation						
Seamless barrel design	Contains stranded wires to eliminate loose strands for superior terminations						
Molded polypropylene housing	Meets DIN designation 46228 which provides visual indication that ferrules are installed to allow a quick and trouble free quality inspection; UL HB rated						
Available #20 – #14 AWG	Select from the most popular wire sizes to meet a variety of wiring applications						
Available in a range of color options	Allows identification of specific circuits to simplify troubleshooting and maintenance						
Continuously molded ferrules in strips of 50	For use with the semiautomatic ferrule crimping tool CT-1000 for improved reliability and productivity						
Continuously molded ferrules in reels of 3,000 – 5,000	Designed for use with the CA10 to deliver reduced production changeover and down time due to fewer reel changes for improved productivity						
<b>Semiautomatic Ferrule Crimping To</b>	ol						
Rapid ferrule load design	Continuously molded ferrules load conveniently into the handle of tool, significantly reducing installation time						
Lightweight, multi-use controlled cycle tool	.54 lbs. tool cuts, strips, and crimps wire to maximize efficiency						
Adjustable die setting	Allows quick termination of all <i>PANDUIT</i> #20 – #14 AWG continuously molded ferrules with a single tool						
Ferrule Applicator							
Precision ferrule indexing	Designed for precise placement of ferrules through applicator for optimum reliability and productivity						
Universal ferrule applicator	One ferrule applicator system terminates all <i>PANDUIT</i> #20 – #14 AWG continuously molded ferrules for a reduced cost of ownership						
Universal base plate	Allows compatibility with PANDUIT CP-871 Electric Press, as well as commercially available bench press and automatic wire processing (AWP) machines for maximum flexibility						
Quick change die sets	Provide fast product changeover and reduction in setup time						
Electric Bench Press							
Microprocessor control	Displays system performance, provides production data and reporting including error detection and cycle count						
Applicator docking system	Applicator can be changed without the use of tools to facilitate faster changeover for lower cost of ownership						
Quick cycle time	Cycle times of less than one second are up to six times faster than conventional manual termination methods						

### Reel Smart™ Continuously Molded Ferrules



- Available in #20 #14 AWG featuring a seamless barrel design to contain loose wire strands for superior terminations
- Reel and strip ferrules can be used in hand tool or bench press applicator for application flexibility
- Continuously molded design provides consistent placement of ferrules in tools to ensure fast, reliable terminations



						Figu	re Dim	ensior	(ln.)			Wire	Strip	Dagammandad	Ct 4
Part Number	Wire Size			L		Р		ID		OD		Length		Recommended Installation	Std.* Pkg.
	AWG	mm <sup>2</sup>	Color In.	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm	Tool	Qty.
Ferrules in Strips of	50 for M	ledium \	/olume App	olicatio	ns									'	
FSD75-8-DSL10	20	.50	White			.31	8.0	.04	1.0	.05	1.4	13/32		CT-1000	500
FS75-8-DSL3	20	.50	Orange					.04	1.0	.05	1.4		10		500
FSD76-8-DSL8	18	.75	Gray					.05	1.2	.06	1.6				500
FS76-8-DSL10	18	.75	White					.05	1.2	.06	1.6				500
FS76-8-DSL7	18	.75	Light Blue		15.2			.05	1.2	.06	1.6				500
FSD77-8-DSL2	18	1.00	Red	.60				.06	1.5	.07	1.8				500
FS77-8-DSL4	18	1.00	Yellow	.00				.06	1.5	.07	1.8				500
FSD78-8-DSL0	16	1.50	Black					.07	1.8	.08	2.1				500
FS78-8-DSL2	16	1.50	Red					.07	1.8	.08	2.1				500
FSD80-8-DSL6	14	2.50	Blue					.09	2.3	.10	2.6				500
FS80-8-DSL8	14	2.50	Gray					.09	2.3	.10	2.6				500
Ferrules in Reels of	3,000 - 5	5,000 fo	r High Volu	me Ap	plication	ns									
FSD75-8-5K10	20	.50	White			.31		.04	1.0	.05	1.4	13/32		CA10	5000
FS75-8-5K3	20	.50	Orange					.04	1.0	.05	1.4		10		5000
FSD76-8-5K8	18	.75	Gray		14.5			.05	1.2	.06	1.6				5000
FS76-8-5K10	18	.75	White					.05	1.2	.06	1.6				5000
FS76-8-5K7	18	.75	Light Blue					.05	1.2	.06	1.6				5000
FSD77-8-5K2	18	1.00	Red	.57			8.0	.06	1.5	.07	1.8				5000
FS77-8-5K4	18	1.00	Yellow					.06	1.5	.07	1.8				5000
FSD78-8-5K0	16	1.50	Black					.07	1.8	.08	2.1				5000
FS78-8-5K2	16	1.50	Red					.07	1.8	.08	2.1				5000
FSD80-8-3K6	14	2.50	Blue					.09	2.3	.10	2.6				3000
FS80-8-3K8	14	2.50	Gray					.09	2.3	.10	2.6				3000

<sup>\*</sup>Order number of pieces required, in multiples of Standard Package Quantity.





- Designed for use with continuously molded ferrules in strips of 50 with an innovative rapid load design to significantly reduce installation time
- Multi-use .54 lbs. controlled cycle tool cuts, strips, and crimps wire
- Adjustable die setting allows termination of all continuously molded ferrules with a single tool

		Std.
		Pkg.
Part Number	Description	Qty.
CT-1000	Crimps PANDUIT #20 – #14 AWG continuously molded ferrules in strips. Also cuts and strips wire.	1



- Designed for use with continuously molded ferrules in reels of 3,000 5,000 for high volume applications
- Precision ferrule indexing through applicator for optimum reliability and productivity
- Universal base plate allows compatibility with the PANDUIT CP-871 electric press, and other commercially available bench presses and automatic wire processing (AWP) machines
- Quick change die sets terminate the entire ferrule line to provide fast product change over and reduction in setup time; dies sold separately

		Wire	Std. Pkg.	
Part Number	Description	AWG	mm²	Qty.
CA10	Applicator used to terminate entire line of REEL SMART™ Continuously Molded Ferrules on reels. For use with CP-871 electric bench press and CD10 series of die sets.	_	_	1
CD10 Crimp Die	Inserts			
CD10-1	Die insert to be used with the CA10 applicator to terminate <i>Reel Smart</i> ™ Continuously Molded Ferrules.	20 – 18	.50 – .75	1
CD10-2	Die insert to be used with the CA10 applicator to terminate <i>Reel Smart</i> ™ Continuously Molded Ferrules.	18 – 16	1.0 – 1.5	1
CD10-3	Die insert to be used with the CA10 applicator to terminate <i>Reel Smart</i> ™ Continuously Molded Ferrules.	14	2.5	1

### Electric Bench Press CP-871



- For use with PANDUIT Universal Applicators and REEL SMART™ Continuously Molded Terminal and Ferrule products to provide a superior solution for quality, high volume terminations
- CP-871 press has a microprocessor based controller and LCD that displays text messages and cycle count with multi-language capability
- Tool crimp height adjustment feature allows user to easily set and maintain desired crimp height for consistent performance
- Applicator can be changed without the use of tools to facilitate faster changeover for lower cost of ownership

Part Number	Description	Std. Pkg. Qty.
CP-871	Electric press: 4000+ terminations per hour with crimp force of 3.7 tons Operates on 110 VAC current/60 Hz, 220 VAC current/50 Hz (field convertible) Overall size (without reel): 13" x 33" x 16" Total weight (without reel): 176 lbs. Includes foot pedal.	1

For the full line of REEL SMART™ Termination Products refer to www.panduit.com or the Electrical Solution Catalog SA-ELCB03.

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