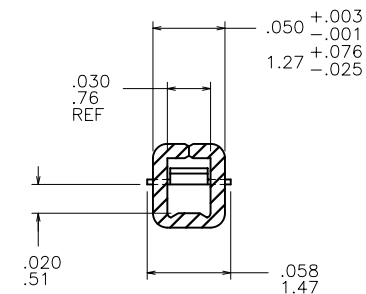
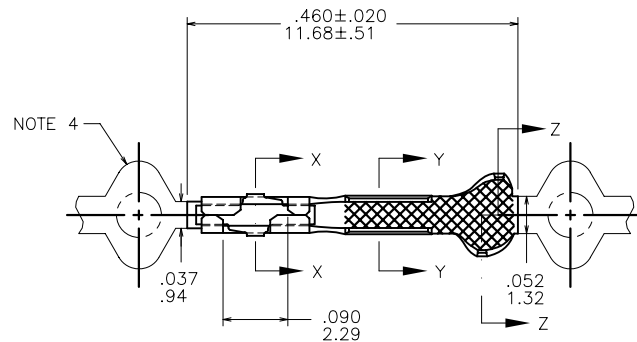
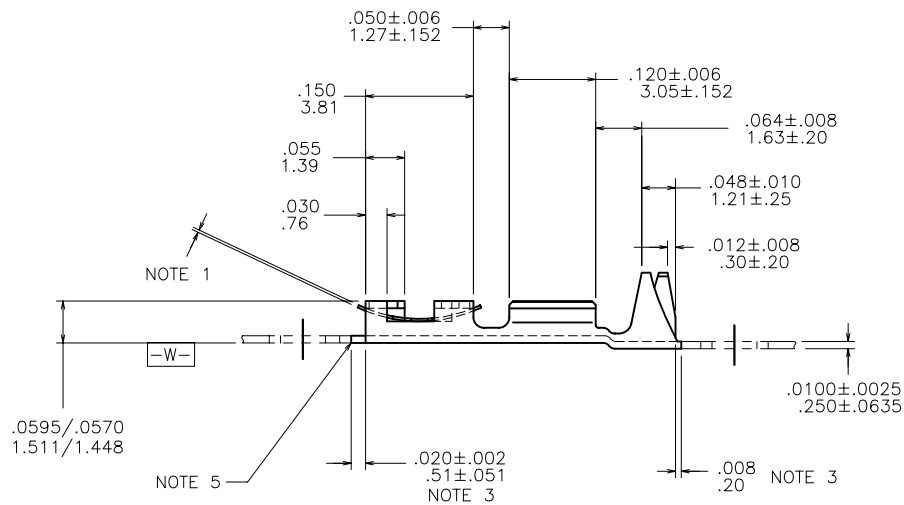
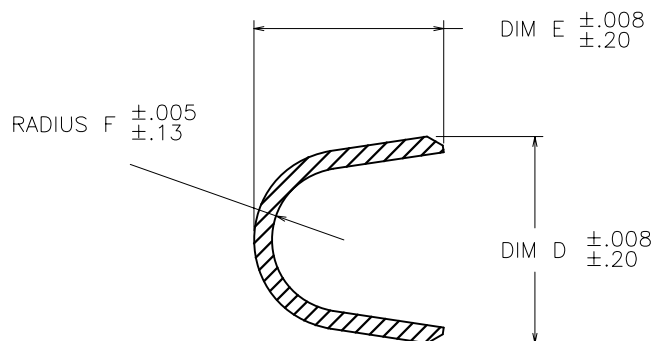


PRODUCT NUMBER
 SEE SHEET 3

 SECTION X-X
 SCALE 2:1


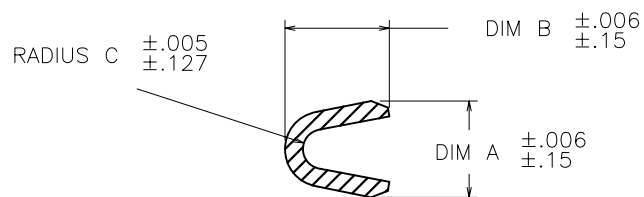
THIS PRODUCT FOR IBM USE ONLY

mat'l. code				surface	tolerance	projection	product family		
SEE NOTE 1							PV TERMINALS		
ltr	ecr no	dr	date	tolerances unless otherwise specified			title		
L	V61311	EPK	1996-10-09	angles	XX $\pm$.01/XX $\pm$.3 XXX $\pm$.005/XXX $\pm$.13 XXXX $\pm$.0020/XXX $\pm$.051	INCH/MM SCALE 4:1	MINI PV™ RECEPTACLE C.T.W. IBM 70		
M	V05-0268	HTB	2005-03-30						
N	V06-0623	HTB	2006-06-28						
P	V08-0116	HTB	2008-04-07	dr	E.J. HALEY	1987-04-10	dwg no		sheet 1 of 3
				enrg	H. SUNDY	1987-04-10	75600		size A4
				chr	H. SUNDY	1987-04-10	type		CUSTOMER Drawing
				appd	H. SUNDY	1987-04-10			
sheet index	revision sheet	P	P	P					
		1	2	3					

PRODUCT NUMBER
SEE SHEET 3



SECTION Z-Z
INSULATION BARREL
SCALE 10:1



SECTION Y-Y
WIRE BARREL
SCALE 10:1

NOTES

- ① MAT'L : CONNECTOR BODY, 1/4 HARD BRASS CONFORMING TO ASTM B 36-69 ALLOY 260. SPRING; BERYLLIUM COPPER HEAT TREATED TO 175000 MIN TENSILE STRENGTH.
2. FINISHED PART MUST BE PLATED GOLD OVER NICKEL. PLATING THICKNESS APPLIES TO CONTACT AREA. NICKEL PLATING TO BE .000050/0.00127 MIN THICKNESS. GOLD PLATING TO BE .000040/0.00102 MIN THICKNESS. GOLD TO BE 23.0 KARAT 99.4% PURE. REMAINDER OF PART TO BE 30u"/76u MIN GOLD.
- ③ TAB LENGTH AFTER CUT OFF.
- ④ FOR MANUFACTURING PURPOSES ONLY.
- ⑤ .001/.025 MAX BURR BELOW SURFACE $\overline{-W-}$.
6. PART TO MATE WITH .028±.001/0.71±0.025 ROUND PIN.
7. APPLICABLE SPECIFICATIONS;
BUS-12-067; PRODUCT SPECIFICATION.
TA-75; APPLICATION SPECIFICATION.
8. PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
9. THIS PRODUCT IS NOT INTENDED TO BE EXPOSED TO MANUFACTURING SOLDERING PROCESSES.

THIS PRODUCT FOR IBM USE ONLY

mat'l. code SEE NOTE 1				surface	tolerance	projection	product family PV TERMINALS		
ltr	ecr no	dr	date	tolerances unless otherwise specified			title MINI PV™ RECEPTACLE C.T.W. IBM 70		
P				angles	$XX \pm 01/X \pm 3$ $.XXX \pm 005/XX \pm 13$ $0' \pm 2'$				
					$XXXX \pm 0020/XXX \pm 051$	INCH/MM scale 1:1	dwg no 75600		
				dr	E.J. HALEY	1987-04-10	sheet 2 of 3 size A4		
				engr	H. SUNDY	1987-04-10	type CUSTOMER Drawing		
				chr	H. SUNDY	1987-04-10			
				appd	H. SUNDY	1987-04-10			
sheet index	revision sheet								



PRODUCT NUMBER	WIRE BARREL			INSULATION BARREL			WIRE RANGE	SPRING SIZE
	DIM A	DIM B	RADIUS C	DIM D	DIM E	RADIUS F		
75600-001	O B S O L E T E							
75600-001LF	.054/1.37	.058/1.47	.011/0.28	.115/2.92	.105/2.67	.040/1.02	28-32	.0035±.0005/0.089±0.013
75600-002	O B S O L E T E							
75600-002LF	.070/1.78	.070/1.78	.017/0.43	.139/3.53	.120/3.05	.050/1.27	22-26	.0035±.0005/0.089±0.013
75600-003	O B S O L E T E							
75600-003LF	.104/2.64	.104/2.64	.021/0.53	.139/3.53	.120/3.05	.050/1.27	18-20	.0035±.0005/0.089±0.013
75600-004	O B S O L E T E							
75600-004LF	.054/1.37	.058/1.47	.011/0.28	.115/2.92	.105/2.67	.040/1.02	28-32	.0048±.0005/0.122±0.013
75600-005	O B S O L E T E							
75600-005LF	.070/1.78	.070/1.78	.017/0.43	.139/3.53	.120/3.05	.050/1.27	22-26	.0048±.0005/0.122±0.013
75600-006	O B S O L E T E							
75600-006LF	.104/2.64	.104/2.64	.021/0.53	.139/3.53	.120/3.05	.050/1.27	18-20	.0048±.0005/0.122±0.013
75600-007	O B S O L E T E							
75600-007LF	.054/1.37	.058/1.47	.011/0.28	.115/2.92	.105/2.67	.040/1.02	28-32	.0065±.0005/0.165±0.013
75600-008	O B S O L E T E							
75600-008LF	.070/1.78	.070/1.78	.017/0.43	.139/3.53	.120/3.05	.050/1.27	22-26	.0065±.0005/0.165±0.013
75600-009	O B S O L E T E							
75600-009LF	.104/2.64	.104/2.64	.021/0.53	.139/3.53	.120/3.05	.050/1.27	18-20	.0065±.0005/0.165±0.013

THIS PRODUCT FOR IBM USE ONLY

mat'l. code SEE NOTE 1				surface ✓		tolerance		projection 		product family PV TERMINALS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
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