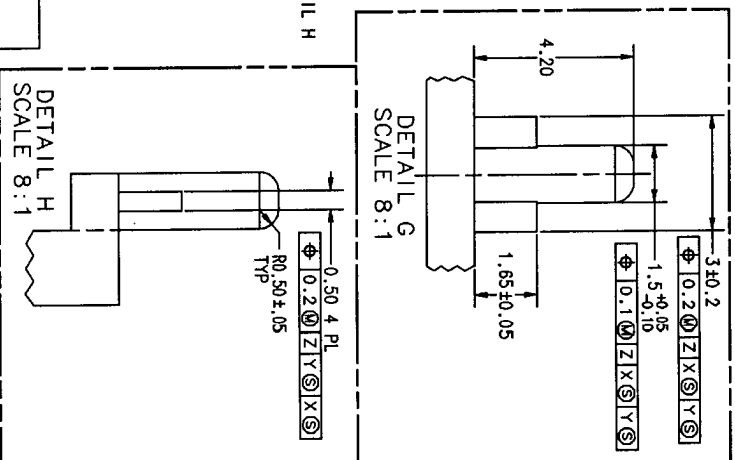




REVISIONS		
REV	ECR NO	DATE
A	23248	NEW RELEASE
B	23337	CHG. -3 TO SINGLE PIN
C	23380	ADDED NOTE-5
D	23592	MOVED CAV. I.D. LOC.
E	TBD	RE-DIM'D TO TYCO INPUT

DIM ARE IN MM		THIS DWG IS THE PROPERTY OF CHICAGO MINIATURE LAMP, INC AND IS PROPRIETARY IN GENERAL AND IN DETAIL. IT SHALL NOT BE COPIED OR ITS CONTENTS REVEALED TO OUTSIDE PARTIES WITHOUT THE WRITTEN CONSENT OF CHICAGO MINIATURE LAMP, INC ① FOR INSPECTION USE ONLY ② SPC DOCUMENTATION REQ. (X R CHARTS)			
DRAWN BY J.L. 3/10/04		DATE		PART NO	
CHECKED BY		DATE		MODEL NO	
ENG. APPROV.		DATE		SEE TABLE	
DATES OTHERWISE SPECIFIED TOLERANCES ON:		MOLD NO		TITLE	
XX ±0.1 ANGLE +/- 1 DEG.		MATERIAL		1X6, 1X4, & 1X2 LITE PIPE	
FINISH		NOTE-3		DIST. S	
SCALE 1:1		DWG NO		REV E	
SHEET 1 OF 2		B18280		SCALE 8:1	

CHICAGO MINIATURE LAMP, INC.
147 CENTRAL AVE. HACKENSACK, NJ 07601

SDRC FILE NAME: B1828051.DWG

1 X 2

1 X 6

1 X 4

NOTES:

1-PART 1 THAT M VIEWED

2-MOLD M APPROX AROUND

3-ALL SU OF 15u CHARM

4-MATL:

5-CAV. 1 APPROX

- 1-PART 1 IS TO BE FREE OF BUBBLES OR BLACK SPECKS THAT MAY INHIBIT THE LIGHT OUTPUT WHEN VIEWED AT THE NORMAL VIEWING ANGLE.
- 2-MOLD MATERIAL IDENTIFICATION, "PC" IN APPROXIMATE AREA SHOWN. ROUGHNESS RMS 100 AROUND CHARACTERS. APPROX. 2.2mm HIGH.
- 3-ALL SURFACES MUST HAVE A SURFACE FINISH OF 15u INCH, FRONT SURFACE TO BE CHARMILLE #24 FINISH.
- 4-MATL: CLEAR POLYCARBONATE WITH 94-V0 RATING.
- 5-CAV. 1 D. IN APPROX. LOCATION SHOW APPROX. 1MM HIGH

ORIGINAL
WHEN RED