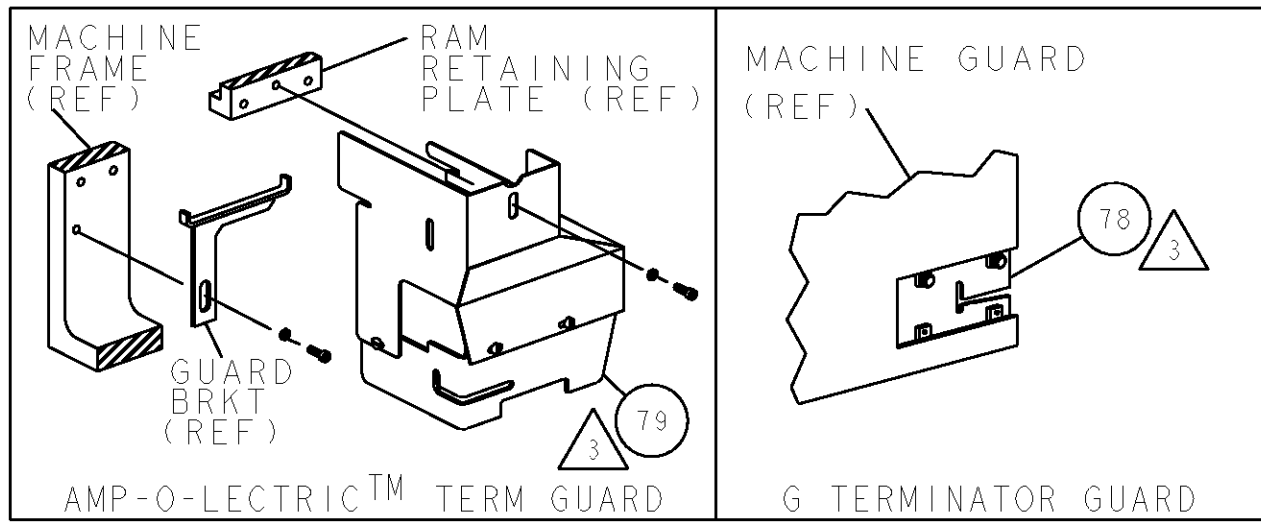


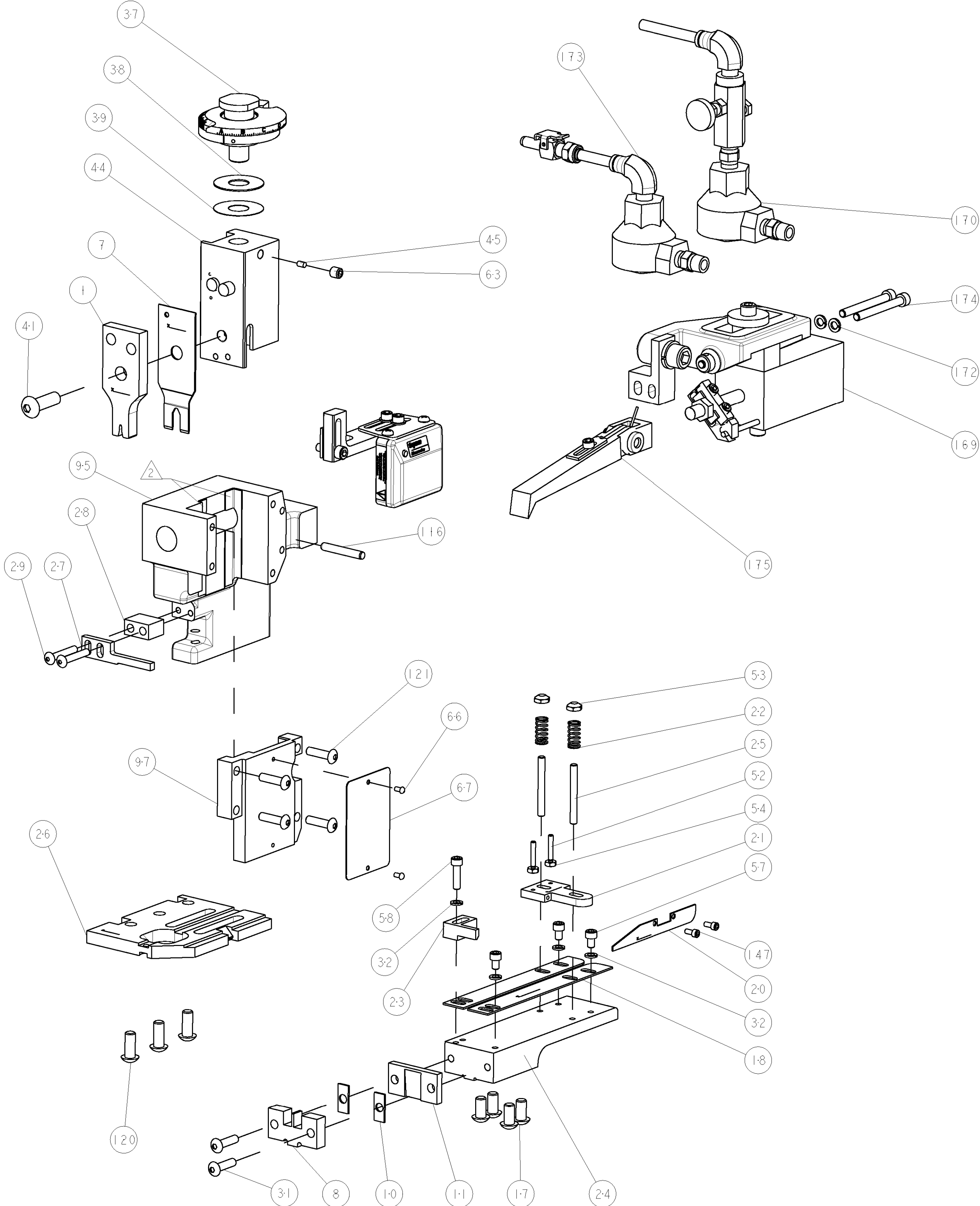
8				7							
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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE					
1855140-1		A	122500-1	LEADMAKER & BENCH MODEL G		POST FEED					
1855140-2		B	565435-5	BENCH MODEL K		POST FEED					
7-1855140-7		A	-	SPARE PARTS		-					

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: SAW TOOTH					
AMP P/N	INARCA P/N	INMARCA TERMINAL - AMP CRIMP SPECS			
1949185	0011138201				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING*
-	-	.052±.002[1.32±0.05mm]		0.75mm ²	C5
-	-	.046±.002[1.17±0.05mm]		0.50mm ²	E0
-	-	-		-	-
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.062 [1.57mm]	Ø	0.50-0.75mm ²
-	-	INSUL	-	-	-
WIRE STRIP LENGTH .278 - .293	TERM APPL SPEC NONE	FEED .333	APPL INSTRUCTIONS 408-8039	SET UP GAGE 458637-1	

*WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	-	460680-2	FEED FINGER ASSEMBLY	175
-	2	2	-	4-21000-2	SCR, SKT HD CAP 10-32 X 1.750	174
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	173
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	172
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	170
-	1	1	-	460277-1	AIR FEED ASSY	169
-	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	147
-	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	1	1	-	1-21030-6	PIN, DOWEL .1875 X 1.250	116
-	1	1	-	454220-1	CAP, RAM	97
-	1	1	-	453736-1	HOUSING, APPLICATOR	95
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
-	3	3	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-5	RAM	44
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	-	469367-8	SHIM	38
-	1	1	-	879103-4	FINE ADJUST HEAD SUBASSY	37
-	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	29
-	1	1	-	1-690451-6	SPACER, STRIPPER	28
-	1	1	-	690455-1	STRIPPER, FRONT CASTING	27
-	1	1	-	459717-1	PLATE, BASE	26
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	240825-1	PLATE, STRIP HOLD DOWN	23
-	2	2	-	2-22281-3	SPRING, COMPRESSION	22
-	1	1	-	464451-1	ARM, STOCK DRAG	21
-	1	1	-	464452-5	DRAG, STOCK	20
-	2	2	-	454204-7	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	2	2	-	240645-2	SPACER, SHEAR PLATE	10
-	1	1	-	5-690618-0	ANVIL, SPLICE TYPE	8
-	1	1	-	1-459722-6	BLADE, SHEAR	7
-	1	1	-	5-459492-6	CRIMPER, WIRE O	1

-77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
THIS IS THE ONLY DRAWING TO BE USED FOR THE MANUFACTURE OF THIS PRODUCT. ANY OTHER DRAWING IS UNPUBLISHED AND SHOULD BE CONTACTED FOR THE LATEST REVISED.						
DIMENSIONS: INCHES			TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.0001			FINISH		PRODUCT SPEC	
MATERIAL			WEIGHT		APPLICATION SPEC	
-			-		-	
CUSTOMER DRAWING			SCALE		RESTRICTED TO	
-			3:5		1 OF 1	
-			REV B		-	

CUSTOMER VIEWABLE ASSEMBLY