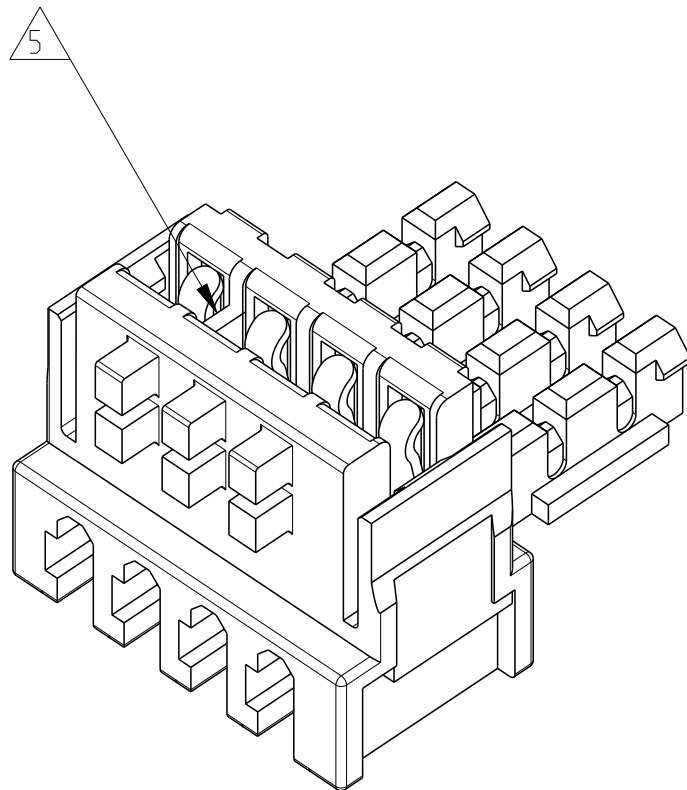
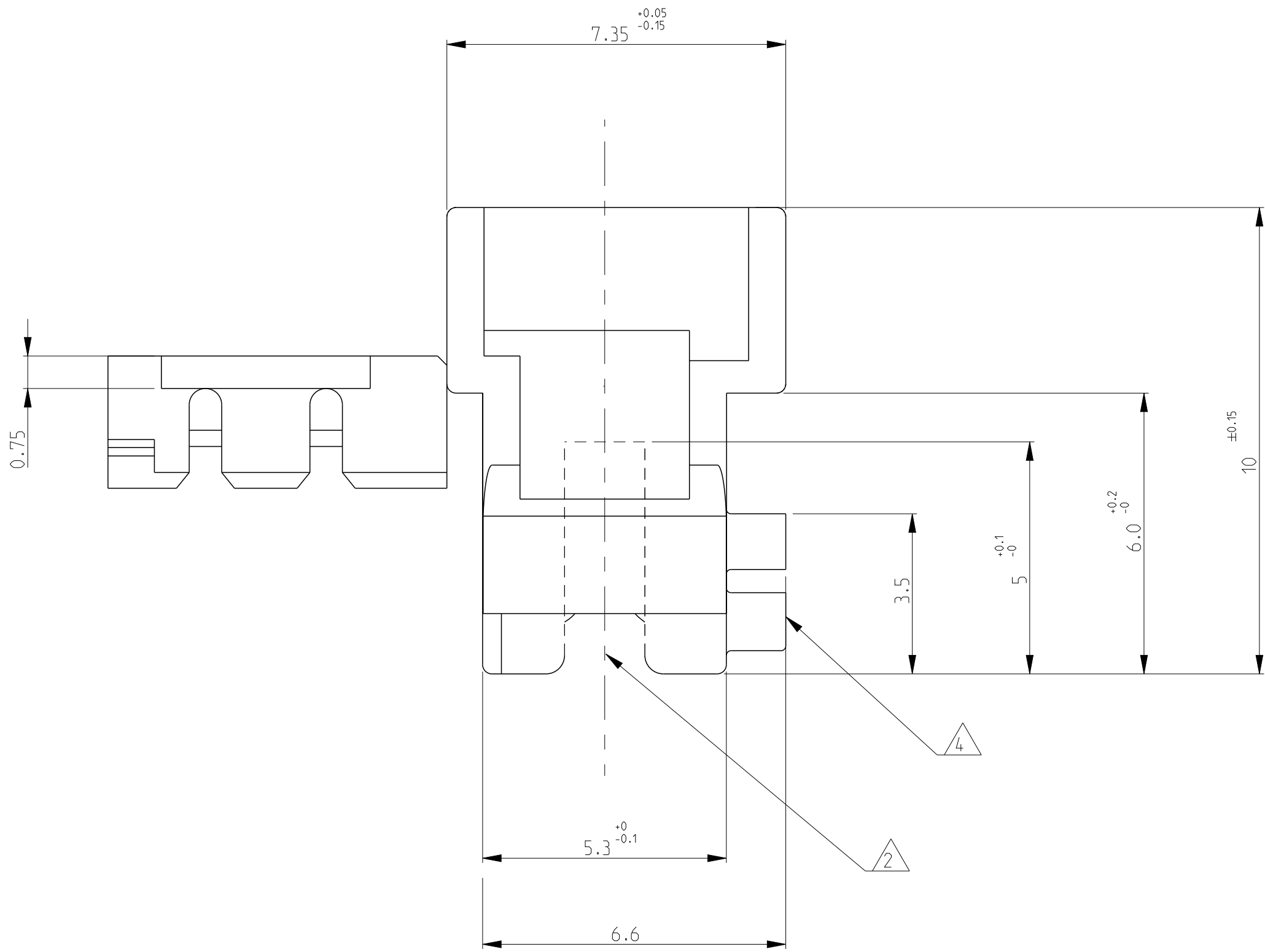
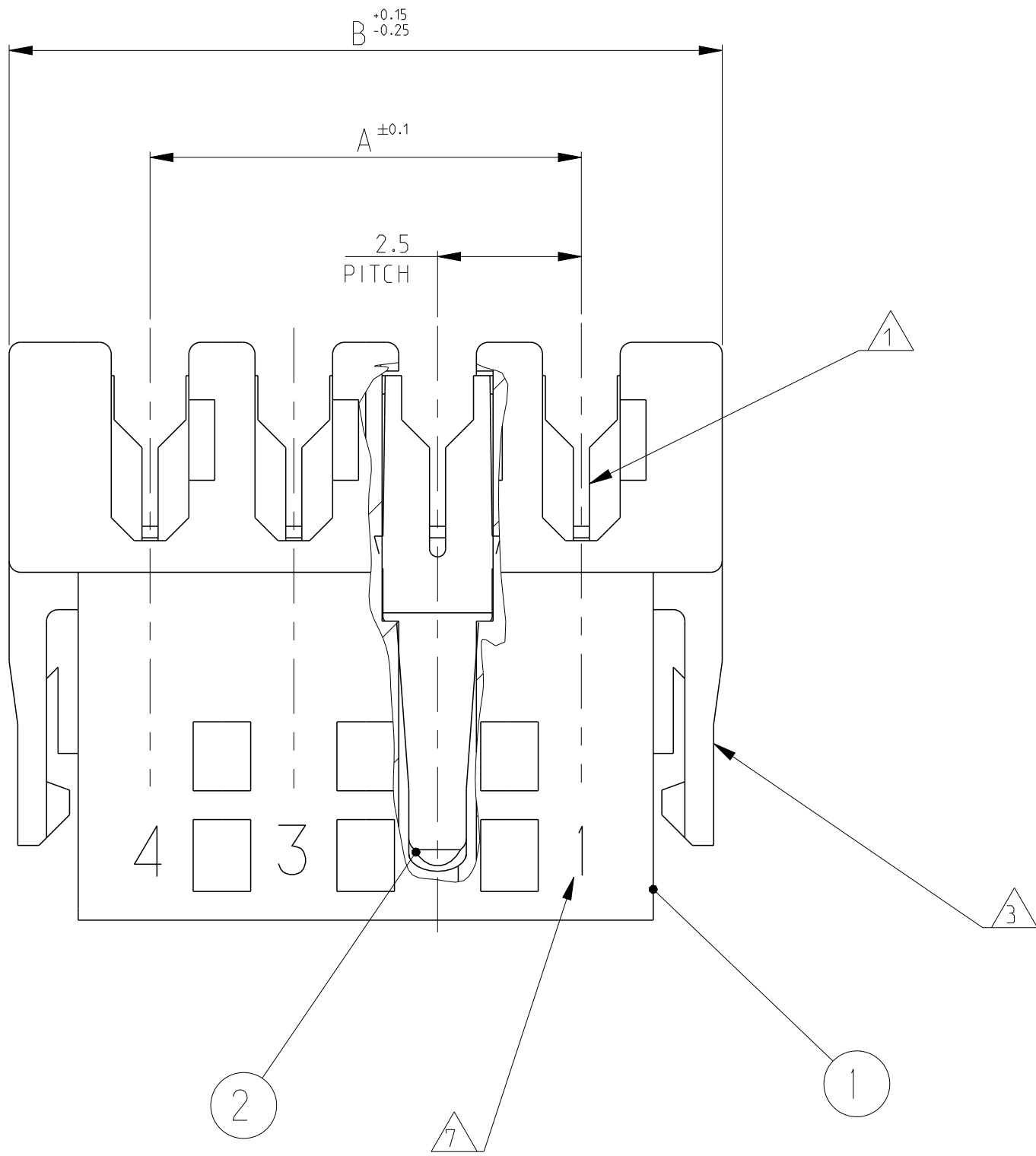
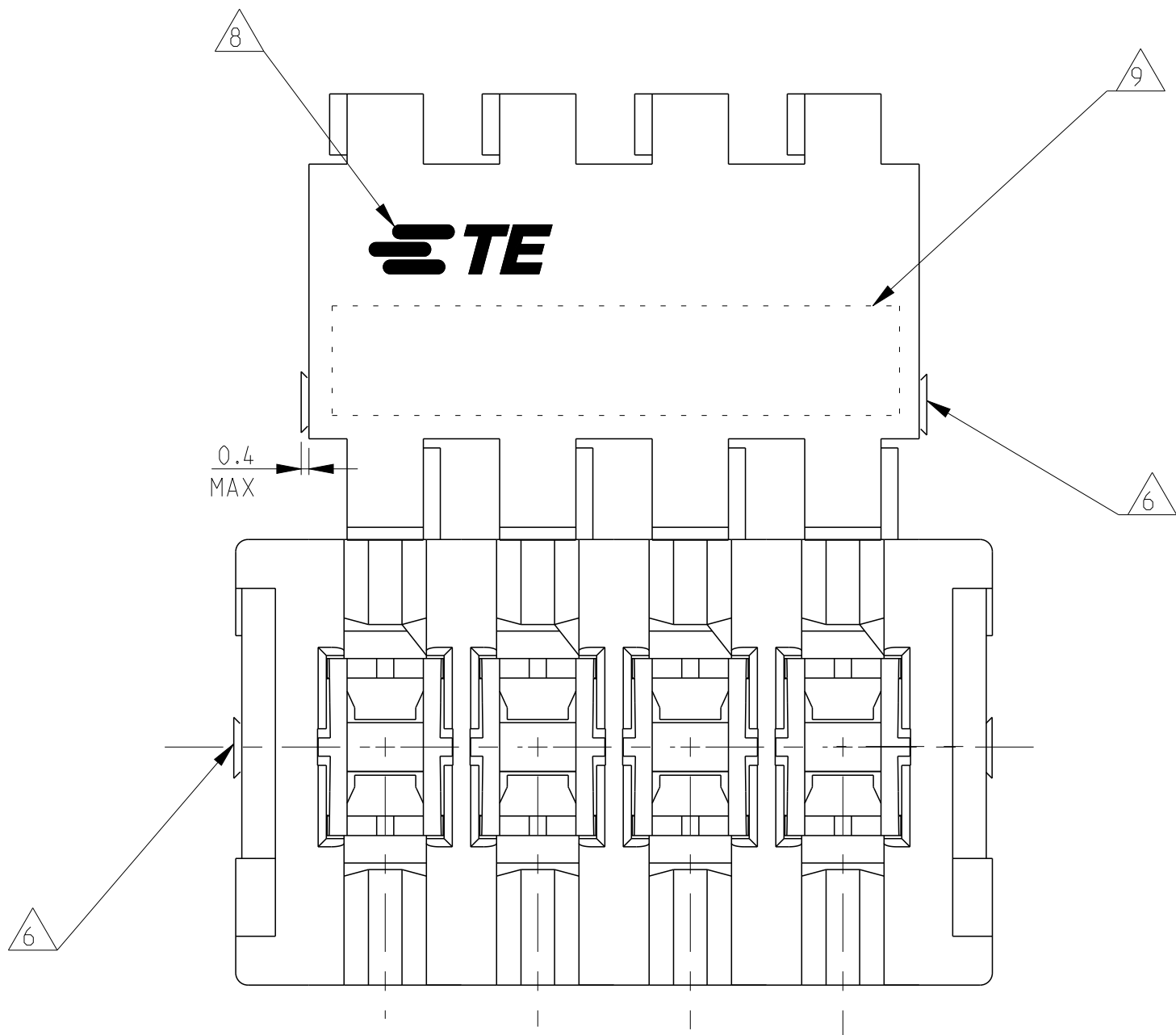


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
	-		A15	ECR-12-008476	08NOV2012	C.J	R.P



SCALE 5:1



- 1

WIRE RANGE : STRANDED 0.22-0.35 mm (INS. DIÅ. 1.30±0.1)
- 2

MATING PART: P.C.B. EDGE, DOUBLE SIDE, THK 1.5 (COPPER CLADDING INCLUDED)
- 3

SIDE LOCKING DEVICE
- 4

KEYING RIBS TO BE REMOVED BY TERMINATION MACHINE
- 5

POLARIZATION RIBS BETWEEN CAVITIES
- 6

CUT OFF DIMENSION DUE TO PRODUCTION PROCESS
- 7

CIRCUIT No. IDENTIFICATION
- 8

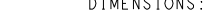
TE TRADEMARK (OPTIONAL POSITION)
- 9

TAMPOGRAPHIC COLOUR CODE AREA
(P/Ns IDENTIFICATION BEFORE CRIMPING AREA)
- 10

FOR PCB LAYOUT, SEE PAGES 2-3
FOR CONNECTION VIEW LAYOUT, SEE PAGE 3
- 11

NOT YET RELEASED FOR PRODUCTION

OBSOLETE	BLACK	13/14	14	32.5	37.4	1-284865-4	A
	RED	11/12	12	27.5	32.4	2-284865-2	A
	BLACK	2/3	10	22.5	27.4	1-284865-2	A
	RED	9/10				2-284865-0	A
	BLACK	2/3				1-284865-0	A
	BLACK	2/3	9	20.0	24.9	0-284865-9	A
	RED	3/4	8	17.5	22.4	2-284865-8	A
	BLACK	2/3				0-284865-8	A
	BLACK	2/3	7	15.0	19.9	0-284865-7	A
	ORANGE	5/6	6	12.5	17.4	 4-284865-6	A
	BLUE	1/2				 3-284865-6	A
	RED	4/5				2-284865-6	A
	BLACK	2/3				0-284865-6	A
	GREY	1/2	5	10.0	14.9	3-284865-5	A
	RED	3/4				2-284865-5	A
	BLACK	2/3				0-284865-5	A
	RED	3/4				3-284865-4	1
	RED	N/A				2-284865-4	A
	BLACK	1/2	4	7.5	12.4	0-284865-4	A
	RED	1/2				2-284865-3	A
BLACK	2/3	3	5.0	9.9	0-284865-3	A	
	COLOUR CODE 	POLARIZ. RIB POS. 	HSG POS.	DIM.A	DIM.B	TE P/N	REV

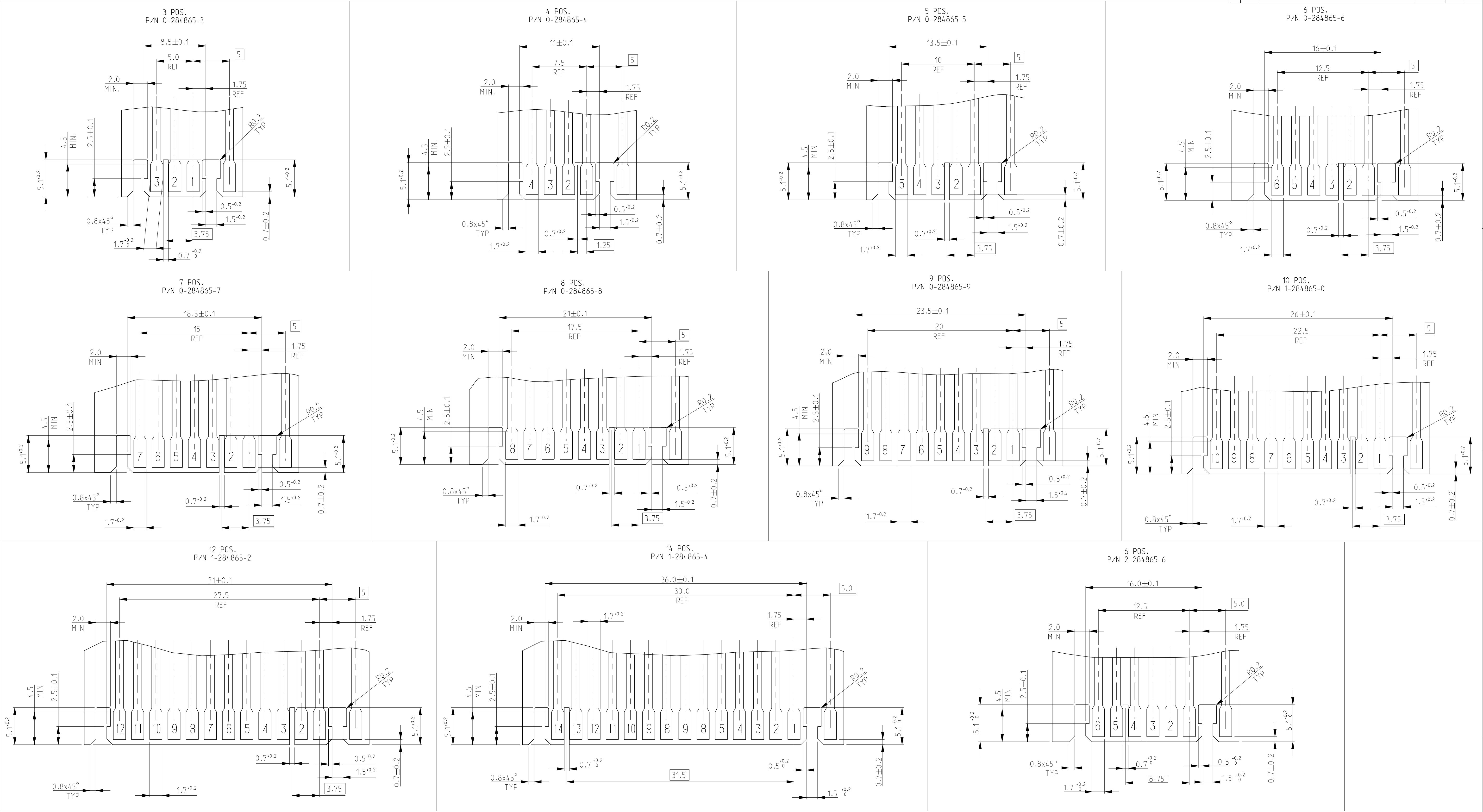
-	-	-	-	THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. FABRIS	03JUL2002	 TE Connectivity			
SEE TABLE	PH. BRONZE, TIN PLATED	IDC RECEPTACLE CONTACT	2		DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES FINISH	- 				

P/N 0-284865-4 AS SHOWN

PCB LAYOUT -Soldering side-

(SCALE 4:1)

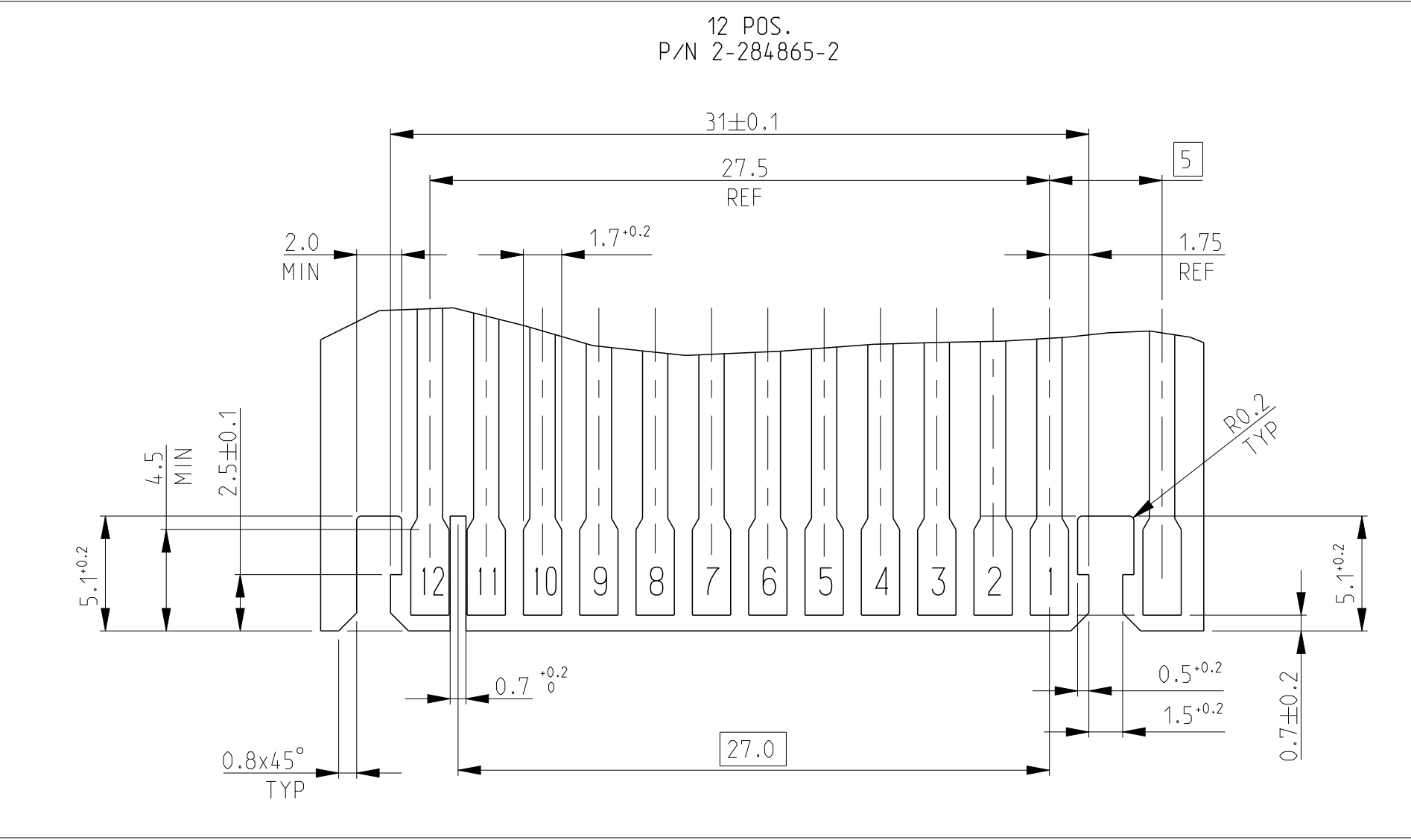
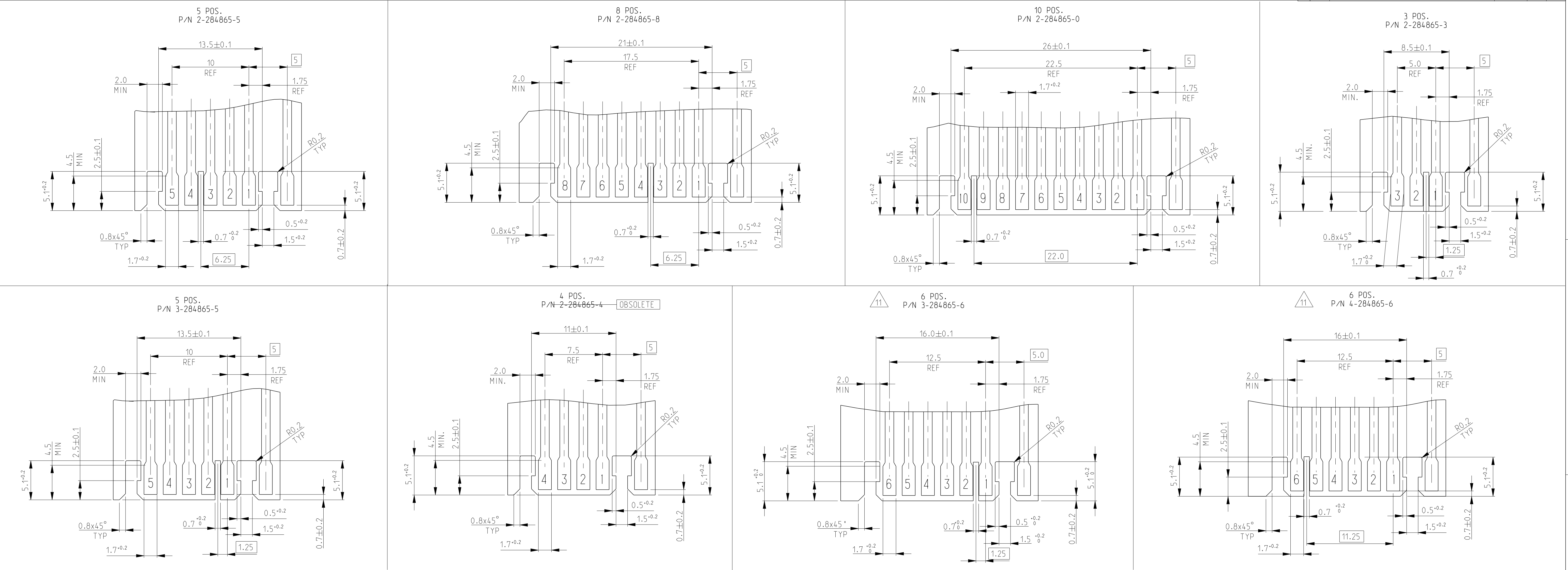
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	-	SEE SHEET 1		-	-	-



LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	-		SEE SHEET 1	-	-	-

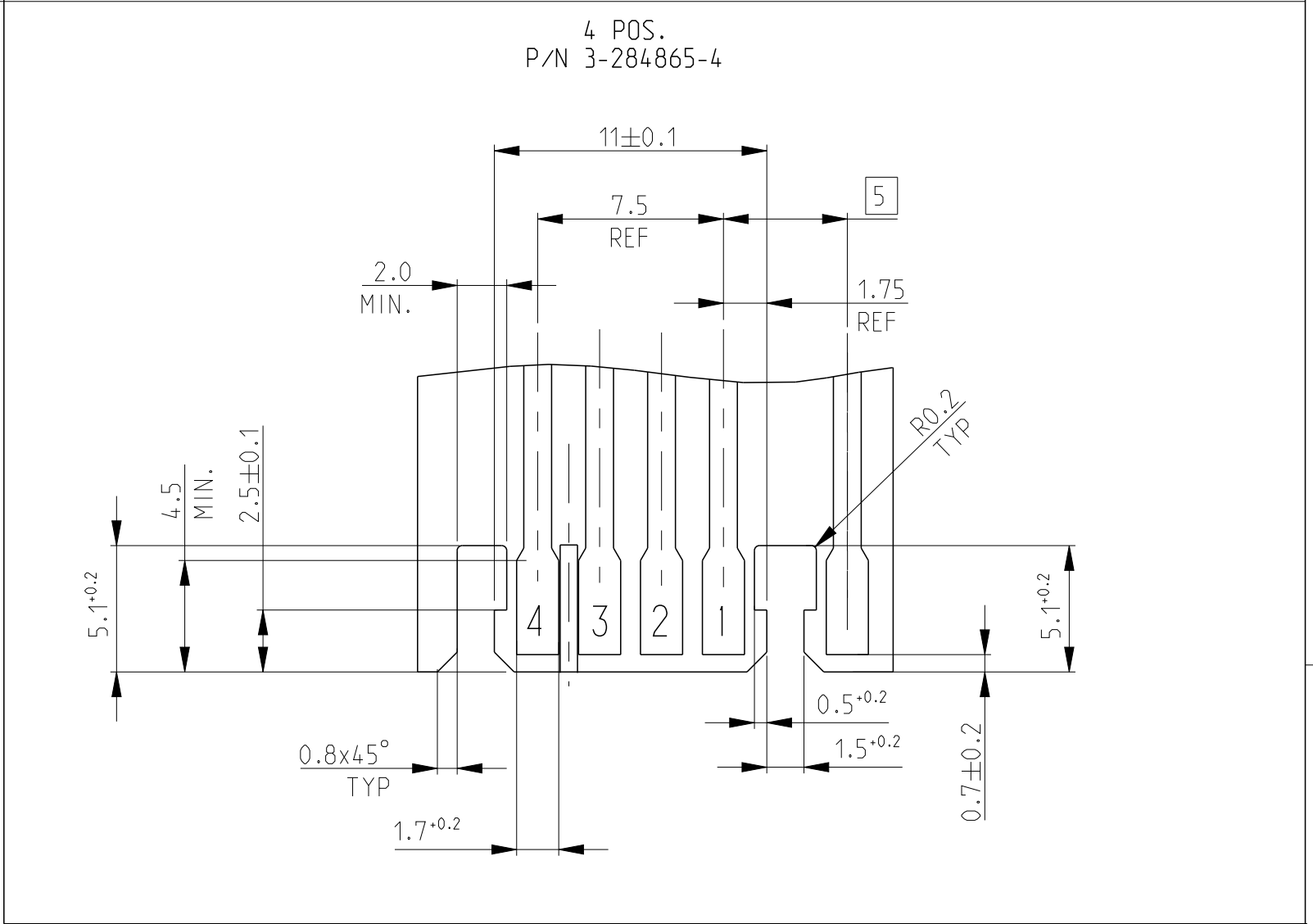
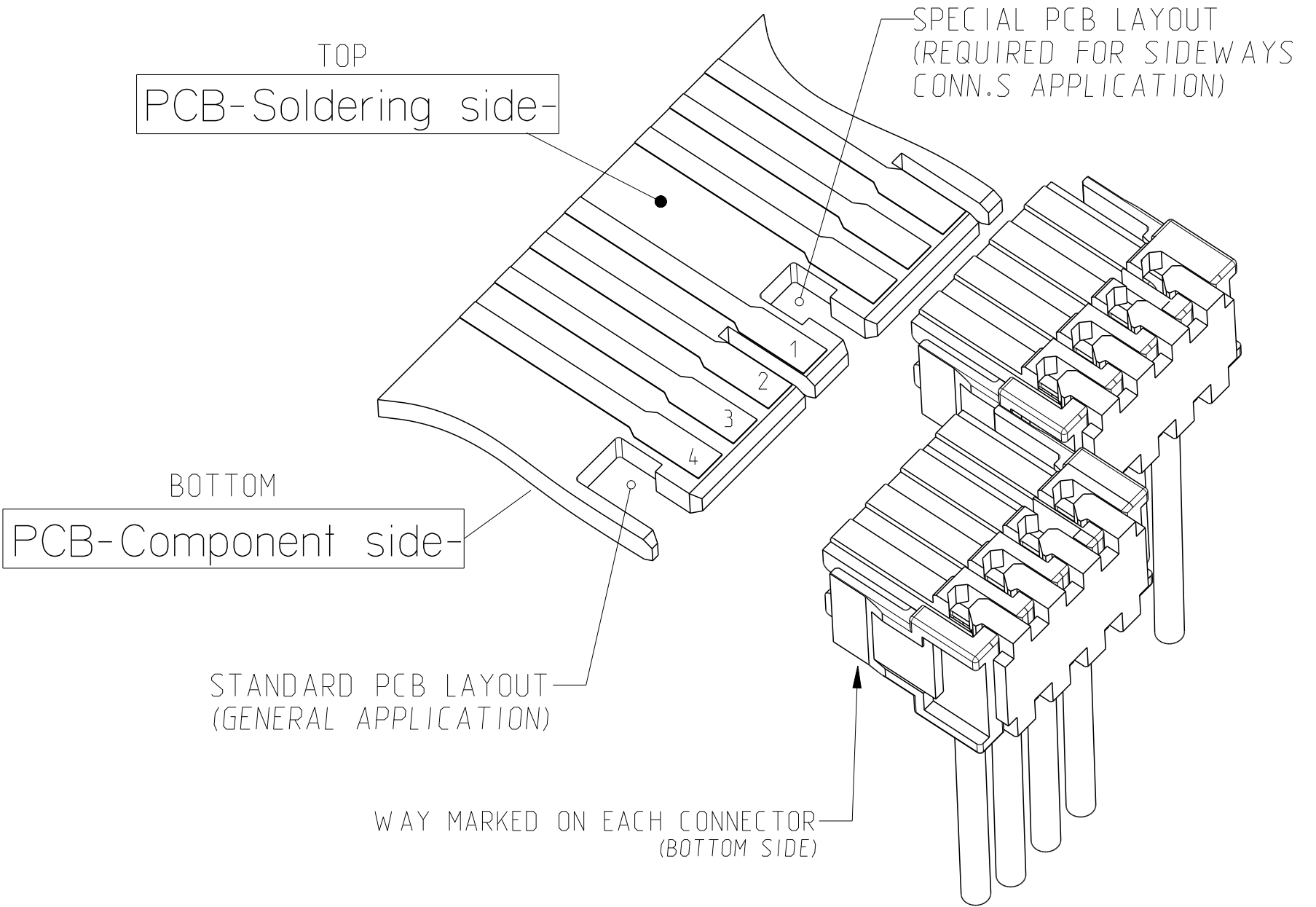
PCB LAYOUT -Soldering side-

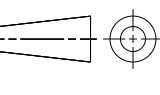
(SCALE 4:1)



CONNECTION LAYOUT

E.G P/N 0-284865-4
(SCALE 4:1)



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. FABRIS	03JUL2002	 TE Connectivity						
DIMENSIONS:		CHK	-							
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	G. TURCO	NAME					
	0 PLC		PRODUCT SPEC		DUOPLUG 2.5 FEMALE CONN.. SIDE LOCKING KEYED (FULLY LOADED)					
	1 PLC		108-20238							
	2 PLC		APPLICATION SPEC							
	3 PLC		116-18049							
4 PLC ANGLES		±1°		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO		
MATERIAL	FINISH	WEIGHT		A1		00779	©=284865	-		
SEE TABLE	SEE TABLE	CUSTOMER DRAWING		SCALE		10:1	SHEET	3 OF 3	REV	A15