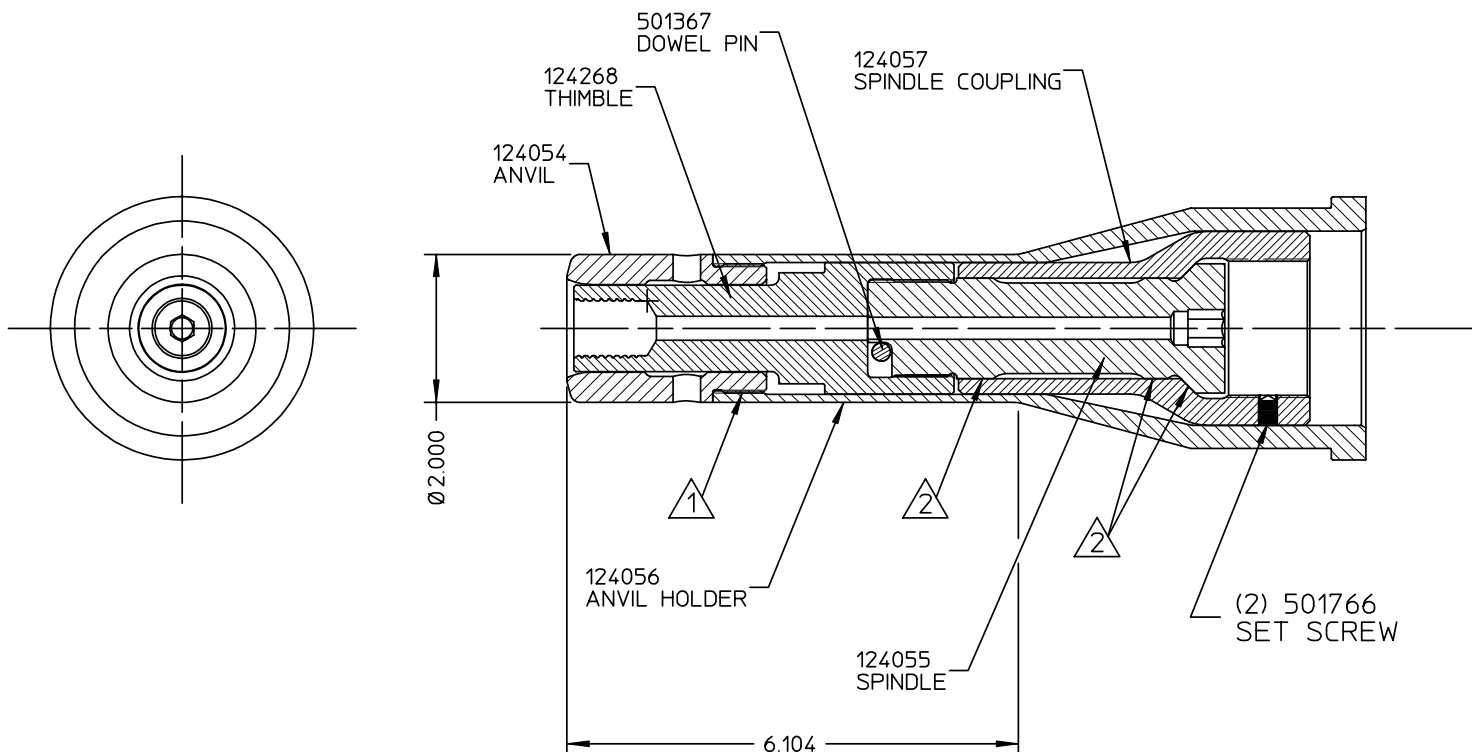


DATA SHEET



NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY INTO SPINDLE COUPLING.

TO ASSEMBLE SPINDLE AND THIMBLE:

- A) INSERT SPINDLE 124055 INTO SPINDLE COUPLING 124057.
- B) THREAD THIMBLE 124268 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE 124268.
- D) INSTALL DOWEL PIN 501367.

Alcoa Fastening Systems

Commercial Products
1 Corporate Drive, Kingston, NY 12401

TYPE:	N/A
FASTENER:	M20 HUCKSPIN
TOOL(S):	HS52

Notes: OBSOLETE
SUPERSEDED BY: 99-7418-1

Product
Revision: C

US Patent:

Date: 07/14/03

99-3450-1

Part Number