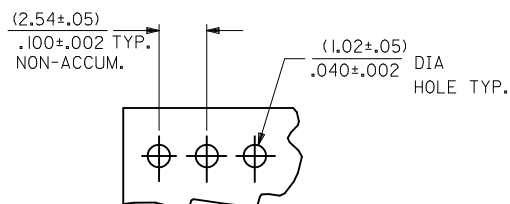
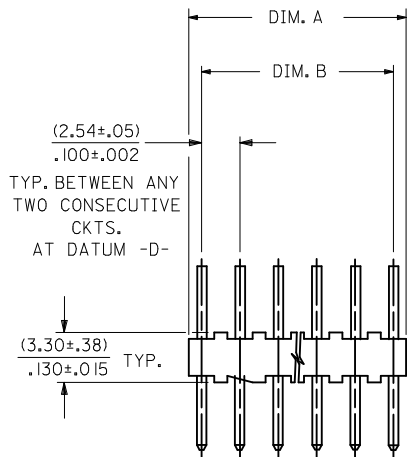


CENTERLINE OF PIN IN AREA SHOWN
NOT TO VARY FROM CENTERLINE
OF PIN AT DATUM -E- BY
MORE THAN (0.20)/.008 IN ANY DIRECTION



PCB LAYOUT: COMPONENT SIDE
TYPICAL PCB THICKNESS: (1.57)/.062

VERSION
LETTER CHANGES WHEN PIN
NO. OR PRESS DIM. CHANGES.

PLATING CODE
SEE NOTE 2

A-4094-N * * *

NO. OF CKTS.

NOTES:

1. MATERIAL: NYLON, UL 94V-0, COLOR: WHITE
2. FINISH:
 - (241) SELECT GOLD: 0.00051/.000020 MIN.
 - SELECT TIN: 0.00254/.000100 MIN.
 - OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (197) OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN.
 - OVER 0.00127/.000050 MIN. NICKEL OVERALL.
3. PARTS CONFORM TO PRODUCT SPECIFICATION PS-10-07.
4. PACKAGING INFORMATION: SEE LEGEND.
5. PINS MUST CONFORM TO SOLDERABILITY SPECIFICATION SMES-152.
6. PIN PUSHOUT FORCE: 2 LBS. MIN.
7. PARTS ARE STACKABLE END TO END AND SIDE TO SIDE ON (2.54)/.100 CENTERS.
8. PARTS CONFORM TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

CKTS. NO. OF	DIM. B	DIM. A
2	.100 ± .002 (2.54 ± .05)	.190 ± .008 (4.83 ± .20)
3	.200 ± .005 (5.08 ± .13)	.290 ± .008 (7.37 ± .20)
4	.300 ± .005 (7.62 ± .13)	.390 ± .008 (9.91 ± .20)
5	.400 ± .005 (10.16 ± .13)	.490 ± .008 (12.45 ± .20)
6	.500 ± .006 (12.70 ± .15)	.590 ± .009 (14.99 ± .23)
7	.600 ± .006 (15.24 ± .15)	.690 ± .009 (17.53 ± .23)
8	.700 ± .006 (17.78 ± .15)	.790 ± .009 (20.07 ± .23)
9	.800 ± .007 (20.32 ± .18)	.890 ± .010 (22.61 ± .25)
10	.900 ± .007 (22.86 ± .18)	.990 ± .010 (25.15 ± .25)
11	1.000 ± .007 (25.40 ± .18)	1.090 ± .010 (27.69 ± .25)
12	1.100 ± .008 (27.94 ± .20)	1.190 ± .011 (30.23 ± .28)
13	1.200 ± .008 (30.48 ± .20)	1.290 ± .011 (32.77 ± .28)
14	1.300 ± .008 (33.02 ± .20)	1.390 ± .011 (35.31 ± .28)
15	1.400 ± .008 (35.56 ± .20)	1.490 ± .011 (37.85 ± .28)
16	1.500 ± .008 (38.10 ± .20)	1.590 ± .011 (40.39 ± .28)

SECONDARY OPERATIONS	
CODE	PACKAGE
BLANK	BULK PER PK-4094-001

3	AE
2	AE
1	AE
SHEET	REV.

CHANGE PLATING EC NO: UCP2012-1821 2012/01/20 DRWN:MMSTROH CHKD:MKLPPER 2012/01/23 APPR:FSM/TH 2012/02/02	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE ---	DESIGN UNITS INCH	THIRD ANGLE PROJECTION			
			mm	INCH	DRAWN BY KSS	DATE 1984/09/10	TITLE WAFER ASSY FLAT MINI KK (4030 WITH BENT PINS) 4094 SERIES DRAWING					
			4 PLACES ± ---	± ---	CHECKED BY NP	DATE 1984/09/10	MOLEX INCORPORATED					
			3 PLACES ± ---	± .005	APPROVED BY KJA	DATE 1984/09/10	DOCUMENT NO. SDA-4094					
			2 PLACES ± 0.13	± .01	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
			1 PLACE ± 0.25	± ---	ANGULAR ±1/2°		SIZE C		SHEET NO. 1 OF 3			

	13	12	11	10		9	8	7	6	5	4	3	2	1		
J	ENG. NO.	PIN NO.	DIM. L	DIM. X	DIM. Z	DIM. Y	DIM. W	DIM. G	DIM. T							J
	A-4094-NA197	42663-0562	(17.53) .690	(9.37) .369	(3.15) .124	(6.30) .248	90°	N/A	OVERALL							
I	A-4094-NA241	42663-0563	(17.53) .690	(9.37) .369	(3.15) .124	(6.30) .248	90°	(5.08) .200	(3.43) .135							I
	A-4094-NAJ197	42663-0862	(21.34) .840	(10.13) .399	(4.09) .161	(8.41) .331	90°	N/A	OVERALL							
	A-4094-NAP197	42663-0562	(17.53) .690	(8.48) .334	(3.78) .149	(6.55) .258	90°	N/A	OVERALL							
	A-4094-NBT197	42663-0182	(12.70) .500	(6.38) .251	(2.79) .110	(4.78) .188	90°	N/A	OVERALL							
H	A-4094-NDS197	42663-1182	(25.40) 1.000	(17.00) .669	(3.38) .133	(6.30) .248	90°	N/A	OVERALL							H
G															G	
F															F	
E															E	
D															D	
C															C	
B															B	
A															A	
1b_frame_C_P_ME_T Rev. F 2009/06/18																

SEE SHEET 1 EC NO: UCP2012-1821 DRAWN:MSTROH 2012/01/20 CHKD:HKIPPER 2012/01/23 APPR:FSMITH 2012/02/02	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE ---	DESIGN UNITS INCH	THIRD ANGLE PROJECTION		
	▽=0 ▽=0 ▽=0	mm INCH		DRAWN BY	DATE	TITLE		WAFA ASSY FLAT MINI KK (4030 WITH BENT PINS) 4094 SERIES DRAWING		
		4 PLACES ± --- ± ---		KSS	1984/09/10	molex MOLEX INCORPORATED				
		3 PLACES ± --- ±.005		CHECKED BY	DATE					
	2 PLACES ±0.13 ±.01		NP	1984/09/10	MATERIAL NO. SEE CHART		DOCUMENT NO. SDA-4094		SHEET NO. 2 OF 3	
	1 PLACE ±0.25 ±---		APPROVED BY	DATE						
	ANGULAR ±1/2°		KJA	1984/09/10	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE C							
	AE	REV								

[illegible]