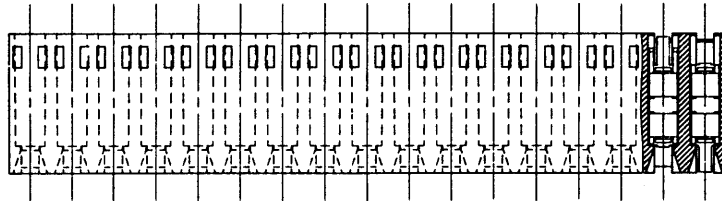


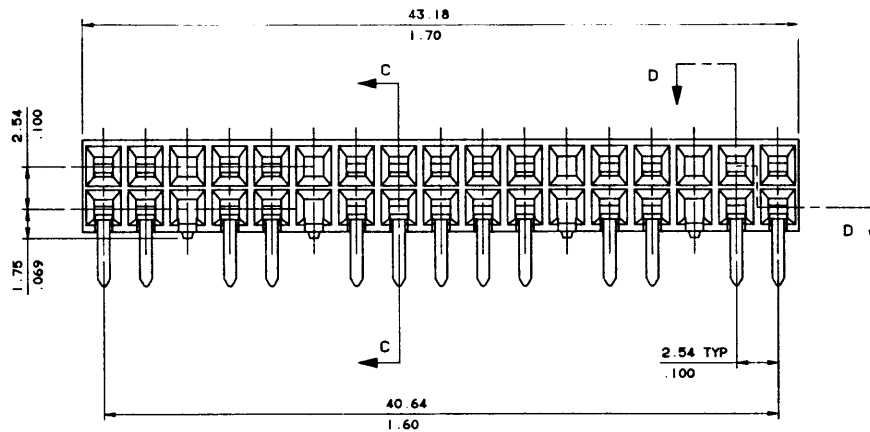
PRODUCT NUMBER	NB OF CONTACTS	ROW	CONTACT PLACED IN CAVITY																		
87604-001	13	TOP	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	13	BOTTOM	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17		

TABLE ACCORDING VIEW "A"

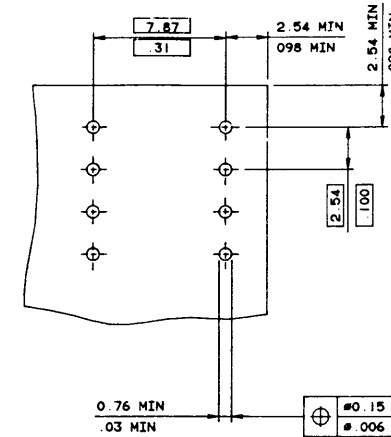


SECTION DD

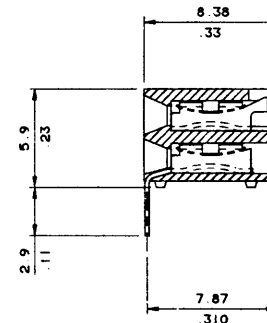
VIEW A



RECOMMENDED HOLE PATTERN



SECTION CC



NOTES:

- 1 MATERIAL HOUSING: THERMOPLASTIC POLYESTER 30% GLASS FILLER COLOR BLACK 19/3.21 FLAME RETARDANT PER UL 94 V0
- 2 MATERIAL BOX: BRASS ASTM B36 C 26000-H02
- 3 MATERIAL SPRING: BERYLLIUM COPPER ASTM P 194 C 17200 -TF 00 THICKNESS 0.076/ 0003
- 4 PLATING SEE TABLE

CONTROLLED DOCUMENT

CUSTOMER COPY FOR REFERENCE ONLY

SURFACE FINISH 200-400	TOLERANCE 200-400 200-1101	SYMBOL 7:1	MATERIAL CODE SEE NOTES	PROCESS SEE NOTES
DATE 08/11/98 BY JMC APPROVED JMC			PART NUMBER 87604 REV A REV LTR BKT 113	
A. PREPARED BY JMC DATE 08/07/98 BY JMC DATE 08/07/98 BY JMC			RELEASE F0003	

87604-0XX	0.75μm Au MIN. OVER 1.3μm Ni MIN	0.2μm OVER Ni
PLATING CODE	CONTACT AREA	REMAINDER
PLATING EXPLANATION		