

NOTES:

1) MATERIAL:

HOUSING: GLASS FILLED NYLON, UL94V-0, COLOR: BLACK
INSULATOR: GLASS FILLED NYLON, UL94V-0, COLOR: BLACK
TERMINALS: PHOSPHOR BRONZE: .012/ 0.30 THICK

2) FINISH:

TERMINALS:

SELECT GOLD IN CONTACT AREA: 50 MICROINCHES/ 1.27 MICROMETERS MIN.,
*SELECT TIN IN PC TAIL AREA: 100 MICROINCHES/ 2.54 MICROMETERS MIN.,
WITH OVERALL NICKEL UNDERPLATE: 50 MICROINCHES/ 1.27 MICROMETERS MIN.
*THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS
DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC".
CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH TIN-LEAD
IN THE PC TAIL AREA.

3) PRODUCT SPECIFICATION AND PROCESSING PARAMETERS: PS-43223-001.

4) PACKAGING SPECIFICATION:

UNSHIELDED CONNECTOR ASSEMBLIES PACKAGED IN TRAYS PER MOLEX
PACKAGING SPECIFICATION PK-43249-004.

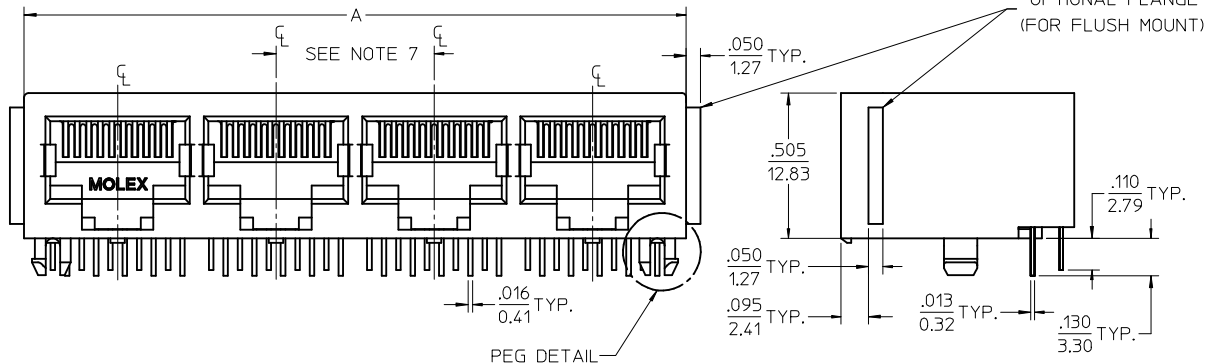
5) SEE SHEETS 4-6 FOR P.C. BOARD LAYOUTS.

6) SEE SHEET 2 FOR THE SHIELDED JACK ASSEMBLY.

7) FOR 6 CIRCUIT JACKS CENTERLINE TO CENTERLINE SPACING IS .448/ 11.38,
FOR 8 CIRCUIT JACKS CENTERLINE TO CENTERLINE SPACING IS .550/ 13.97.

8) ALL UNTOLERANCED DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.

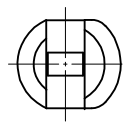
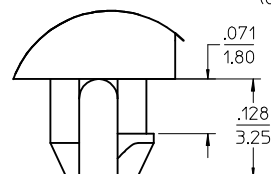
9) THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC
SPECIFICATION PS-45499-002.



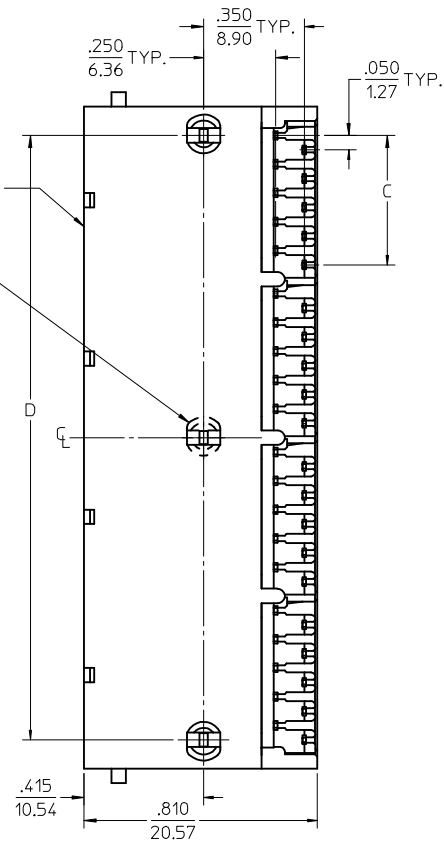
4 PORT 8 LOADED
10 JACK SHOWN

UNSHIELDED GANGED JACK ASSEMBLY
SEE SHEET 3

CENTER PEG
(8 PORT ASSY. ONLY)



SNAP-FIT
PEG DETAIL
SCALE 8:1



6 CIRCUIT HOUSING

CIRCUIT SIZE	NO. OF PORTS	DIM. A	DIM. C	DIM. D
6	2	.985 (25.02)	.250 (6.35)	.848 (21.54)
4	2	.985 (25.02)	.150 (3.81)	.848 (21.54)
2	2	.985 (25.02)	.050 (1.27)	.848 (21.54)
6	3	1.433 (36.40)	.250 (6.35)	1.296 (32.92)
4	3	1.433 (36.40)	.150 (3.81)	1.296 (32.92)
2	3	1.433 (36.40)	.050 (1.27)	1.296 (32.92)
6	4	1.881 (47.78)	.250 (6.35)	1.744 (44.30)
4	4	1.881 (47.78)	.150 (3.81)	1.744 (44.30)
2	4	1.881 (47.78)	.050 (1.27)	1.744 (44.30)
6	5	2.329 (59.16)	.250 (6.35)	2.192 (55.68)
4	5	2.329 (59.16)	.150 (3.81)	2.192 (55.68)
2	5	2.329 (59.16)	.050 (1.27)	2.192 (55.68)
6	6	2.777 (70.54)	.250 (6.35)	2.640 (67.06)
4	6	2.777 (70.54)	.150 (3.81)	2.640 (67.06)
2	6	2.777 (70.54)	.050 (1.27)	2.640 (67.06)
6	8	3.673 (93.29)	.250 (6.35)	3.536 (89.81)
4	8	3.673 (93.29)	.150 (3.81)	3.536 (89.81)
2	8	3.673 (93.29)	.050 (1.27)	3.536 (89.81)

8 CIRCUIT HOUSING

CIRCUIT SIZE	NO. OF PORTS	DIM. A	DIM. C	DIM. D
10	2	1.200 (30.48)	.450 (11.43)	1.000 (25.40)
8	2	1.200 (30.48)	.350 (8.89)	1.000 (25.40)
6	2	1.200 (30.48)	.250 (6.35)	1.000 (25.40)
10	3	1.750 (44.45)	.450 (11.43)	1.550 (39.37)
8	3	1.750 (44.45)	.350 (8.89)	1.550 (39.37)
6	3	1.750 (44.45)	.250 (6.35)	1.550 (39.37)
4	3	1.750 (44.45)	.150 (3.81)	1.550 (39.37)
10	4	2.300 (58.42)	.450 (11.43)	2.100 (53.34)
8	4	2.300 (58.42)	.350 (8.89)	2.100 (53.34)
4	4	2.300 (58.42)	.150 (3.81)	2.100 (53.34)
4	5	2.850 (72.39)	.150 (3.81)	2.650 (67.31)
10	5	2.850 (72.39)	.450 (11.43)	2.650 (67.31)
8	5	2.850 (72.39)	.350 (8.89)	2.650 (67.31)
10	6	3.400 (86.36)	.450 (11.43)	3.200 (81.28)
8	6	3.400 (86.36)	.350 (8.89)	3.200 (81.28)
10	8	4.500 (114.30)	.450 (11.43)	4.300 (109.22)
8	8	4.500 (114.30)	.350 (8.89)	4.300 (109.22)

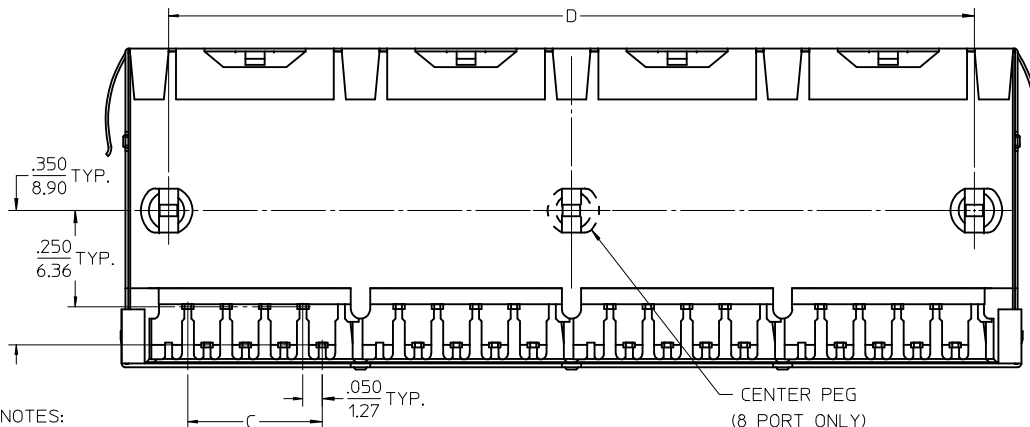
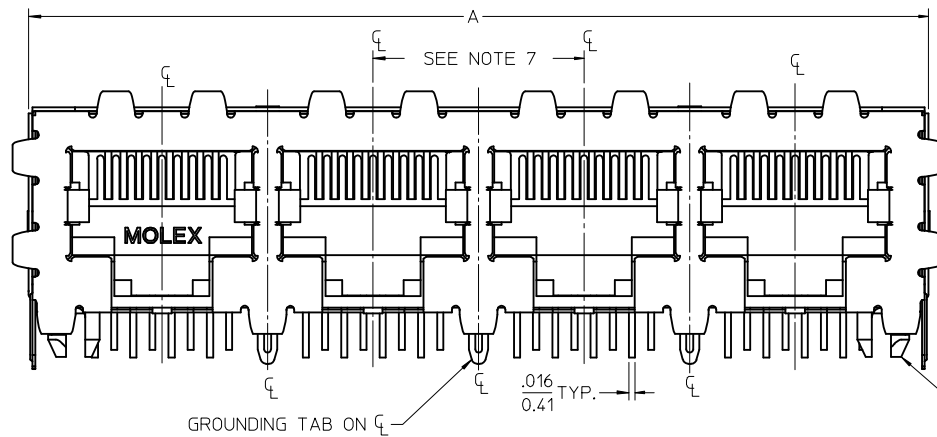
ADD PN 43223-6001
EC NO: UCP2017-0909
DRAWING: 2016/10/26
CHKD: DRWINAFENG02
APPR: KLANG
REV: K3

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)
mm INCH
4 PLACES ± --- ± ---
3 PLACES ± --- ± .015
2 PLACES ± 0.38 ± ---
1 PLACE ± --- ± ---
ANGULAR ± 1/2°
DRAFT WHERE APPLICABLE
MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE IN/MM
DRAWN BY DATE
JTR 1993/10/18
CHECKED BY DATE
JTR 1993/10/18
APPROVED BY DATE
RAS 1993/10/18
MATERIAL NO.
SEE SHTS 3
SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SCALE 3:1
DESIGN UNITS INCH
THIRD ANGLE PROJECTION
TITLE
LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY
MOLEX MOLEX INCORPORATED
DOCUMENT NO. SDA-43223
SHEET NO. 1 OF 6



NOTES:

1) MATERIAL:

HOUSING: GLASS FILLED NYLON, UL94V-0, COLOR: BLACK
 INSULATOR: GLASS FILLED NYLON, UL94V-0, COLOR: BLACK
 TERMINALS: PHOSPHOR BRONZE: .012/ 0.30 THICK
 SHIELD: BRASS, FRONT .007/ 0.18 THICK, REAR .010/ 0.25 THICK

2) FINISH:

TERMINALS:

SELECT GOLD IN CONTACT AREA: 50 MICROINCHES/ 1.27 MICROMETERS MIN.,
 *SELECT TIN IN PC TAIL AREA: 100 MICROINCHES/ 2.54 MICROMETERS MIN.,
 WITH OVERALL NICKEL UNDERPLATE: 50 MICROINCHES/ 1.27 MICROMETERS MIN.
 SHIELD:
 *100 MICROINCHES/ 2.54 MICROMETERS NICKEL OVER 50 MICROINCHES/ 1.27
 MICROMETERS COPPER UNDERPLATE. PCB GROUND TABS DIPPED IN TIN
 *THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS
 DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC".
 CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH TIN-LEAD
 IN THE PC TAIL AND/OR SHIELD.

3) PRODUCT SPECIFICATION AND PROCESSING PARAMETERS: PS-43223-001.

4) PACKAGING SPECIFICATION:

SHIELDED CONNECTOR ASSEMBLIES PACKAGED IN TRAYS PER MOLEX
 PACKAGING SPECIFICATION PK-44150-004.

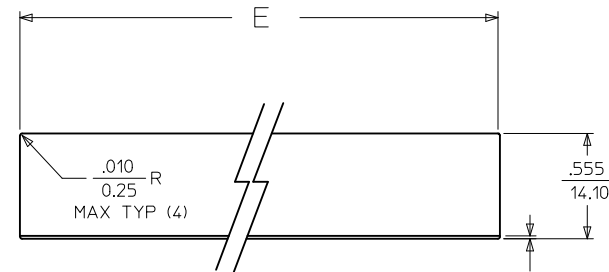
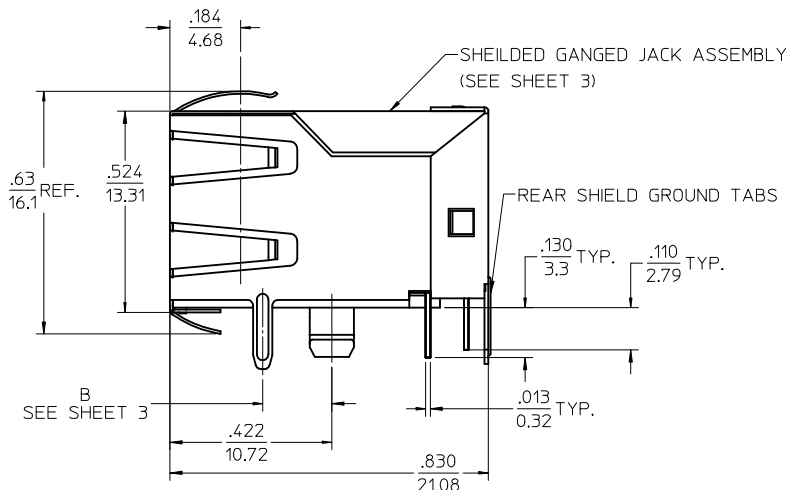
5) SEE SHEETS 4-6 FOR P.C. BOARD LAYOUTS.

6) REAR SHIELD IS AVAILABLE WITH (1) CENTERED GROUND TAB ON 4 & 8 PORT VERSIONS.

7) 8 CIRCUIT JACKS CENTERLINE TO CENTERLINE SPACING IS .550/ 13.97.

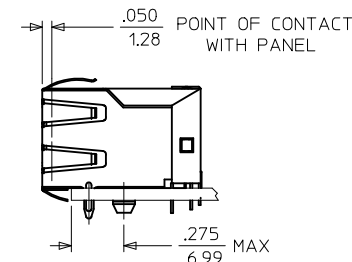
8) ALL UNTOLERANCED DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.

9) THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.



SUGGESTED PANEL OPENING

SCALE : 2/1



4 PORT 8 LOADED
 8 JACK SHOWN

HOUSING SIZE	CIRCUIT SIZE	NO. OF PORTS	DIM. A	DIM. C	DIM. D	DIM. E
8	8	2	1.224 (31.09)	.350 (8.89)	1.000 (25.40)	1.255 (31.88)
8	8	4	2.324 (59.03)	.350 (8.89)	2.100 (53.34)	2.355 (59.82)
8	8	6	3.424 (86.97)	.350 (8.89)	3.200 (81.28)	3.455 (87.76)
8	8	8	4.524 (114.91)	.350 (8.89)	4.300 (109.22)	4.555 (115.97)
8	2	8	4.524 (114.91)	.050 (1.27)	4.300 (109.22)	4.555 (115.97)

SEE SHEET 1 EC NO: UCP2017-0909 DRAWN: AFENG02 2016/10/26 CHKD: CHKD: APPR: KLANG 2016/10/28 REV: K3	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE	DESIGN UNITS	 THIRD ANGLE PROJECTION
				IN/MM		4:1	INCH	
				mm	INCH	TITLE		
				4 PLACES ± --- ± ---	JTR 1993/10/18	LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY		
				3 PLACES ± --- ± .015	CHECKED BY DATE	MATERIAL NO.		
2 PLACES ± .038 ± ---	JTR 1993/10/18	DOCUMENT NO.						
1 PLACE ± --- ± ---	APPROVED BY DATE	SHEET NO.						
ANGULAR ±1/2°		RAS 1993/10/18	SDA-43223		2 OF 6			
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE SHTS 3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

X= NOT TOOLED	FLUSH MOUNT (UNSHIELDED)					
	ASSEMBLY NUMBER	CONNECTOR SIZE	NUMBER OF CIRCUITS	NUMBER OF PORTS	PACKAGING STYLE	PACKAGING SPECIFICATION
	43223-6001	6	6	2	TRAY	PK-43249-004
X	43223-6004	6	6	3	↑	↑
X	43223-6007	6	6	4		
X	43223-6010	6	6	5		
X	43223-6013	6	6	6		
X	43223-6019	6	6	8		
X	43223-6022	6	4	2		
X	43223-6025	6	4	3		
X	43223-6028	6	4	4		
X	43223-6031	6	4	5		
X	43223-6034	6	4	6		
X	43223-6040	6	4	8		
X	43223-6043	6	2	2		
X	43223-6046	6	2	3		
X	43223-6049	6	2	4		
X	43223-6052	6	2	5		
X	43223-6055	6	2	6	↓	↓
X	43223-6058	6	2	8	TRAY	PK-43249-004

X	43223-8001	8	10	2	TRAY	PK-43249-004
X	43223-8004	8	10	3	↑	↑
X	43223-8007	8	10	4		
X	43223-8010	8	10	5		
X	43223-8013	8	10	6		
X	43223-8019	8	10	8		
X	43223-8022	8	8	2		
X	43223-8025	8	8	3		
X	43223-8028	8	8	4		
X	43223-8031	8	8	5		
X	43223-8034	8	8	6		
X	43223-8040	8	8	8		
X	43223-8041	8	4	5	↓	↓
X	43223-8042	8	6	3	TRAY	PK-43249-004

X= NOT TOOLED	FLANGELESS (SHIELDED)						
	ASSEMBLY NUMBER	DIMENSION "B"	CONNECTOR SIZE	NUMBER OF CIRCUITS	NUMBER OF PORTS	NUMBER OF REAR SHIELD GROUND TABS	PACKAGING STYLE
	43223-8128	.180	8	8	2	1	TRAY
	43223-8146	.180	8	8	4	3	↑
	43223-8164	.180	8	8	6	5	↑
	43223-8182	.180	8	8	8	7	↑
	43223-8185	.180	8	8	8	1	↓
X	43223-8188	.180	8	8	4	1	↓
X	43223-8194	.180	8	2	8	7	TRAY

X	43223-8301	.145	8	8	2	1	TRAY
X	43223-8302	.145	8	8	4	3	↑
X	43223-8303	.145	8	8	6	5	↑
X	43223-8304	.145	8	8	8	7	↑
X	43223-8305	.145	8	8	8	1	↓
X	43223-8306	.145	8	8	4	1	↓
X	43223-8307	.145	8	2	8	7	TRAY

SNAP FIT PEG VERSIONS

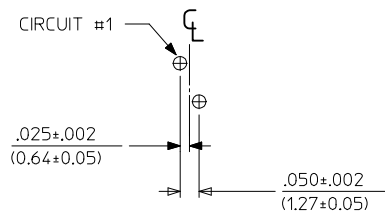
SEE SHEET 1 EC NO: UCP2017-0909 DRAWN:AFENG02 2016/10/26 CHKD: APPR:KLANG 2016/10/28	QUALITY SYMBOLS
	▽=0
	▽=0
	REV DESCRIPTION
	K3

GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE IN/MM		SCALE 2:1	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION
	mm	INCH	DRAWN BY	DATE	TITLE LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY		
4 PLACES	± ---	± ---	JTR	1993/10/18			
3 PLACES	± ---	± .015	CHECKED BY	DATE			
2 PLACES	± 0.38	± ---	JTR	1993/10/18			
1 PLACE	± ---	± ---	APPROVED BY	DATE	MOLEX MOLEX INCORPORATED		
ANGULAR ±1/2°		RAS	1993/10/18				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			MATERIAL NO.		DOCUMENT NO.		SHEET NO.
			SEE CHART		SDA-43223		3 OF 6
SIZE C			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

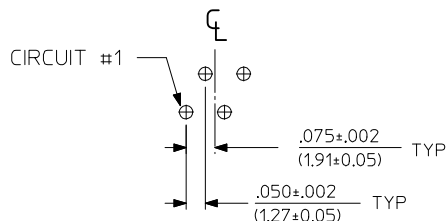
X= NOT TOOLED	FLANGELESS (UNSHIELDED)					
	ASSEMBLY NUMBER	CONNECTOR SIZE	NUMBER OF CIRCUITS	NUMBER OF PORTS	PACKAGING STYLE	PACKAGING SPECIFICATION
	43223-6101	6	6	2	TRAY	PK-43249-004
X	43223-6104	6	6	3	↑	↑
	43223-6107	6	6	4		
X	43223-6110	6	6	5		
	43223-6113	6	6	6		
X	43223-6119	6	6	8		
	43223-6122	6	4	2		
X	43223-6125	6	4	3		
	43223-6128	6	4	4		
X	43223-6131	6	4	5		
X	43223-6134	6	4	6		
	43223-6140	6	4	8		
X	43223-6143	6	2	2		
X	43223-6146	6	2	3		
X	43223-6149	6	2	4		
X	43223-6152	6	2	5		
	43223-6155	6	2	6	↓	↓
	43223-6158	6	2	8	TRAY	PK-43249-004

X	43223-8101	8	10	2	TRAY	PK-43249-004
X	43223-8104	8	10	3	↑	↑
X	43223-8107	8	10	4		
X	43223-8110	8	10	5		
X	43223-8113	8	10	6		
X	43223-8119	8	10	8		
	43223-8122	8	8	2		
X	43223-8131	8	8	3		
	43223-8140	8	8	4		
X	43223-8149	8	8	5		
	43223-8158	8	8	6	↓	↓
	43223-8176	8	8	8	TRAY	PK-43249-004

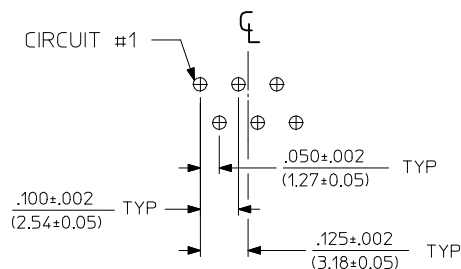
X	43223-8191	8	6	2	TUBE	PK-43249-005
X	43223-8192	8	4	4	TUBE	PK-43249-005
X	43223-8193	8	4	3	TUBE	PK-43249-005
X	43223-8195	8	8	2	TUBE	PK-43249-005
X	43223-8196	8	8	3	TUBE	PK-43249-005
X	43223-8197	8	8	4	TUBE	PK-43249-005



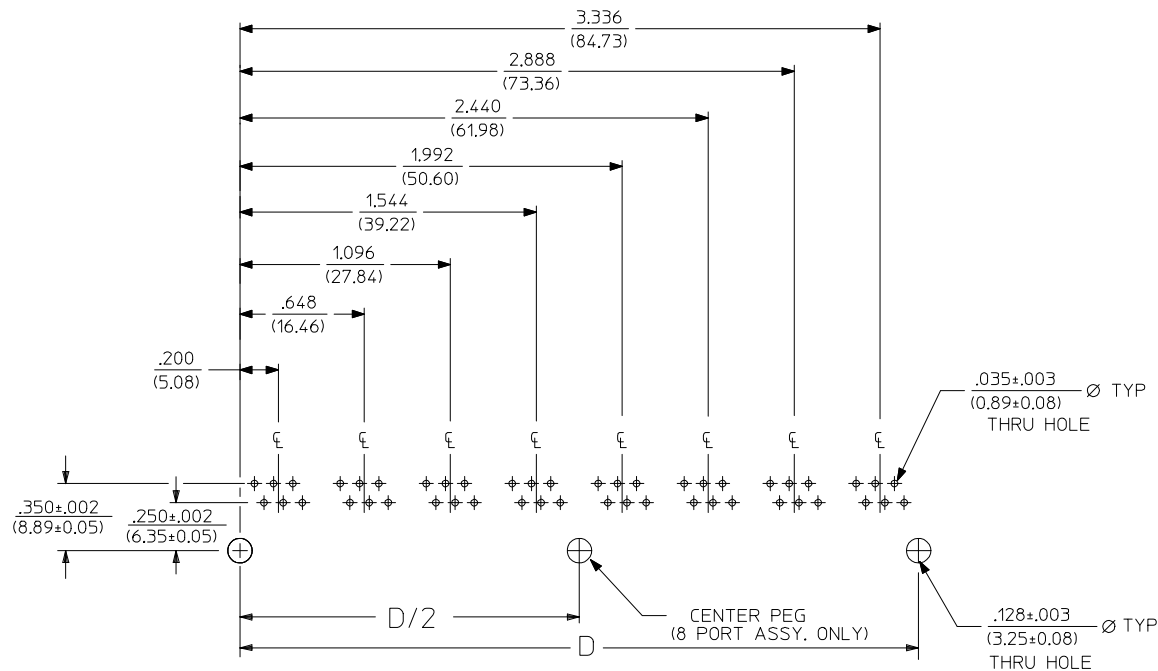
6 LOADED 2 DETAIL
SCALE: 4/1



6 LOADED 4 DETAIL
SCALE: 4/1



6 LOADED 6 DETAIL
SCALE: 4/1



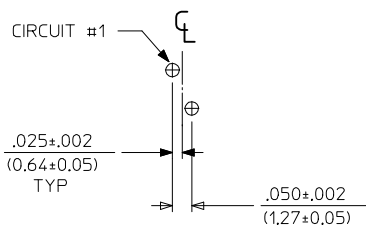
SUGGESTED P.C. BOARD LAYOUT
COMPONENT SIDE OF BOARD
8 PORT, 6 LOADED 6, LAYOUT SHOWN
(SNAP-FIT VERSIONS)

NOTES:
1. RECOMMENDED PCB THICKNESS: .062±.005/(1.57±0.13)

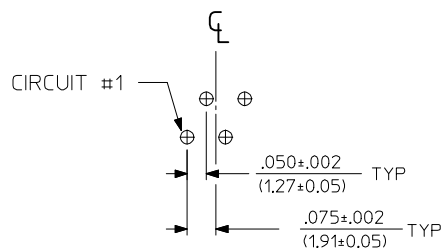
NUMBER OF PORTS	DIM. D
2	.848 (21.54)
3	1.296 (32.92)
4	1.744 (44.30)
5	2.192 (55.68)
6	2.640 (67.06)
8	3.536 (89.81)

SEE SHEET 1 EC NO: UCP2017-0909 DRAWN: AFENG02 CHKD: APPR: KLANG REV	2016/10/26	2016/10/28	DESCRIPTION
	2016/10/26	2016/10/28	DESCRIPTION
	2016/10/26	2016/10/28	DESCRIPTION
	2016/10/26	2016/10/28	DESCRIPTION

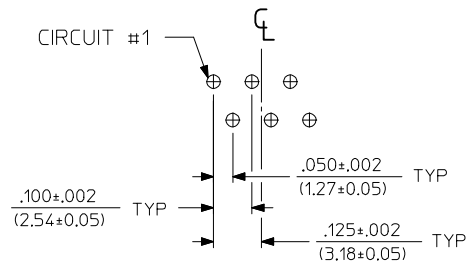
GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE IN/MM		SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
	mm	INCH	DRAWN BY	DATE	TITLE LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY			
4 PLACES	± ---	± ---	JTR	1993/10/18				
3 PLACES	± ---	± .015	CHECKED BY	DATE				
2 PLACES	± 0.38	± ---	JTR	1993/10/18				
1 PLACE	± ---	± ---	APPROVED BY	DATE	MOLEX MOLEX INCORPORATED			
ANGULAR ±1/2°			RAS	1993/10/18				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			MATERIAL NO.		DOCUMENT NO.			SHEET NO.
			SEE SHT 3		SDA-43223			4 OF 6
			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					



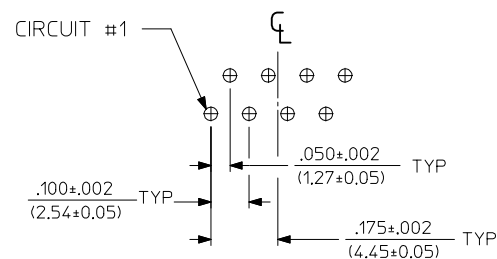
8 LOADED 2 DETAIL
SCALE: 4/1



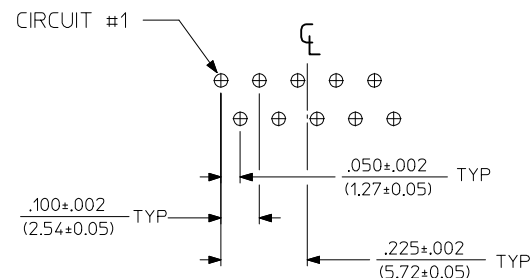
8 LOADED 4 DETAIL
SCALE: 4/1



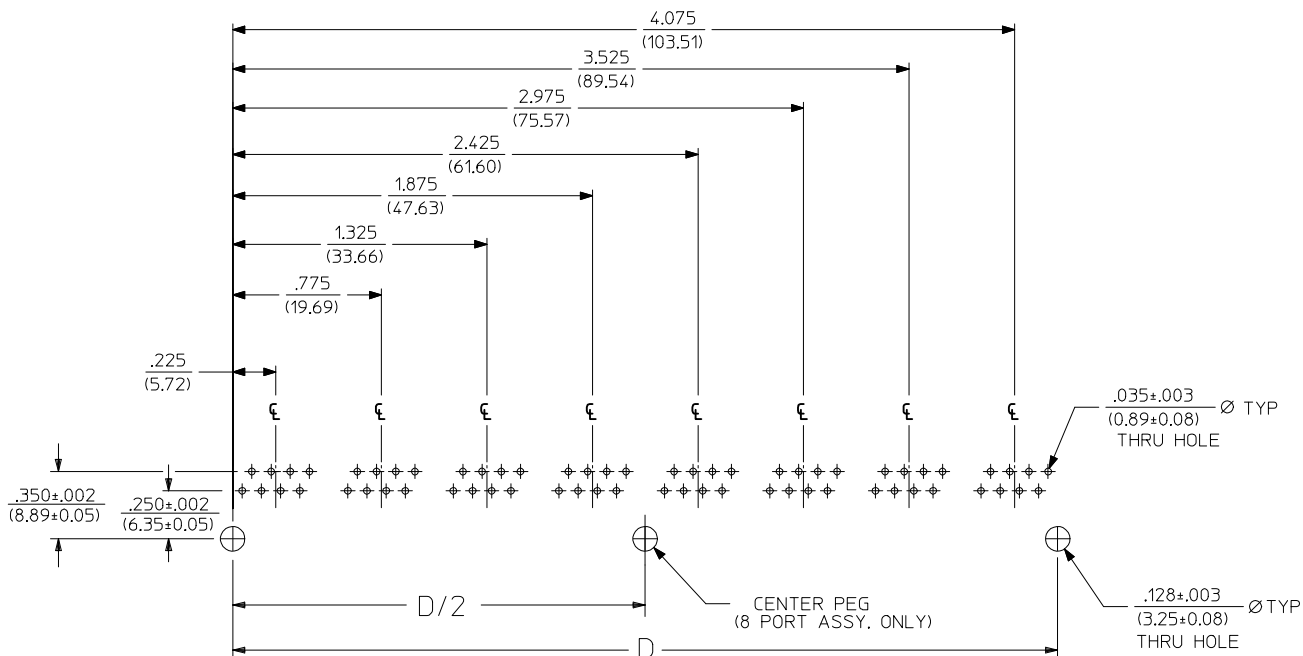
8 LOADED 6 DETAIL
SCALE: 4/1



8 LOADED 8 DETAIL
SCALE: 4/1



8 LOADED 10 DETAIL
SCALE: 4/1



SUGGESTED P.C. BOARD LAYOUT
COMPONENT SIDE OF BOARD
8 PORT, 8 LOADED 8
(SNAP-FIT VERSIONS)

NOTES:
1. RECOMMENDED PCB THICKNESS: .062±.005/(1.57±0.13)

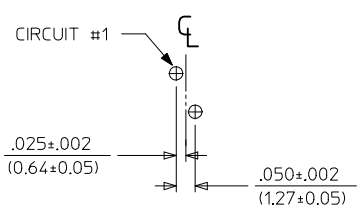
NUMBER OF PORTS	DIM. D
2	1.000 (25.40)
3	1.550 (39.37)
4	2.100 (53.34)
5	2.650 (67.31)
6	3.200 (81.28)
8	4.300 (109.32)

SEE SHEET 1	EC NO: UCP2017-0909	2016/10/26
DRWN:AFENG02	CHKD:	APPR:KLANG
REV	DESCRIPTION	2016/10/28
K3		

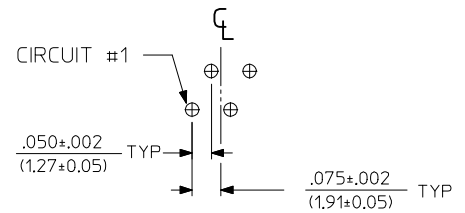
QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)
▽=0	
▽=0	
	ANGULAR ±1/2°
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE	SCALE	DESIGN UNITS
IN/MM	2:1	INCH
DRAWN BY	DATE	
JTR	1993/10/18	
CHECKED BY	DATE	
JTR	1993/10/18	
APPROVED BY	DATE	
RAS	1993/10/18	
MATERIAL NO.	DOCUMENT NO.	
SEE SHT 3	SDA-43223	
SIZE		
C		

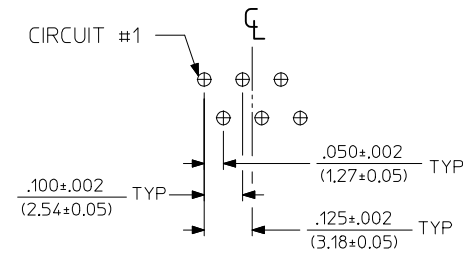
TITLE	THIRD ANGLE PROJECTION
LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY	
MOLEX INCORPORATED	
SHEET NO. 5 OF 6	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	



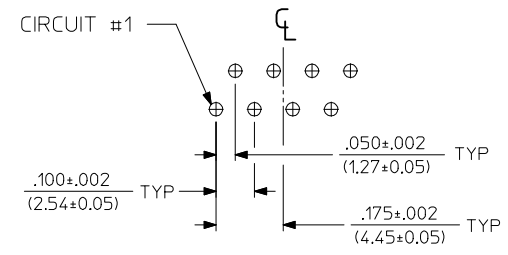
8 LOADED 2 DETAIL
SCALE: 4/1



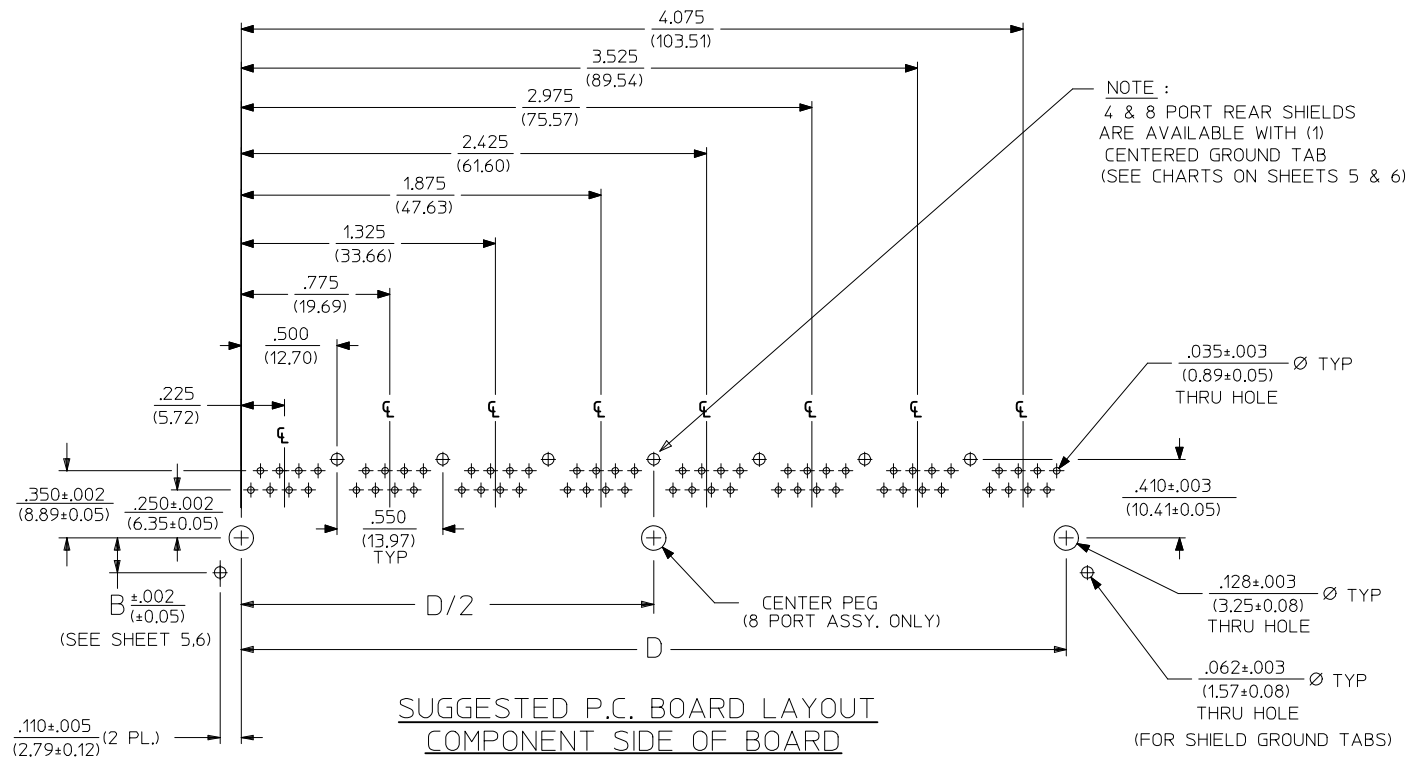
8 LOADED 4 DETAIL
SCALE: 4/1



8 LOADED 6 DETAIL
SCALE: 4/1



8 LOADED 8 DETAIL
SCALE: 4/1



NOTE :
4 & 8 PORT REAR SHIELDS
ARE AVAILABLE WITH (1)
CENTERED GROUND TAB
(SEE CHARTS ON SHEETS 5 & 6)

SUGGESTED P.C. BOARD LAYOUT
COMPONENT SIDE OF BOARD
8 PORT, 8 LOADED 8
(SHIELDED) LAYOUT SHOWN
(SNAP-FIT VERSIONS)

NOTES:
1. RECOMMENDED PCB THICKNESS: .062±.005/(1.57±0.13)

NUMBER OF PORTS	DIM. D
2	1.000 (25.40)
4	2.100 (53.34)
6	3.200 (81.28)
8	4.300 (109.32)

SEE SHEET 1	QUALITY SYMBOLS
EC NO: UCP2017-0909	▽=0
DRW:AFENG02 2016/10/26	▽=0
CHKD:	
APPR:KLANG	
REV	
K3	

GENERAL TOLERANCES (UNLESS SPECIFIED)	
mm	INCH
4 PLACES ± ---	± ---
3 PLACES ± ---	± .015
2 PLACES ± 0.38	± ---
1 PLACE ± ---	± ---
ANGULAR ± 1/2°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE IN/MM	
DRAWN BY	DATE
JTR	1993/10/18
CHECKED BY	DATE
JTR	1993/10/18
APPROVED BY	DATE
RAS	1993/10/18
MATERIAL NO.	
SEE SHT 3	
SIZE	

SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
TITLE		
LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY		
MOLEX INCORPORATED		
DOCUMENT NO.	SDA-43223	SHEET NO. 6 OF 6
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